

1200V High Voltage High and Low Side Driver

BM60212FV-C

General Description

The BM60212FV-C is high and low side drive IC which operates up to 1200V with bootstrap operation, which can drive N-channel power MOSFET and IGBT. Under-voltage Lockout (UVLO) function and Miller Clamp function are built-in.

Key Specifications

■ High-Side Floating Supply Voltage:	1200V
■ Maximum Gate Drive Voltage:	24V
■ Turn ON/OFF Time:	75ns (Max)
■ Logic Input Minimum Pulse Width:	60ns

Features

- AEC-Q100 Qualified^(Note 1)
 - High-Side Floating Supply Voltage 1200V
 - Active Miller Clamping
 - Under Voltage Lockout Function
 - 3.3V and 5.0V Input Logic Compatible
- ^(Note 1) Grade 1

Package

SSOP-B20W

W(Typ) x D(Typ) x H(Max)
6.50mm x 8.10mm x 2.01mm



SSOP-B20W

Applications

- MOSFET Gate Driver
- IGBT Gate Driver

Typical Application Circuit

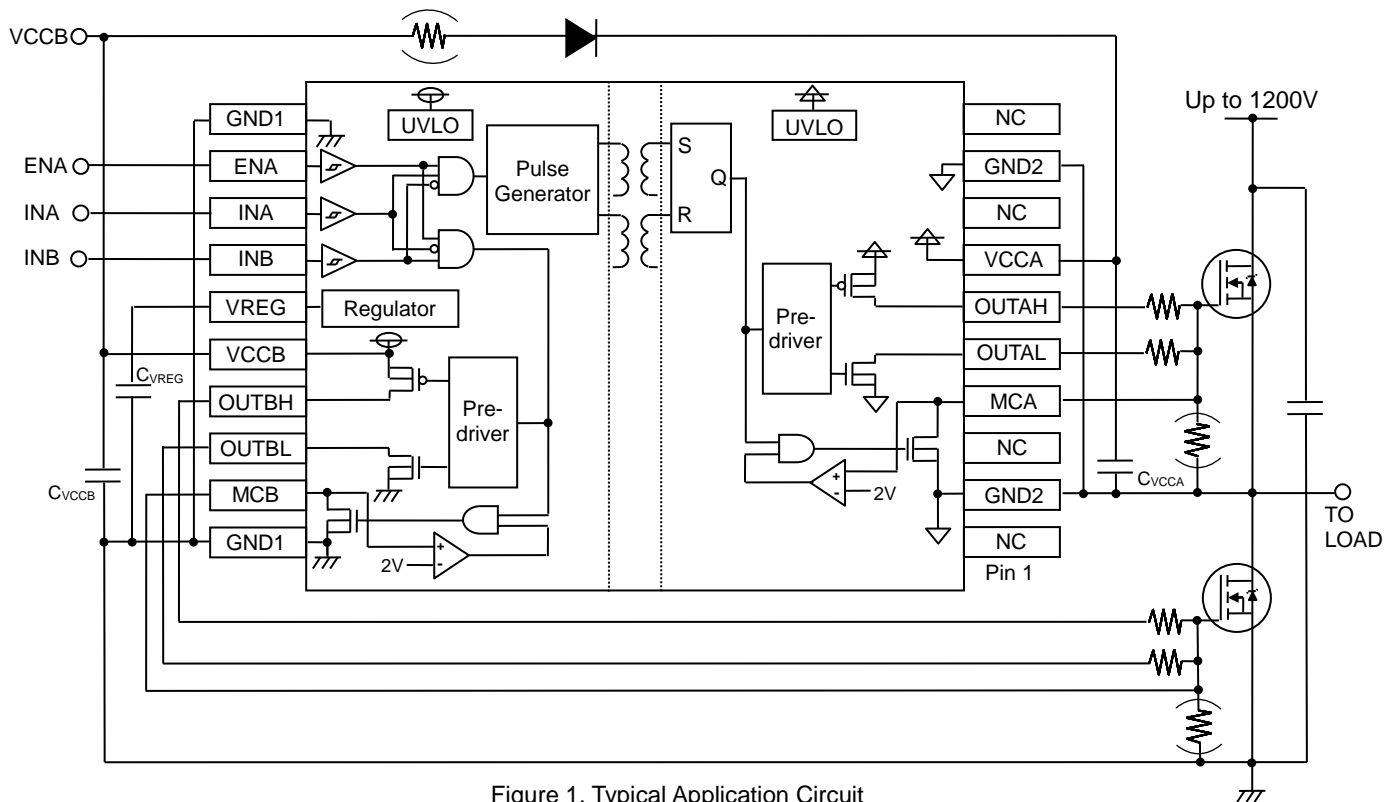


Figure 1. Typical Application Circuit

○Product structure : Semiconductor integrated circuit ○This product has no designed protection against radioactive rays

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Recommended Range of External Constants

Pin Name	Symbol	Recommended Value			Unit
		Min	Typ	Max	
VCCA	C _{VCCA}	0.1	1.0	-	μF
VCCB	C _{VCCB}	0.1	1.0	-	μF
VREG	C _{VREG}	0.1	3.3	10.0	μF

Pin Configuration

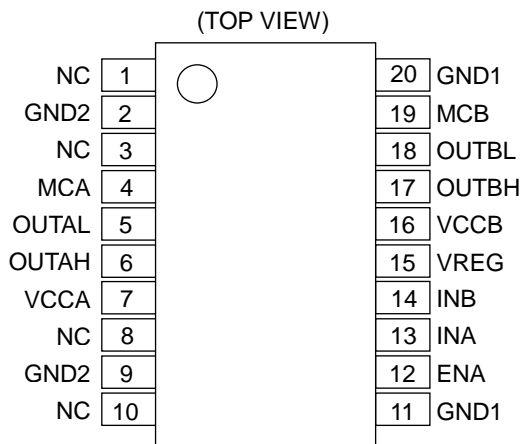


Figure 2. Pin Configuration

Pin Descriptions

Pin No.	Pin Name	Function
1	NC	Non-connection
2	GND2	High-side ground pin
3	NC	Non-connection
4	MCA	High-side pin for Miller Clamp
5	OUTAL	High-side output pin (Sink)
6	OUTAH	High-side output pin (Source)
7	VCCA	High-side power supply pin
8	NC	Non-connection
9	GND2	High-side ground pin
10	NC	Non-connection
11	GND1	Low-side and input-side ground pin
12	ENA	Input enabling signal input pin
13	INA	Control input pin for high-side
14	INB	Control input pin for low-side
15	VREG	Power supply pin for input circuit
16	VCCB	Low-side and input-side power supply pin
17	OUTBH	Low-side output pin (Source)
18	OUTBL	Low-side output pin (Sink)
19	MCB	Low-side pin for Miller Clamp
20	GND1	Low-side and input-side ground pin

Pin Descriptions - continued

1. **VCCA (High-side power supply pin)**
The VCCA pin is a power supply pin on the high-side output. To reduce voltage fluctuations due to the OUTA pin output current, connect a bypass capacitor between the VCCA and GND2 pins.
2. **GND2 (High-side ground pin)**
The GND2 pin is a ground pin on the high-side. Connect the GND2 pin to the emitter/source of a high-side power device.
3. **VCCB (Low-side and input-side power supply pin)**
The VCCB pin is a power supply pin on the low-side output. To reduce voltage fluctuations due to the OUTB pin output current, connect a bypass capacitor between the VCCB and GND2 pins.
4. **GND1 (Low-side and input-side ground pin)**
The GND1 pin is a ground pin on the low-side and the input side.
5. **VREG (Power supply pin for input circuit)**
The VREG pin is a power supply pin for the input circuit. To suppress voltage fluctuations due to the current to drive internal transformers, connect a bypass capacitor between the VREG and GND1 pins.

6. **INA, INB, ENA (Control input pin)**
The INA, INB and ENA pins are used to determine output logic.

ENA	INA	INB	OUTA	OUTB
L	X	X	L	L
H	L	L	L	L
H	L	H	L	H
H	H	L	H	L
H	H	H	L	L

X: Don't care

The High output of OUTA (OUTB) becomes effective in ENA=H and L to H edge input of INA (INB).

7. **OUTAH, OUTAL, OUTBH, OUTBL (Output pin)**
The OUTAH pin and the OUTBH pin are source side pins used to drive the gate of a power device, and the OUTAL pin and the OUTBL pin are sink side pins used to drive the gate of a power device.
8. **MCA, MCB (Pin for Miller Clamp)**
The MCA pin and MCB pin are for preventing the increase in gate voltage due to the Miller current of the power device connected to the OUT pin. If the Miller Clamp function is not used, short-circuit the MCA pin to the GND2 pin and the MCB pin to the GND1 pin.

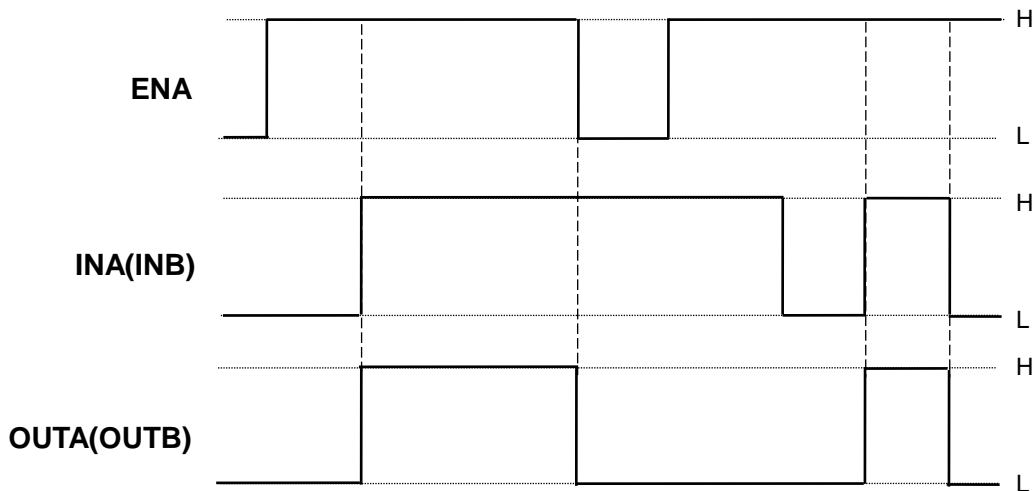


Figure 3. Input and Output Logic Timing Chart

Description of Functions and Examples of Constant Setting

1. Miller Clamp function

When INA (INB)=Low and MCA (MCB) pin voltage < V_{MCON} (Typ 2.0V), the internal MOSFET of the MCA (MCB) pin is turned ON. It is maintained until the input signal is switched to High.

INA (INB)	MCA (MCB)	Internal MOSFET of the MCA (MCB) pin
L	Less than V_{MCON}	ON
H	X	OFF

X: Don't care

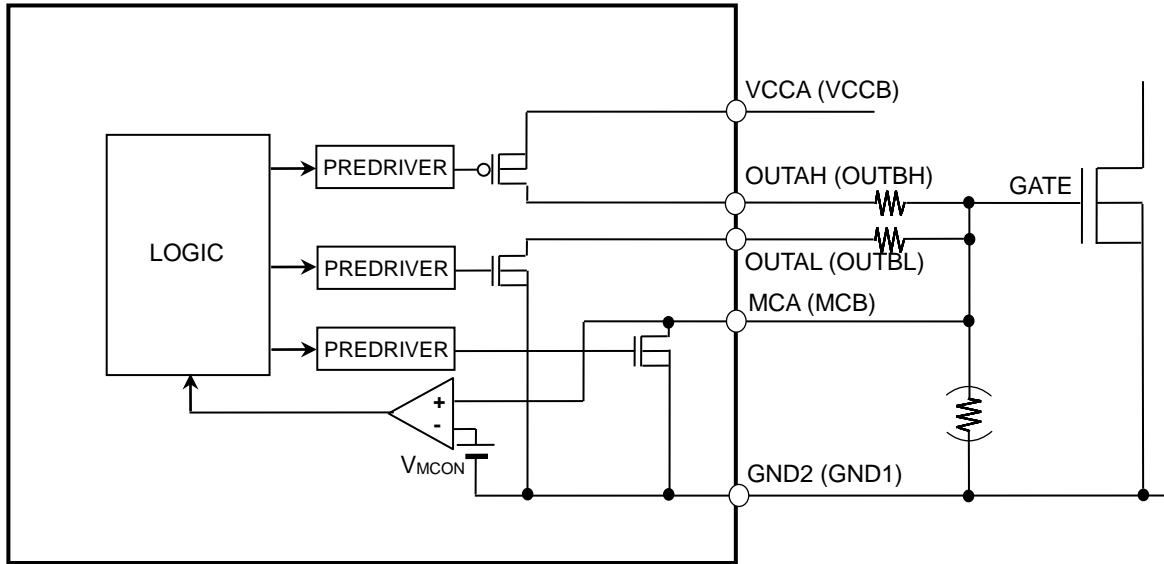


Figure 4. Block Diagram of Miller Clamp Function

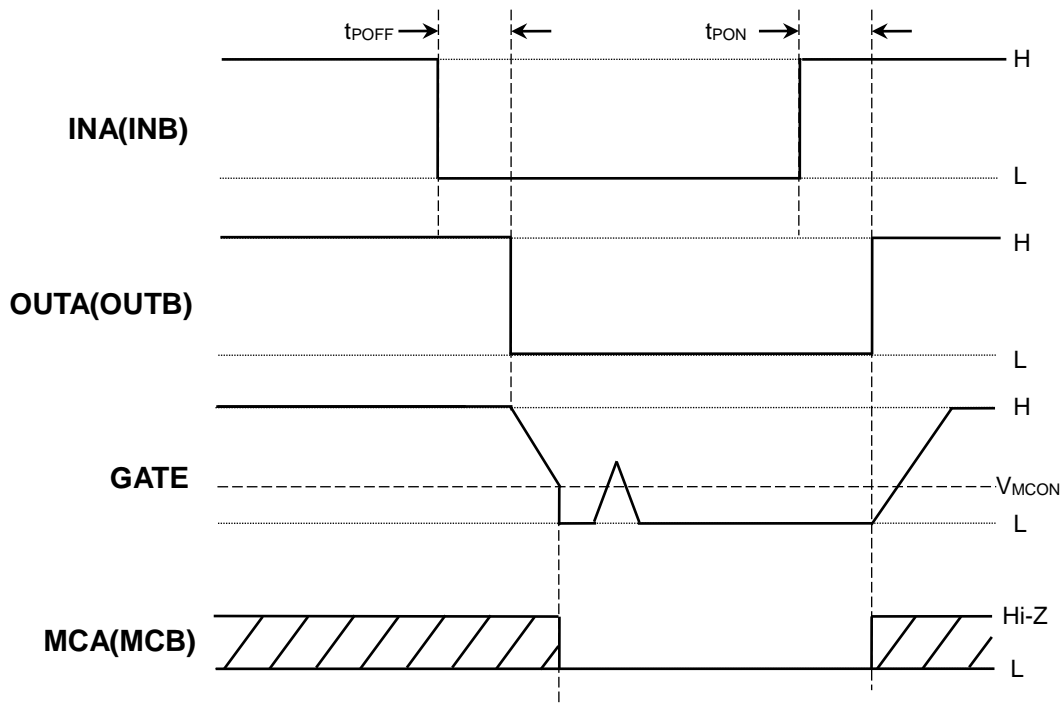


Figure 5. Timing Chart of Miller Clamp Function

Description of Functions and Examples of Constant Setting - continued

2. Under-voltage Lockout (UVLO) function

The BM60212FV-C incorporates the Under-voltage Lockout (UVLO) function both the high and low voltage sides. When the power supply voltage drops to V_{UVLOL} (Typ 8.5V), the OUT pin will output the “L” signal. When the power supply voltage rises to V_{UVLOH} (Typ 9.5V), the OUT pin will return to a normal state. In addition, to prevent malfunctions due to noises, a mask time of $t_{UVLOMSK}$ (Typ 2.5 μ s) is set on both the high and the low voltage sides.

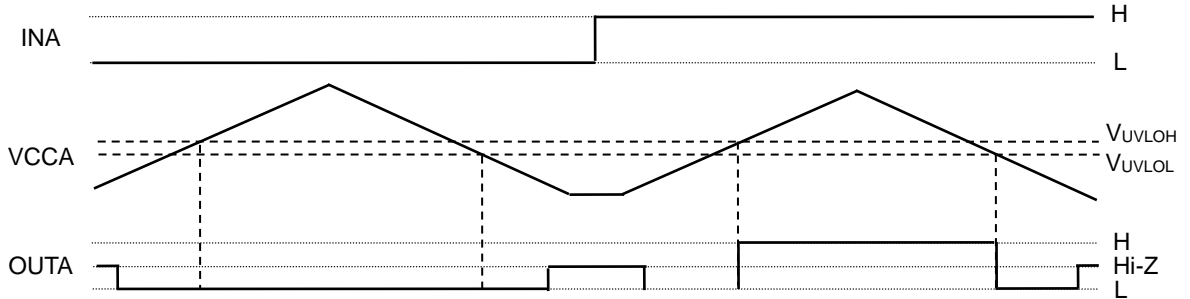


Figure 6. High-side UVLO Function Operation Timing Chart

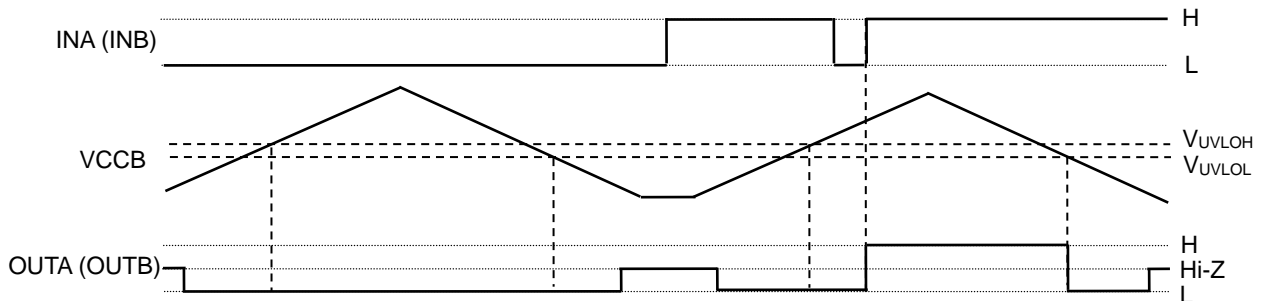


Figure 7. Low-side UVLO Function Operation Timing Chart

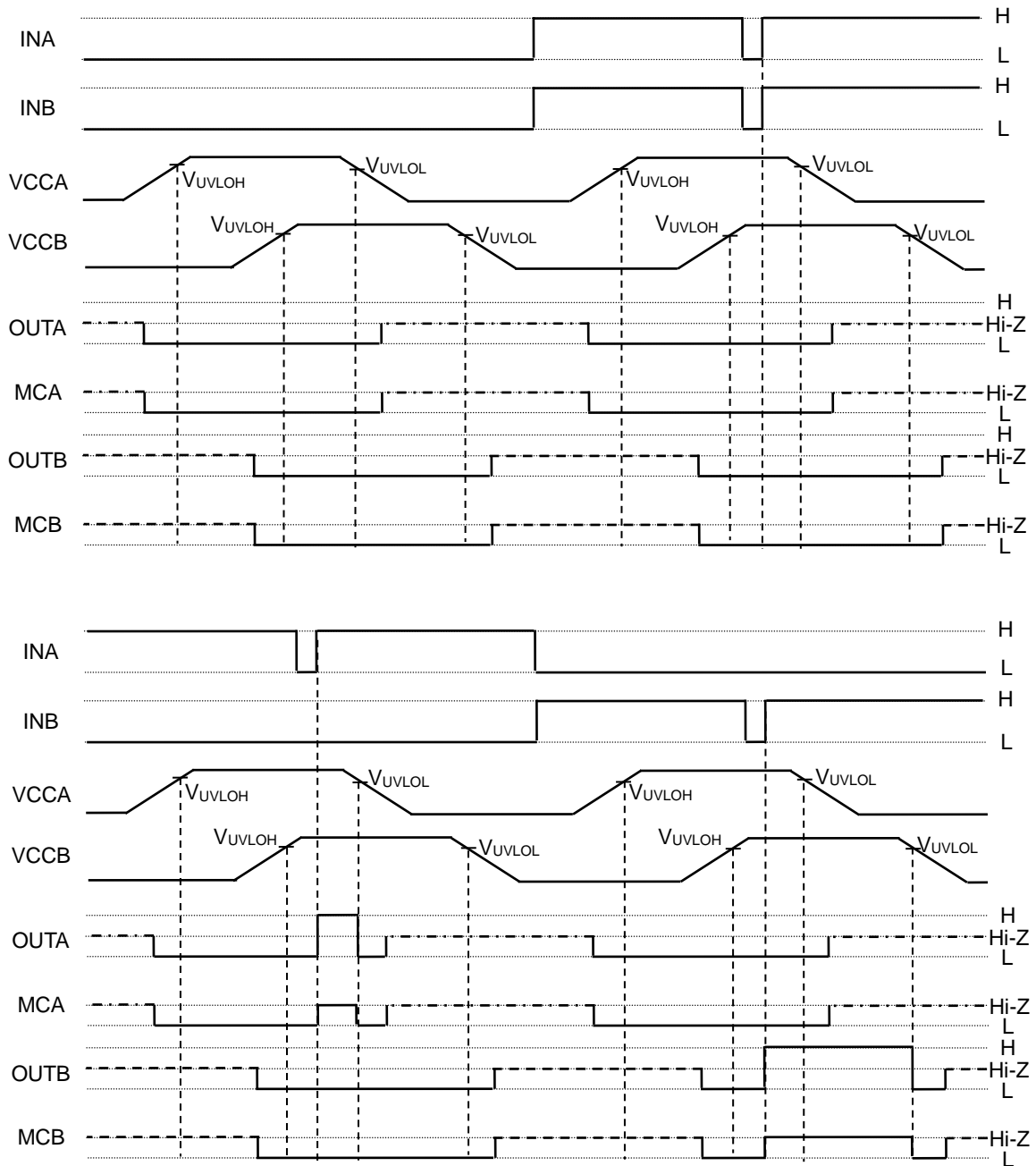
3. I/O condition table

No	Status	Input					Output			
		VCCB	VCCA	ENA	INB	INA	OUTB	MCB	OUTA	MCA
1	VCCB UVLO	UVLO	X	X	X	X	L	L	L	L
2	VCCA UVLO	o	UVLO	L	X	X	L	L	L	L
3		o	UVLO	H	L	X	L	L	L	L
4		o	UVLO	H	H	L	H	Hi-Z	L	L
5		o	UVLO	H	H	H	L	L	L	L
6	Disable	o	o	L	X	X	L	L	L	L
7	Normal Operation	o	o	H	L	L	L	L	L	L
8		o	o	H	L	H	L	L	H	Hi-Z
9		o	o	H	H	L	H	Hi-Z	L	L
10		o	o	H	H	H	L	L	L	L

o : VCCA or VCCB > UVLO, X : Don't care

Description of Functions and Examples of Constant Setting - continued

4. Power supply startup/shutdown sequence



----- : Since the VCCA to GND2 pin voltage is low and the output MOS does not turn ON, the output pins become Hi-Z.

----- : Since the VCCB to GND1 pin voltage is low and the output MOS does not turn ON, the output pins become Hi-Z.

Figure 8. Power Supply Startup/Shutdown Sequence

Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Limits	Unit
High-side Floating Supply Voltage	V _{CCA}	-0.3 to +1230 ^(Note 2)	V
High-side Floating Supply Offset Voltage	GND2	V _{CCA} -30 to V _{CCA} +0.3	V
High-side Floating Output Voltage OUTA	V _{OUTA}	GND2-0.3 to V _{CCA} +0.3	V
High-side Miller Clamp Pin Voltage MCA	V _{MCA}	GND2-0.3 to V _{CCA} +0.3	V
Low-side Supply Voltage	V _{CCB}	-0.3 to +30.0 ^(Note 2)	V
Low-side Output Voltage OUTB	V _{OUTB}	-0.3 to +V _{CCB} +0.3 or +30.0 ^(Note 2)	V
Low-side Miller Clamp Pin Voltage MCB	V _{MCB}	-0.3 to +V _{CCB} +0.3 or +30.0 ^(Note 2)	V
Logic Input Voltage (INA, INB, ENA)	V _{IN}	-0.3 to +V _{CCB} +0.3 or +30.0 ^(Note 2)	V
OUTA Pin Output Current (Peak 1μs)	I _{OUTAPEAK}	5.0 ^(Note 3)	A
OUTB Pin Output Current (Peak 1μs)	I _{OUTBPEAK}	5.0 ^(Note 3)	A
MCA Pin Output Current (Peak 1μs)	I _{MCAPEAK}	5.0 ^(Note 3)	A
MCB Pin Output Current (Peak 1μs)	I _{MCBPEAK}	5.0 ^(Note 3)	A
Storage Temperature Range	T _{stg}	-55 to +150	°C
Maximum Junction Temperature	T _{jmax}	150	°C

Caution 1: Operating the IC over the absolute maximum ratings may damage the IC. The damage can either be a short circuit between pins or an open circuit between pins and the internal circuitry. Therefore, it is important to consider circuit protection measures, such as adding a fuse, in case the IC is operated over the absolute maximum ratings.

Caution 2: Should by any chance the maximum junction temperature rating be exceeded the rise in temperature of the chip may result in deterioration of the properties of the chip. In case of exceeding this absolute maximum rating, design a PCB boards with thermal resistance taken into consideration by increasing board size and copper area so as not to exceed the maximum junction temperature rating.

(Note 2) Relative to GND1.

(Note 3) Should not exceed T_j=150°C.

Thermal Resistance^(Note 4)

Parameter	Symbol	Thermal Resistance (Typ)		Unit
		1s ^(Note 6)	2s2p ^(Note 7)	
SSOP-B20W				
Junction to Ambient	θ_{JA}	151.5	80.6	°C/W
Junction to Top Characterization Parameter ^(Note5)	Ψ_{JT}	47	40	°C/W

^(Note 4) Based on JE51-2A(Still-Air)

^(Note 5) The thermal characterization parameter to report the difference between junction temperature and the temperature at the top center of the outside surface of the component package.

^(Note 6) Using a PCB board based on JE51-3.

^(Note 7) Using a PCB board based on JE51-7.

Layer Number of Measurement Board	Material	Board Size
Single	FR-4	114.3mm x 76.2mm x 1.57mmt

Top	
Copper Pattern	Thickness
Footprints and Traces	70μm

Layer Number of Measurement Board	Material	Board Size
4 Layers	FR-4	114.3mm x 76.2mm x 1.6mmt

Top		2 Internal Layers		Bottom	
Copper Pattern	Thickness	Copper Pattern	Thickness	Copper Pattern	Thickness
Footprints and Traces	70μm	74.2mm x 74.2mm	35μm	74.2mm x 74.2mm	70μm

Recommended Operating Conditions

Parameter	Symbol	Min	Typ	Max	Units
High-side Floating Supply Voltage	V _{CCA}	GND2+10	GND2+15	GND2+24	V
High-side Floating Supply Offset Voltage	GND2	-	-	1200	V
High-side Floating Output Voltage OUTA	V _{OUTA}	GND2	-	V _{CCA}	V
Low-side Output Voltage OUTB	V _{OUTB}	GND1	-	V _{CCB}	V
Logic Input Voltage (INA, INB, ENA)	V _{IN}	GND1	-	V _{CCB}	V
Low-side Supply Voltage	V _{CCB}	10	15	24	V
Operating Temperature Range	T _{opr}	-40	+25	+125	°C

Electrical Characteristics

(Unless otherwise specified Ta=-40°C to +125°C, VCCA-GND2=10V to 24V, VCCB=10V to 24V)

Parameter	Symbol	Limit			Unit	Conditions
		Min	Typ	Max		
General						
VCCB Circuit Current 1	I _{CC11}	0.54	0.85	1.35	mA	OUTB=L
VCCB Circuit Current 2	I _{CC12}	0.49	0.80	1.30	mA	OUTB=H
VCCB Circuit Current 3	I _{CC12}	1.28	1.89	3.30	mA	INA=10kHz, Duty=50%
VCCB Circuit Current 4	I _{CC13}	1.29	1.92	3.40	mA	INA=20kHz, Duty=50%
VCCA Circuit Current 1	I _{CC21}	0.49	0.73	1.15	mA	OUTA=L
VCCA Circuit Current 2	I _{CC22}	0.38	0.57	0.95	mA	OUTA=H
Logic Block						
Logic High Level Input Voltage	V _{INH}	2.0	-	V _{CCB}	V	INA, INB, ENA
Logic Low Level Input Voltage	V _{INL}	0	-	0.8	V	INA, INB, ENA
Logic Pull-down Resistance	R _{IND}	25	50	100	kΩ	INA<3V, INB<3V, ENA<3V
Logic Pull-down Current	I _{IND}	20	50	150	μA	INA≥3V, INB≥3V, ENA≥3V
Logic Input Minimum Pulse Width	t _{INMIN}	-	-	60	ns	INA, INB
ENA Input Mask Time	t _{ENAMSK}	0.6	1.0	1.4	μs	ENA
Output						
OUT ON Resistance (Source)	R _{ONH}	0.4	0.9	2.0	Ω	I _{OUT} =-40mA, OUTA, OUTB
OUT ON Resistance (Sink)	R _{ONL}	0.2	0.6	1.3	Ω	I _{OUT} =40mA, OUTA, OUTB
OUT Maximum Current (Source)	I _{OUTMAXH}	3.0	4.5	-	A	Guaranteed by design, OUTA, OUTB
OUT Maximum Current (Sink)	I _{OUTMAXL}	3.0	3.9	-	A	Guaranteed by design, OUTA, OUTB
OUT Turn ON Time	t _{PON}	35	55	75	ns	OUTA, OUTB
OUT Turn OFF Time	t _{POFF}	35	55	75	ns	OUTA, OUTB
OUT Propagation Distortion	t _{PDIST}	-25	0	25	ns	t _{POFF} - t _{PON} , OUTA, OUTB
Delay Matching, HS&LS Turn ON/OFF	t _{DM}	-	-	25	ns	
OUT Rise Time	t _{RISE}	-	50	-	ns	OUT-GND 10nF, OUTA, OUTB
OUT Fall Time	t _{FALL}	-	50	-	ns	OUT-GND 10nF, OUTA, OUTB
MC ON Resistance	R _{ONMC}	0.20	0.65	1.40	Ω	I _{MC} =40mA, MCA, MCB
MC ON Threshold Voltage	V _{MCON}	1.8	2.0	2.2	V	MCA, MCB
VREG Output Voltage	V _{VREG}	4.2	4.7	5.2	V	
Common Mode Transient Immunity	CM	100	-	-	kV/μs	Guaranteed by design
Protection Functions						
UVLO OFF Voltage	V _{UVLOH}	9.0	9.5	10.0	V	VCCA, VCCB
UVLO ON Voltage	V _{UVLOL}	8.0	8.5	9.0	V	VCCA, VCCB
UVLO Mask Time	t _{UVLOMSK}	1.0	2.5	5.0	μs	VCCA, VCCB

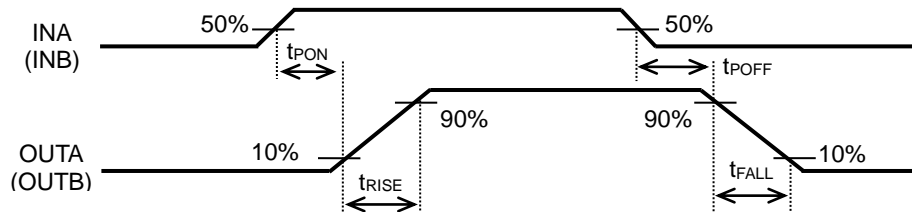


Figure 9. IN-OUT Timing Chart

Typical Performance Curves

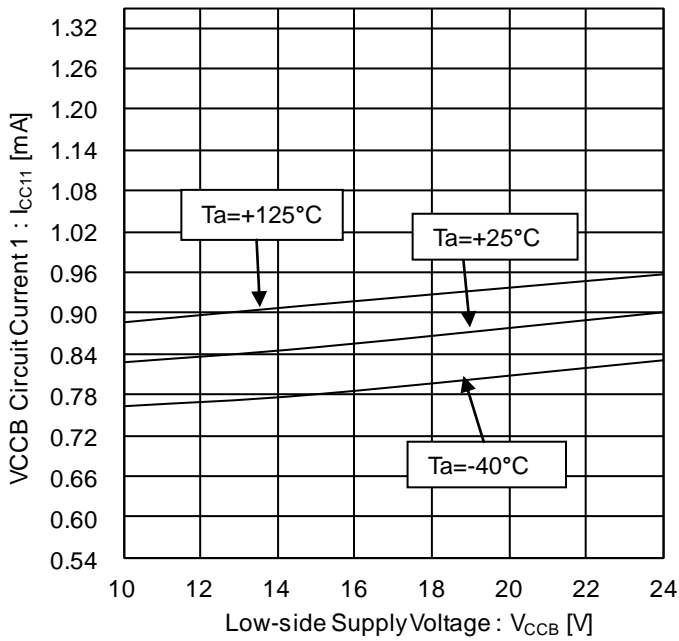


Figure 10. VCCB Circuit Current 1 vs Low-side Supply Voltage (OUTB=L)

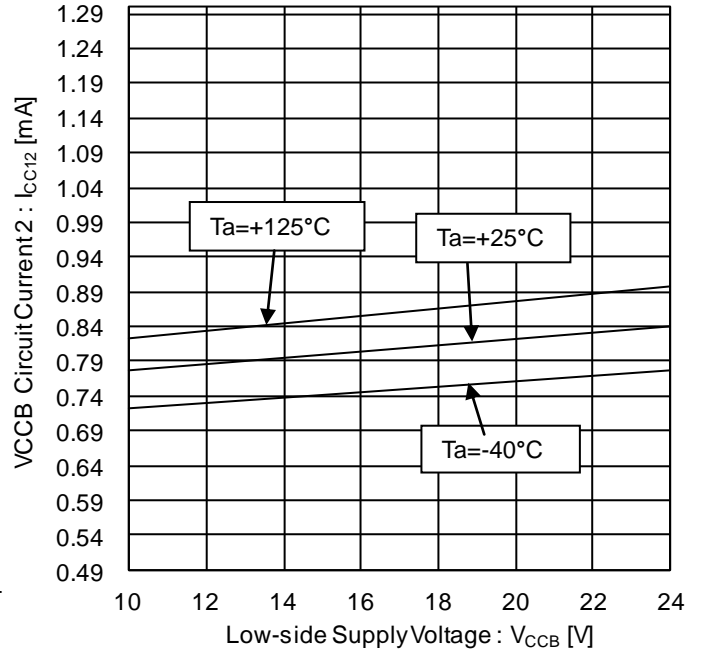


Figure 11. VCCB Circuit Current 2 vs Low-side Supply Voltage (OUTB=H)

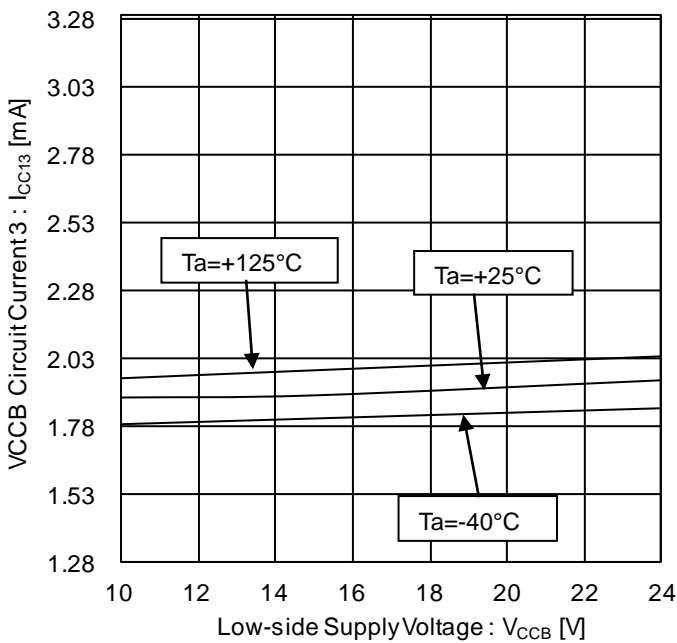


Figure 12. VCCB Circuit Current 3 vs Low-side Supply Voltage (INA=10kHz, Duty=50%)

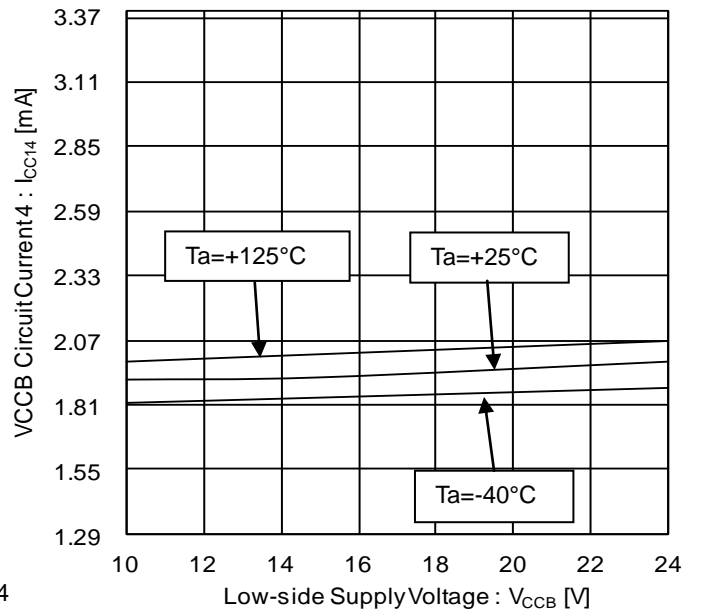


Figure 13. VCCB Circuit Current 4 vs Low-side Supply Voltage (INA=20kHz, Duty=50%)

Typical Performance Curves - continued

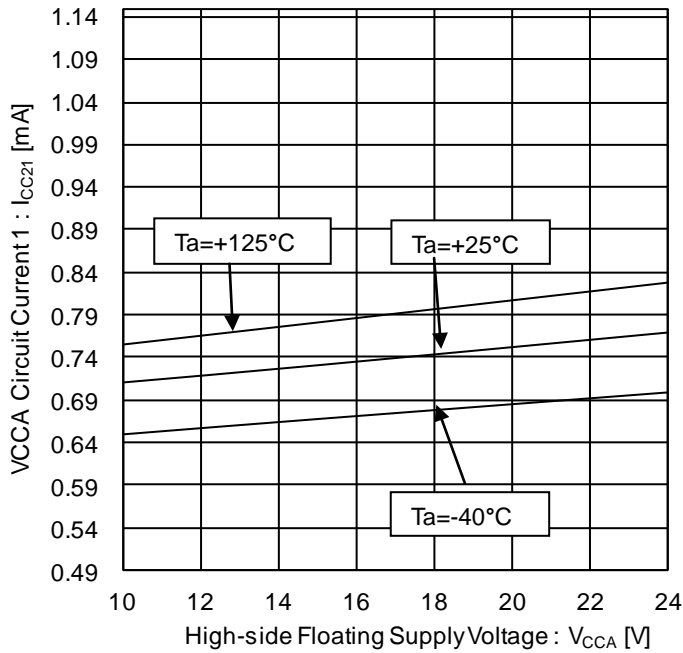


Figure 14. VCCA Circuit Current 1 vs High-side Floating Supply Voltage (OUTA=L)

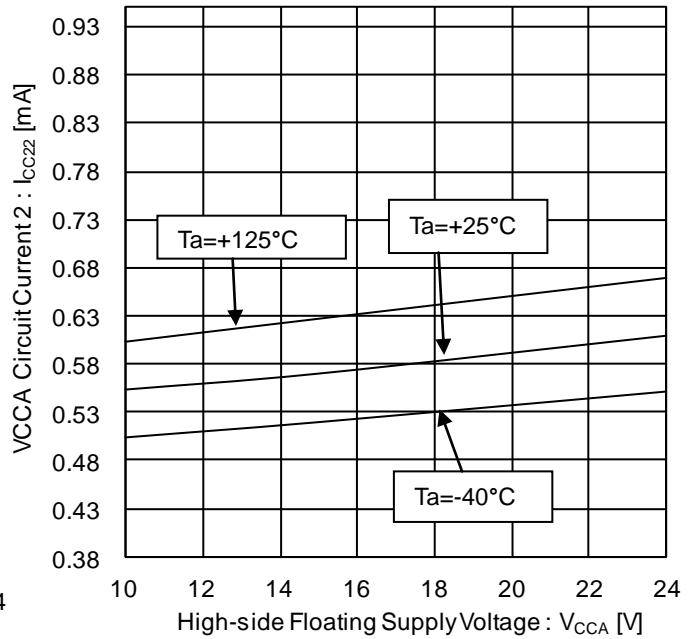


Figure 15. VCCA Circuit Current 2 vs High-side Floating Supply Voltage (OUTA=H)

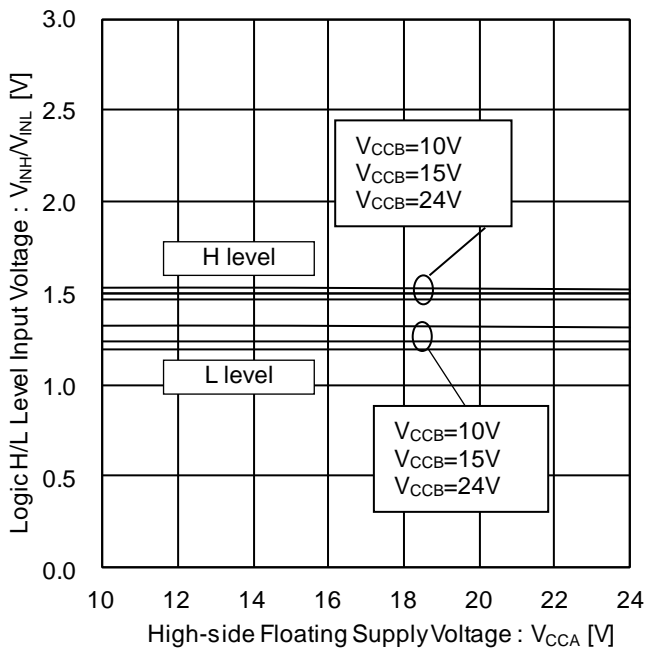


Figure 16. Logic H/L Level Input Voltage vs High-side Floating Supply Voltage

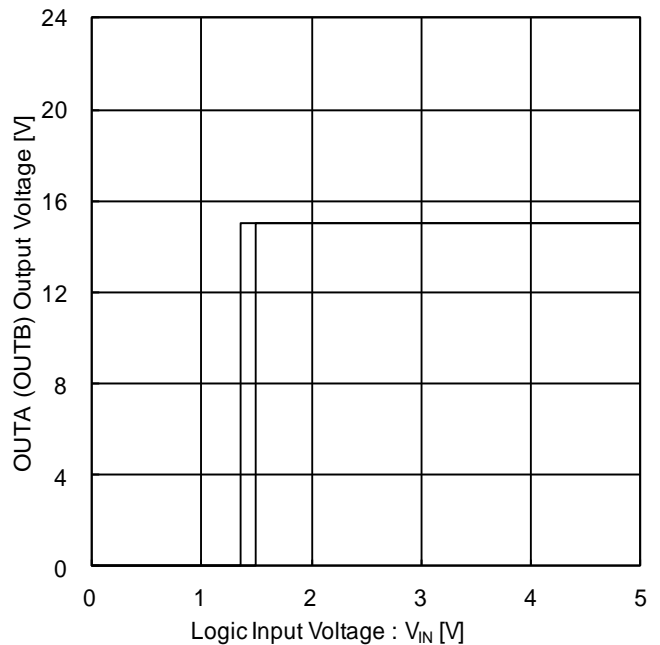


Figure 17. OUTA (OUTB) Output Voltage vs Logic Input Voltage (V_{CCB}=15V, V_{CCA}=15V, Ta=+25°C)

Typical Performance Curves - continued

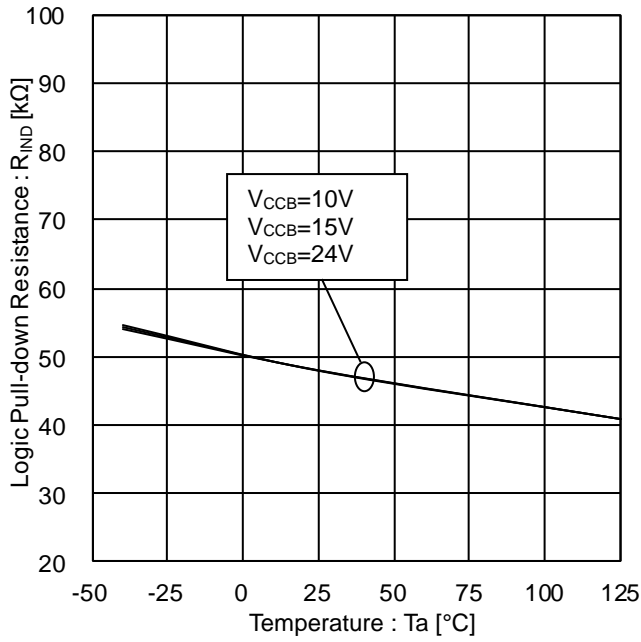


Figure 18. Logic Pull-down Resistance vs Temperature

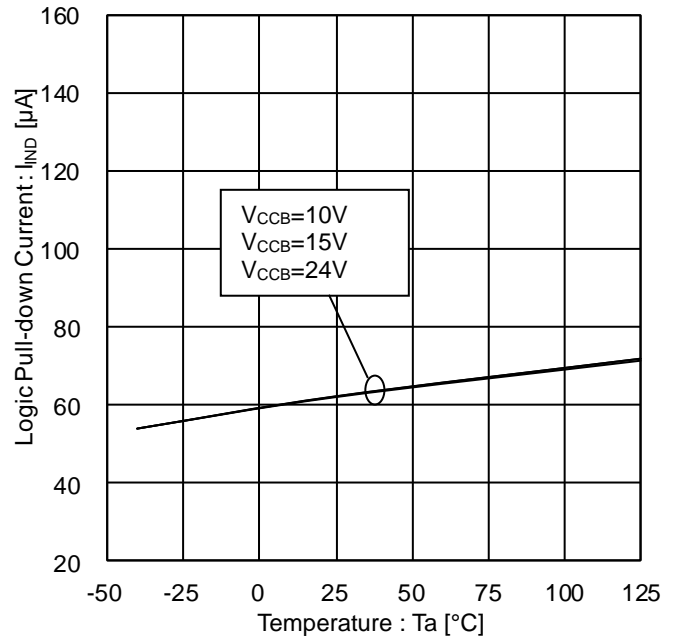


Figure 19. Logic Pull-down Current vs Temperature

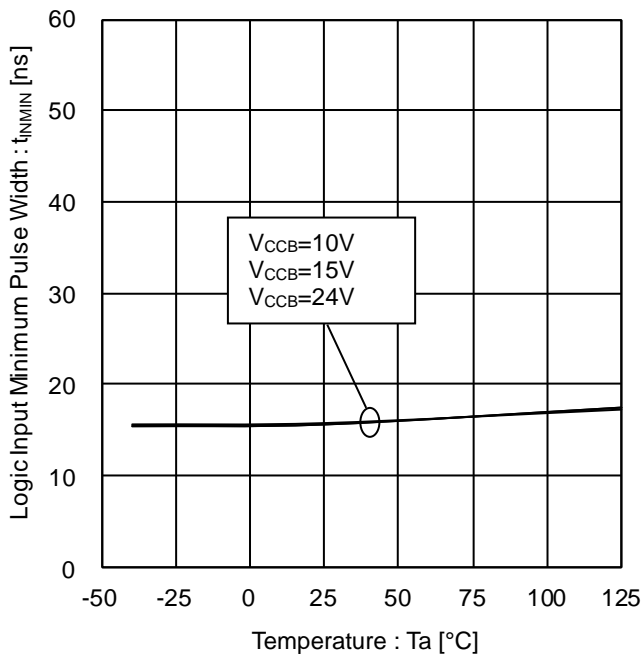


Figure 20. Logic Input Minimum Pulse Width vs Temperature

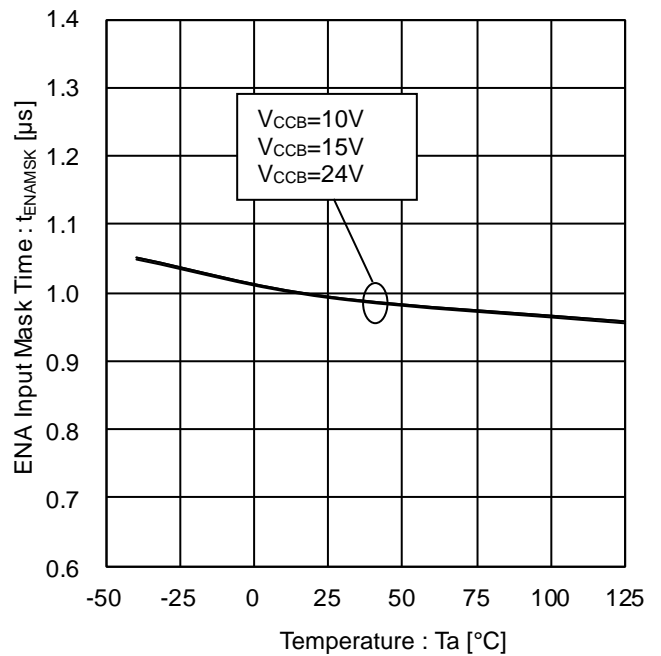


Figure 21. ENA Input Mask Time vs Temperature

Typical Performance Curves - continued

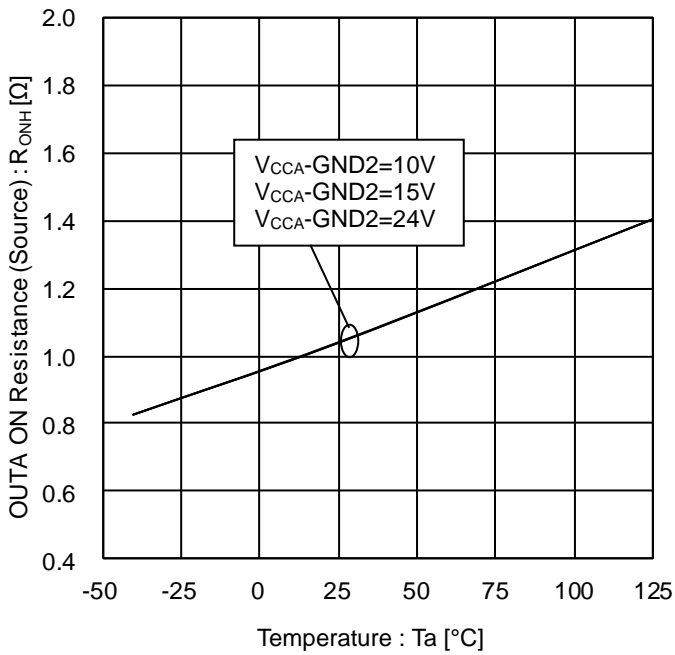


Figure 22. OUTA ON Resistance (Source) vs Temperature

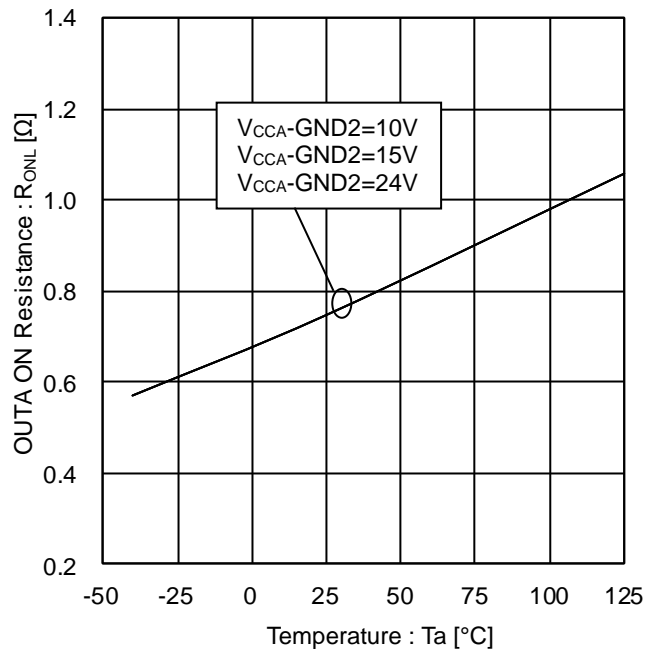


Figure 23. OUTA ON Resistance (Sink) vs Temperature

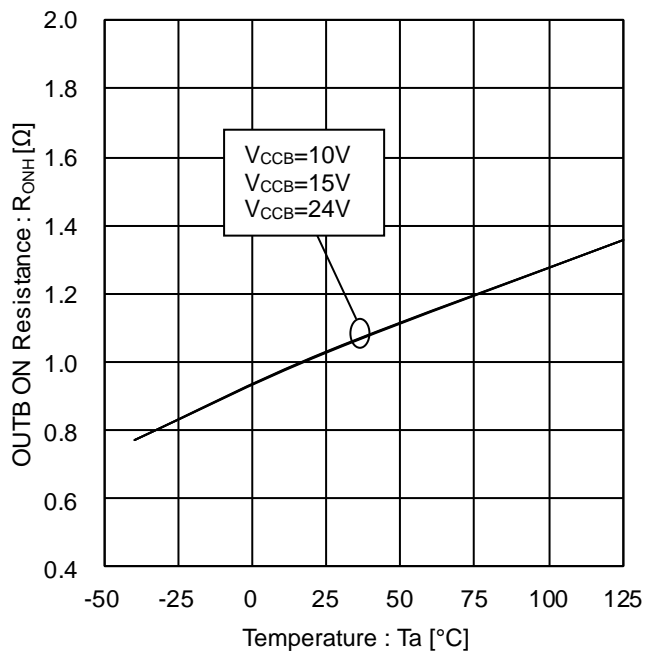


Figure 24. OUTB ON Resistance (Source) vs Temperature

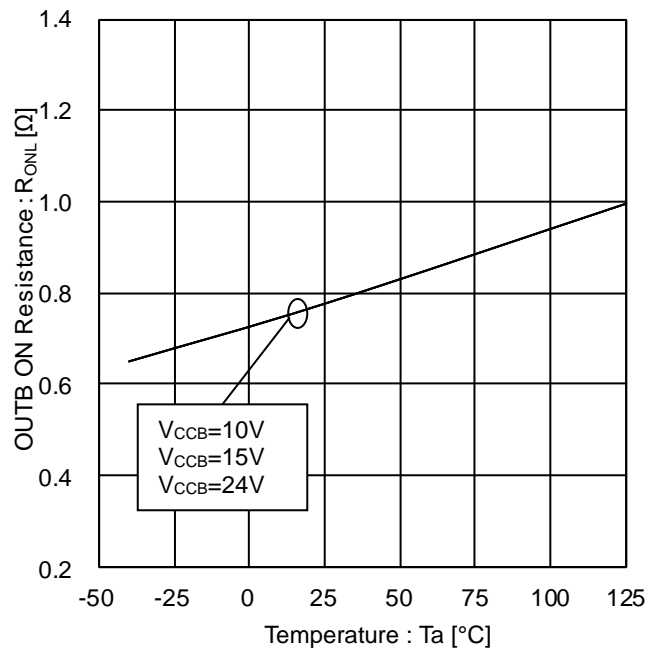


Figure 25. OUTB ON Resistance (Sink) vs Temperature

Typical Performance Curves - continued

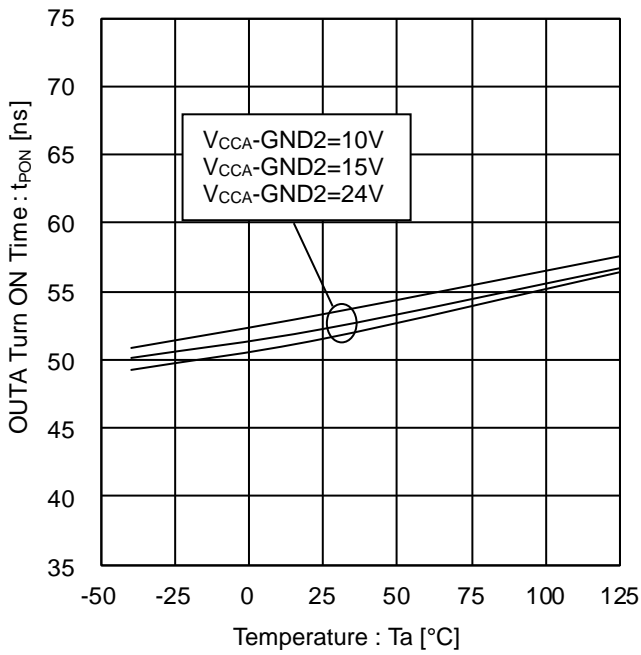


Figure 26. OUTA Turn ON Time vs Temperature (INA=PWM, INB=L)

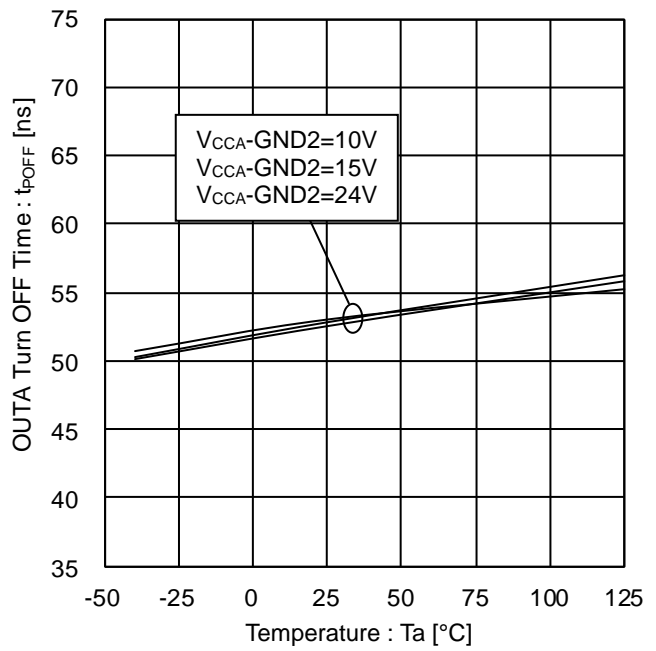


Figure 27. OUTA Turn OFF Time vs Temperature (INA=PWM, INB=L)

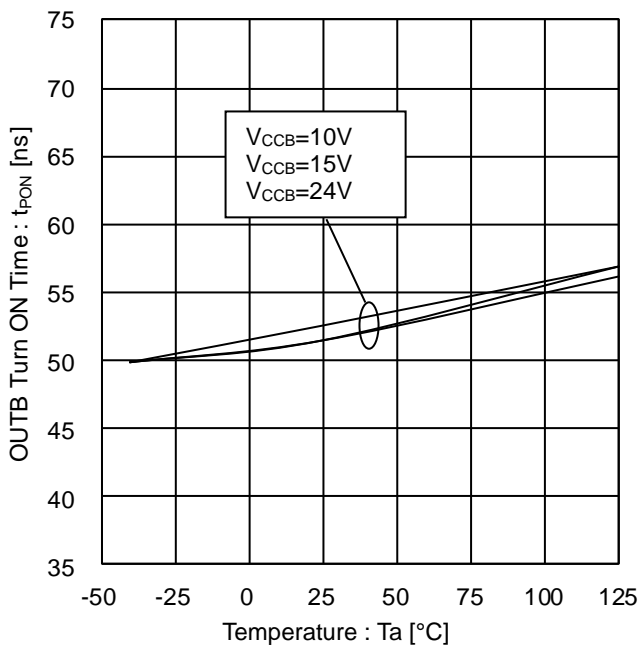


Figure 28. OUTB Turn ON Time vs Temperature (INA=L, INB=PWM)

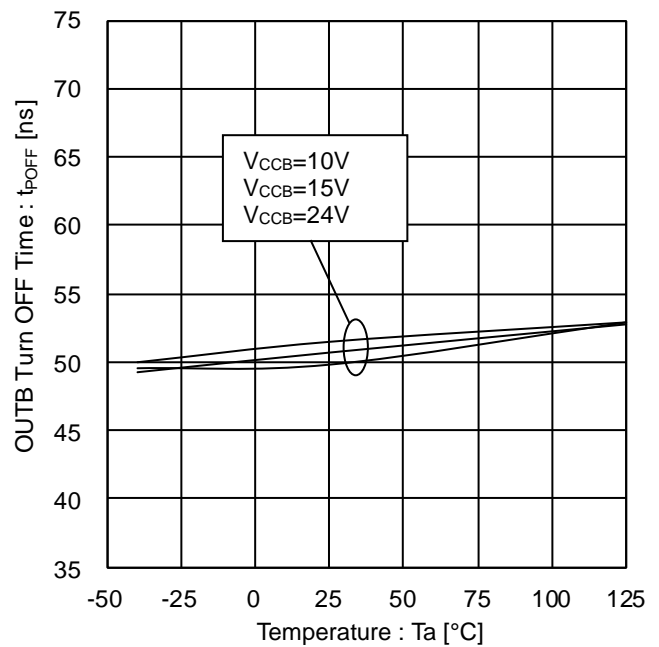


Figure 29. OUTB Turn OFF Time vs Temperature (INA=L, INB=PWM)

Typical Performance Curves - continued

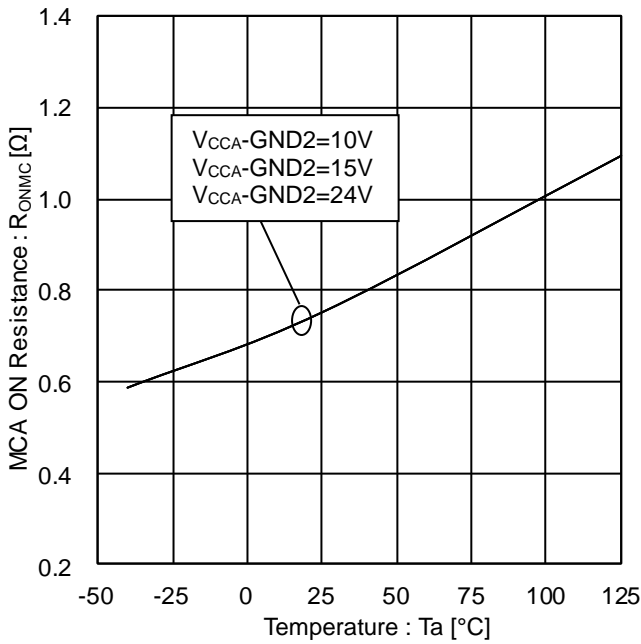


Figure 30. MCA ON Resistance vs Temperature

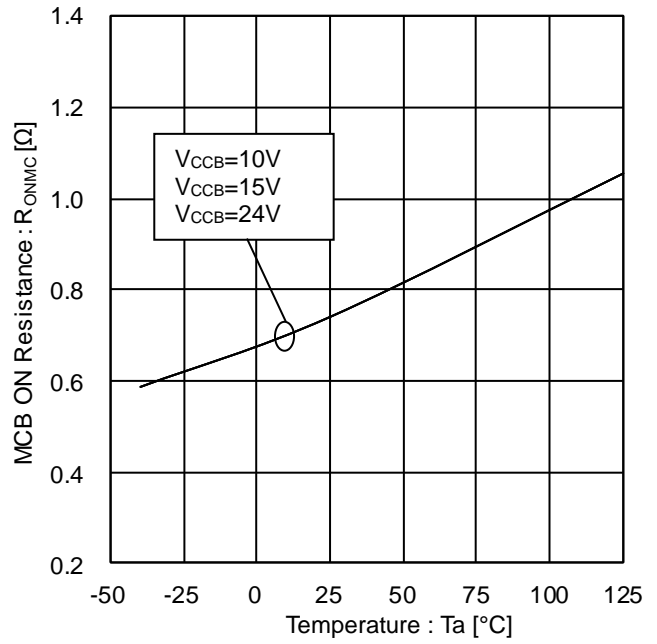


Figure 31. MCB ON Resistance vs Temperature

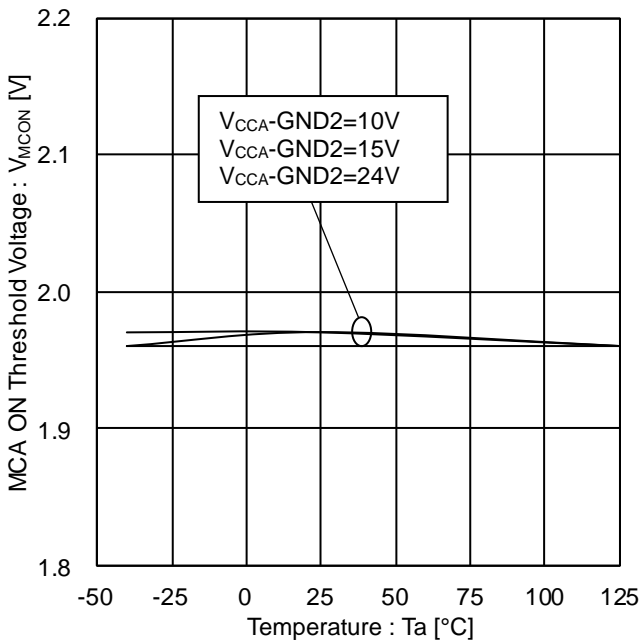


Figure 32. MCA ON Threshold Voltage vs Temperature

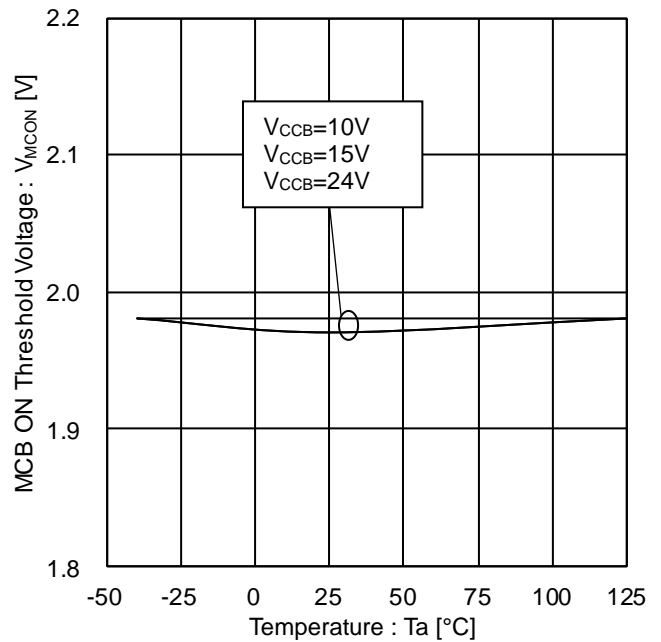


Figure 33. MCB ON Threshold Voltage vs Temperature

Typical Performance Curves - continued

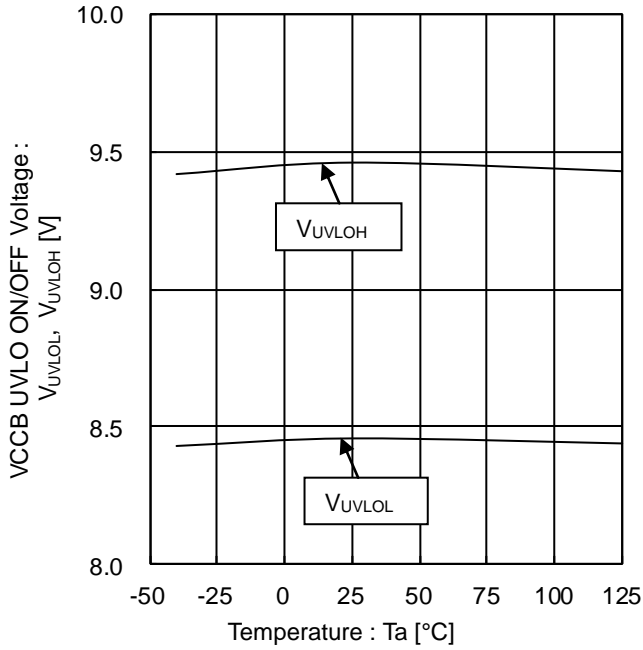


Figure 34. VCCB UVLO ON/OFF Voltage vs Temperature

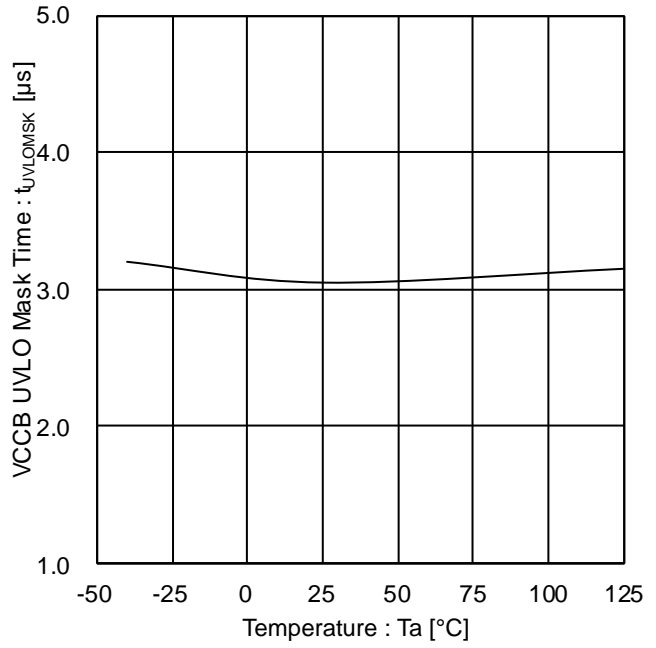


Figure 35. VCCB UVLO Mask Time vs Temperature

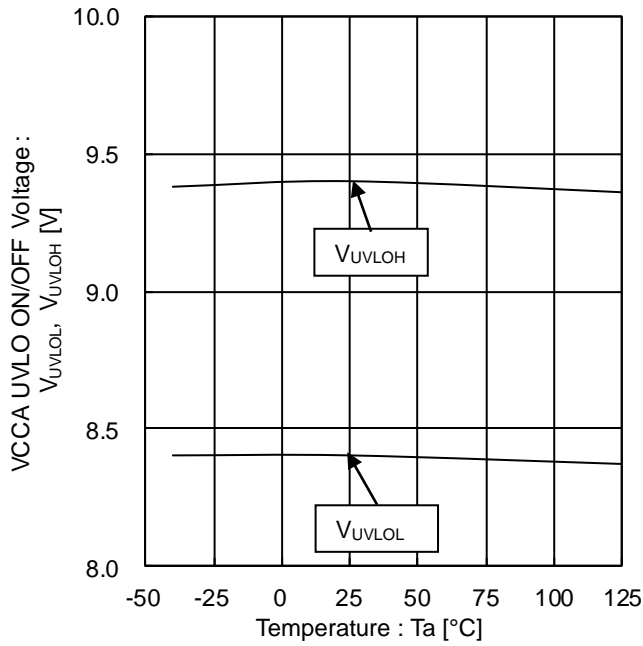


Figure 36. VCCA UVLO ON/OFF Voltage vs Temperature

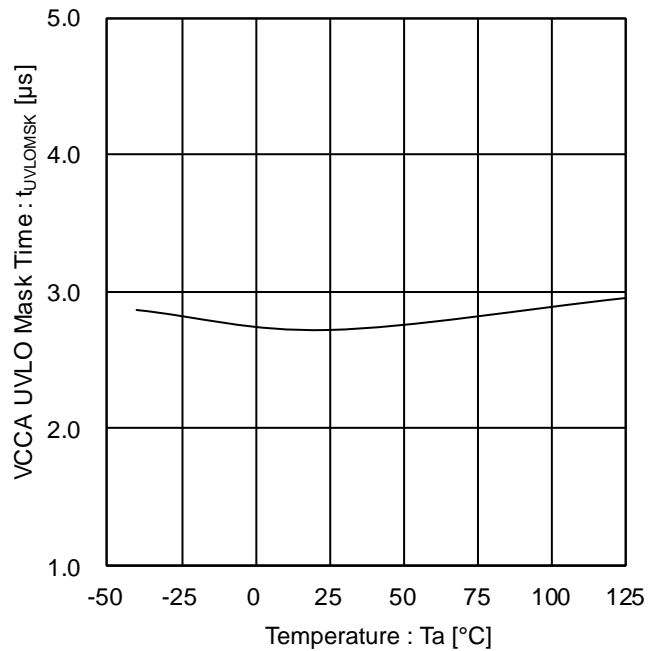


Figure 37. VCCA UVLO Mask Time vs Temperature

I/O Equivalence Circuits

Pin No	Name	I/O equivalence circuits	
	Function		
6	OUTAH		
	High-side output pin (Source)		
5	OUTAL		
	High-side output pin (Sink)		
17	OUTBH		
	Low-side output pin (Source)		
18	OUTBL		
	Low-side output pin (Sink)		
4	MCA		
	High-side output pin for Miller Clamp		
19	MCB		
	Low-side output pin for Miller Clamp		
13	INA		
	Control input pin for high-side		
14	INB		
	Control input pin for low-side		
12	ENA		
	Input enabling signal input pin		

Operational Notes

1. Reverse Connection of Power Supply

Connecting the power supply in reverse polarity can damage the IC. Take precautions against reverse polarity when connecting the power supply, such as mounting an external diode between the power supply and the IC's power supply terminals.

2. Power Supply Lines

Design the PCB layout pattern to provide low impedance supply lines. Separate the ground and supply lines of the digital and analog blocks to prevent noise in the ground and supply lines of the digital block from affecting the analog block. Furthermore, connect a capacitor to ground at all power supply pins. Consider the effect of temperature and aging on the capacitance value when using electrolytic capacitors.

3. Ground Wiring Pattern

When using both small-signal and large-current ground traces, the two ground traces should be routed separately but connected to a single ground at the reference point of the application board to avoid fluctuations in the small-signal ground caused by large currents. Also ensure that the ground traces of external components do not cause variations on the ground voltage. The ground lines must be as short and thick as possible to reduce line impedance.

4. Thermal Consideration

Should by any chance the power dissipation rating be exceeded, the rise in temperature of the chip may result in deterioration of the properties of the chip. The absolute maximum rating of the Pd stated in this specification is when the IC is mounted on a 70mm x 70mm x 1.6mm glass epoxy board. In case of exceeding this absolute maximum rating, increase the board size and copper area to prevent exceeding the Pd rating.

5. Recommended Operating Conditions

These conditions represent a range within which the expected characteristics of the IC can be approximately obtained. The electrical characteristics are guaranteed under the conditions of each parameter.

6. Inrush Current

When power is first supplied to the IC, it is possible that the internal logic may be unstable and inrush current may flow instantaneously due to the internal powering sequence and delays, especially if the IC has more than one power supply. Therefore, give special consideration to power coupling capacitance, power wiring, width of ground wiring, and routing of connections.

7. Operation Under Strong Electromagnetic Field

Operating the IC in the presence of a strong electromagnetic field may cause the IC to malfunction.

8. Testing on Application Boards

When testing the IC on an application board, connecting a capacitor directly to a low-impedance output pin may subject the IC to stress. Always discharge capacitors completely after each process or step. The IC's power supply should always be turned off completely before connecting or removing it from the test setup during the inspection process. To prevent damage from static discharge, ground the IC during assembly and use similar precautions during transport and storage.

9. Inter-pin Short and Mounting Errors

Ensure that the direction and position are correct when mounting the IC on the PCB. Incorrect mounting may result in damaging the IC. Avoid nearby pins being shorted to each other especially to ground, power supply and output pin. Inter-pin shorts could be due to many reasons such as metal particles, water droplets (in very humid environment) and unintentional solder bridge deposited in between pins during assembly to name a few.

Operational Notes – continued

10. Unused Input Terminals

Input terminals of an IC are often connected to the gate of a MOS transistor. The gate has extremely high impedance and extremely low capacitance. If left unconnected, the electric field from the outside can easily charge it. The small charge acquired in this way is enough to produce a significant effect on the conduction through the transistor and cause unexpected operation of the IC. So unless otherwise specified, unused input terminals should be connected to the power supply or ground line

11. Regarding Input Pins of the IC

This IC contains P+ isolation and P substrate layers between adjacent elements in order to keep them isolated. P-N junctions are formed at the intersection of the P layers with the N layers of other elements, creating a parasitic diode or transistor. For example (refer to figure below):

- When $GND > Pin A$ and $GND > Pin B$, the P-N junction operates as a parasitic diode.
- When $GND > Pin B$, the P-N junction operates as a parasitic transistor.

Parasitic diodes inevitably occur in the structure of the IC. The operation of parasitic diodes can result in mutual interference among circuits, operational faults, or physical damage. Therefore, conditions that cause these diodes to operate, such as applying a voltage lower than the GND voltage to an input pin (and thus to the P substrate) should be avoided.

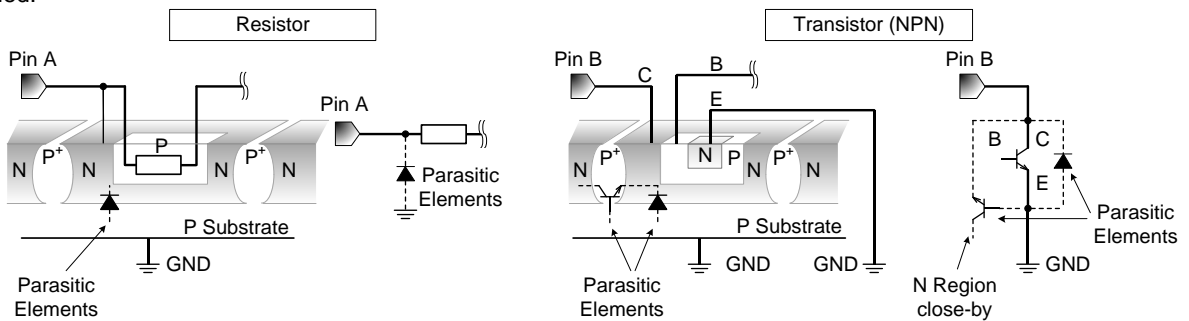


Figure 38. Example of IC structure

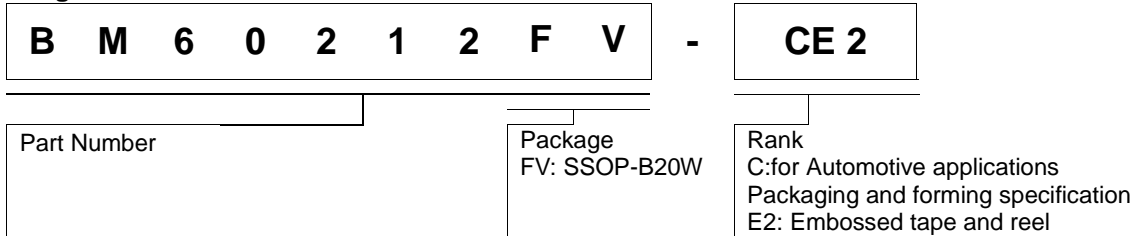
12. Ceramic Capacitor

When using a ceramic capacitor, determine the dielectric constant considering the change of capacitance with temperature and the decrease in nominal capacitance due to DC bias and others. Operation (ASO).

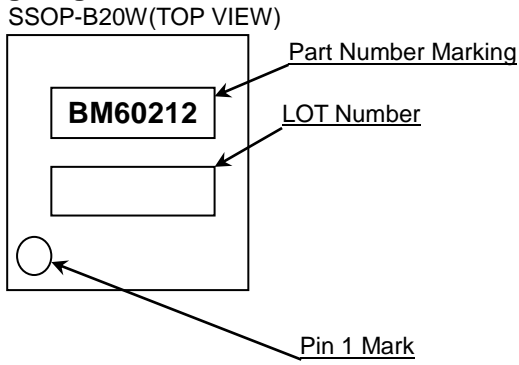
13. Area of Safe Operation (ASO)

Operate the IC such that the output voltage, output current, and power dissipation are all within the Area of Safe Operation (ASO).

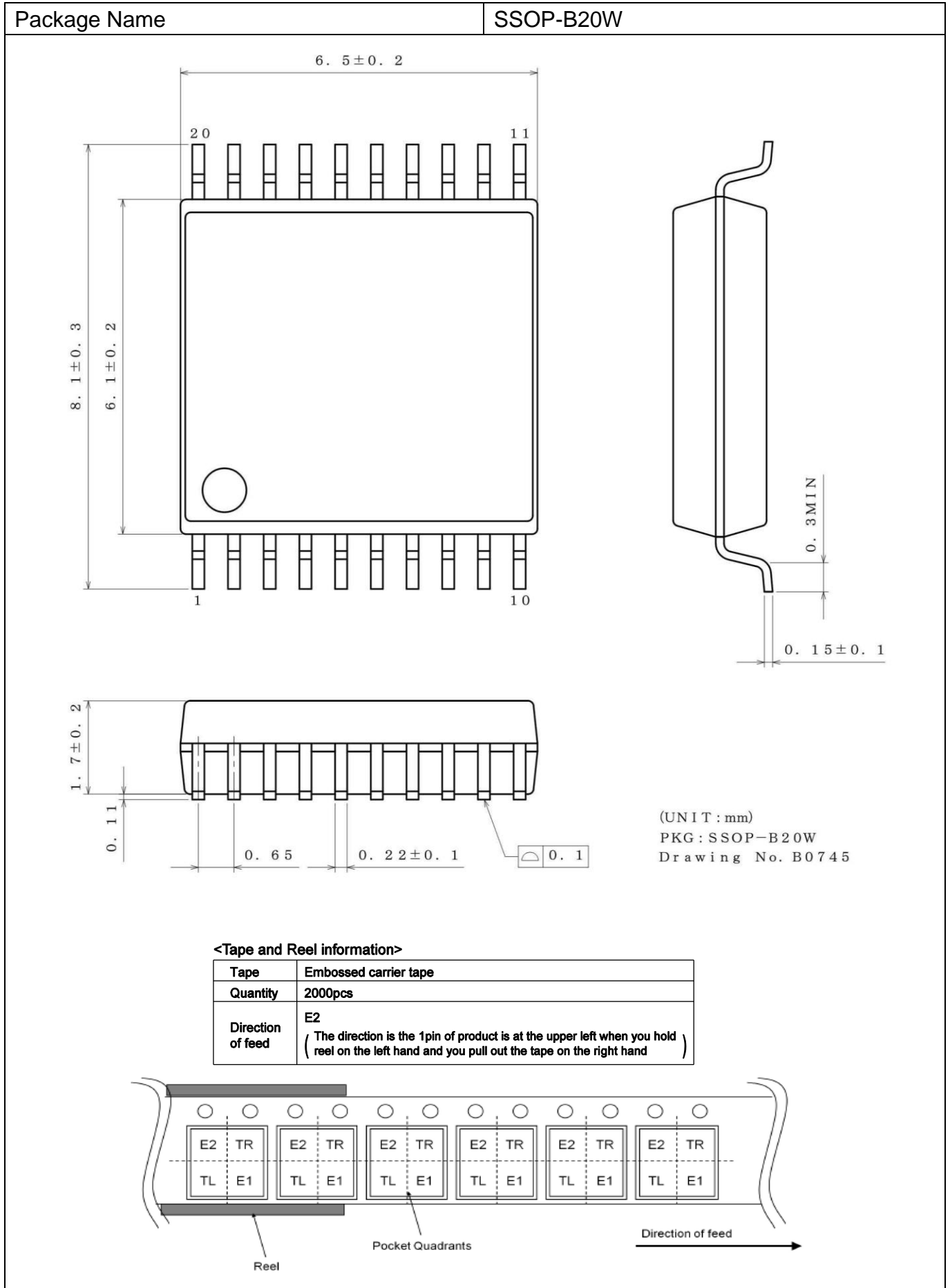
Ordering Information



Marking Diagram



Physical Dimension, Tape and Reel Information



Revision History

Date	Revision	Changes
18.Jan.2018	001	New Release

Notice

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JAPAN	USA	EU	CHINA
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CLASS IV		CLASS III	

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 - [f] Sealing or coating our Products with resin or other coating materials
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 - [h] Use of the Products in places subject to dew condensation
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8. Confirm that operation temperature is within the specified range described in the product specification.
9. ROHM shall not be in any way responsible or liable for failure induced under deviant condition from what is defined in this document.

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2. In principle, the reflow soldering method must be used on a surface-mount products, the flow soldering method must be used on a through hole mount products. If the flow soldering method is preferred on a surface-mount products, please consult with the ROHM representative in advance.

For details, please refer to ROHM Mounting specification

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This Product is electrostatic sensitive product, which may be damaged due to electrostatic discharge. Please take proper caution in your manufacturing process and storage so that voltage exceeding the Products maximum rating will not be applied to Products. Please take special care under dry condition (e.g. Grounding of human body / equipment / solder iron, isolation from charged objects, setting of Ionizer, friction prevention and temperature / humidity control).

Precaution for Storage / Transportation

1. Product performance and soldered connections may deteriorate if the Products are stored in the places where:
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 - [b] the temperature or humidity exceeds those recommended by ROHM
 - [c] the Products are exposed to direct sunshine or condensation
 - [d] the Products are exposed to high Electrostatic
2. Even under ROHM recommended storage condition, solderability of products out of recommended storage time period may be degraded. It is strongly recommended to confirm solderability before using Products of which storage time is exceeding the recommended storage time period.
3. Store / transport cartons in the correct direction, which is indicated on a carton with a symbol. Otherwise bent leads may occur due to excessive stress applied when dropping of a carton.
4. Use Products within the specified time after opening a humidity barrier bag. Baking is required before using Products of which storage time is exceeding the recommended storage time period.

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