IPD Series

Automotive 2ch 45 mΩ High-Side Switch with Variable OCD and OCD Mask Function

BV2HD045EFU-C

General Description

BV2HD045EFU-C is a 2-ch high-side switch for automotive application. It has built-in over current protection function, thermal shutdown protection function, open load detection function and under voltage lockout function. It is equipped with diagnostic output function for abnormality detection. An external component can arbitrarily set the over current limit and the time to limit to achieve the optimum over current protection for the load.

Features

- Dual TSD^{®(Note 1)}
- AEC-Q100 Qualified^(Note 2)
- Built-in Variable Over Current Limit Function
- Built-in Variable Over Current Mask Time Setting Function.
- Built-in Open Load Detection Function.
- Built-in Under Voltage Lockout Function (UVLO)
- Built-in Diagnostic Output
- Low On-Resistance R_{ON} = 45 mΩ (Typ)
- Monolithic Power Management IC with Control Unit (CMOS) and Power MOSFET on a Single Chip
 Low Voltage Operation (V_{BB} = 4.3 V)
- (*Note* 1) This IC has thermal shutdown (Junction temperature detect) and <u>ATj</u> Protection (Power-MOS steep temperature rising detect). (*Note* 2) Grade 1

Applications

Resistive Load, Inductive Load, Capacitive Load

Typical Application Circuit

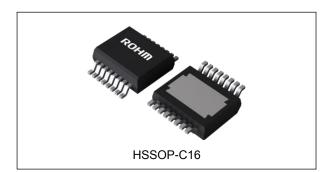
Key Specifications

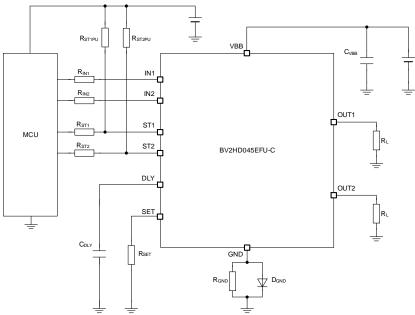
- Power Supply Voltage Operating Range: 6 V to 28 V
- On Resistance (Tj=25°C): $45 \text{ m}\Omega$ (Typ)
 - Over Current Limit: 21 A (Min)
 - Over Current Limit:
- Standby Current (Tj=25°C): 0.5 µA (Max)
- Active Clamp Tolerance (Tj(START)= 25 °C): 35 mJ

Package

HSSOP-C16

W (Typ) x D (Typ) x H (Max) 4.90 mm x 6.00 mm x 1.70 mm





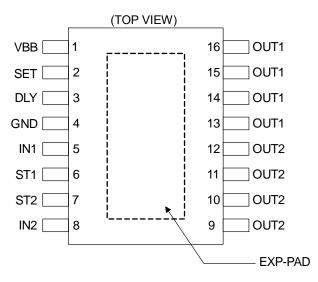
"Dual TSD®" is a registered trademark of ROHM Co., Ltd.

OProduct structure : Silicon integrated circuit OThis product has no designed protection against radioactive rays.

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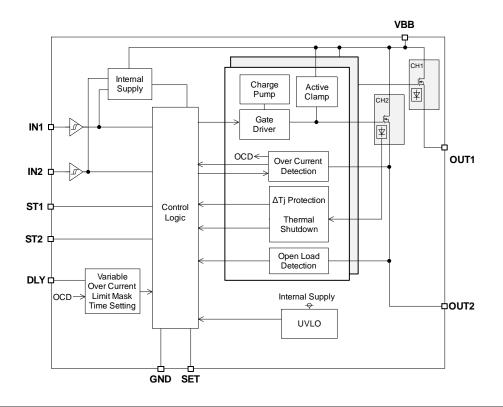
Pin Configuration



Pin Description

Pin No.	Pin Name	Function	
1	VBB	Power supply pin	
2	SET	Over current limit value setting pin	
3	DLY	Over current mask time setting pin	
4	GND	GND pin	
5	IN1	Input pin1, with internal pull-down resistor	
6	ST1	Diagnostic output pin1	
7	ST2	Diagnostic output pin2	
8	IN2	Input pin2, with internal pull-down resistor	
9 to 12	OUT2	Output pin 2	
13 to 16	OUT1	Output pin 1	
-	EXP-PAD	The EXP-PAD is connected to VBB	

Block Diagram



Datasheet

Definition

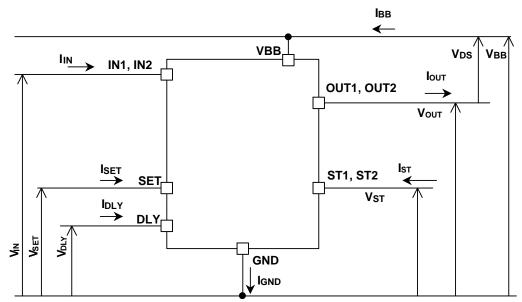


Figure 1. Voltage and Current Definition

Absolute Maximum Ratings (Ta = 25 °C)

Parameter	Symbol	Rating	Unit
VBB - OUT Voltage	V _{DS}	-0.3 to Internal clamp ^(Note 1)	V
Power Supply Voltage	V _{BB}	-0.3 to +40	V
Set Voltage	VSET	-0.3 to V _{BB} +0.3	V
Input Voltage	V _{IN} , V _{DLY}	-0.3 to +7.0	V
Diagnostic Output Voltage	V _{ST}	- 0.3 to +7.0	V
Output Current	Іоит	Internal limit ^(Note 2)	А
Diagnostic Output Current	I _{ST}	10	mA
Storage Temperature Range	Tstg	-55 to +150	°C
Maximum Junction Temperature	Tjmax	150	°C
Active Clamp Energy (Single Pulse) Tj _(START) = 25 °C, I _{OUT} = 4 A ^{(Note 3)(Note 4)}	Eas (25 °C)	35	mJ
Active Clamp Energy (Single Pulse) Tj _(START) = 150 °C, I _{OUT} = 4 A ^{(Note 3)(Note 4)}	EAS (150 °C)	20	mJ
Supply Voltage for Short Circuit Protection ^(Note 5)	VBBLIM	24	V

Caution 1: Operating the IC over the absolute maximum ratings may damage the IC. The damage can either be a short circuit between pins or an open circuit between pins and the internal circuitry. Therefore, it is important to consider circuit protection measures, such as adding a fuse, in case the IC is operated over the absolute maximum ratings.

Caution 2: Should by any chance the maximum junction temperature rating be exceeded the rise in temperature of the chip may result in deterioration of the properties of the chip. In case of exceeding this absolute maximum rating, design a PCB with thermal resistance taken into consideration by increasing board size and copper area so as not to exceed the maximum junction temperature rating.
 (Note 1) Internally limited by output clamp voltage.

(Note 2) Internally limited by fixed over current limit.

(Note 3) Maximum active clamp energy using single pulse of IOUT(START) = 4 A and VBB = 14 V.

When IC is turned off in the condition that inductive load is connected, the OUT pin is fell below 0 V. This energy is dissipated by BV2HD045EFU-C. This energy can be calculated with following equation:

$$E_{AS} = V_{DS} \times \frac{L}{R_L} \times \left[\frac{V_{BB} - V_{DS}}{R_L} \times ln \left(1 - \frac{R_L \times I_{OUT(START)}}{V_{BB} - V_{DS}} \right) + I_{OUT(START)} \right]$$

Following equation simplifies under the assumption of $R_L = 0 \Omega$.

$$E_{AS} = \frac{1}{2} \times L \times I_{OUT(START)}^2 \times (1 - \frac{V_{BB}}{V_{BB} - V_{DS}})$$

(Note 4) Not 100% tested.

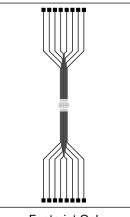
(Note 5) Maximum power supply voltage that can detect short circuit protection.

Thermal Resistance^(Note 1)

Parameter			Currente e l	Thermal Resistance (Typ)		
	Symbol	1s ^(Note 3)	2s2p ^{(No}	ote 4) U		
HSSOP-C16						
Junction to Ambient			θја	142.3	29.0) °C
Junction to Top Characteriz	ation Parame	eter ^(Note 2)	Ψ_{JT}	24	4	°C
lote 1) Based on JESD51-2A(Still- lote 2) The thermal characterizati surface of the component p lote 3) Using a PCB board based of lote 4) Using a PCB board based of Laver Number of	on parameter to backage. on JESD51-3. on JESD51-5, 7.	report the difference between	junction tempera	ature and the temperatur	re at the top	o center of the
Measurement Board	Material	Board Size				
Single	FR-4	114.3 mm x 76.2 mm x	(1.57 mmt			
Тор						
Copper Pattern	Thickness					
Footprints and Traces	70 µm					
Layer Number of		D 0.		Thermal	Via ^(Note 5)	
Measurement Board	Material	Board Size	Pitch	Diam	neter	
4 Layers	FR-4	114.3 mm x 76.2 mm	1.20 mm	Ф0.30 mm		
Тор		2 Internal Laye	ers	Bott	om	
Copper Pattern	Thickness	Copper Pattern	Copper Patter	n Th	ickness	
Footprints and Traces	70 µm	74.2 mm x 74.2 mm	74.2 mm x 74.2 r		70 µm	

(Note 5) This thermal via connects with the copper pattern of all layers.

1. PCB Layout (1s)



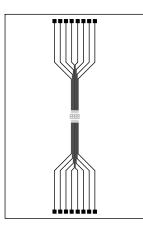
Footprint Only

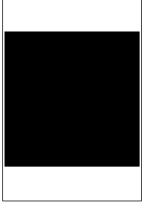
Figure 2. PCB Layout (1s)

Dimension	Value
Board finish thickness	1.57 mmt
Board dimension	114.3 mm x 76.2 mm
Board material	FR4
Copper thickness (Top/Bottom layers)	0.070 mm (Cu : 2 oz)

Thermal Resistance – continued

2. PCB Layout (2s)





Top Layer → Bottom Layer →

Cross section view

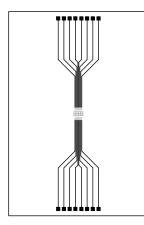
Top Layer

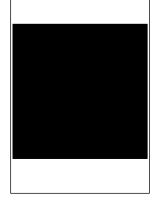
Bottom Layer

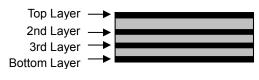
Figure 3. PCB Layout (2s)

Dimension	Value	
Board finish thickness	1.60 mmt	
Board dimension	114.3 mm x 76.2 mm	
Board material	FR4	
Copper thickness (Top/Bottom layers)	0.070 mm (Cu + plating)	

3. PCB Layout (2s2p)







Cross section view

Top Layer

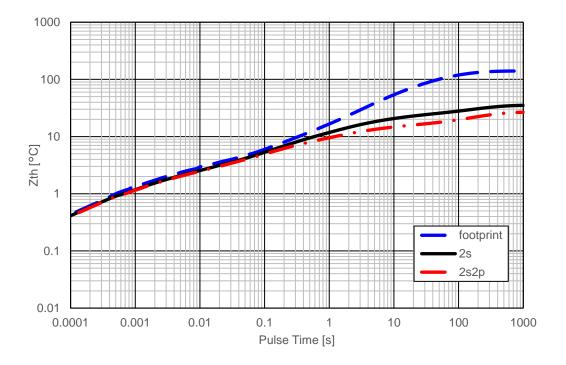
2nd/3rd/Bottom Layers

Figure 4. PCB Layout (2s2p)

Dimension	Value		
Board finish thickness	1.60 mmt		
Board dimension	114.3 mm x 76.2 mm		
Board material	FR4		
Copper thickness (Top/Bottom layers)	0.070 mm (Cu + plating)		
Copper thickness (Inner layers)	0.035 mm		

Thermal Resistance – continued







Recommended Operating Conditions

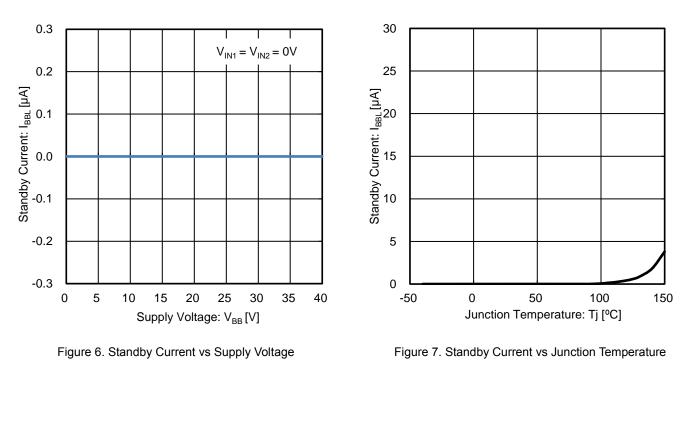
Parameter	Symbol	Min	Тур	Max	Unit
Power Supply Voltage Operating Range	V _{BB}	6	14	28	V
Operating Temperature	Topr	-40	-	+150	°C
Input Frequency	fın	-	-	1	kHz

Electrical Characteristics (Unless otherwise specified 6 V \leq V_{BB} \leq 28 V, -40 °C \leq Tj \leq +150 °C)

Parameter	Symbol	Min	Тур	Max	Unit	Conditions
[Power Supply]		I	I	1		
Standby Current	IBBL	-	-	0.5	μA	$ V_{BB} = 14 \text{ V}, V_{IN1} = 0 \text{ V}, V_{IN2} = 0 \text{ V} $ $ V_{OUT1} = V_{OUT2} = 0 \text{ V}, \text{ Tj} = 25 \text{ °C} $
	IBBL	-	-	30	μA	$V_{BB} = 14 V, V_{IN1} = 0 V, V_{IN2} = 0 V$ $V_{OUT1} = V_{OUT2} = 0 V, Tj = 150 °C$
Operating Current	Іввн	-	6	10	mA	V_{BB} = 14 V, V_{IN1} = V_{IN2} = 5 V V _{OUT1} = V _{OUT2} = open
UVLO Detection Voltage	Vuvlo	-	-	4.3	V	
UVLO Hysteresis Voltage	Vuvhys	0.2	0.3	0.4	V	
[Input (VIN1, VIN2)]						
High-Level Input Voltage	VINH	2.8	-	-	V	
Low-Level Input Voltage	VINL	-	-	1.5	V	
Input Voltage Hysteresis	VINHYS	-	0.3	-	V	
High-Level Input Current	I _{INH}	-	50	150	μA	V _{IN1} = V _{IN2} = 5 V
Low-Level Input Current	linl	-10	-	+10	μA	V _{IN1} = V _{IN2} = 0 V
[Output]						
		-	45	60	mΩ	V_{BB} = 8 V to 19 V, Tj = 25 °C
Output On Resistance	Ron	-	-	100	mΩ	V _{BB} = 8 V to 19 V, Tj = 150 °C
		-	-	75	mΩ	V _{BB} = 4.5 V, Tj = 25 °C
		-	-	0.5	μA	V _{IN1} = V _{IN2} = 0 V, V _{OUT1} = V _{OUT2} = 0 V, Tj = 25 °C
Output Leak Current	IOUTL	-	-	10	μA	V _{IN1} = V _{IN2} = 0 V, V _{OUT1} = V _{OUT2} = 0 V, Tj = 150 °C
Output ON Slew Rate	SRON	-	0.3	1	V/µs	V _{BB} = 14 V, R _L = 6.5 Ω Tj = 25 °C
Output OFF Slew Rate	SROFF	-	0.3	1	V/µs	V _{BB} = 14 V, R _L = 6.5 Ω Tj = 25 °C
Output ON Propagation Delay Time	t _{OUTON}	-	70	175	μs	V _{BB} = 14 V, R _L = 6.5 Ω Tj = 25 °C
Output OFF Propagation Delay Time	toutoff	-	50	125	μs	V _{BB} = 14 V, R _L = 6.5 Ω Tj = 25 °C
Output Clamp Voltage	VDSCLP	41	48	55	V	$V_{IN1} = V_{IN2} = 0 V,$ Iout1 = Iout2 = 10 mA

Electrical Characteristics (Unless otherwise specified 6 V \leq V_{BB} \leq 28 V, -40 °C \leq Tj \leq +150 °C) - continued

Parameter	Symbol	Min	Тур	Max	Unit	Conditions
[Diagnostic Output]						
Diagnostic Output Low Voltage	VSTL	-	-	0.5	V	$V_{IN1} = V_{IN2} = 5 V,$ $I_{ST1} = I_{ST2} = 1 mA$
Diagnostic Output Leak Current	I _{STL}	-	-	10	μA	$V_{IN1} = V_{IN2} = 0 V,$ $V_{ST1} = V_{ST2} = 5 V$
Diagnostic Output ON Propagation Delay Time	t _{STON}	-	100	250	μs	V _{BB} = 14 V, R _L = 6.5 Ω Tj = 25 °C
Diagnostic Output OFF Propagation Delay Time	tstoff	-	50	125	μs	V _{BB} = 14 V, R _L = 6.5 Ω Tj = 25 °C
[Diagnostic Function]						
Output ON Detection Voltage ^(Note 1)	V _{DSDET}	2	3	4	V	V _{IN1} = V _{IN2} = 5 V
Fixed Over Current Limit	Ilimh	21	30	40	А	V _{IN1} = V _{IN2} = 5 V
Variable Over Current Limit	ILIMSET	2.8	4.1	5.4	А	V _{IN1} = V _{IN2} = 5 V, R _{SET} = 47 kΩ
Open Load Detection Voltage	Vold	2.0	3.0	4.0	V	V _{IN1} = V _{IN2} = 0 V
Open Load Detection Sink Current	I _{OLD}	-30	-10	-	μA	$V_{IN1} = V_{IN2} = 0 V,$ $V_{OUT1} = V_{OUT2} = 5 V$
Thermal Shutdown ^(Note 1)	T _{TSD}	150	175	200	°C	
Thermal Shutdown Hysteresis ^(Note 1)	TISDHYS	-	15	-	°C	
ΔTj Protection Temperature ^(Note 1)	T _{DTJ}	-	120	-	°C	



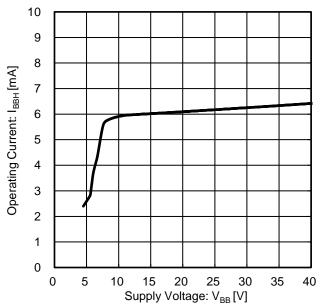


Figure 8. Operating Current vs Supply Voltage

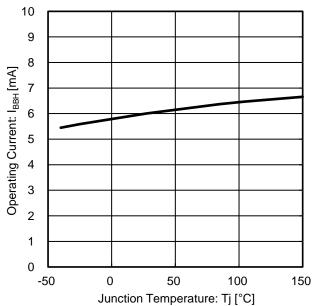


Figure 9. Operating Current vs Junction Temperature

Typical Performance Curves - continued

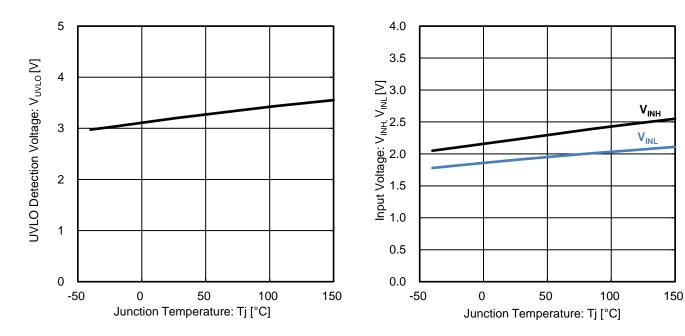


Figure 10. UVLO Detection Voltage vs Junction Temperature

Figure 11. Input Voltage vs Junction Temperature

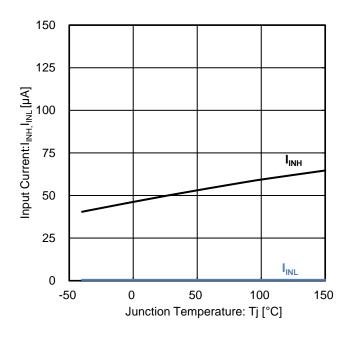


Figure 12. Input Current vs Junction Temperature

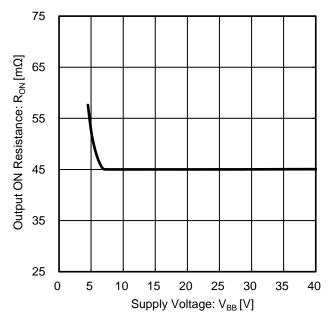


Figure 13. Output ON Resistance vs Supply Voltage

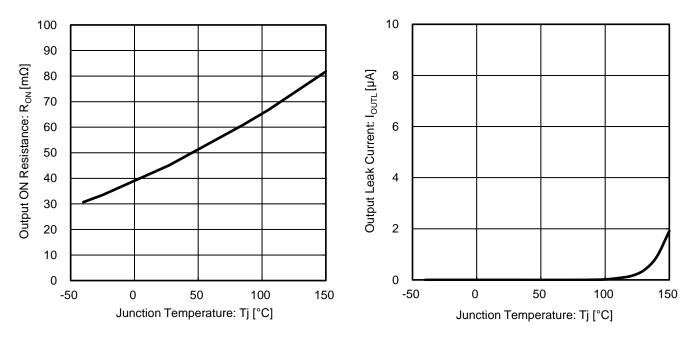


Figure 14. Output ON Resistance vs Junction Temperature

Figure 15. Output leak Current vs Junction Temperature

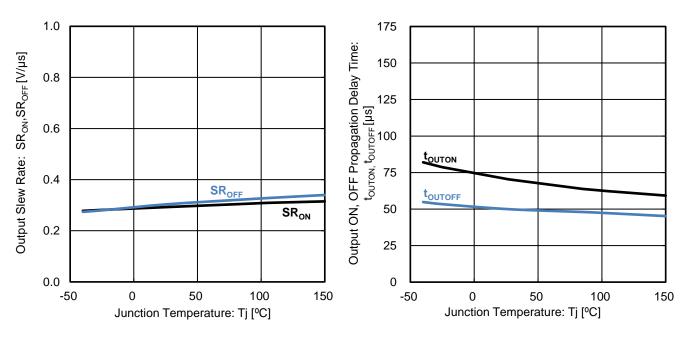


Figure 16. Output Slew Rate vs Junction Temperature

Figure 17. Output ON, OFF Propagation Delay Time vs Junction Temperature

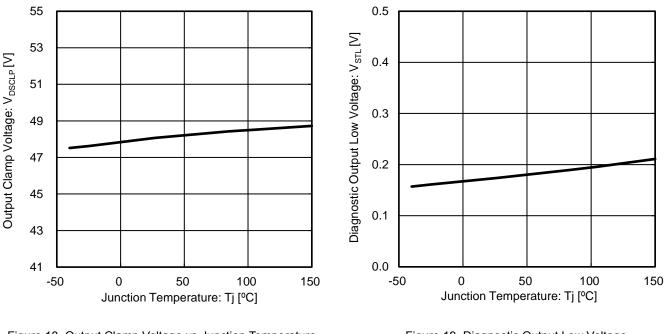
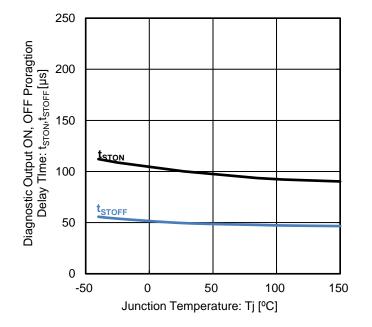
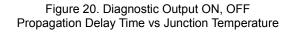


Figure 18. Output Clamp Voltage vs Junction Temperature

Figure 19. Diagnostic Output Low Voltage vs Junction Temperature





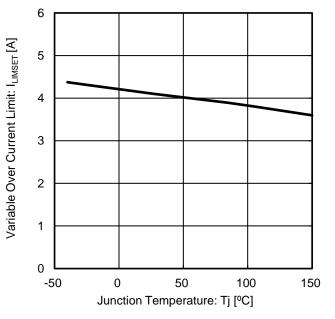


Figure 21. Variable Over Current Limit vs Junction Temperature

Typical Performance Curves - continued

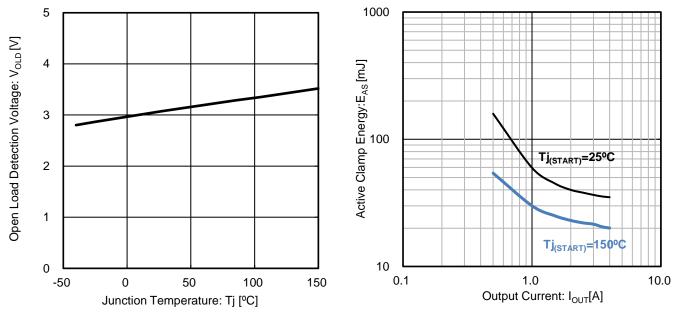


Figure 22. Open Load Detection Voltage vs Junction Temperature

Figure 23. Active Clamp Energy vs Output Current

Measurement Circuit

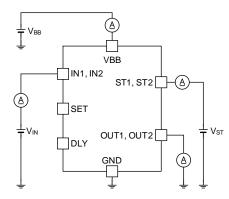


Figure 24. Standby Current Low-Level Input Current Output Leak Current Diagnostic Output Leak Current

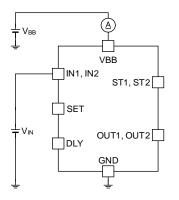


Figure 25.Operating Current

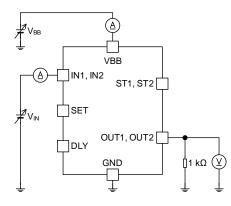


Figure 26. UVLO Detection Voltage UVLO Hysteresis Voltage High-Level Input Voltage Low-Level Input Voltage Input Voltage Hysteresis High-Level Input Current Thermal Shutdown Thermal Shutdown Hysteresis

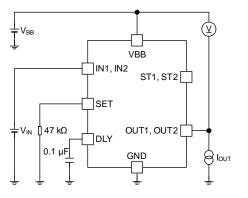


Figure 27. Output ON Resistance Output Clamp Voltage

Measurement Circuit - continued

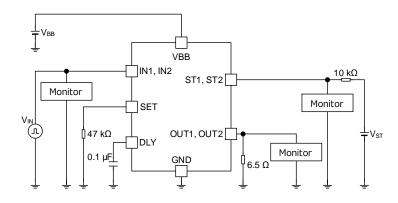


Figure 28. Output ON Slew Rate Output OFF Slew Rate Output ON Propagation Delay Time Output OFF Propagation Delay Time Diagnostic Output ON Propagation Delay Time Diagnostic Output OFF Propagation Delay Time

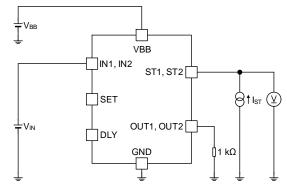


Figure 29. Diagnostic Output Low Voltage

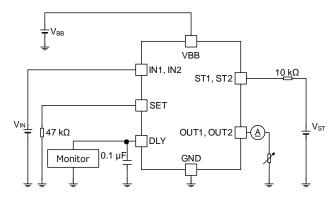


Figure 30. Fixed Over Current Limit Variable Over Current Limit

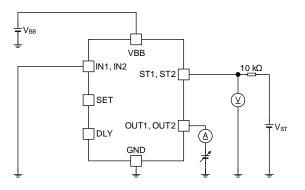


Figure 31. Open Load Detection Voltage Open Load Detection Sink Current

Timing Chart (Propagation Delay Time)

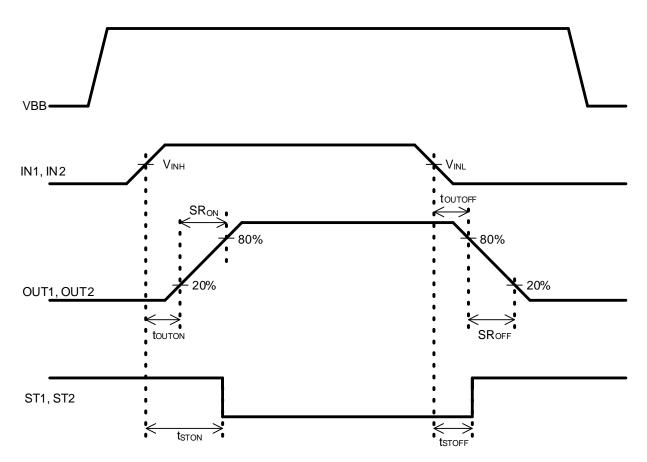


Figure 32. Timing Chart

Function Description

1. Protection Function

Table 1. Detection and Release Conditions of Each Protection Function and Diagnostic Output

Mode		Conditions	IN1, IN2	ST1, ST2
Normal	Standby	-	Low	High
Condition	Operating	-	High	Low
Open Load Date		Detect V _{OUT} ≥ 3.0 V (Typ)	Low	Low
Open Load Dete		Release V _{OUT} ≤ 2.6 V (Typ)	Low	High
Low Voltage Output OFF (UVLO)		w Voltage Output OFF Detect $V_{BB} \le 4.3 V$ (Max)		High
		Release V _{BB} ≥ 4.7 V (Max)	High	Low
		rmal Shutdown (TSD) ^(Note 1) Detect Tj ≥ 175 °C (Typ)		High
	wii (13D)	Release Tj ≤ 160 °C (Typ)	High	Low
ATi Drotostion	Detect $\Delta T_j \ge 120 \text{ °C }(Typ)$		High	High
ΔTj Protection ^(Note 2)		Release ΔTj ≤ 80 °C (Typ)	High	Low
Over Current Dr	intention (OCD)	Detect I _{OUT} ≥ I _{LIMSET}	High	High
Over Current Pr		Release Iout < ILIMSET	High	Low

(Note 1) Thermal shutdown is automatically restored to normal operation. (Note 2) Protect function by detecting PowerMOS sharp increase of temperature difference with control circuit.

2. Over Current Protection

2.1 Over Current Limiting Operation in one side channel

This IC has two over current limiting functions, fixed over current limit (I_{LIMH}) for protecting the IC and variable over current limit (I_{LIMSET}) for protecting the load. The variable over current limit (I_{LIMSET}) can be set by connecting an external resistor to the SET pin. It is also possible to set the variable over current mask time (t_{DLY}) by connecting an external capacitor to the DLY pin.

Timing chart for switching from fixed over current setting (I_{LIMH}) to variable over current limit (I_{LIMSET}) are shown at Figure 33.

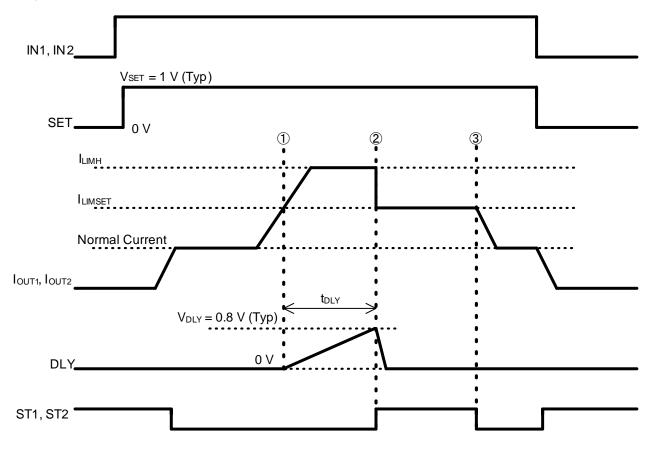


Figure 33. Over Current Detection in One Side Channel Timing Chart

- (1) When the load current (I_{OUT1} , I_{OUT2}) rises and exceeds variable over current limit (I_{LIMSET}), external capacitor C_{DLY} is charged by 5 μ A (Typ).
- When the DLY pin voltage V_{DLY} reaches 0.8 V (Typ) (after t_{DLY}), C_{DLY} is discharged. I_{OUT1}, I_{OUT2} is limited to variable over current limit value (I_{LIMSET}) and ST1, ST2 = High indicating an abnormal condition.
- ③ When output current I_{OUT1}, I_{OUT2} becomes less than the variable over current limit value (LIMSET), the diagnostic output pin (ST1, ST2) is turned to low.

2.2 Over Current Detection in Both Outputs

This IC can detect over current in both outputs OUT1 and OUT2 independently and limit I_{OUT1} and I_{OUT2} respectively. Variable current limit value (I_{LIMSET}) and variable over current mask time (t_{DLY}) set by external components of the SET pin and the DLY pin are the same for OUT1 and OUT2.

Figure 34 shows the timing chart when over current are detected at both outputs.

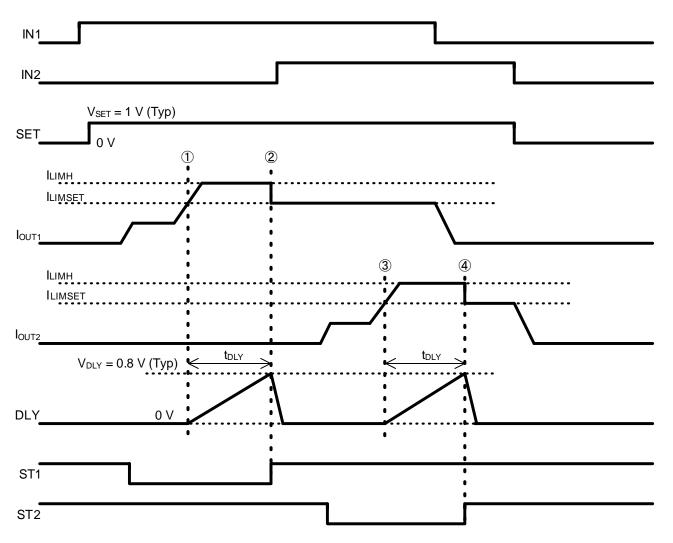


Figure 34. Timing Chart for Over Current Detection in Both Outputs

- (1) When load current (I_{OUT1}) of channel 1 rises and exceeds variable over current limit (I_{LIMSET}), external capacitor C_{DLY} is charged by 5 μ A (Typ).
- When DLY pin voltage V_{DLY} reaches 0.8 V (Typ) (after t_{DLY}), C_{DLY} is discharged. I_{OUT1} is limited to variable over current limit value (I_{LIMSET}) and ST1 = High indicating an abnormal condition.
- 3 When load current (I_{OUT2}) of channel 2 rises and exceeds variable over current limit (I_{LIMSET}), external capacitor C_{DLY} is charged by 5 μ A (Typ).
- When V_{DLY} = 0.8 V (Typ) (after t_{DLY}), C_{DLY} is discharged. I_{OUT2} is limited to variable over current limit value (I_{LIMSET}) and ST2 = High indicating an abnormal condition.

2.3 Over Current Detection by Other Channel while CDLY is Charging (tDLY)

When one side channel is detected over current detection, C_{DLY} is charged. When the other channel detects over current while C_{DLY} is charged, it is charged again after t_{DLY} and C_{DLY} is discharged. After t_{DLY} has passed again since charging is started, the other channel is limited to the variable over current limit value (I_{LIMSET}). In this case, the variable over current mask time of the channel which detected later is maximum $2t_{DLY} + t_{DISC}$.

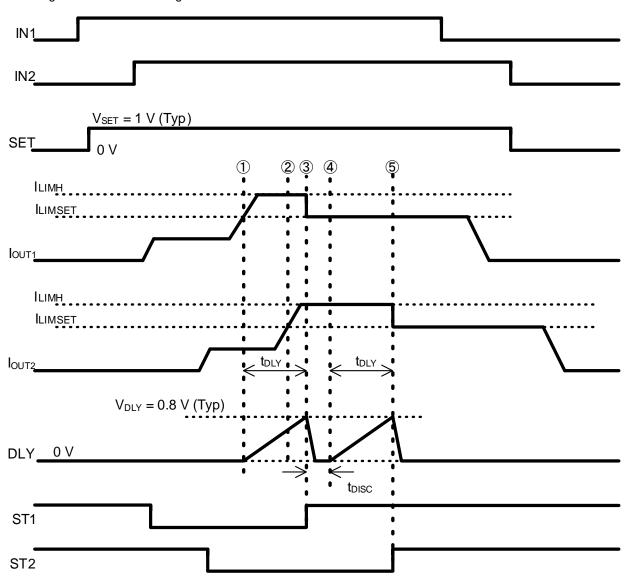


Figure 35 shows the timing chart.

Figure 35. Timing Chart for Over Current Detected by Other Channel during CDLY Charging (tDLY)

- ① When load current (I_{OUT1}) of channel 1 rises and exceeds variable over current limit (I_{LIMSET}), external capacitor C_{DLY} is charged by 5 μA (Typ).
- While CDLY is charging, load current (IOUT2) of channel 2 rises and exceeds variable over current limit (ILIMSET)
- ③ When the DLY pin voltage V_{DLY} reaches 0.8 V (Typ) (after t_{DLY}), C_{DLY} is discharged. I_{OUT1} is limited to variable over current limit value (I_{LIMSET}) and ST1 = High indicating an abnormal condition.
- ④ When I_{OUT2} is continuously maintained at over current detection after the tDISC (0.2 μs Typ) set internally in the IC, the external capacitor CDLY is charged again by 5 μA (Typ).
- (5) When V_{DLY} = 0.8 V (Typ) (after t_{DLY}), C_{DLY} is discharged. I_{OUT2} is limited to variable over current limit value (I_{LIMSET}) and ST2 = High indicating an abnormal condition.

2.4 Setting of Variable Overcurrent Limit Value

There are two values in the over current limit of this IC; fixed over current limit value (I_{LIMH}) and the variable over current limit value (I_{LIMSET}) that can be set by external resistance R_{SET} . The variable over current limit value (I_{LIMSET}) set for the value of R_{SET} is as follows. R_{SET} should be set within the range of 7.5 k Ω to 330 k Ω .

R _{SET} [kΩ]	Variable	Over Current Limit (IL	IMSET) [A]
INSET [KS2]	Min	Тур	Max
7.5	7.78	11.39	15.00
10	6.95	10.17	13.39
20	4.82	7.06	9.30
33	3.50	5.13	6.76
47	2.80	4.10	5.40
75	1.98	2.90	3.81
100	1.61	2.36	3.10
150	1.19	1.74	2.29
220	0.78	1.30	1.82
330	0.51	1.01	1.52

Table 3. Variable Over Current Limit for R_{SET}

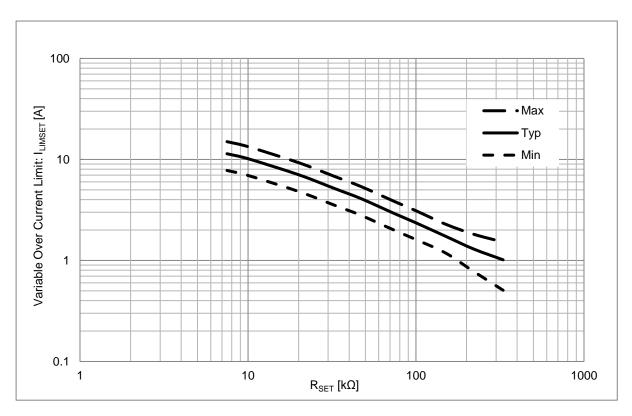


Figure 36. Variable Over Current Limit vs R_{SET}

2.5 Variable Over Current Limit Mask Time Setting

The variable over current mask time (t_{DLY}) can be set by using external capacitor C_{DLY} . t_{DLY} is the switching time from the over current detected timing until the over current limit value (I_{LIMSET}) set by R_{SET} .

The approximate expressions for variable over current mask time (t_{DLY}) are shown below.

$$t_{DLY_Max} = 0.28 \times \frac{C_{DLY}}{10^{-6}}$$
 [S]
 $t_{DLY_Typ} = 0.20 \times \frac{C_{DLY}}{10^{-6}}$ [S]

 $t_{DLY_Min} = 0.12 \times \frac{C_{DLY}}{10^{-6}}$ [s]

 C_{DLY} : External Capacitor Value t_{DLY} : Variable Over Current Mask Time

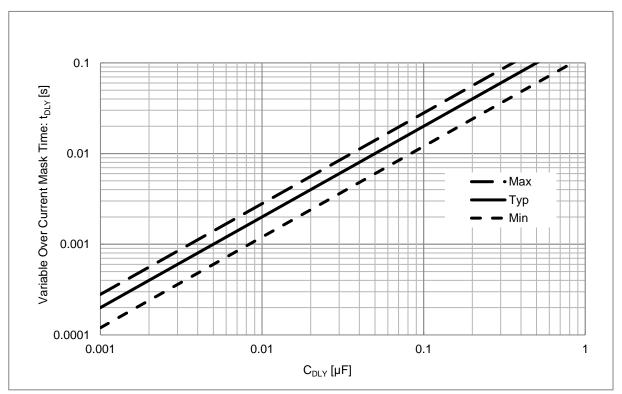


Figure 37. Variable Over Current Mask Time vs CDLY

2.6 The SET Pin and the DLY Pin Setting

The DLY pin can be used by GND short or Open.

- DLY = GND: The variable over current limit is disabled and only fixed over current limit is operational. In this case, please set the SET pin OPEN or connect a resistor with 7.5 k Ω or above.
- DLY = OPEN: Variable over current mask time is 10 µs or less.

3. Open Load Detection

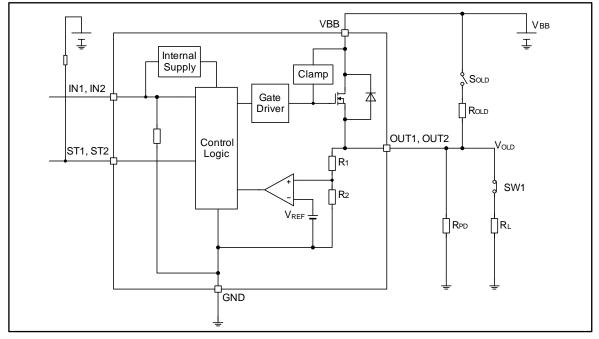


Figure 38. Open Load Detection Block Diagram

Open load can be detected by connecting an external resistance R_{OLD} between power supply V_{BB} and output (the OUT1 pin and the OUT2 pin).

When output load is disconnected during input (the IN1 pin or the IN2 pin) is low, diagnostic output (the ST1 pin or the ST2 pin) is turned to low to indicate abnormality. To reduce the standby current of the system, an open load resistance switch S_{OLD} is recommended.

When the SW1 is OFF (the OUT1 pin and the OUT2 pin no longer pulled down by the load), voltage of the OUT1pin and OUT2 pin does not fall to GND level. Because, when the IN1 pin and the IN2 pin are low, the voltage of the OUT1 pin and OUT2 pin does not become under or equal to the Output ON Detection Voltage (V_{DSDET}). To pulled down the OUT1 pin and the OUT2 pin, pulled down resistance R_{PD} is recommended. The resistance R_{PD} is 4.3 k Ω or less for outflow current from the OUT1 pin and the OUT2 pin.

3.1 When the OUT1, OUT2 is pulled down by the load (Normal function)

The value of external resistance R_{OLD} is decided based on used minimum power supply voltage (V_{BB}), internal resistance R_1 and R_2 and open detection voltage V_{OLD}. External resistance R_{PD} is unnecessary. The equation for calculating the R_{OLD} value is shown below.

$$R_{OLD} < \frac{V_{BB} \times (R_{1(Min)} + R_{2(Min)})}{V_{OLD(Max)}} - (R_{1(Min)} + R_{2(Min)}) [\Omega]$$

The above formula is summarized as follows.

$$R_{OLD} < V_{BB} \times 75 \times 10^3 - 300 \times 10^3 \ [\Omega]$$

 $R_{\mbox{\scriptsize OLD}}$ value is fell below the above calculated result.

3.2 If the SW1 is OFF, the output is no longer pulled down by the load

The value of external resistance R_{OLD} is decided based on used minimum power supply voltage (V_{BB}), external resistance R_{PD} and open detection voltage V_{OLD} .

The equation for calculating the R_{OLD} value is shown below.

$$R_{OLD} < \frac{V_{BB} \times R_{PD}}{V_{OLD(Max)}} - R_{PD} \quad [\Omega]$$

When R_{PD} is 4.3 k Ω , the above formula is summarized as follows.

$$R_{OLD} < V_{BB} \times 1.075 \times 10^3 - 4.3 \times 10^3 \ [\Omega]$$

Rold value is fell below the above calculated result.

4. Thermal Shutdown, ΔTj Protection Detection

4.1 Thermal Shutdown Protection

This IC has a built-in thermal shutdown protection function. When the IC temperature is 175 °C (Typ) or more, the output is OFF. Diagnostic output (ST1, ST2) outputs High. When the IC temperature falls below the 160 °C (Typ) or less, the output is automatically restored to normal operation.

4.2 ∆Tj Protection

This IC has a built-in ΔTj protection function that turns OFF the output when the temperature difference (T_{DTJ}) between the POWER-MOS unit (T_{POWER-MOS}) and the control unit (T_{AMB}) in the IC is 120 °C (Typ) or more. ΔTj protection also has a built-in hysteresis (T_{DTJHYS}) that returns the output to normal state when the temperature difference becomes 80 °C (Typ) or less.

Figure 39 shows the timing chart of thermal shutdown protection and ΔTj protection during output short to GND fault.

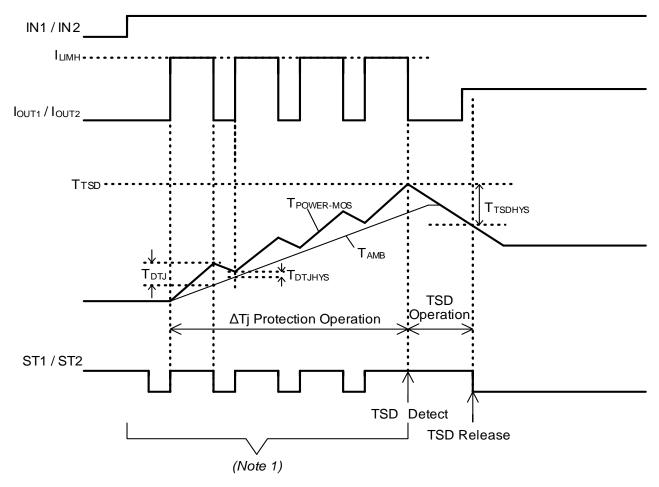


Figure 39. Thermal Shutdown Protection and ΔTj Protection Timing Chart

(Note 1) When output voltage falls to output ON detection voltage (V_{DSDET}) or less at the output to GND is shorted or rare short, IC is judged that the output voltage is abnormal. Hence, ST1, ST2 may not be able to turn low.

5. Other Protection

5.1 GND Open Protection

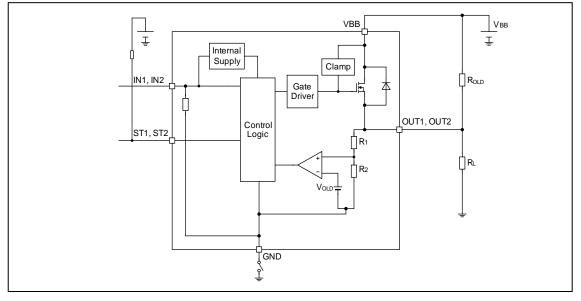


Figure 40. GND Open Protection Block Diagram

When the GND of the IC is open, the output switches OFF regardless of IN1, IN2 voltage. (However, the self-diagnosis output ST1, ST2 is invalid.) When an inductive load is connected, active clamp operates when the GND pin becomes open.

5.2 MCU I/O Protection

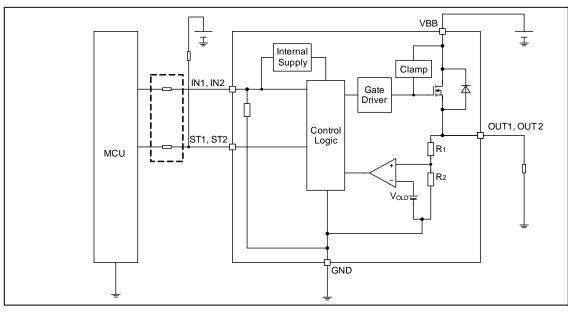
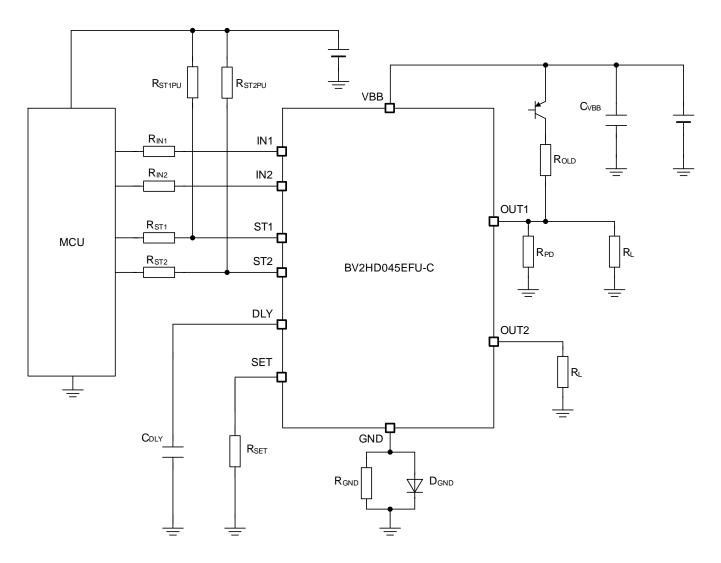


Figure 41. MCU I/O Protection

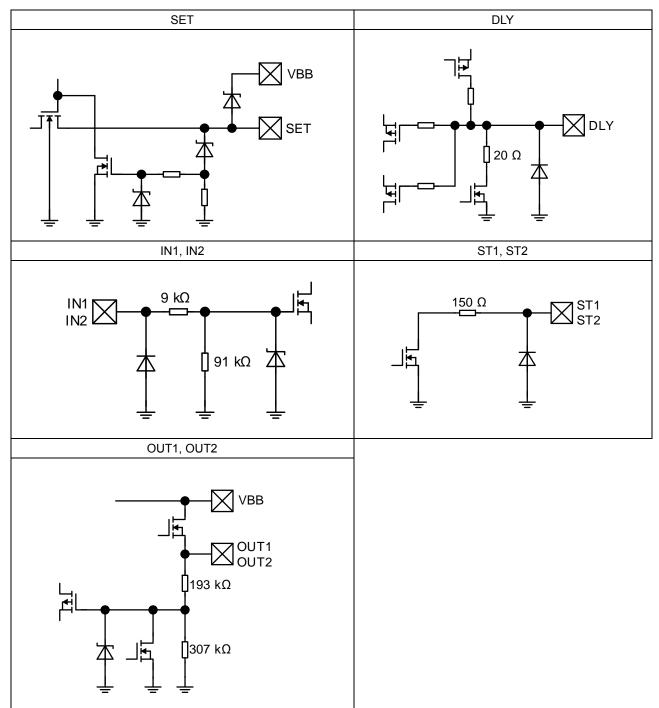
Negative surge voltage to the IN1 pin, the IN2 pin, the ST1 pin and the ST2 pin may cause damage to the MCU's I/O pins. In order to prevent those damages, it is recommended to insert limiting resistors between IC pins and MCU.

Applications Example



Symbol	Value	Purpose	
RIN1, RIN2	4.7 kΩ	Limit resistance for negative surge	
Rst1, Rst2	4.7 kΩ	Limit resistance for negative surge	
Rst1pu, Rst2pu	10 kΩ	Pull up ST1 / ST2 pin to MCU power supply, these pins are open drain output	
R _{SET}	47 kΩ	For variable over current limit value	
С _{VBB}	10 µF	For battery line voltage spike filter	
CDLY	0.1 µF	For variable over current mask time	
Rgnd	1 kΩ	For current limit for reverse battery connection	
D _{GND}	-	BV2HD045EFU-C protection for reverse battery connection	
R _{PD}	4.3 kΩ	For output pulled down	
Rold	2 kΩ	For open load detection	

I/O Equivalence Circuits



Resistance values shown in the diagrams above are typical values.

Operational Notes

1. Reverse Connection of Power Supply

Connecting the power supply in reverse polarity can damage the IC. Take precautions against reverse polarity when connecting the power supply, such as mounting an external diode between the power supply and the IC's power supply pins.

2. Power Supply Lines

Design the PCB layout pattern to provide low impedance supply lines. Furthermore, connect a capacitor to ground at all power supply pins. Consider the effect of temperature and aging on the capacitance value when using electrolytic capacitors.

3. Ground Voltage

Except for pins the output and the input of which were designed to go below ground, ensure that no pins are at a voltage below that of the ground pin at any time, even during transient condition.

4. Ground Wiring Pattern

When using both small-signal and large-current ground traces, the two ground traces should be routed separately but connected to a single ground at the reference point of the application board to avoid fluctuations in the small-signal ground caused by large currents. Also ensure that the ground traces of external components do not cause variations on the ground voltage. The ground lines must be as short and thick as possible to reduce line impedance.

5. Recommended Operating Conditions

The function and operation of the IC are guaranteed within the range specified by the recommended operating conditions. The characteristic values are guaranteed only under the conditions of each item specified by the electrical characteristics.

6. Inrush Current

When power is first supplied to the IC, it is possible that the internal logic may be unstable and inrush current may flow instantaneously due to the internal powering sequence and delays, especially if the IC has more than one power supply. Therefore, give special consideration to power coupling capacitance, power wiring, width of ground wiring, and routing of connections.

7. Testing on Application Boards

When testing the IC on an application board, connecting a capacitor directly to a low-impedance output pin may subject the IC to stress. Always discharge capacitors completely after each process or step. The IC's power supply should always be turned off completely before connecting or removing it from the test setup during the inspection process. To prevent damage from static discharge, ground the IC during assembly and use similar precautions during transport and storage.

8. Inter-pin Short and Mounting Errors

Ensure that the direction and position are correct when mounting the IC on the PCB. Incorrect mounting may result in damaging the IC. Avoid nearby pins being shorted to each other especially to ground, power supply and output pin. Inter-pin shorts could be due to many reasons such as metal particles, water droplets (in very humid environment) and unintentional solder bridge deposited in between pins during assembly to name a few.

9. Unused Input Pins

Input pins of an IC are often connected to the gate of a MOS transistor. The gate has extremely high impedance and extremely low capacitance. If left unconnected, the electric field from the outside can easily charge it. The small charge acquired in this way is enough to produce a significant effect on the conduction through the transistor and cause unexpected operation of the IC. So unless otherwise specified, unused input pins should be connected to the power supply or ground line.

10. Ceramic Capacitor

When using a ceramic capacitor, determine a capacitance value considering the change of capacitance with temperature and the decrease in nominal capacitance due to DC bias and others.

11. Thermal Shutdown Function (TSD)

This IC has a built-in thermal shutdown function that prevents heat damage to the IC. Normal operation should always be within the IC's maximum junction temperature rating. If however the rating is exceeded for a continued period, the junction temperature (Tj) will rise which will activate the TSD function that will turn OFF power output pins. When the Tj falls below the TSD threshold, the circuits are automatically restored to normal operation.

Note that the TSD function operates in a situation that exceeds the absolute maximum ratings and therefore, under no circumstances, should the TSD function be used in a set design or for any purpose other than protecting the IC from heat damage.

Operational Notes – continued

12. Over Current Protection Function (OCP)

This IC incorporates an integrated overcurrent protection function that is activated when the load is shorted. This protection function is effective in preventing damage due to sudden and unexpected incidents. However, the IC should not be used in applications characterized by continuous operation or transitioning of the protection function.

13. Active Clamp Operation

The IC integrates the active clamp function to internally absorb the reverse energy which is generated when the inductive load is turned off. When the active clamp operates, the thermal shutdown function does not work. Decide a load so that the reverse energy is active clamp tolerance (refer to Figure 23. Active Clamp Energy vs Output Current) or under when inductive load is used.

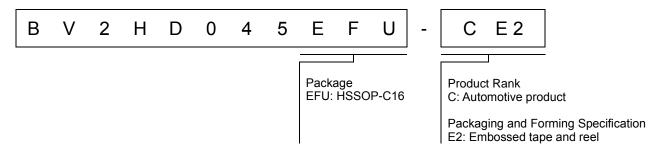
14. Open Power Supply Pin

When the power supply pin (VBB) becomes open at ON (IN = High), the output is switched to OFF regardless of input voltage. If an inductive load is connected, the active clamp operates when VBB is open and becomes the same potential as that on the ground. At this time, the output voltage drops down to -48 V (Typ).

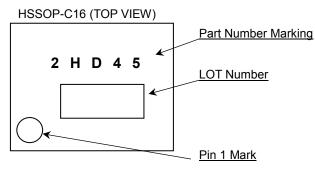
15. Open GND Pin

When the GND pin becomes open at ON (IN = High), the output is switched to OFF regardless of input voltage. If an inductive load is connected, the active clamp operates when the GND pin is open.

Ordering Information

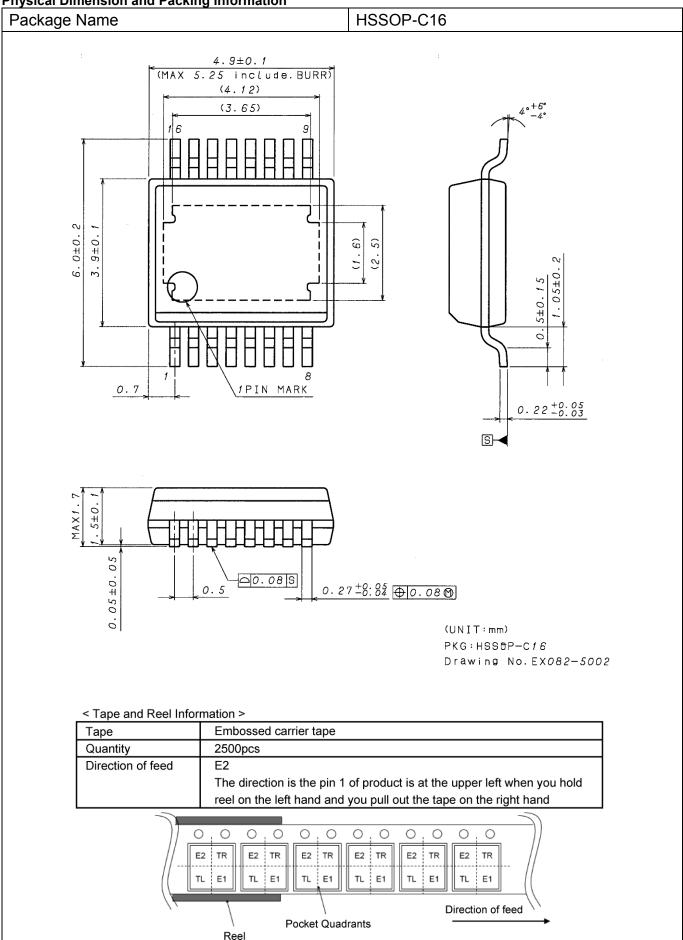


Marking Diagram



Datasheet

Physical Dimension and Packing Information



Revision History

	Date	Revision	Changes
	18.Mar.2019	001	New Release

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 - [f] Sealing or coating our Products with resin or other coating materials
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