

SML-Z1 / ZN Series

Features

- High brightness
- 20/50mA guaranteed specifications
- PLCC2 package

●Size

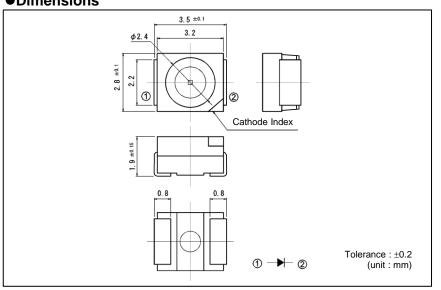




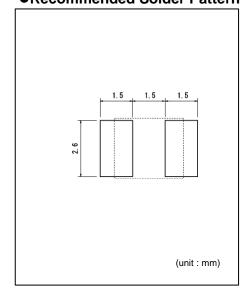
Outline



Dimensions



●Recommended Solder Pattern



Specifications

				Abs	olute Max	kimum Ra	atings (Ta=25°C	C)			Electric	cal and	Optica	l Char	acteristi	ics (Ta	=25°C)		
Part No.	Chip	Emitting	Power	Forward	Peak Forward	Reverse	Operating Temp	Storage Temp.	Forward	Voltag V _F	Reverse (Current I _R	Domin	ant Wa	aveleng	jth λD	Lumino	ous Inte	nsity I _v
r art No.	Structure	Color	Dissipation			Voltage			Тур.	I _F	Max.	V_R	Min.*2	Тур.	Max.*2	IF	Min.	Тур.	I _F
			$P_D(mW)$	$I_F(mA)$	$I_{FP}(mA)$	$V_R(V)$	Topr(°C)	Tstg(ºC)	(V)	(mA)	(μΑ)	(V)	(nm)	(nm)	(nm)	(mA)	(mcd)	(mcd)	(mA)
SML-Z14VT(A)		Red											625	630	635		56	112	
SML-Z14UT(A)		Neu	168						1.9				615	620	625		112	224	
SML-Z14DT(A)		Orange											602	605	608		140	280	
SML-Z14YT(A)		Yellow		70	200* ¹	12	-40 to +100	-40 to +100		20	10	12	586	589	592	20	140	200	20
SML-Z14MT(A)		Yellowish Green	175						2.0				568	571	574		45	90	
SML-Z14FT(A)		0							2.0				561.5	564	566.5		22.4	45	
SML-Z14PT(A)	AlGalnP	Green											557	560	563		11.2	22.4	
SML-Z14V4T	AlGainP	D - 1											625	630	635		140	280	
SML-Z14U4T	Ī	Red							2.0				615	620	625		280	560	1
SML-Z14D4T	1	Orange											602	605	608	1	055	740	
SML-Z14Y4T	1	Yellow	189	70	200* ¹	12	-40 to +100	-40 to +100		50	100	12	587	590	593	50	355	710	50
SML-Z14M4T	1	Yellowish Green											569	572	575		112	224	
SML-Z14F4T	1								2.1				562	565	568		56	120	
SML-Z14P4T		Green											558	561	564		22.4	56	
SMLZ14EGT(A)		Bluish Green	120			5	40. 400		3.4		10	5	519	528	536		710	1100	
SMLZN4BGT(A)	InGaN	Blue		30	100* ¹		-40 to +100	-40 to +100	<u> </u>	20	-		464	470	476	20	220	300	20
SMLZN4WBGUW(A)	1	White	-II 114 I				9 -40 to +85					-	(x, y)	(0.30,	0.28)		1800	2400	

*1:Duty1/10, 1kHz *2:Reference

• Electrical Characteristics Curves

Fig.1 Forward Current - Forward Voltages

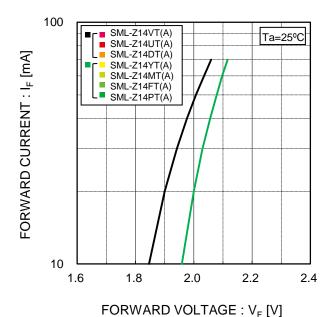


Fig.2 Luminous Intensity -Atmosphere Temperature 1.6 RELATIVE LUMINOUS INTENSITY [a.u.] I_F=20mA 1.4 1.2 1.0 8.0 SML-Z14VT(A) 0.6 SML-Z14UT(A) SML-Z14DT(A) SML-Z14YT(A) 0.4 SML-Z14MT(A) SML-Z14FT(A) SML-Z14PT(A)

ATMOSPHERE TEMPERATURE : Ta [°C]

40

60

80

100

20

Fig.3 Luminous Intensity - Forward Current

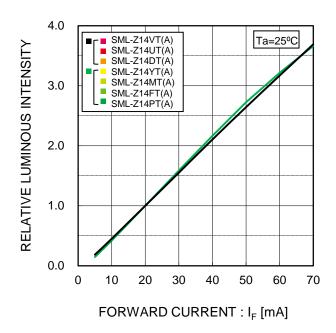


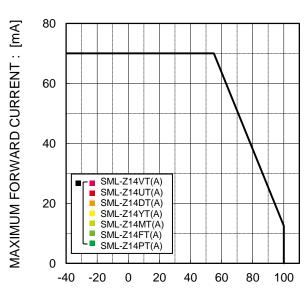
Fig.4 Derating

-20

0

0.2

-40



AMBIENT TEMPERATURE : Ta [°C]

• Electrical Characteristics Curves

Fig.1 Forward Current - Forward Voltages

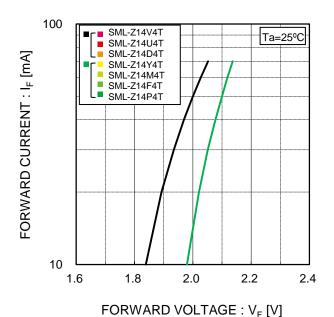


Fig.2 Luminous Intensity -Atmosphere Temperature 1.6 RELATIVE LUMINOUS INTENSITY [a.u.] I_F=50mA 1.4 1.2 1.0 8.0 SML-Z14V4T 0.6 SML-Z14U4T SML-Z14D4T SML-Z14Y4T SML-Z14M4T 0.4 SML-Z14F4T SML-Z14P4T 0.2 -20 20 60 100 -40 0 40 80

ATMOSPHERE TEMPERATURE : Ta [°C]

Fig.3 Luminous Intensity - Forward Current

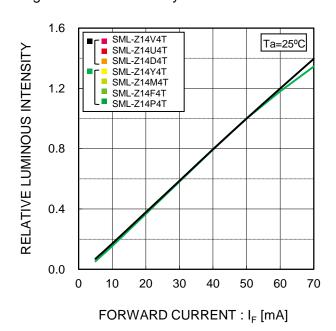
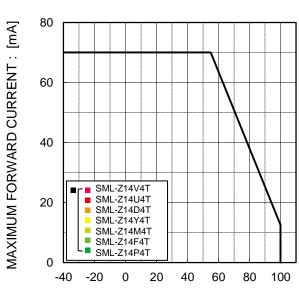


Fig.4 Derating



• Electrical Characteristics Curves

Fig.1 Forward Current - Forward Voltages

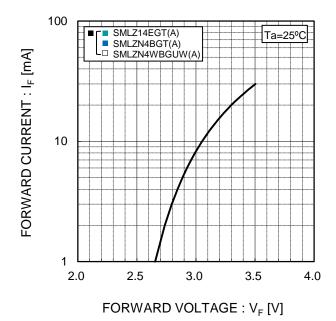
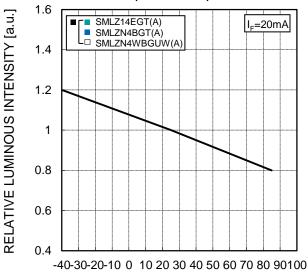


Fig.2 Luminous Intensity Atmosphere Temperature



ATMOSPHERE TEMPERATURE : Ta [°C]

Fig.3 Luminous Intensity - Forward Current

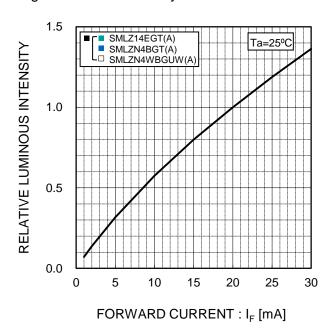
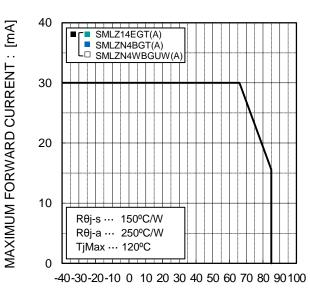
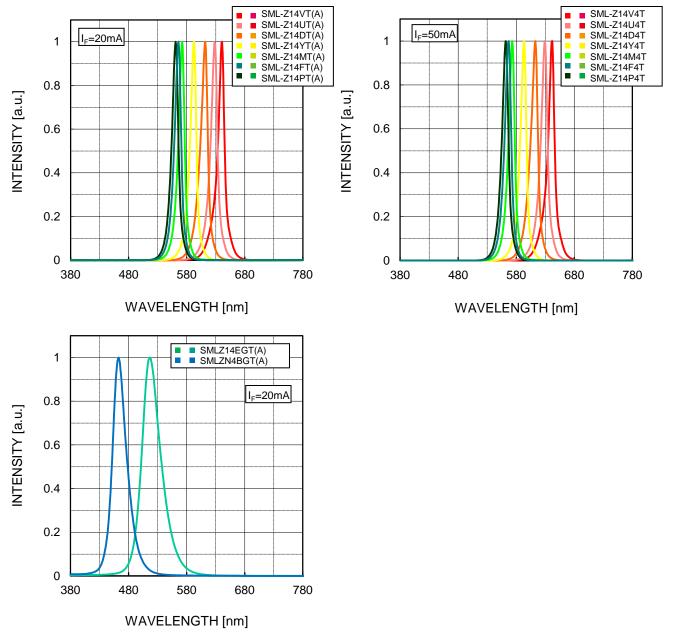


Fig.4 Derating



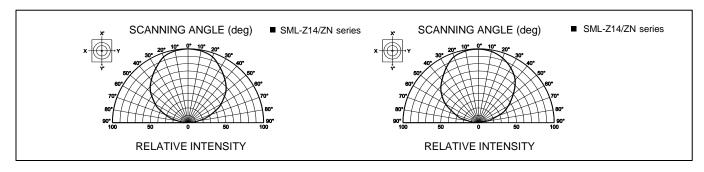
AMBIENT TEMPERATURE: Ta [°C]

Spectrum Data



^{*} Please take this data as a reference data for the samples are measured randomly.

Viewing Angle



^{*} The data is relativized for each color. It is NOT to show the spectrum peaks are equal.

● Rank Reference of Brightness

V (mod) 26 to 35.5 56.5 to 45 45 to 56 56 to 71 71 to 90 90 to 112 172 to 40 40 to 90 100 to 22 24 to 200 20 to 200 20 to 200 20 to 200 20 to 70 70 to 90 20 to 120 172 to 120 100 to 22 24 to 200 20 to 200 20 to 200 20 to 200 20 to 70 70 to 90 20 to 120 172 to 120 100 to 22 24 to 20 20 to 200 20 to	Donk	Δ.Ν.Α.	ANI	AP	۸0	ΔD	۸.6	ΛТ	ALI	۸۱/	A\A/	۸٧	۸٧	۸.7	BA	DD	ВС	Ta=25°C,	
		_												_					BE
Rank		26 10 33.3	35.5 10 45	43 10 36	36 (0 7)	711090	90 (0 112	112 (0 140	140 to 180	100 to 224	224 10 280	280 10 300	300 10 400	430 10 300	300 to 710	71010 900	900 to 1120	1120 10 1400	1400 B
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Rank	/IL-Z 140 I(A)				l													. 0500	- 50
	Rank	AM	AN	ΔP	AO	ΔR	AS	ΔΤ	ΔII	ΔV	ΔW	ΔX	ΔY	Δ7	RΑ	BB			F=50 BE
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Rank	VIL-Z14U4T																		
Rank																			
V (mcd) 28 to 35.5 35.5 to 45 45 to 56 56 to 71 71 to 90 90 to 12 12 to 140 40 to 180 100 to 22 24 to 280 20 to 365 36 to 40 40 to 180	range(D)															(Ta=25ºC,	_F =20
## CT44DT(A)	Rank	AM	AN	AP	AQ	AR	AS	AT	AU	AV	AW	AX	AY	AZ	BA	BB	BC	BD	В
Class Clas		28 to 35.5	35.5 to 45	45 to 56	56 to 71	71 to 90	90 to 112	112 to 140	140 to 180	180 to 224	224 to 280	280 to 355	355 to 450	450 to 560	560 to 710	710 to 900	900 to 1120	1120 to 1400	1400 to
Rank	/L-Z14DT(A)																		
V (mod)																			_
		 																	BI
BILOW(Y) Ta=25°C, l ₂ =2 Rank		28 to 35.5	35.5 to 45	45 to 56	56 to 71	71 to 90	90 to 112	112 to 140	140 to 180	180 to 224	224 to 280	280 to 355	355 to 450	450 to 560	560 to 710	710 to 900	900 to 1120	1120 to 1400	1400 to
Rank AM AN AP AQ AR AS AT AU AV AW AX AY AZ BA BB BC BD B IV (mcd) 28 to 35.5 35.5 to 45 45 to 56 56 to 71 71 to 90 90 to 112 112 to 140 140 to 180 180 to 224 224 to 280 280 to 355 35.5 to 45 45 to 56 56 to 71 71 to 90 90 to 112 112 to 140 140 to 180 180 to 224 224 to 280 280 to 355 35.5 to 45 45 to 56 56 to 71 71 to 90 90 to 112 112 to 140 140 to 180 180 to 224 224 to 280 280 to 355 35.5 to 45 45 to 56 56 to 71 71 to 90 90 to 112 112 to 140 140 to 180 180 to 224 224 to 280 280 to 355 35.5 to 45 45 to 56 56 to 71 71 to 90 90 to 112 112 to 140 140 to 180 180 to 224 224 to 280 280 to 355 35.5 to 45 45 to 56 56 to 71 71 to 90 90 to 112 112 to 140 140 to 180 180 to 224 224 to 280 280 to 355 35.5 to 45 45 to 56 56 to 71 71 to 90 90 to 112 112 to 140 140 to 180 180 to 224 224 to 280 280 to 355 35.5 to 45 45 to 56 56 to 71 71 to 90 90 to 112 112 to 140 140 to 180 180 to 224 224 to 280 280 to 355 35.5 to 45 45 to 56 56 to 71 71 to 90 90 to 112 112 to 140 140 to 180 180 to 224 224 to 280 280 to 355 35.5 to 45 45 to 56 56 to 71 71 to 90 90 to 112 112 to 140 140 to 180 180 to 224 224 to 280 280 to 355 35.5 to 45 45 to 56 56 to 71 71 to 90 90 to 112 112 to 140 140 to 180 180 to 224 224 to 280 280 to 355 35.5 to 45 45 to 56 56 to 71 71 to 90 90 to 112 112 to 140 140 to 180 180 to 224 224 to 280 280 to 355 35.5 to 45 45 to 56 56 to 71 71 to 90 90 to 112 112 to 140 140 to 180 180 to 224 224 to 280 280 to 355 35.5 to 45 45 to 56 56 to 71 71 to 90 90 to 112 112 to 140 140 to 180 180 to 224 224 to 280 280 to 355 35.5 to 45 45 to 56 56 to 71 71 to 90 90 to 112 112 to 140 140 to 180 180 to 224 224 to 280 280 to 355 35.5 to 45 45 to 56 56 to 71 71 to 90 90 to 112 112 to 140 140 to 180	IL-Z 14D41				<u> </u>														
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Care		_										_							
Ta=25°C, c=5 Rank AM AN AP AQ AR AS AT AU AV AW AX AY AZ BA BB BC BD B BC BD BC BD B BC BD B BC BD BD		26 10 33.3	33.3 10 43	45 10 50	301071	7110 90	90 (0 112	112 10 140	140 10 100	100 to 224	224 10 200	200 10 300	300 10 400	400 10 300	300 to 710	71010300	300 to 1120	1120 0 1400	1400 10
Rank AM AN AP AQ AR AS AT AU AV AW AX AY AZ BA BB BC BD B IV (mcd) 28 to 35.5 35.5 to 45 45 to 56 56 to 71 71 to 90 90 to 112 112 to 140 140 to 180 180 to 224 224 to 280 280 to 355 355 to 450 450 to 560 560 to 71 0 10 to 800 1120 1120 to 140 140 to 180 180 to 224 224 to 280 280 to 355 355 to 450 450 to 560 560 to 71 0 10 to 800 10 1120 1120 to 140 140 to 180 180 to 224 224 to 280 280 to 355 355 to 450 450 to 560 560 to 71 0 10 to 800 10 1120 1120 to 140 140 to 180 180 to 224 224 to 280 280 to 355 355 to 450 450 to 560 560 to 71 0 10 to 800 10 1120 1120 to 140 140 to 180 180 to 224 224 to 280 280 to 355 355 to 450 450 to 560 560 to 71 0 1120 to 140 140 to 180 180 to 224 224 to 280 280 to 355 355 to 450 450 to 560 560 to 71 0 1120 to 140 140 to 180 180 to 224 224 to 280 280 to 355 355 to 450 450 to 560 560 to 71 0 1120 to 140 140 to 180 180 to 224 224 to 280 280 to 355 355 to 450 450 to 560 560 to 71 0 1120 to 140 140 to 180 180 to 224 224 to 280 280 to 355 355 to 450 450 to 560 560 to 71 0 1120 to 140 140 to 180 180 to 224 224 to 280 280 to 355 355 to 450 450 to 560 560 to 71 0 1120 to 140 140 to 180 180 to 224 224 to 280 280 to 355 355 to 450 450 to 560 560 to 71 0 1120 to 140 140 to 180 180 to 224 224 to 280 280 to 355 355 to 450 450 to 560 560 to 71 0 1120 to 140 140 to 180 180 to 224 224 to 280 280 to 355 355 to 450 450 to 560 560 to 71 0 110 to 140 140 to 180 180 to 224 224 to 280 280 to 355 355 to 450 450 to 560 560 to 71 0 110 to 140 140 to 180 180 to 224 224 to 280 280 to 355 355 to 450 450 to 560 560 to 71 0 110 to 140 140 to 180 180 to 224 224 to 280 280 to 350 355 to 450 450 to 560 560 to 71 0 110 100 to 140 140 to 180 180 to 220 220 to 280 to 350 350 to 450 450 to 140 to 140 to 140 to 140 to 180 180 to 220 220 to 280 to 360 360 to 450 450 to 140 to 140 to 140 to 140 to 180 180 to 220 220 to 280 to 360 360 to 140 140 to 14	\ /																		
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Ta=25°C, = 20 Ta=2																			
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			AH	AJ	AK	AL	AM	AN	AP	AQ	AR	AS	AT	AU	AV	AW			_F =20
Ta=25°C, Is=5 Ta=25°C, Is=	Rank	AG												_			AX	AY	A.
Ta=25°C, I _F =5 Rank AG AH AJ AK AL AM AN AP AQ AR AS AT AU AV AW AX AY AV AV AV AV AV AV AV	Rank Iv (mcd)	AG												_			AX	AY	A.
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1L-Z14M4T	Rank Iv (mcd) //L-Z14MT(A) //L-Z14PT(A) //L-Z14FT(A)	AG 9 to 11.2	11.2 to 14	14 to 18	18 to 22.4	22.4 to 28	28 to 35.5	35.5 to 45	45 to 56	56 to 71	71 to 90	90 to 112	112 to 140	140 to 180	180 to 224	224 to 280	AX 280 to 355	AY 355 to 450 Ta=25°C,	450 to
IL-Z14P4T	Rank Iv (mcd) //L-Z14MT(A) //L-Z14PT(A) //L-Z14FT(A) Rank	AG 9 to 11.2	11.2 to 14	14 to 18	18 to 22.4	22.4 to 28	28 to 35.5	35.5 to 45	45 to 56	56 to 71	71 to 90	90 to 112	112 to 140	140 to 180	180 to 224	224 to 280	AX 280 to 355	AY 355 to 450 Ta=25°C, AY	450 to
	Rank Iv (mcd) //L-Z14MT(A) //L-Z14PT(A) //L-Z14FT(A) Rank Iv (mcd)	AG 9 to 11.2	11.2 to 14	14 to 18	18 to 22.4	22.4 to 28	28 to 35.5	35.5 to 45	45 to 56	56 to 71	71 to 90	90 to 112	112 to 140	140 to 180	180 to 224	224 to 280	AX 280 to 355	AY 355 to 450 Ta=25°C, AY	450 to
Rank S1 S2 T1 T2 U1 U2 V1 V2 W1 W2 X1 X2 Y1 Y2 Z1 Z2 V (mcd) 90 to 110 110 to 140 140 to 180 180 to 220 220 to 280 280 to 360 360 to 450 450 to 560 560 to 710 710 to 900 900 to 1100 1400 to 1800 1800 to 2200 2200 to 2800 2800 to 3600	Rank Iv (mcd) //L-Z14MT(A) //L-Z14PT(A) //L-Z14FT(A) Rank Iv (mcd) //L-Z14M4T	AG 9 to 11.2	11.2 to 14	14 to 18	18 to 22.4	22.4 to 28	28 to 35.5	35.5 to 45	45 to 56	56 to 71	71 to 90	90 to 112	112 to 140	140 to 180	180 to 224	224 to 280	AX 280 to 355	AY 355 to 450 Ta=25°C, AY	450 to
Rank S1 S2 T1 T2 U1 U2 V1 V2 W1 W2 X1 X2 Y1 Y2 Z1 Z2 IV (mcd) 90 to 110 110 to 140 140 to 180 180 to 220 220 to 280 280 to 380 360 to 450 450 to 560 560 to 710 710 to 900 900 to 1100 1100 to 140 1400 to 180 180 to 220 220 to 280 280 to 380 280 to 380 280 to 380 280 280 280 280 280 280 280 280 280 2	Rank Iv (mcd) ML-Z14MT(A) ML-Z14PT(A) ML-Z14FT(A) Rank Iv (mcd) ML-Z14M4T ML-Z14P4T	AG 9 to 11.2	11.2 to 14	14 to 18	18 to 22.4	22.4 to 28	28 to 35.5	35.5 to 45	45 to 56	56 to 71	71 to 90	90 to 112	112 to 140	140 to 180	180 to 224	224 to 280	AX 280 to 355	AY 355 to 450 Ta=25°C, AY	A: 450 to
Iv (mcd) 90 to 110 110 to 140 140 to 180 180 to 220 220 to 280 280 to 360 360 to 450 450 to 560 560 to 710 710 to 900 900 to 1100 1100 to 1400 1400 to 1800 1800 to 2200 2200 to 2800 to 3600	Rank Iv (mcd) IL-Z14MT(A) IL-Z14PT(A) IL-Z14FT(A) Rank Iv (mcd) IL-Z14M4T IL-Z14P4T	AG 9 to 11.2	11.2 to 14	14 to 18	18 to 22.4	22.4 to 28	28 to 35.5	35.5 to 45	45 to 56	56 to 71	71 to 90	90 to 112	112 to 140	140 to 180	180 to 224	224 to 280	AX 280 to 355	AY 355 to 450 Ta=25°C, AY	A 450 t
	Rank Iv (mcd) //L-Z14MT(A) //L-Z14PT(A) //L-Z14FT(A) Rank Iv (mcd) //L-Z14M4T //L-Z14P4T //L-Z14F4T	AG 9 to 11.2	AH 11.2 to 14	14 to 18	18 to 22.4	22.4 to 28	28 to 35.5	35.5 to 45	45 to 56	56 to 71	71 to 90	90 to 112	112 to 140	140 to 180	AV 180 to 224	AW 224 to 280	AX 280 to 355 (AX 280 to 355	AY 355 to 450 Ta=25°C, AY	A: 450 to
ALZ14EGT(A)	Rank Iv (mcd) ML-Z14MT(A) ML-Z14PT(A) ML-Z14FT(A) Rank Iv (mcd) ML-Z14M4T ML-Z14P4T ML-Z14F4T ML-Z14F4T	AG 9 to 11.2 AG 9 to 11.2 AG 9 to 11.2 Pen(E	AH 11.2 to 14	AJ 14 to 18	AK 18 to 22.4	22.4 to 28 AL 22.4 to 28	AM 28 to 35.5	AN 35.5 to 45	45 to 56 AP 45 to 56	AQ 56 to 71	71 to 90 AR 71 to 90	90 to 112 AS 90 to 112	AT 112 to 140	AU 140 to 180	AV 180 to 224	AW 224 to 280	AX 280 to 355 (AX 280 to 355	AY 355 to 450 Ta=25°C, AY	450 to
	Rank Iv (mcd) AL-Z14MT(A) AL-Z14PT(A) AL-Z14FT(A) Rank Iv (mcd) AL-Z14M4T AL-Z14P4T AL-Z14F4T AL-Z14F4T Rank	AG 9 to 11.2 AG 9 to 11.2 AG 9 to 11.2	AH 11.2 to 14	AJ 14 to 18	AK 18 to 22.4	22.4 to 28 AL 22.4 to 28	AM 28 to 35.5	AN 35.5 to 45 V1	45 to 56 AP 45 to 56	AQ 56 to 71	AR 71 to 90	90 to 112 AS 90 to 112	AT 112 to 140	AU 140 to 180	AV 180 to 224	AW 224 to 280 Ta=25°C, Z1	AX 280 to 355 (AX 280 to 355	AY 355 to 450 Ta=25°C, AY	A 450 t
	Rank Iv (mcd) IL-Z14MT(A) IL-Z14PT(A) IL-Z14FT(A) Rank Iv (mcd) IL-Z14M4T IL-Z14P4T IL-Z14F4T IL-Z14F4T IL-Z14F4T	AG 9 to 11.2 AG 9 to 11.2 een(E S1 90 to 110	AH 11.2 to 14	AJ 14 to 18	AK 18 to 22.4	22.4 to 28 AL 22.4 to 28	AM 28 to 35.5	AN 35.5 to 45 V1	45 to 56 AP 45 to 56	AQ 56 to 71	AR 71 to 90	90 to 112 AS 90 to 112	AT 112 to 140	AU 140 to 180	AV 180 to 224	AW 224 to 280 Ta=25°C, Z1	AX 280 to 355 (AX 280 to 355	AY 355 to 450 Ta=25°C, AY	450 F=5
ue(B)	Rank Iv (mcd) L-Z14MT(A) L-Z14PT(A) L-Z14FT(A) Rank Iv (mcd) L-Z14M4T L-Z14P4T L-Z14F4T UISh Gre Rank Iv (mcd) LZ14EGT(A)	AG 9 to 11.2 AG 9 to 11.2 een(E S1 90 to 110	AH 11.2 to 14	AJ 14 to 18	AK 18 to 22.4	22.4 to 28 AL 22.4 to 28	AM 28 to 35.5	AN 35.5 to 45 V1	45 to 56 AP 45 to 56	AQ 56 to 71	AR 71 to 90	90 to 112 AS 90 to 112	AT 112 to 140	AU 140 to 180	AV 180 to 224 (**) (**) Y 2 1800 to 2200	AW 224 to 280 AW 224 to 280 Ta=25°C, Z1 2200 to 2800	AX 280 to 355 (AX 280 to 355 280 to 355 Z2 2800 to 3600	AY 355 to 450 Ta=25°C, AY	450 F=5
ue(B) (Ta=25°C, I _F =20mA)	Rank v (mcd) Z14MT(A) Z14PT(A) Z14FT(A) Z14FT(A) Rank v (mcd) Z14M4T Z14P4T Z14F4T Z14F4T Z14F4T Z14F4T Z14F4T Z14F4T Z14F4T	AG 9 to 11.2 AG 9 to 11.2 Peen(E S1 90 to 110	11.2 to 14 AH 11.2 to 14	AJ 14 to 18	AK 18 to 22.4 AK 18 to 22.4	22.4 to 28 AL 22.4 to 28	AM 28 to 35.5	AN 35.5 to 45 35.5 to 45	AP 45 to 56 V2 450 to 560	AQ 56 to 71 W1 560 to 710	71 to 90 AR 71 to 90 W2 710 to 900	AS 90 to 112 AS 90 to 112 X1 900 to 1100	AT 112 to 140 AT 112 to 140	AU 140 to 180 Y 1 1400 to 1800	AV 180 to 224 (**) (**) (**) (**) (**) (**) (**) (**)	AW 224 to 280 Ta=25°C, Z1 2200 to 2800	AX 280 to 355 (AX 280 to 355	AY 355 to 450 Ta=25°C, AY	450

SMLZN4BGT(A)						
		_				

U2

٧	Vhite(WE	3)													(Ta=25°C,	I _F =20mA)	_F =20mA)
	Rank	S1	S2	T1	T2	U1	U2	V1	V2	W1	W2	X1	X2	Y1	Y2	Z1	Z2	Z3
	lv (mcd)	90 to 110	110 to 140	140 to 180	180 to 220	220 to 280	280 to 360	360 to 450	450 to 560	560 to 710	710 to 900	900 to 1100	1100 to 1400	1400 to 1800	1800 to 2200	2200 to 2800	2800 to 3600	3600 to 4500
SN	I ZNAWRGUW(A)																	

V2

W1

W2

*Please note that the brightness of some products may fall between ranks (half rank).

Rank

S1

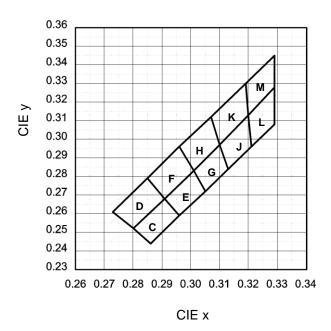
S2

T1

T2

Chromaticity Diagram

SMLZN4WBGUW1(A)



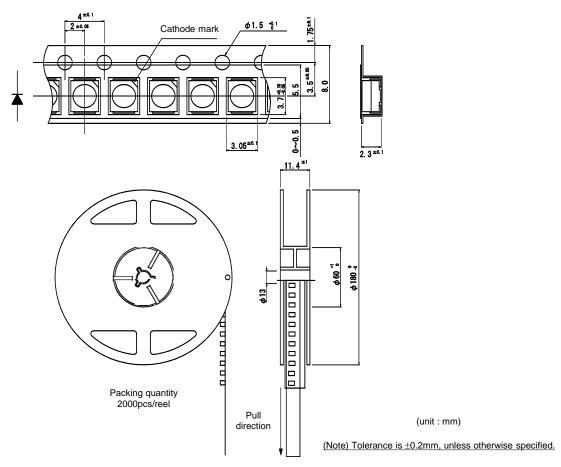
[Chromaticity Coordinates] (Ta=25°C, I_F=20mA)

(0	D			E		F	G		
х	у	х	у	х	у	х	у	х	у	
0.296	0.259	0.291	0.268	0.296	0.259	0.291	0.268	0.305	0.272	
0.291	0.268	0.285	0.279	0.291	0.268	0.285	0.279	0.301	0.283	
0.280	0.252	0.273	0.261	0.301	0.283	0.296	0.296	0.310	0.297	
0.286	0.244	0.280	0.252	0.305	0.272	0.301	0.283	0.313	0.284	

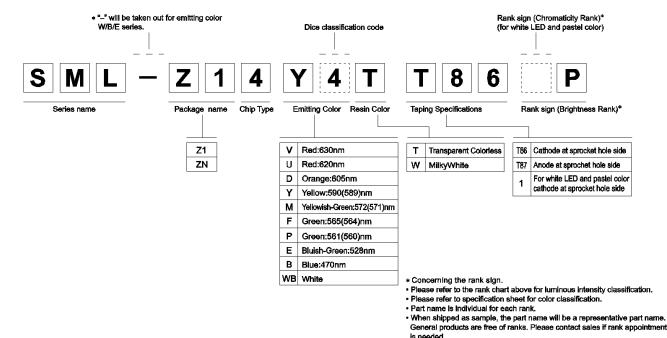
ŀ	1	J		ŀ	<		L	М		
Х	у	Х	у	х	у	Х	у	Х	у	
0.301	0.283	0.310	0.297	0.307	0.312	0.320	0.313	0.319	0.330	
0.296	0.296	0.320	0.313	0.319	0.330	0.329	0.328	0.329	0.345	
0.307	0.312	0.321	0.296	0.320	0.313	0.329	0.308	0.329	0.328	
0.310	0.297	0.313	0.284	0.310	0.297	0.321	0.296	0.320	0.313	

Measurement tolerance : ± 0.01

Taping



●Part No. Construction



Packing Specification

ROHM LED products are being shipped with desiccant (silica gel) concluded in moisture-proof bags.

Pasting the moisture sensitive label on the outer surface of the moisture-proof bags or enclosing the humidity indication card inside the bag is available upon request.

Please contact the nearest sales office or distributer if necessary.

Precaution (Surface Mount Device)

1.Storage

If the product is heated during the reflow under the condition of hygroscopic state, it may vaporize and expand which will influence the performance of the product. Therefore, the package is waterproof. Please use the product following the conditions:

Using Conditions

Classification	Temperature	Humidity	Expiration Date	Remark
①Before using	5 to 30°C	30 to 70%RH	Within 1 year from Receiving	Storage with waterproof package
②After opening package	5 to 30°C	Below 70%RH		Please storing in the airtight container with our desiccant (silica gel)

Baking

Bake the product in case of below:

- 1) The expiration date is passed.
- ②The color of indicator (silica gel) turned from blue to colorless or from green to pink.

(Even if the product is within the expiration date.)

Baking Conditions

Tempe	Temperature Time Humidity					
60±	:3°C	40 to 48h	Below 20%RH			
Remark	Bake products Reel and emb apply stress c Recommend by	ossed tape are easy to be deformed on it.	when baking, so please try not to			

2. Application Methods

2-1. Precaution for Drive System and Off Mode

Design the circuit without the electric load exceeding the ABSOLUTE MAXIMUM RATING that applies on the products. If drive by constant voltage, it may cause current deviation of the LED and result in deviation of luminous intensity, so we recommend to drive by constant current. (Deviation of VF Value will cause deviation of current in LED.) Furthermore, for off mode, please do not apply voltage neither forward nor reverse. Especially, for the products with the Ag-paste used in the die bonding, there's high possibility to cause electro migration and result in function failure.

2-2. Operation Life Span

There's possibility for intensity of light drop according to working conditions and environments (applied current, surrounding temperature and humidity, corrosive gases), please call our Sales staffs for inquiries about the concerned application below.

- ①Longtime intensity of light life
- ②On mode all the time

2-3.Applied Stress on Product

The top of the LED is very soft, which the silicon resin is used as sealing resin. Therefore, please pay attention to the overstress on it which may influence its reliability.

2-4.Usage

The Product is LED. We are not responsible for the usage as the diode such as Protection Chip, Rectifier, Switching and so on.



SML-Z1 / ZN Series

3. Others

3-1. Surrounding Gas

Notice that if it is stored under the condition of acid gas (chlorine gas, sulfured gas) or alkali gas (ammonia), it may result in low soldering ability (caused by the change in quality of the plating surface) or optical characteristics changes (light intensity, chrominance) and change in quality of die bonding (Ag-paste) materials. All of the above will cause function failure of the products.

Therefore, please pay attention to the storage environment for mounted product (concern the generated gas of the surrounding parts of the products and the atmospheric environment).

3-2. Electrostatic Damage

The product is part of semiconductor and electrostatic sensitive, there's high possibility to be damaged by the electrostatic discharge. Please take appropriate measures to avoid the static electricity from human body and earthing of production equipment. The resistance values of electrostatic discharge (actual values) vary with products, therefore, please call our Sales staffs for inquiries.

3-3. Electromagnetic Wave

Please concern the influence on LED in case of application with strong electromagnetic wave such as IH (Induction heating).

4.Mounting

4-1. Soldering

- No resin hardening agent such as filler is used in the sealing resin of the product. Therefore, resin expansion and moisture absorption at humidity will cause heat stress during soldering process and finally has bad influence on the product's reliability.
- The product is not for flow soldering.
- Do not expose the product in the environment of high temperature (over 100°C) or rapid temperature shift (within 3°C of temperature gradient) during the flow soldering of surrounding parts.
- Please set appropriate reflow temperature based on our product usage conditions and specification.
- The max for reflowing is 2 times, please finish the second flow soldering and flow soldering with other parts within the usage limitation after open the moisture proof package.
- Compare with N2 reflow, during air reflow, because of the heat and surrounding conditions, it may cause the discoloration of the resin.

4-2. Automatic Mounting

4-2-1. Silicon Resin Sealing Product

The sealing resin of LED is very soft, so please select adsorption nozzle that would not apply stress directly on the sealing section.

4-2-2.Mini Package(Smaller than 1608 size)

Vibration may result in low mounting rate since it will cause the static electricity of product and adhere to top cover tape. We recommend to

- set magnet on parts feeder cassette of the mounter to control the product stabilization
- set ionizer to prevent electrostatic charge

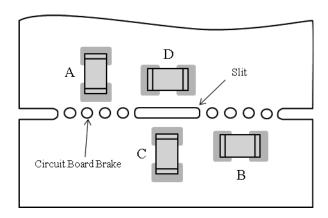
4-3. Mounting Location

The stress like bending stress of circuit board dividing after mounting, may cause LED package crack or damage of LED internal junction, therefore, please concern the mounting direction and position to avoid bending or screwing with great stress of the circuit board.



4-4. Mechanical Stress after Mounting

The mechanical stress may damage the LED after Circuit Mounting, so please pay attention to the touch on product.

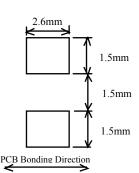


Stress strength according to the mounting position: A>B>C>D

4-5. Soldering Pattern for Recommendation

We recommend the soldering pattern that shows on the right. It will be different according to mounting situation of circuit board, therefore, please concern before designing.

*The product has adopted the electrode structure that it should solder with back electrode of the product.

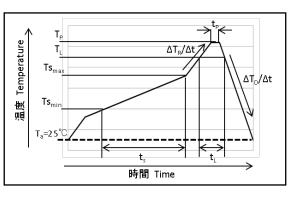


4-6. Reflow Profile

For reflow profile, please refer to the conditions below:(*)

· Meaning of marks, Conditions

	,	
Mark	Meanings	Conditions
Ts _{max}	Maximum of pre-heating temperature	180°C
Ts _{min}	Minimum of pre-heating temperature	140°C
Ts	Time from Ts _{min} to Ts _{max}	Over 60sec.
TL	Reference temperature	230 to 250°C
t _L	Retention time for T _L	Within 40sec.
T _P	Peak temperature	250°C(Max)
t _P	Time for peak temperature	Within 10sec.
$\Delta T_R/\Delta t$	Temperature rising rate	Under 3°C/sec.
$\Delta T_D/\Delta t$	Temperature decreasing rate	Over -3°C/sec.



*Above conditions are for reference. Therefore, evaluate by customer's own circuit boards and reflow furnaces before using, because stress from circuit boards and temperature variations of reflow furnaces vary by customer's own conditions.

4-7. Cleaning after Soldering

Please follow the conditions below if the cleaning is necessary after soldering.

Solvent	We recommend to use alcohols solvent such as, isopropyl alcohols
Temperature	Under 30°C within 3 minutes
Ultrasonic Cleaning	15W / Below 1 liter (capacity of tank)
Drying	Under 100°C within 3 minutes

Notes

- 1) The information contained herein is subject to change without notice.
- Before you use our Products, please contact our sales representative and verify the latest specifications:
- 3) Although ROHM is continuously working to improve product reliability and quality, semiconductors can break down and malfunction due to various factors. Therefore, in order to prevent personal injury or fire arising from failure, please take safety measures such as complying with the derating characteristics, implementing redundant and fire prevention designs, and utilizing backups and fail-safe procedures. ROHM shall have no responsibility for any damages arising out of the use of our Poducts beyond the rating specified by ROHM.
- 4) Examples of application circuits, circuit constants and any other information contained herein are provided only to illustrate the standard usage and operations of the Products. The peripheral conditions must be taken into account when designing circuits for mass production.
- 5) The technical information specified herein is intended only to show the typical functions of and examples of application circuits for the Products. ROHM does not grant you, explicitly or implicitly, any license to use or exercise intellectual property or other rights held by ROHM or any other parties. ROHM shall have no responsibility whatsoever for any dispute arising out of the use of such technical information.
- 6) The Products are intended for use in general electronic equipment (i.e. AV/OA devices, communication, consumer systems, gaming/entertainment sets) as well as the applications indicated in this document.
- 7) The Products specified in this document are not designed to be radiation tolerant.
- 8) For use of our Products in applications requiring a high degree of reliability (as exemplified below), please contact and consult with a ROHM representative: transportation equipment (i.e. cars, ships, trains), primary communication equipment, traffic lights, fire/crime prevention, safety equipment, medical systems, servers, solar cells, and power transmission systems.
- 9) Do not use our Products in applications requiring extremely high reliability, such as aerospace equipment, nuclear power control systems, and submarine repeaters.
- 10) ROHM shall have no responsibility for any damages or injury arising from non-compliance with the recommended usage conditions and specifications contained herein.
- 11) ROHM has used reasonable care to ensur the accuracy of the information contained in this document. However, ROHM does not warrants that such information is error-free, and ROHM shall have no responsibility for any damages arising from any inaccuracy or misprint of such information.
- 12) Please use the Products in accordance with any applicable environmental laws and regulations, such as the RoHS Directive. For more details, including RoHS compatibility, please contact a ROHM sales office. ROHM shall have no responsibility for any damages or losses resulting non-compliance with any applicable laws or regulations.
- 13) When providing our Products and technologies contained in this document to other countries, you must abide by the procedures and provisions stipulated in all applicable export laws and regulations, including without limitation the US Export Administration Regulations and the Foreign Exchange and Foreign Trade Act.
- 14) This document, in part or in whole, may not be reprinted or reproduced without prior consent of ROHM.



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