

# Glass Gas Discharge

**RLM102 Series** 

# Glass Gas Discharge - RLM102 Series

#### **Features**

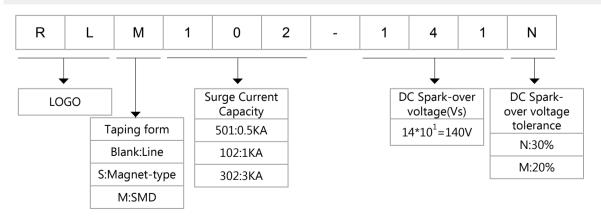
- Approximately zero leaking current before clamping voltage
- Less decay at on/off state.
- High capability to withstand repeated lightning strikes.
- Low electrode capacitance( $\leq 0.8 pF$ ) and high isolation( $\geq 100 M\Omega$ ).
- · RoHS compliant.
- Bilateral symmetrical.
- Temperature, humidity and lightness insensitive.
- Operating temperature: -40°C ~ +85°C
- Storage temperature: -40°C ~ +125°C
- Meets MSL level 1, per J-STD-020



## **Applications**

- Power Supplies
- Motor sparks eliminating
- Relay switching spark absorbing
- Data line pulse guarding
- Electronic devices requiring UL497A and UL497B compliant
- Telephone/Fax/Modem
- High frequency signal transmitters/receivers
- Satellite antenna
- Radio amplifiers
- Alarm systems
- Cathode ray tubes in Monitors/TVs

#### **Part Number Code**



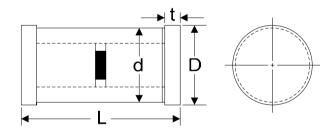


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## **Electrical Characteristics**

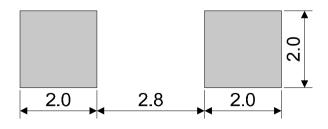
| Type Number | DC<br>Spark-Over<br>Voltage | Insulation Resistance |      | Electrostatic<br>Capacitance<br>1KHz-6Vmax | Surge current capacity 8/20us | Surge Life Test<br>1kHz-10KV Max |
|-------------|-----------------------------|-----------------------|------|--|-------------------------------|----------------------------------|
|             | V                           | IR                    | DC V | pF   | Α                             |                                  |
| RLM102-141N | 140±30%                     | >100MΩmin             | 50   | <1.0                                       | 1000                          |                                  |
| RLM102-201M | 200±20%                     | >100MΩmin             | 100  | <1.0                                       | 1000                          |                                  |
| RLM102-301M | 300±20%                     | >100MΩmin             | 100  | <1.0                                       | 1000                          |                                  |
| RLM102-401M | 400±20%                     | >100MΩmin             | 250  | <1.0                                       | 1000                          | 10x700us<br>4000v 100A           |
| RLM102-501M | 500±20%                     | >100MΩmin             | 250  | <1.0                                       | 1000                          | 10 time                          |
| RLM102-701M | 700±20%                     | >100MΩmin             | 250  | <1.0                                       | 1000                          |                                  |
| RLM102-102M | 1000±20%                    | >100MΩmin             | 250  | <1.0                                       | 1000                          |                                  |
| RLM102-152M | 1500±20%                    | >100MΩmin             | 500  | <1.0                                       | 1000                          |                                  |

## **Dimensions**



| Symbol | Dimension (mm) |  |
|--------|----------------|--|
| L      | 5.0±0.5        |  |
| D      | Ф2.8±0.5       |  |
| d      | Ф2.6±0.5       |  |
| t      | 0.4±0.1        |  |

# **Soldering footprint**





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#### **Test Observance Lab**

Troubled with surge requirements.

help you pass requirements.

\*Products being developed can't meet UL standards.

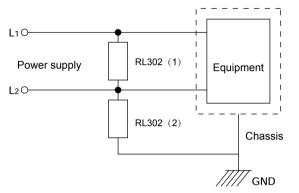
\*Need to protect equipment from indirect lightning surges in the field. At the Mitsubishi Materials ceramic factory, customers can come and observe testhing of their product with the latest impulse voltage and current generators that can duplicate the test requirements of the various worldwide standards agencies. From these tests we can recommend the best solution to

| Reference standard       | Wave form   | comments                         |  |
|--------------------------|---|----------------------------------|--|
| JEC standard             | 1.2/50µs 30kVmax  | Indirect lightning protection    |  |
| JEC Standard             | 8/20μs 6kAmax   |                                  |  |
| IEC61000-4-5 conformance | 1.2/50µs 15kV 8/20µs7.5kA                                 | Indirect lightning protection    |  |
| IEC61000-4-2 conformance | 150pF 330Ω 30kVmax  | Static electricty protection     |  |
| FCC standard             | 10/560µs 800V 100A  | Communication related protection |  |
| FCC standard             | 10/160µs 1 .5kV 200A                                      | Communication related protection |  |
| FCC standard conformance | 10/700μs 15kVmax  | Communication related protection |  |
| IEEE                     | 0.5μ-100kHz 6kVmax  | -                                |  |
|                          | AC600V 40A 1.5s   |                                  |  |
| UL standards             | AC600V 7A 5s  | C                                |  |
| OL standards             | AC600V 2 .2A 30min  | Communications (AC power cross)  |  |
|                          | Over-voltage to AC600V                                    |                                  |  |
| others                   | Rectangular wave, pulse width 50~1000ns, 4kV max, 30~60Hz |                                  |  |
|                          | 2/10μs 2 .5kV 1kA   |                                  |  |
|                          | 10/200µs 20kVmax  | -                                |  |
|                          | 0.5/700μs 6kVmax  |                                  |  |
|                          | 100/700μs 5kVmax  |                                  |  |

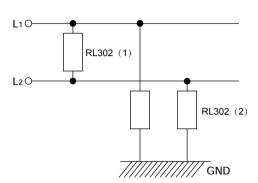
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# **Surge Applications**

**1.** Power supply requiring AC withstanding voltage test

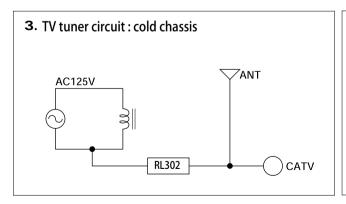


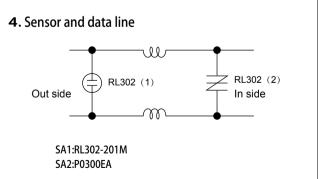
2. High quality supply



| Conditions  |                      | AC125V     | AC250V     |
|---|----------------------|------------|------------|
| Normal mode (Between L <sub>1</sub> and L <sub>2</sub> )            | RL302 (2)            | RL302-301M | RL302-501M |
| Common mod (Between L <sub>1</sub> , L <sub>2</sub> -GND) RL302 (1) | Test is not required | RL302-301M | RL302-501M |
|   | AC1200V              | RL302-242M | RL302-242M |
| AC withstanding voltage test condition                              | AC1500V              | RL302-302M | RL302-302M |
|   | AC1800V              | RL302-362M | RL302-362M |
|   | AC2000V              | RL302-452M | RL302-452M |

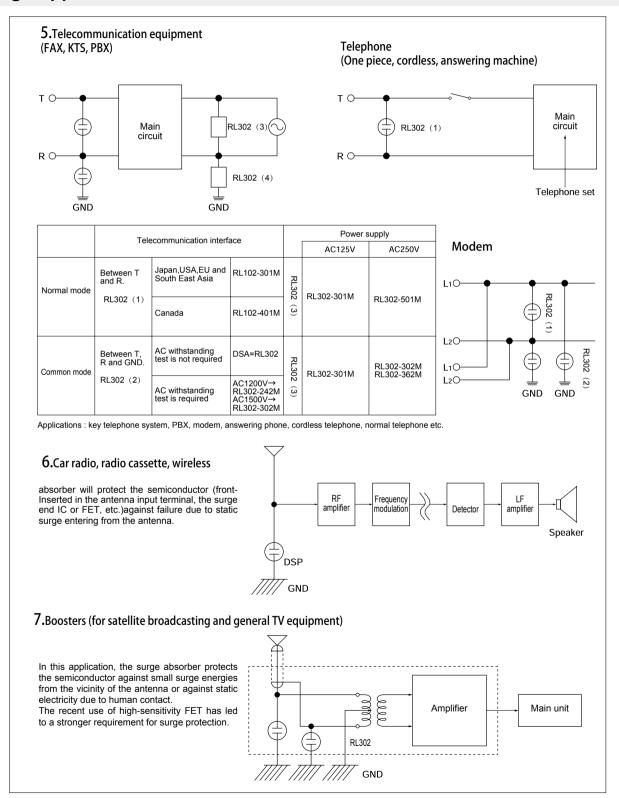
Applications: SW power supply, inverter power supply, power supply of office and home appliance





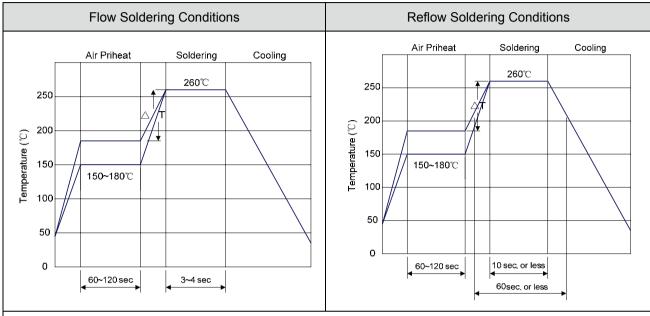
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# **Surge Applications**



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## **Recommended Soldering Conditions**



- 1) Time shown in the above figures is measured from the point when chip surface reaches temperature.
- 2) Temperature difference in high temperature part should be within 110°C.
- 3) After soldering, do not force cool, allow the parts to cool gradually.

#### Hand Soldering

Solder iron temperature: 350±5℃ Heating time: 3 seconds max.

#### General attention to soldering

- High soldering temperatures and long soldering times can cause leaching of the termination, decrease in adherence strength, and the change of characteristic may occur.
- For soldering, please refer to the soldering curves above. However, please keep exposures to temperatures exceeding 200℃ to fewer than 50 seconds.
- Please use a mild flux (containing less than 0.2wt% CI). Also, if the flux is water soluble, be sure to wash thoroughly to remove any residue from the underside of components that could affect resistance.

#### Cleaning

When using ultrasonic cleaning, the board may resonate if the output power is too high. Since this vibration can cause cracking or a decrease in the adherence of the termination, we recommend that you use the conditions below.

Frequency: 40kHz max.

Output power: 20W/liter

Cleaning time: 5 minutes max.



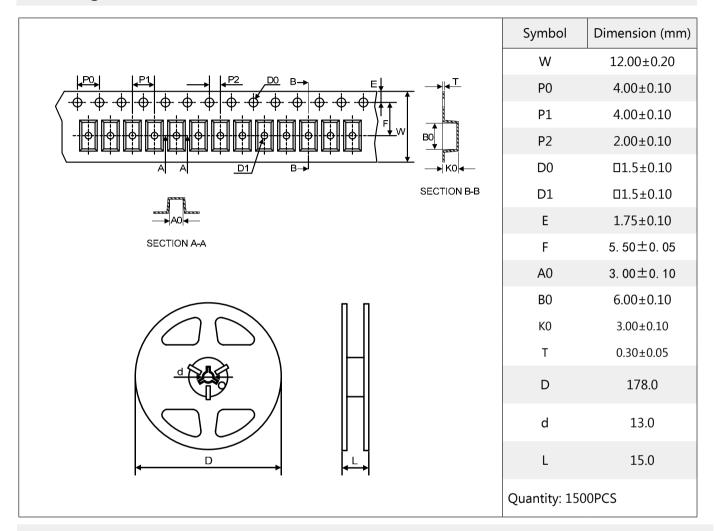
# Glass Gas Discharge - RLM102 Series

## **Test Methods And Results**

| ITEM                | TEST METHOD   | STANDARD   |  |
|---------------------|---|--|--|
| Static Life         | 10KV with 1500pf condens $$ er is discharged through $$ 2K $\Omega$ resistor. 200 times at an interval of 10sec.                                | Rate-of-change, within±30% insulation resistance & capacitance, conformed to rated spec. |  |
| Cold Resistance     | Measurement after -40°C/1000 HRS & normal temperature/2 HRS.  |  |  |
| Heat Resistance     | Measurement after 125°C/1000 HRS & normal temperature/2 HRS.STANDARD  | Features are conformed to rated spec.  |  |
| Humidity Resistance | Measurement after humidity 90~95%(45°C)/1000 HRS & normal temperature/2 HRS.  |  |  |
| Temperature Cycle   | 10 times repetition of cycle -40 $^{\circ}$ C/30min normal,temp/2 min $\rightarrow$ 125 $^{\circ}$ C/30min,measurement after normal temp/2 HRS. |  |  |
| Solder Ability      | Apply flux and immerse in molten solder230±5°C for 3sec up to the point of 1.5mmFrom body. Check for solder adhesion.                           | Lead wire is evenly covered by solder.   |  |
| Solder Heat         | Measurement after lead wire is dipped up to the point of 1.5mm from body into $260\pm5^{\circ}{\rm C}$ solder for 10sec.                        | Conformed to rated spec.   |  |
| Pull Strength       | Apply 0.5kg load for 10sec.   | - Lead shall not pull out or snap.   |  |
| Flexural Strength   | Bend lead wire at the point of 2mm from body under 0.25 load and back to its original point. Repeat 1 time.                                     |  |  |

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# **Ordering Information**



## **Warehouse Storage Conditions of Products**

- Storage Conditions:
- 1. Storaging temperature range: -25°C+85°C.
- 2. Relative Humidity:≤75%RH
- 3. Keep away from corrosive atmosphere and sunlight.
- 4. Period of Storage: 1 year



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