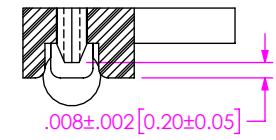
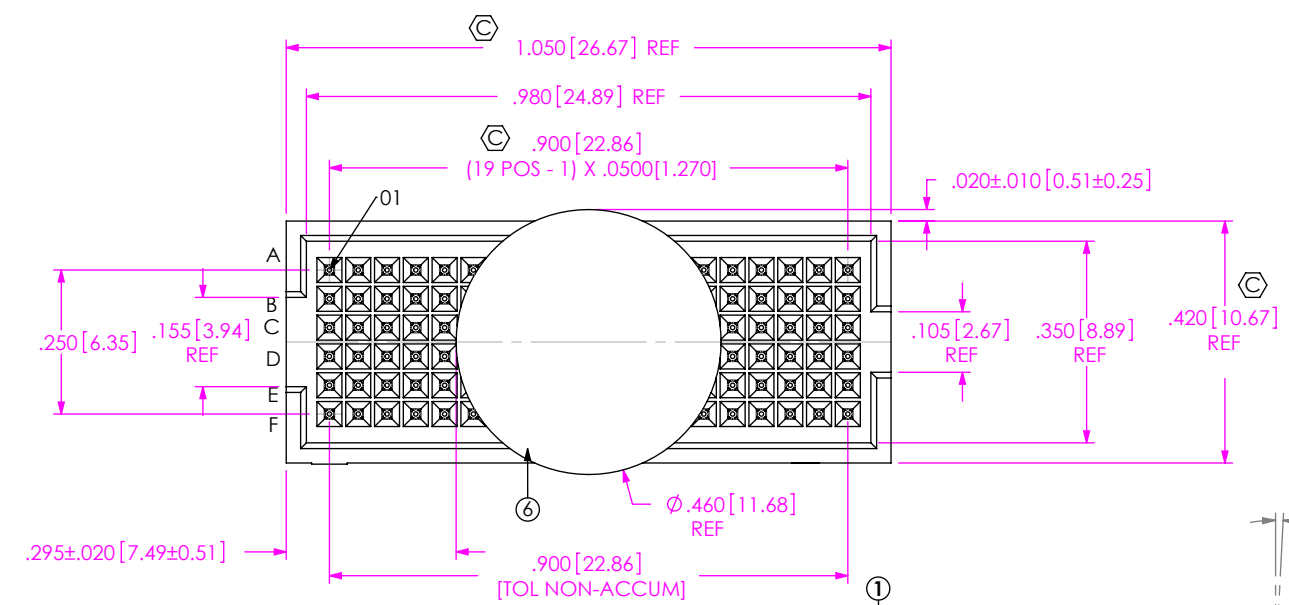
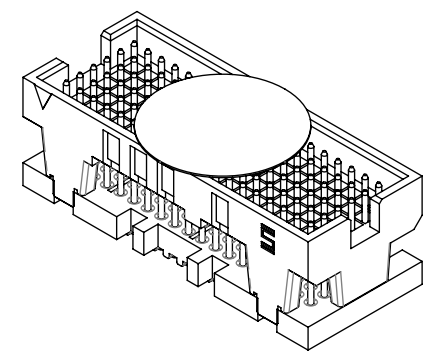
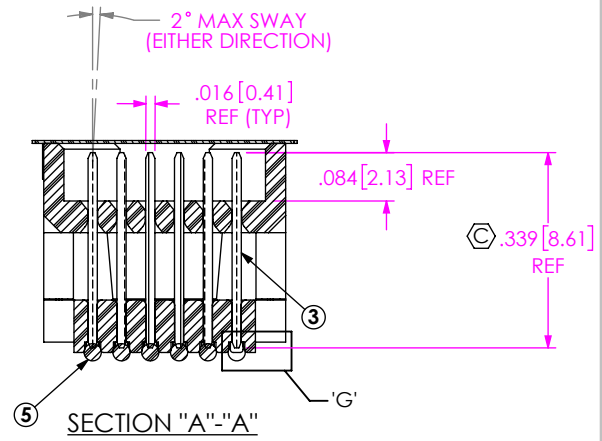
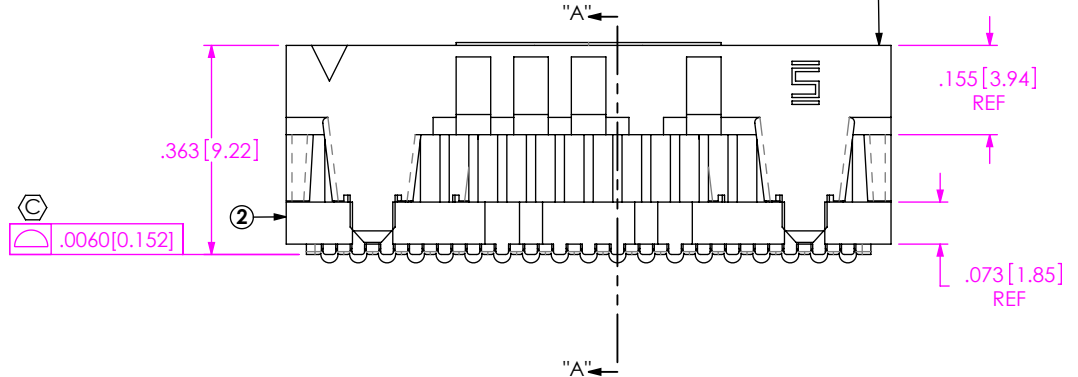


DO NOT SCALE FROM THIS PRINT

- NOTES:
- ITEMS -1, -2, & -3 NOT AVAILABLE AS STANDARD, CUTOM FOR VARIATION OF VITA 42 XMC STANDARDS.
 - ⊕ REPRESENTS A CRITICAL DIMENSION.
 - MAXIMUM BURR ALLOWANCE: .0015[0.038]
 - MAXIMUM CUT FLASH: .010[0.25]
 - MINIMUM PUSHOUT FORCE: .5 LB [2.22N]
 - MAXIMUM ALLOWABLE BOW; TOP/BOTTOM: .006[0.15], SIDE/SIDE: .003[0.08]. ⊕
 - PARTS TO BE PACKAGED IN TAPE & REEL. FOR QTY'S LESS THAN 125 PCS, NO TRAILER OR LEADER WILL BE SUPPLIED.
 - LEAD FREE SOLDER BALLS



DETAIL 'G'
SCALE 10:1
SOLDER BALL REMOVED FOR CLARITY



ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	ASP-144052-01-B	1.0000	UL 94 V0, COLOR: BLACK
2	ASP-103599-01-B	1.0000	UL 94 V0, COLOR: BLACK
3	ASP-104554-02-P-H	114.00	BRASS ALLOY 260, 3/4 HARD
4	CT-ASP1134MS	.00571	CONDUCTIVE POLYMER
5	SDB-030-9653	114.00	96.5% TIN / 3% SILVER / 0.5% COPPER
6	K-850-650	1.0000	POLYIMIDE FILM

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:
 DECIMALS ANGLES
 .XX: ±.01[0.3] 2°
 .XXX: ±.005[0.13]
 .XXXX: ±.0020[0.051]

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DO NOT SCALE DRAWING SHEET SCALE: 3:1


PLATING: .000030 GOLD OVER .000050 NICKEL

DESCRIPTION:
 VITA 42 (LEAD FREE) SOCKET ASSEMBLY

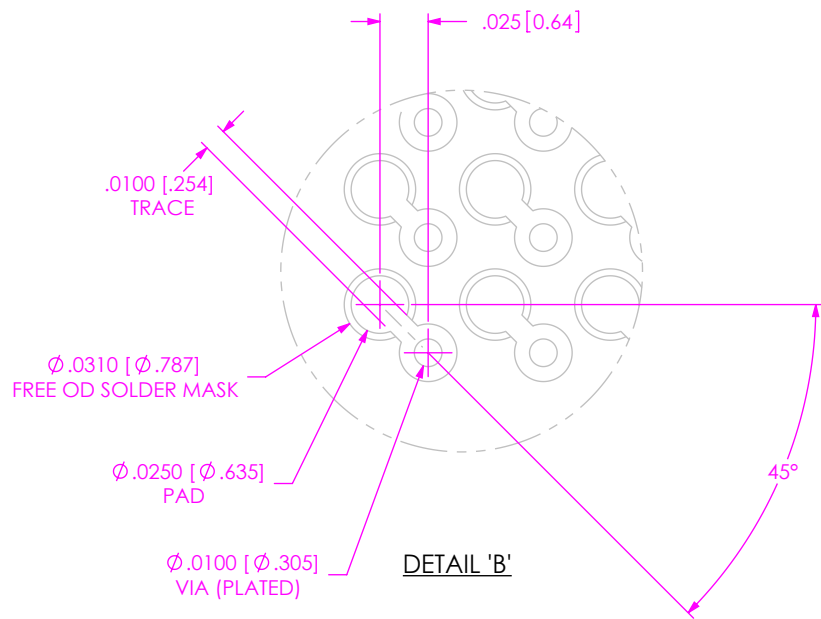
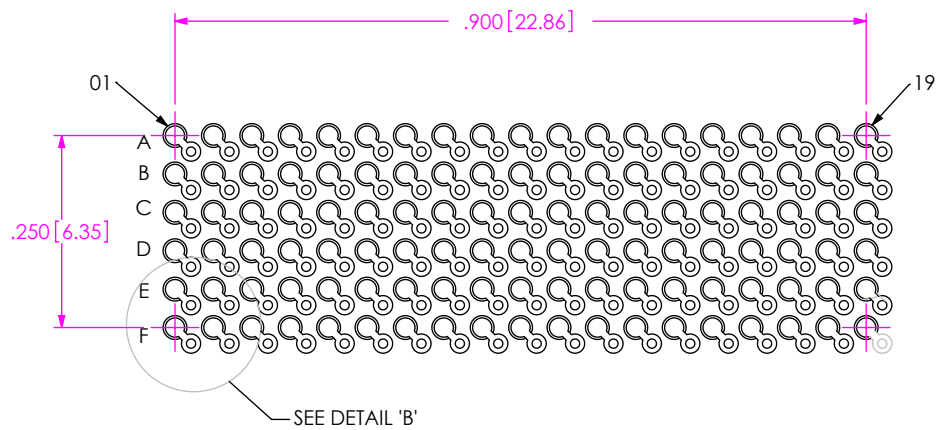
DWG. NO. ASP-103614-04

BY: TAMMY W 09/11/06 SHEET 1 OF 2

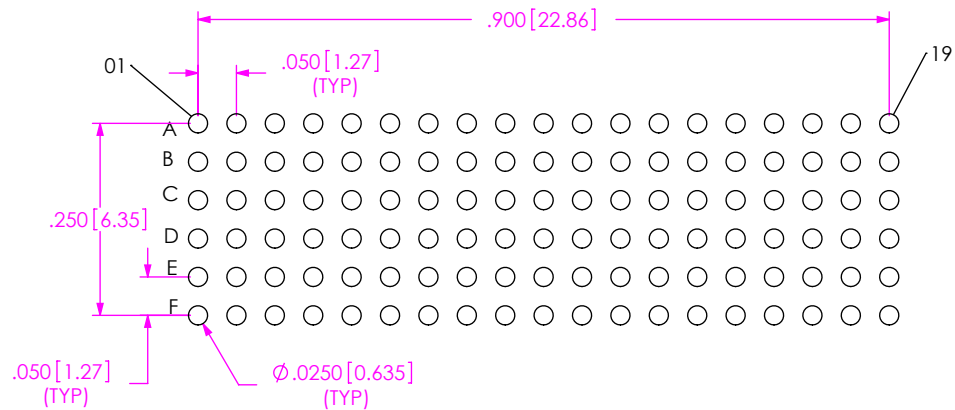
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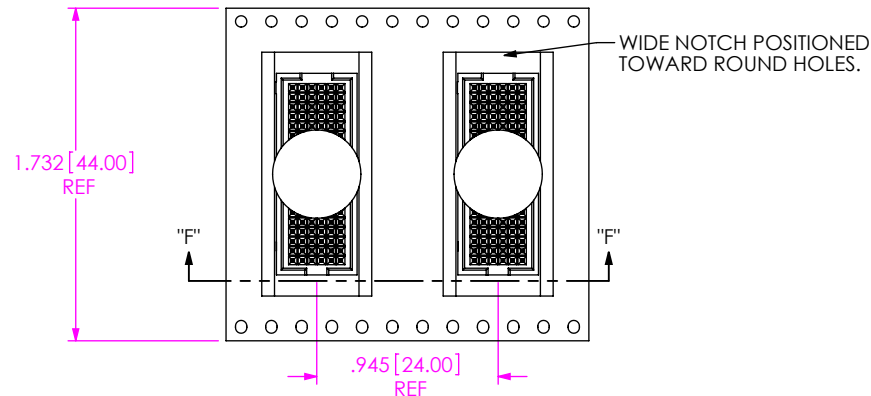
520 PARK EAST BLVD, NEW ALBANY, IN 47150
 PHONE: 812-944-6733 FAX: 812-948-5047
 e-Mail: info@SAMTEC.com code 55322



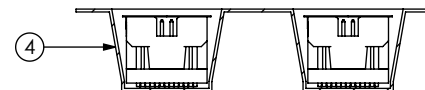
RECOMMENDED BOARD LAYOUT



RECOMMENDED STENCIL LAYOUT
STENCIL TO BE $.0060 [0.152]$ THICK



USER DIRECTION OF UN-REELING
POCKET NOT DETAILED



SECTION 'F'-'F'
SCALE 1 : 1
PACKAGING VIEW

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520 PARK EAST BLVD. NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail info@SAMTEC.com code 55322

SHEET SCALE: 3:1

DESCRIPTION:
VITA 42 (LEAD FREE) SOCKET ASSEMBLY

DWG. NO.
ASP-103614-04

BY: TAMMY W 09/11/06

SHEET 2 OF 2

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