

REVISION U

TABLE 1  
TERMINAL SPECIFICATION

LEAD STYLE	SOCKET	"L" REF
-2	SC-1P1-XX	.300
-3	SC-1S1-XX	.203
-10	SC-3P1-XX	.230
-11	SC-4P1-XX	.240
-12	SC-5P1-XX	.190
-15	SC-1M2-XX	.167
-18	SC-6P1-XX	.353
-19	SC-8P1-XX	.165
-22	EZ-1P1-XX	.300
-30	EZ-3P1-XX	.230
-31	EZ-4P1-XX	.240
-32	EZ-5P1-XX	.190
-38	EZ-6P1-XX	.353

DIMENSIONS ARE IN INCHES		TOLERANCES ARE:		TITLE:	DWG NO:
ONE PLACE DECIMALS: ±.1[.3]	THREE PLACE DECIMALS: ±.005[.13]	ANGLES	± 2°	HLS ASSEMBLY	HLS-XXXX-XX-XX-X
TWO PLACE DECIMALS: ±.01[.3]	FOUR PLACE DECIMALS: ±.0020[.051]			SHEET 1 OF 1	



ROW SPECIFICATION	LEAD STYLE	PLUG	TUBE
01	-3	TP-12	PT-1-24-01-23
02	-10,-12,-32,-38	TP-03	PT-1-24-01-14
03	-12,-23	TP-03	PT-1-24-01-59

ASSEMBLY INSTRUCTIONS



- NOTES:
- 1.) FILL ALL POSITIONS.
  - 2.) PINS TO ENTER BODY FROM C'BORE SIDE.
  - 3.) BARB ON SOCKET MUST BE VISABLE BELOW BODY.
  - 4.) DELETED
  - 5.) ALL OPTIONS ROWS 4-20, WITH LEAD STYLE 02, 10, 11, 12, AND 18, TO BE PACKAGED ON BEAD BOARD.
  - 6.) ALL OPTIONS ROWS 1-3, TO BE PACKAGED IN TUBES. UNLESS OTHERWISE SPECIFIED, ALL OTHER PARTS TO BE BULK PACKAGED.
  - 7.) MAXIMUM ALLOWABLE FLASH: .010[0.25].

-L OPTION  
AVAILABLE IN STYLES -2 & -22 ONLY



STYLES  
-11,12,15,19,31 & 32



SOCKETS TO BE RECESSED (COUNTER-SUNK) INTO BODY TO ALLOW BARB PROTRUSION AT BOTTOM

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REPLACE CORNER POSITIONS WITH SC-1L1-GT (WHEN USING SC LEAD STYLE) OR EZ-1L1-GT WHEN USING EZ LEAD STYLE) NOTE: FOR -ST PLATING SPEC. USE SC-1L1-GT OR EZ-1L1-GT

FIGURE 1

EXISPROD\ASSEMBLY\100  
HLS-ASM

**samtec**

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150  
PHONE (812) 944-6733 P.O. BOX 1147  
CODE 55322

MADE BY: JORDAN 5-30-85	ENGINEER APPROVAL: BET 6-4-85	HLS-XXXX-XX-XX-X
CHECKED BY: THRUSTON 6-4-85		SHEET 1 OF 1

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