



RoHS

MESSRS: 上海盈虹电子	APPROVAL NO	697 - 040
	DATE	2018.05.08

ALUMINUM ELECTROLYTIC
CAPACITOR

APPROVAL SHEET

CATALOG TYPE	NXB SERIES
USER PART NO.	
适用机种	
特记事项	Halogen-Free

QINGDAO SAMYOUNG ELECTRONICS CO.,LTD.
MANAGER OF DEVELOPMENT DEPARTMENT

GONG JANG SUG



USER APPROVAL:

APPROVAL NO.: _____

SamYoung(Korea) : 47,SAGIMAKGOL-RO,JUNGWON-GU,SEONGNAM-SI,GYEONGGI-DO,KOREA

SamYoung(China) : No.5 CHANGJIANG ROAD,PINGDU-CITY,SHANDONG-PROVINCE,CHINA

样式: H-1001-011

A4 (210×297)



Sam Young Electronics Co., Ltd.

APPROVAL NO.
697 - 040

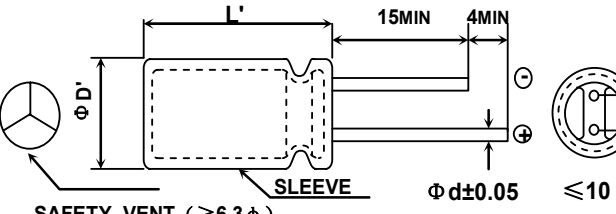
ALUMINUM ELECTROLYTIC CAPACITOR

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Specifications of NXB Series

Item	Characteristics																			
Rated Voltage Range	6.3 ~ 120 V _{DC}																			
Operating Temperature Range	- 40 ~ + 105 °C																			
Capacitance Tolerance	±20% <M> (at 20°C ,120Hz)																			
Leakage Current (at 20 °C,2 minutes)	I = 0.01CV(μA) or 3 μA,whichever is greater Where,I: Max.Leakage current(μA),C: Nominal capacitance (μF) V: Rated Voltage (V _{DC})																			
Dissipation Factor (TANδ) (at 20°C , 120Hz)	Rated voltage(V _{DC})	6.3	10	16	25	35	50	63	100~120											
	TANδ(Max)	0.22	0.19	0.16	0.14	0.12	0.10	0.09	0.08											
※ When the Capacitance exceeds 1,000μF, 0.02 shall be added every 1,000μF increase.																				
Temperature Characteristics (Max.Impedance ratio)	Z(-25°C) / Z(20°C)	2																		
	Z(-40°C) / Z(20°C)	3																		
(at120Hz)																				
Load Life	The following specifications shall be satisfied when the capacitors are restored to 20°C after the rated voltage with the rated ripple current is applied(the peak voltage shall not exceed the rated voltage) at 105°C for the specified period of time.																			
	Capacitance change	: ≤± 25% of the initial Value																		
TANδ	: ≤200% of the initial specified value																			
Leakage current	: ≤ The initial specified value																			
<table border="1" style="float: right;"> <thead> <tr> <th>Case Size (ΦD)</th> <th>Life Time</th> </tr> </thead> <tbody> <tr> <td>Φ5, 6.3</td> <td>2,000 hours</td> </tr> <tr> <td>Φ8</td> <td>3,000 hours</td> </tr> <tr> <td>Φ10</td> <td>4,000 hours</td> </tr> <tr> <td>Φ12.5 ~</td> <td>5,000 hours</td> </tr> </tbody> </table>											Case Size (ΦD)	Life Time	Φ5, 6.3	2,000 hours	Φ8	3,000 hours	Φ10	4,000 hours	Φ12.5 ~	5,000 hours
Case Size (ΦD)	Life Time																			
Φ5, 6.3	2,000 hours																			
Φ8	3,000 hours																			
Φ10	4,000 hours																			
Φ12.5 ~	5,000 hours																			
Shelf Life	The following specifications shall be satisfied when the capacitors are restored to 20°C after exposing them for 1000 hours at 105°C without voltage applied.The rated voltage shall be applied to the capacitor for a minimum of 30 minutes,at least 24 hours and not more than 48 hours before the measurements.																			
	Capacitance change	: ≤± 25% of the initial Value																		
TANδ	: ≤200% of the initial specified value																			
Leakage current	: ≤The initial specified value																			
Others	Satisfies characteristic KS C IEC 60384-4																			

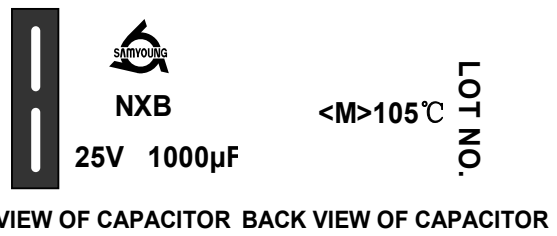
A. DIAGRAM OF DIMENSION



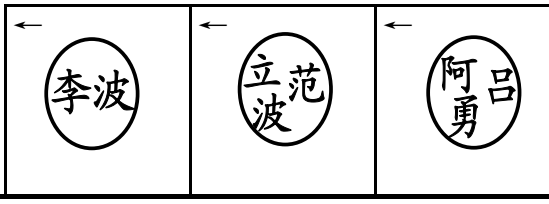
ΦD	5	6.3	8	10	12.5	16	18
Φd	0.5	0.5	0.6	0.6	0.6	0.8	0.8
F	2.0	2.5	3.5	5.0	5.0	7.5	7.5
ΦD'	ΦD+0.5max						
L'	L+1.5max			L+2.0max			

※Φ10x12L,L'≦L+1.5

B. MARKING: DARK BROWN SLEEVE, SILVER INK



FRONT VIEW OF CAPACITOR BACK VIEW OF CAPACITOR



ALUMINUM ELECTROLYTIC CAPACITOR

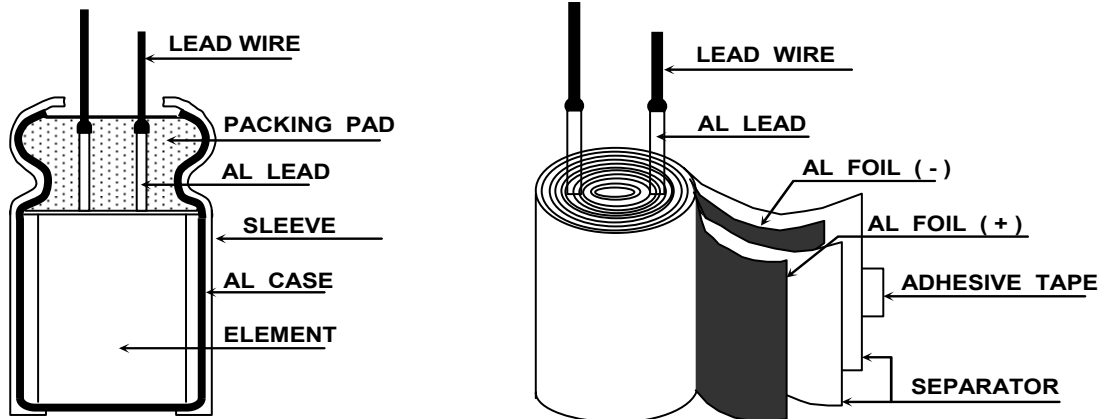
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RATINGS OF NXB Series

V _{DC} Φ D×L	6.3 WV			10 WV			16 WV			25 WV		
	CAP.(μ F)	IMP.	RIPPLE	CAP.(μ F)	IMP.	RIPPLE	CAP.(μ F)	IMP.	RIPPLE	CAP.(μ F)	IMP.	RIPPLE
5×11	220	0.30	250	100	0.30	250	10	2.00	60	10	1.50	110
							47	0.35	150	22	1.50	110
							100	0.30	250	47	0.30	200
6.3×11				150	0.30	250				68	0.30	250
				220	0.30	290	100	0.15	385	100	0.15	330
	470	0.13	405	330	0.13	405	220	0.13	405	150	0.13	405
6.3×15				470	0.10	646						
	560	0.10	646	330	0.094	600	330	0.10	646	220	0.10	646
8×11.5				470	0.072	760						
	820	0.072	760	470	0.072	760	470	0.072	760	220	0.072	760
8×15	1000	0.072	760	680	0.072	760				330	0.072	760
	1200	0.060	818	1000	0.060	818	680	0.060	818	390	0.060	818
										470	0.060	818
8×20										560	0.050	1260
	1500	0.050	1260	1200	0.050	1260	1000	0.050	1260	680	0.050	1260
10×12.5	1200	0.053	1360	820	0.053	1360	680	0.053	1030	330	0.053	1360
				1000	0.053	1360				470	0.053	1360
10×16				1000	0.038	1430	1000	0.038	1430	470	0.038	1430
	1500	0.050	1100	1500	0.038	1430				680	0.038	1430
10×20	1800	0.038	1430	1500	0.023	1820	1000	0.023	1820	680	0.023	1820
	2200	0.023	1820	2200	0.023	1820	1500	0.023	1820	820	0.023	2000
10×25										1000	0.025	1900
	3300	0.022	2150	2200	0.022	2150	1800	0.022	2150	1000	0.022	2150
12.5×16	1800	0.031	1452	1500	0.031	1452	1000	0.031	1452	680	0.031	1452
12.5×20				2200	0.021	2360				1000	0.021	1800
12.5×25	3900	0.021	2360	3300	0.021	2360	2200	0.021	2360	1500	0.021	2360
	4700	0.020	2770	3300	0.021	2530	2200	0.021	2360	1800	0.020	2770
12.5×30				3900	0.020	2770	2700	0.020	2770	2200	0.020	3000
12.5×35	5600	0.018	3290	4700	0.018	3290	3300	0.018	3290	2200	0.018	3290
	6800	0.017	3400	5600	0.017	3400	3900	0.017	3400	2700	0.017	3400
16×15	2700	0.040	1375	1800	0.040	1375	1200	0.040	1375	820	0.040	1375
16×20	5600	0.021	3140	4700	0.021	3140	3300	0.021	3140	2200	0.021	3140
16×25	6800	0.019	3460	5600	0.019	3460	4700	0.019	3460	3300	0.019	3460
16×31.5												
	8200	0.013	3680	6800	0.013	3680	5600	0.013	3680	3300	0.013	3680
18×20	5600	0.020	3265	4700	0.023	2826	3300	0.023	2826	2200	0.023	2860
18×25	8200	0.018	3611	5600	0.018	3611	3900	0.018	3611	2700	0.018	3611

↗ Permissible Ripple Current (mA rms / 105°C, 100KHz)
 ↘ Impedance (Ω max. / 20°C, 100KHz)
 — Nominal Capacitance (μF)



ALUMINUM ELECTROLYTIC CAPACITORS**APPROVAL NO.**
697 - 040**STRUCTURE AND MATERIALS**

CE04 TYPE

MINIATURE SIZED TYPE CAPACITORS COMPONENT

PART NAME	MATERIALS	VENDER
LEAD WIRE	TINNED COPPER - PLY WIRE(Pb-FREE)	KISTRON (KOREA/CHINA) KOHOKU (JAPAN/CHINA) NANTONG HONG YANG (CHINA)
AL LEAD	ALUMINUM 99.92 % OVER	KANG WON AUTO FITTING (CHINA) NAN TONG HUI FENG (CHINA) NANTONG HONG YANG (CHINA) KOHOKU (JAPAN/CHINA) KISTRON (KOREA/CHINA)
PACKING PAD	SYNTHETIC RUBBER	SUNG NAM (KOREA/CHINA) CCW/ZHE JIANG TIAN TAI (CHINA) ZHE JIANG TIAN HUA (CHINA)
SLEEVE	P.E.T(Poly Ethylene Terephthalate Resin)	MOO DEUNG (KOREA/CHINA) SUZHOU QILIAN (CHINA) SHUN PENG PLASTIC (CHINA) YUN LIN PLASTIC (CHINA)
AL CASE	ALUMINUM 99.0 % OVER	ZHANG JIA GANG LIAN YI (CHINA) LIN AN AO XING (CHINA) NANTONG CHUANGJIA (CHINA) DONG NAM (KOREA/CHINA) D.N TECH/HA NAM (KOREA/CHINA)
AL FOIL ⊕	FORMED ALUMINUM 99.9 % OVER	K.D.K/JCC/MATSUSHITA (JAPAN) SAM YOUNG (KOREA) BECROMAL (ITALY) SATMA (FRANCE) HEC (FRANCE) XINJIANG JOINWORLD (CHINA) HUAFENG / NANTONG /RAOIO (CHINA) LUXON/LITON (TAIWAN)
AL FOIL ⊖	ETCHED ALUMINUM 98.0 % OVER	K-JCC (KOREA) K.D.K (JAPAN) AFT/INCULCU/SHENGHONG (CHINA) ELECON/WU JIANG FEILO (CHINA)
SEPARATOR	INSULATION PAPER	KAN/LUNAN (CHINA) SPO (GERMANY) N.K.K (JAPAN)
ADHESIVE TAPE	POLY PROPYLENE OR POLY IMIDE FILM	NITTO/NICHIBAN (JAPAN) DAEIL/SWECO (KOREA)

**SamYoung Electronics Co., Ltd.**

When using aluminum electrolytic capacitors, pay strict attention to the following:

1. Electrolytic capacitors for DC application require polarization.

Confirm the polarity. If used in reversed polarity, the circuit life may be shortened or the capacitor may be damaged. For use on circuits whose polarity is occasionally reversed, or whose polarity is unknown, use bi-polarized capacitors (BP-series). Also, note that the electrolytic capacitor cannot be used for AC application.

2. Do not apply a voltage exceeding the capacitor's voltage rating.

If a voltage exceeding the capacitor's voltage rating is applied, the capacitor may be damaged as leakage current increases. When using the capacitor with AC voltage superimposed on DC voltage, care must be exercised that the peak value of AC voltage does not exceed the rated voltage.

3. Do not allow excessive ripple current to pass.

Use the electrolytic capacitor at current values within the permissible ripple range. If the ripple current exceeds the specified value, request capacitors for high ripple current applications.

4. Ascertain the operating temperature range.

Use the electrolytic capacitors according to the specified operating temperature range. Usage at room temperature will ensure longer life.

5. The electrolytic capacitor is not suitable for circuits in which charge and discharge are frequently repeated.

If used in circuits in which charge and discharge are frequently repeated, the capacitance value may drop, or the capacitor may be damaged. Please consult our engineering department for assistance in these applications.

6. Apply voltage treatment to the electrolytic capacitor which has been allowed to stand for a long time.

If the electrolytic capacitor is allowed to stand for a long time, its withstand voltage is liable to drop, resulting in increased leakage current. If the rated voltage is applied to such a product, a large leakage current occurs and this generates internal heat, which damaged the capacitor. If the electrolytic capacitor is allowed to stand for a long time, therefore, use it after giving voltage treatment (Note 1). (However, no voltage treatment is required if the electrolytic capacitor is allowed to stand for less than 2 or 3 years at normal temperature.)

7. Be careful of temperature and time when soldering.

When soldering a printed circuit board with various components, care must be taken that the soldering temperature is not too high and that the dipping time is not too long. Otherwise, there will be adverse effects on the electrical characteristics and insulation sleeve of electrolytic capacitors in the case of small-sized electrolytic capacitors, nothing abnormal will occur if dipping is performed at less than 260°C for less than 10 seconds.

8. Do not place a soldering iron on the body of the capacitor.

The electrolytic capacitor is covered with a vinyl sleeve. If the soldering iron comes in contact with the electrolytic capacitor body during wiring, damage to the vinyl sleeve and/or case may result in defective insulation, or improper protection of the capacitor element.

9. Cleaning circuit boards after soldering.

Some solvents have adverse effects on capacitors.

Please refer to the next page.

10. Do not apply excessive force to the lead wires or terminals.

If excessive force is applied to the lead wires and terminals, they may be broken or their connections with the internal elements may be affected. (For strength of terminals, refer to KS C IEC 60384-4 (JIS C 5101-1, JIS C 5101-4))

11. Care should be used in selecting a storage area.

If electrolytic capacitors are exposed to high temperatures caused by such things as direct sunlight, the life of the capacitor may be adversely affected. Storage in a high humidity atmosphere may affect the solderability of lead wires and terminals.

12. Surge voltage.

The surge voltage rating is the maximum DC over-voltage to which the capacitor may be subjected for short periods not exceeding approximately 30 seconds at infrequent intervals of not more than six minutes. According to KS C IEC 60384-4, the test shall be conducted 1000 cycles at room temperature for the capacitors of characteristic KS C IEC 60384-4 or at the maximum operating temperature for the capacitors of characteristics B and C of KS C IEC 60384-4 with voltage applied through a series resistance of 1000 ohms without discharge. The electrical characteristics of the capacitor after the test are specified in KS C IEC 60384-4. Unless otherwise specified, the rated surge voltage are as follows:

Rated Voltage(V)	2	4	6.3	10	16	25	35	50	63	80	100	160	200	250	315	350	400	450	500
Rated Surge Voltage(V)	2.5	5	8	13	20	32	44	63	79	100	125	200	250	300	365	400	450	500	550

Note 1 Voltage treatment ... Voltage treatment shall be performed by increasing voltage up to the capacitor's voltage rating gradually while lowering the leakage current. In this case, the impressed voltage shall be in the range where the leakage current of the electrolytic capacitor is less than specified value. Meanwhile, the voltage treatment time may be effectively shortened if the ambient temperature is increased (within the operating temperature range).

Note 2 For methods of testing, refer to KS C IEC 60384-4, (JIS C 5101-1, JIS C 5101-4)



CLEANING CONDITIONS

Aluminum electrolytic capacitors that have been exposed to halogenated hydrocarbon cleaning and defluxing solvents are susceptible to attack by these solvents. This exposure can result in solvent penetration into the capacitors, leading to internal corrosion and potential failure.

Common type of halogenated cleaning agents are listed below.

Chemical Name	Structural Formula	Representative Brand Name
Trichlorotrifluoroethane	C ₂ Cl ₃ F ₃	Freon TF, Daiflon S-3
Fluorotrichloromethane	CCl ₃ F	Freon-11, Daiflon S-1
1,1,1-Trichloroethane	F ₂ H ₃ Cl ₃	Chloroethane
Trichloroethylene	C ₂ HCl ₃	Trichlene
Methyl Chloride	CH ₃ Cl	MC

We would like to recommend you the below cleaning materials for your stable cleaning condition taking the place of previous materials.

◎ Isopropyl Alcohol (IPA) or Water

Cleaning method: One of immersion, ultrasonic or vapor cleaning.

Maximum cleaning time: 5 minutes (Chip type: 2 minutes)

※ Do not use AK225AES

Aluminum electrolytic capacitors are easily affected by halogen ions, particularly by chloride ions. Excessive amounts of halogen ions, if happened to enter the inside of the capacitors, will give corrosion accidents—rapid capacitance drop and vent open. The extent of corrosion accidents varies with kinds of electrolytes and seal-materials. Therefore, the prevention of halogen ion contamination is the most important check point for quality control in our production lines. At present, halogenated hydrocarbon-contained organic solvents such as Trichloroethylene, 1,1,1-Trichloroethane, and Freon are used to remove flux from circuit boards.

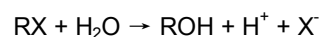
If electrolytic capacitors are cleaned with such solvents, they may gradually penetrate the seal portion and cause the ejection. When using latex-based adhesive on the capacitors rubber end seal for adhesion to a PCB, corrosion may occur depending on the kind of solvent in the adhesive. Select an adhesive as an organic solvent with dissolved polymer that is not halogenated hydrocarbon. Hot air drying is required for eliminating the solvent between the product and the PCB at 50°C~80°C after coating.

Followings are the penetration path of the halogenated solvent.

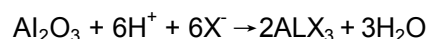
- ① Penetration between the rubber and the aluminum case
- ② Penetration between the rubber and the lead wire
- ③ Penetration through the rubber

The inside of the capacitors, the mechanism of corrosion of aluminum electrolytic capacitors by halogen ions can be explained as follows:

Halides (RX) are absorbed and diffused into the seal portion. The halides then enter the inside of the capacitors and contact with the electrolyte of the capacitors. Whereby halogen ions are made free by a hydrolysis with water in the electrolyte:



The halogen ions (X⁻) react with the dielectric substance (Al₂O₃) of aluminum electrolytic capacitors:



AlX₃ is dissociated with water:



※ MANUFACTURING SITE

- SamYoung Electronics Co., Ltd. (Korea/China)



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