



1. About this document

1.1 Function

These operating instructions provide all the information required for mounting, set-up and commissioning to ensure the safe operation and disassembly of the safety switchgear. The operating instructions must be available in a legible condition and a complete version in the vicinity of the device.

1.2 Target group: authorised qualified personnel

All operations described in this operating instructions manual must be carried out by trained specialist personnel, authorised by the plant operator only.

Please make sure that you have read and understood these operating instructions and that you know all applicable legislations regarding occupational safety and accident prevention prior to installation and putting the component into operation.

The machine builder must carefully select the harmonised standards to be complied with as well as other technical specifications for the selection, mounting and integration of the components.

1.3 Explanation of the symbols used



Information, hint, note: This symbol is used for identifying useful additional information.



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Caution: Failure to comply with this warning notice could lead to failures or malfunctions.

Warning: Failure to comply with this warning notice could lead to physical injury and/or damage to the machine.

1.4 Appropriate use

The products described here were developed to adopt control and display functions as part of a complete system or machine. It is the responsibility of the manufacturer of a machine or plant to ensure the correct functionality of the entire machine or plant.

The products must be exclusively used in accordance with the versions listed below or for the applications authorised by the manufacturer. Detailed information regarding the range of applications can be found in the chapter "Product description".

1.5 General safety instructions

The user must observe the safety instructions in this operating instructions manual, the country specific installation standards as well as all prevailing safety regulations and accident prevention rules.

Further technical information can be found in the Schmersal catalogues or in the online catalogue on the Internet: www.schmersal.net.

The information contained in this operating instructions manual is provided without liability and is subject to technical modifications.

There are no residual risks, provided that the safety instructions as well as the instructions regarding mounting, commissioning, operation and maintenance are observed.

1.6 Warning about misuse

In case of inadequate or improper use or manipulations of the component, personal hazards or damage to machinery or plant components cannot be excluded. The relevant requirements of the standard ISO 13850 must be observed.

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1.7 Exclusion of liability

We shall accept no liability for damages and malfunctions resulting from defective mounting or failure to comply with this operating instructions manual. The manufacturer shall accept no liability for damages resulting from the use of unauthorised spare parts or accessories. For safety reasons, invasive work on the device as well as arbitrary repairs, conversions and modifications to the device are strictly forbidden; the manufacturer shall accept no liability for damages resulting from such invasive work, arbitrary repairs, conversions and/or modifications to the device.

2. Product description

2.1 Ordering code

These operating instructions apply to the following types and programs:

2.1.1 Device heads of the command devices

	••••		
	Pushbuttons	and the illuminated pushbuttons:	
	1DT82	Pushbutton	
	10M2	Pushbutton with diaphragm for dust protection	
	1DL82	Illuminated pushbutton	
	10LM2	Illuminated pushbutton with diaphragm for	
		dust protection	
	Indicator light		
	10ML2	With flat collar	
	10MLH2	With high collar	
		ad impact button:	
	1DP382	without latching	
	1DTP382	Without latching (only N programme)	
	1DLP382	Illuminated, without latching	
		(only N programme)	
	1DRR382	with latching, unlock by turning and pulling	
	CDI III COUL	(pulling only in N programme)	
	1)DRZ382	With latching, pull to unlock	
	Selector swite	•	
	Selector Switt	- with 2 positions:	
	1WS2145	2 maintained positions	
	1WT2145	1 momentary position	
	00012100	- with 3 positions:	
	1WS3245	3 maintained positions	
	1WT3245		
	1WST3245	2 momentary positions, left and right	
		switching, latching latching, switching	
	1WTS3245		
	Key-operated selector switch:		
	0000403	- with 2 positions:	
	①SS21S⑦	2 maintained positions	
	①ST21S⑦	1 momentary position	
		- with 3 positions:	
	①SS32S⑥	3 maintained positions	
	①ST32S⑥	2 momentary positions, left and right	
	①SST32S⑥	switching, latching	
	①STS32S⑥	latching, switching	
		for command device position:	
	NB, MBN, BN	Blanking plug	
).	Option	Description	
	Command and	d signalling devices:	
	E	"E" program	
	N	"N" program	
	R	"R" program	
	Colour of butt		
	GB	vellow	
	RT	red	
	CN	aroon	

E programme, N programme and R programme

No.	Option	Description	
3	Head diameter of mushroom head impact button		
	30	30 mm	
	35	35 mm	
	40	40 mm	
	42	42 mm	
	45	45 mm	
	50	50 mm	
	55	55 mm	
	70	70 mm	
4	Toggle leng	gth in mm:	
	Without	Short toggle	
	.1	Long toggle	
5	Colour of t	oggle	
	Without	grey	
	WS	white	
6	Key-withdrawal position (3 positions):		
	1	Position left	
	2	Position middle	
	3	Position right	
7	Key-withdrawal position (2 positions):		
	1	Position left	
	2	Position right	
8	Colour of d	iaphragm (only N programme):	
	Without	white	
	GR/	black	
	BL/	blue	

2.1.2 Contact elements of EF contact system (for E and N programme) Basic component Description

it Description
- with screw terminals
Contact element NC
Contact element NO
Double contact element 2 NC
Double contact element 2 NO
Double contact element NC/NO
.③ Double contact element NC/NO contacts
with safety spring
- with flat plug-in connector
Contact element NC
Contact element NO
③ Double contact element 2 NC
③ Double contact element 2 NO
③ Double contact element NC/NO
F.③ Double contact element NC/NO contacts
with safety spring
- with cage clamps
Contact element NC
Contact element NO
.3 Double contact element 2 NC
.3 Double contact element 2 NO
.③ Double contact element NC/NO

No.	Option	Description
1	1	Normally-closed contact,
	2	with approx. contact travel in mm
	3	
2	1	Normally-open contact,
	2	with approx. contact travel in mm
	3	
	4	
3	1	Mounting position on mounting flange /
	2	terminal ID
	3	

GN

WS

ΒL

GR

SW

green

white

blue

grey

Black (not for illuminating devices)

2.1.3 Contact elements of RF contact system (for R programme)

Basic component	Description
RF①0③ RF0②③	- with screw terminals Contact element NC Contact element NO

No.	Option	Description
1	1	Normally-closed contact,
2	3	with approx. contact travel in mm Normally-open contact,
3	Without	with approx. contact travel in mm Mounting position 1st level / terminal ID
	.1	Mounting position 2nd level / terminal ID

2.1.4 Light elements of EF contact system (for E and N programme)Basic componentDescription

EL13	Voltage sensor for lamps Ba9S
ELE13	Voltage sensor for LED Ba9S
ELT3/3	Voltage sender with transformer
	(primary/secondary)
ELDE.N23	Light element with screw terminals and
	integrated LED
ELDEK23	Light element with cage clamps and
	integrated LED
ELDE.N-@-@-	3 colour LED module with screw terminals
2-24VDC	

No.	Option	Description
1	Without	screw terminal
	F	Flat plug-in connector
	К	Cage clamps
2	GB	yellow
	RT	red
	GN	green
	WS	white
	BL	blue
3	6	Voltage 6 V
	without or 24	Voltage 24 V
	48	Voltage 48 V
	230	Voltage 115230 VAC

2.1.5 Light elements of RF contact system (for R programme) Basic component Description

RL	Voltage sensor for lamps Ba9S
RLDEWS24	Light element with screw terminals and
	integrated white LED

2.2 Special versions

For special versions, which are not listed in the order code below 2.1, these specifications apply accordingly, provided that they correspond to the standard version.

2.3 Purpose

The devices described in these operating instructions are not suitable for emergency stop applications. Emergency stop command devices are described in a separate set of operating instructions.

The devices described here are designed to be mounted in control panels or assembly housings. The command devices are only suitable for processing operation-relevant signals for purposes of machine control.

If sealing elements or dust protection membranes are not closed they could be damaged by cleaning agents and permanent UV exposure.

2.4 Technical data Command and signalling devices: General technical data:

Seneral technical data:	
Design:	round
nstallation diameter:	22.3 mm
Spacing:	40 × 50 mm;
selector switch, mushroom head	
impact button with latching:	50 × 60 mm
Front plate thickness:	1 6 mm
with identification label:	15 mm
Nounting position:	any
Switching frequency:	1,000/h
Actuating stroke:	4 mm 5 mm
Actuating force:	
Pushbutton:	approx. 1.5 N
Pushbutton with diaphragm:	approx. 2.0 N
Illuminated pushbutton:	approx. 1.5 N
Mushroom head impact button:	approx. 2.0 N
Key-operated selector switch:	approx. 0.2 N
Spring-return rotary selector switch/	
maintained spring-return rotary selector switch	h: approx. 0.2 N
lechanical life:	
Push button:	1 x 10 ⁶ switching cycles
Illuminated push button:	1 x 10 ⁶ switching cycles
Palm button with detent:	1 x 10 ⁵ switching cycles
Palm button without detent:	1 x 10 ⁶ switching cycles
Key selector switch/button/selector switch:	1 x 10 ⁵ switching cycles
Selector switch/button/	
selector switch/key switch:	3 x 10 ⁵ switching cycles
Calotte/collar material:	
N program:	Plastic
E and R program:	Glass and plastic
Front ring material:	
N program:	Plastic chrome-plated
E and R program:	Aluminium, anodised
Button material:	
N program:	Plastic
E and R program:	Aluminium, anodised
Selector switch grip material:	
N program:	Plastic
E and R program:	Plastic
Protection class:	
N programme:	IP67, IP69K
E and R programme:	IP65
Ambient temperature:	–25°C + 75°C
Selector switch, key-operated selector switch:	
ixing with mounting flange:	ELM, EFM
Aax. tightening torque of mounting flange:	0.6 Nm
Shock resistance to IEC 60068-2-27:	< 50 g
Resistance to vibrations to EN 60068-2-6:	
	5 g
Device designation:	
Designation labels:	5 g .aser-etched or engraved laser-etched or engraved

Contact/light element:	3. Mounting
General technical data: Standards: IEC 60947-5-1	2.4. Concred mounting instructions for F and N are more
	3.1 General mounting instructions for E and N programme
Switching frequency: 1200/h Mechanical life: 10,000,000 operations	1 Mount control elements and mounting flange by tightening both
Resistance to shock: 30 g / 18 ms	1. Mount control elements and mounting flange by tightening both screws of mounting flange using size 2 cross-point screwdriver
Resistance to vibration: 20 g/10 150 Hz	(see fig. 1)
Switching points: Depends on contact element used	(see lig. 1)
- NC contact: approx. 1 mm 3 mm	When tightening the screws, ensure the mounting flange is
- NO contact: approx. 2 mm 4 mm	When tightening the screws, ensure the mounting flange is screwed on evenly and does not move.
Switching system: Slow action,	
NC contacts with positive break	
Contact types: with galvanically separated contact bridges	2. Mount contact elements of EF contact system by snapping on in
Thermal test current I _{the} :	positions 1 to 3 to mounting flange (see Fig. 2). Middle position
- EF contact elements: 10 A	(pos. 3) is reserved for mounting lighting elements on devices
- RF contact elements: 6 A	with lights (see fig. 3).
Max. fuse rating:	
- EF contact elements: 10 A gG	On devices with lights, no plunger segments may be installed in the mounting flange. If using contact and light elements on
- RF contact elements: 6 A gG	in the meaning hanger in denig contact and light elements on
Suitable low voltage:	the mounting flange, the light element must be mounted first
- EF contact elements: 5 VDC / 3.2 mA	and in the middle position (pos. 3).
- RF contact elements: 5 VDC / 1 mA	
Utilisation category:	
- EF contact elements: AC-15: 250 V / 8 A	Contact elements of the EF contact system must be fitted in
DC-13: 24 V / 5 A	the second locking position and must, therefore, lie flush on
- RF contact elements: AC-15: 250 V / 6 A	the mounting flange after fitting.
DC-13: 24 V / 3 A	
Rated insulation voltage U _i : 400 V	
Rated impulse withstand voltage U _{imp} : 4 kV	
Degree of pollution: 3 Overvoltage category: III	
Climatic resistance to DIN EN 60068: Part 2-30	
Climatic resistance to Div EN 60068. Part 2-50 Temperature range: -25 °C + 60 °C	
Proof of positive opening: 2.5 kV impulse voltage	
Positive break travel: approx. 2 mm after the opening point	
Actuating force at end of stroke: approx. 8 15 N, depending	
on contact element used	
Connection: Screw terminals	
Plug-in terminals	
Clamp terminals	X X
Cable sections:	
- Single core: 2 x (0.5 2.5 mm ²);	
- Fine wire with ferrules with protective collars: 2 x (0.5 1.5 mm ²);	
- Flat connector: 6.3 mm x 0.8 mm /	
2 x 2.8 mm x 0.8 mm	Fig. 1
Tightening torque for the connecting screw: max. 1 Nm	,
Material:	
- enclosure: plastic, glass-fibre reinforced thermoplastic,	
self-extinguishing	
- contacts: fine silver, spring bronze or brass carrier	
Protection class:	
- Wiring compartments: IP40	
- Terminals: IP20	
(with plug-in connector depending on the connector plug used)	
Approvals: cULus (with exception of cage clamps)	
	Fig. 2 Fig. 3
	· · · · · · · · · · · · · · · · · · ·

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Only fit onto clean and grease-free surface!

3.2 General mounting instructions for R programme

1. Mount control elements and mounting flange by tightening both screws of mounting flange using size 2 cross-point screwdriver (see section 3.1, Fig. 1)



When tightening the screws, ensure the mounting flange is screwed on evenly and does not move.

2. Mount contact elements of RF contact system by snapping on in positions 1 to 3 to mounting flange (see fig. 4). Middle position (pos. 3) is reserved for mounting lighting elements on devices with lights (see fig. 5).

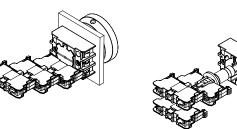


Fig. 4

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On devices with lights, no plunger segments may be installed in the mounting flange.

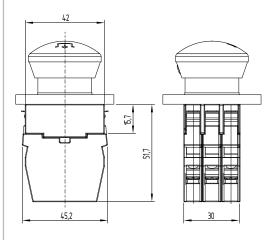
Contact elements of the RF contact system are fitted in the first locking position and, therefore, lie flush on the mounting flange after fitting. If using contact and light elements on the mounting flange, the light element must be mounted first and in the middle position (pos. 3). No contact element may be mounted to the light element.



Only fit onto clean and grease-free surface!

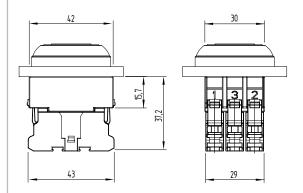
3.3 Dimensions All measurements in mm.

EF contact system (for E and N programme)

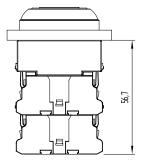


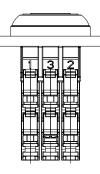
RF contact system (for R programme)

Single row contact elements



Double row contact elements







A maximum of 4 contact elements may be used on devices with latching. The fourth element must be mounted in the centre (pos. 3).

4.1 General information for electrical connection

(i.e. remove excess cables etc.).

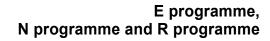
screwed in and tightened to 1 Nm.

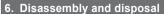
Mounting flange and blanking plug

Fig. 6

ELM / EFM

4. Electrical connection





The devices must be disassembled in a de-energised condition only.

6.1 Removal of E, N and R programme

 Removal of the EF contact elements is carried out with the aid of a size 2 cross-point screwdriver (see fig. 8). Removal of the RF contact elements is carried out with the aid of a cross-point screwdriver with the recommended width of 5.5 mm (see Fig. 9).



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Fig. 7

Blanking plug

The bevel on the mounting flange is indicated by position 1.

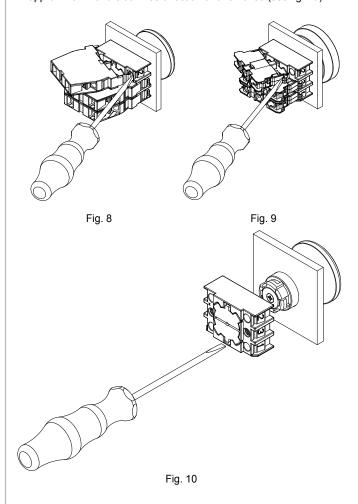
The electrical connection may only be carried out by authorised personnel in a de-energised condition.

After wiring, the contact elements must be cleaned

The clamping screws of the contact elements are to be

With the light element mounted, the contact elements at pos. 1 and pos. 2 must be removed first. The light element is then removed.

 Removal of the mounting flange is carried out by loosening the screws on the mounting flange. The mounting flange is then turned approx. 45° in anti-clockwise direction and removed (see fig. 10).



6.2 Disposal

The switch must be disposed of in an appropriate manner in accordance with the national prescriptions and legislations.

4.2 Contact variants of contact system

Refer to ordering code, chapter 2.1

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A mixture between command device programs and contact systems is not permissible on all devices.

5. Set-up and maintenance

5.1 Functional testing

The function of the component must be tested.

- The following conditions must be checked and met:
- Correct fixing of the fitted component
 Check the integrity of the connections
- 3. Check the command device for damage

5.2 Maintenance

A regular visual inspection and functional test, including the following steps, is recommended:

- 1. Check the correct fixing of the command device and the contact element
- 2. Remove particles of dust and soiling
- 3. Check the integrity of the connections

Damaged or defective components must be replaced.

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7. EU Declaration of conformity

Original	K.A. Schmersal GmbH & Co Möddinghofe 30 42279 Wuppertal Germany	
	Internet: www.schmersal.com	m
We hereby certify that the hereafter de to the applicable European Directives.	scribed components both in their t	basic design and construction confor
Name of the component:	E, N and R program	
Туре:	See ordering code	
Description of the component:	Command and signalling devices optionally as illuminated signalling devices, Push, illuminated, palm buttons and switches, Selector switches and buttons, key selector switches and key selector buttons in conjunction with contact element EF and RF or light elements and voltage senders EL* and RL*	
Relevant Directives:	Low Voltage Directive EMC-Directive * RoHS-Directive	2014/35/EU 2014/30/EU 2011/65/EU
Applied standards:	DIN EN 60947-5-1:2010	
Place and date of issue:	Wuppertal, May 9, 2017	
	Authorised signature Philip Schmersal	

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The currently valid declaration of conformity can be downloaded from the internet at www.schmersal.net.



(EN)

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