Ultrasonic sensors XX range

Catalogue



Simply easy!™





Optimise detection with XX range

Detect objects in challenging applications with our XX ultrasonic sensors range. These ultrasonic sensors offer an efficient solution for reliable and high performance detection at distances of up to 8m, on window mode.

> A technology suited to your needs

Detect objects regardless lightning conditions or material reflectivity degree

> 3 operating modes for efficient detection

Ideal for detecting irregular-shaped objects

> Short or long distance detection

From 50 mm upto 8m

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^{*} The window mode enables suppression of the foreground and the background using the same sensor.

A technology suited to your needs

Ultrasonic sensors enable non-contact detection of objects in many kinds of industrial environment, irrespective of :

- material (metal, plastic, wood, cardboard, etc.),
- nature (solid, liquid, powder, paste, etc.),
- · colour,
- degree of transparency.

The ultrasonic sensors are simple to install; they feature integrated connectors, or cable versions in select models, and offer a wide range of cabling and mounting accessories for a seamless integration.

3 operating modes for efficient detection

Diffuse mode

An object reflects the ultrasonic wave back to the sensor which, in turn, changes the output state.

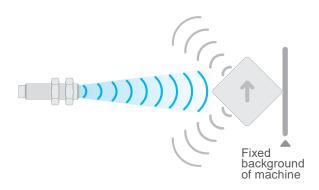
This operating mode is well suited for detecting objects with flat surfaces that are positioned perpendicularly to the direction of the ultrasonic beam.



Reflex mode

The sensor is permanently detecting a fixed background (previously taught) on a machine or application. When another object breaks the ultrasonic beam, the output changes its state.

Well suited for detecting objects that absorb the ultrasonic waves (sponges, etc.) or that do not reflect the wave back to the sensor (non-flat surfaces, pointy or irregularshaped objects).



Thru-beam mode

The transmitter is constantly sending an ultrasonic wave to the receiver. When an object breaks the ultrasonic beam, the output changes its state.

Well suited for small object detection and applications where higher accuracy and faster response time are required.



Long distance proximity detection

Ultrasonic technology allows now for long distance proximity detection. The XXV Ø18 ultrasonic sensors enable detection from 0 to 50 mm (i.e. 2.5 times farther than standard inductive proximity sensors) with minimal environment constraints or object material and colour restrictions.

Sensors mounted too close to moving-metal parts are exposed to hits or impacts which can cause machine downtime. Being able to install sensors farther away from moving targets reduces the exposure to potential incidents.

You increase installation profitability!

x 2,5
detection distance
than standard
inductive proximity
sensors

XXV Ø18



Standard inductive proximity sensor



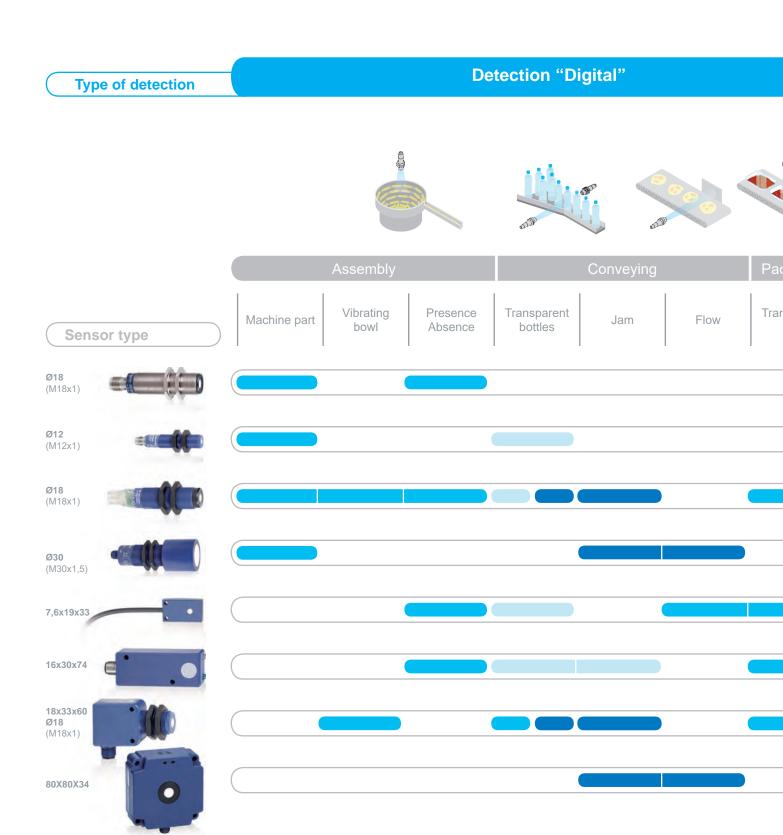
The XXV ultrasonic sensor is a "Plug and Play" solution with no adjustment or teaching required. Its solid-state output changes state when an object is less than 50 mm away from the sensor face.

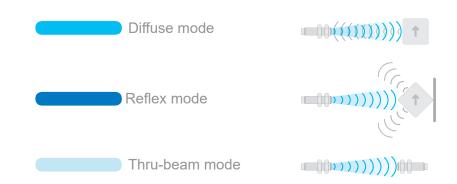
Its accurate and well-defined transmission angle enables precise detection. Crosstalk with other sensors and object edge effects are mastered.

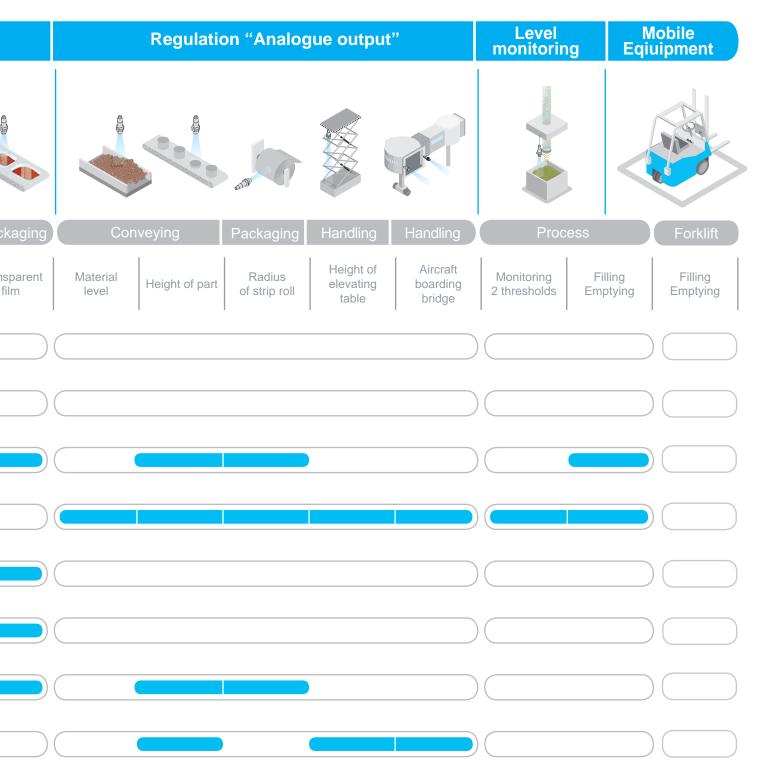




> Selection guide based on application







XX range Cylindrical type

Applications
Non-contact detection of sound reflecting objects
regardless their shape, material, colour, orientation, etc.

Dimensions (mm)

Sensors with solid-state digital output

Cylindrical type

Ø 12 (M12 x 1)







Sensing distance Sn	Diffuse
	Reflex
	Thru-beam
Assured opera (mm)	ting distance
Power supply	
Type of output	
Function	
Degree of prote	ection
Connection	
Sensor type	
Page	

5 cm	10 cm	-	5 cm	15 cm	50 cm
_	_	_	_	_	50 cm
-	_	20 cm	-	-	-
6.451 fixed	6.4102 fixed	_	250 fixed	25152 fixed	Adjustable using teach mode
1224 V === w	ith protection a	gainst reverse po	larity		
PNP/NPN	NPN or PNP	PNP/NPN	PNP or NPN	PNP/NPN	NPN or PNP
NO	NO	NO/NC	NO NC	NO	NO
IP 67	IP 67	IP 67	IP 67	IP 67	IP 67
M8	M8	M8	M12 or pre-cabled	M12	M12 or pre-cabled (1)
XX512A1•	XX512A2•	XX•12A8•	XXV18B1•	XX518A1•	XX518A3● XXB18A3●
(2)					

Dimensions (mm)

Sensors with analogue output

Cylindrical type

Ø 18 (M12 x 1)







Sensing distance Sn
Assured operating distance (mm)
Power supply
Type of output
Degree of protection
Connection
Sensor type
Page

50 cm	1 m
Adjustable using teach mode	Adjustable using teach mode
1224 V with protection against reverse polarity	1224 V or 24 V, depending on mode with protection against reverse polarity,
4-20 mA or 0-10 V	4-20 mA or 0-10 V
IP 67	IP 67
M12	M12
XX918A3•	XX•18•1AM12 XX•18•1VM12
(2)	31

- (1) XXB18A3•: M12 connector only. (2) Please refer to our catalogue "Ultrasonic sensors XX range" .



Ø 18 (M18 x 1) (continued)











Cylindrical type

Application, monitoring 2 levels





-	1 m	1 m	2 m/4 m depending on model	8 m	50 cm	1 m/2 m depending on model	8 m
_	-	1 m	_	-	_	_	-
61 cm/1 m	-	-	_	-	_	_	-
-	Adjustable using teach mode	Adjustable using teach mode			Adjustable using	teach mode	
1224 V == with pr reverse polarity	rotection against	1224 V == with prote	ection against reverse	polarity	1224 V === with	orotection against	reverse polarity
PNP/NPN	PNP	PNP or NPN or PNP/	NPN	PNP or NPN	PNP or NPN	PNP/NPN	PNP
NO NC	NO or NC (selectable)	NO or NC or NO+NC or NO+NC		NO + NC	NO	NO + NO	NO + NO
IP 67	IP 67	IP 67	IP 67	IP 67	IP 67	IP 67	IP 67
M12	M12	M12	M12	M12	M12	M12	M12
XX•18A3• XX•18A4•	XX•18•1PM12	XX•30••1PM12 XX6V3A1• XXBV3A1• XX630A1•	XX•30••2PM12 XXS30••4PM12 XX630A2•	XX630A3•	XX218A3●	XX230A1• XX230A2•	XX230A3•
(2)	31	(2)					

Ø 18 (M12 x 1) (continued)











2 m Adjustable using teach mode

12...24 V \Longrightarrow or 24 V \Longrightarrow , depending on model, with protection against reverse polarity

 $4\mbox{-}20\mbox{ mA}$ or 0-10 V

IP 67 IP 67 IP 67 IP 67 M12 M12 M12

XX•30•1•M12 XX9V3A1• XX930A1• XX•30•2•M12 XX930A2• XXS30•4•M12 XX930A3•

(2)



XX range Flat format

Applications
Non-contact detection of sound reflecting objects
regardless their shape, material, colour, orientation, etc.

Dimensions (mm)

Sensors with solid-state digital output

Flat format

7.6 x 19 x 33

16 x 30 x 74





Sensing distance Sn	Diffuse
	Reflex
	Thru-beam
Assured opera (mm)	ting distance
Power supply	
Type of output	
Function	
Degree of prot	ection
Connection	
Sensor type	
Page	

10 cm	-	25 cm	-
-	-	-	-
-	20 cm	-	61 cm/1 m
6.4100 fixed	-	51250 fixed	-
1224 V with protect	tion against reverse pola	arity	
NPN or PNP	NPN/PNP	NPN or PNP	NPN/PNP
NO	NO NC	NO	NO + NO NC + NC
IP 67	IP 67	IP 67	IP 67
M12 connector on flying lead	M12 connector on flying lead	M12	M12
XX7F1A2●	XX•F1A8•	XX7K1A2●	XXeK1A3e XXe K1A4e

Please refer to our catalogue "Ultrasonic sensors XX range"

Dimensions (mm)

Sensors with analogue output

Flat format

18 x 33 x 65 + Ø 18 (M18 x 1)



Sensing distance Sn
Assured operating distance (mm)
Power supply
Type of output
Degree of protection
Connection
Sensor type
Page

50 cm (adjustable)		
Adjustable using teach mode		
1224 V with protection against reverse polarity	24 V with protection against reverse polarity	
4-20 mA	0-10 V	
IP 67		
M12		
XX9V1A1C2M12	XX9V1AF1M12	
Please refer to our catalogue "Ultrasonic sensors XX range"		



18 x 33 x 60 + Ø 18 (M18 x 1)

80 x 80 x 34





50 cm (adjustable)	1 m (adjustable)	
50 cm (adjustable)	1 m (adjustable)	
-	-	
Adjustable using teach mode		
1224 V with protection against reverse polarity		
NPN or PNP	NPN or PNP	
NO	NO	
IP 67	IP 67	
M12	M12	
XX7V1A1•AM12	-	
XXBV1A1PAM12		
Please refer to our catalogue "Ultrasonic sensors XX range"		

80 x 80 x 34



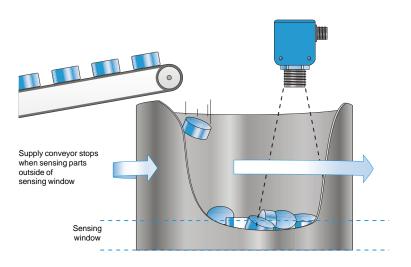
1 m (adjustable)	
Adjustable using teach mode	
1224 V with protection against reverse polarity	24 V with protection against reverse polarity
4-20 mA	0-10 V
IP 67	
M12	
XX9D1A1C2M12	XX9D1A1F1M12

Please refer to our catalogue "Ultrasonic sensors XX range"

XX range

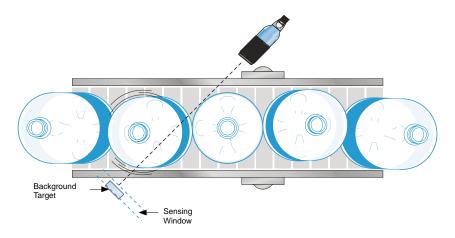
Feeder bowl supply control

XX7V1A1

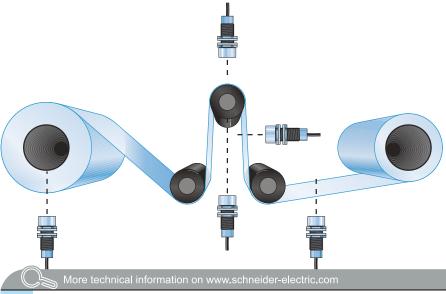


Conveyor jam & backup detection

XXB18A3



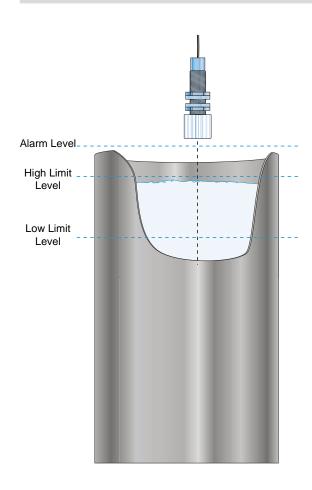
Web process control sensing functions

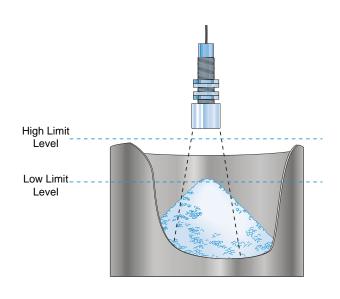


Ultrasonic sensors XX range

Dual level high-low latch control detection of liquids XX230A3

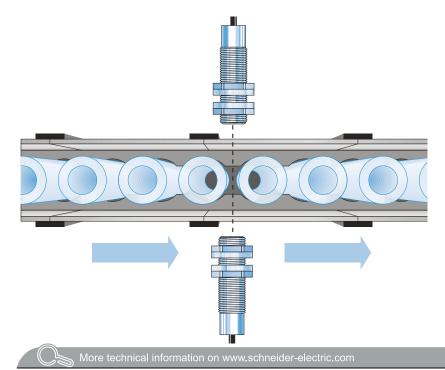
High level detection XX630A3



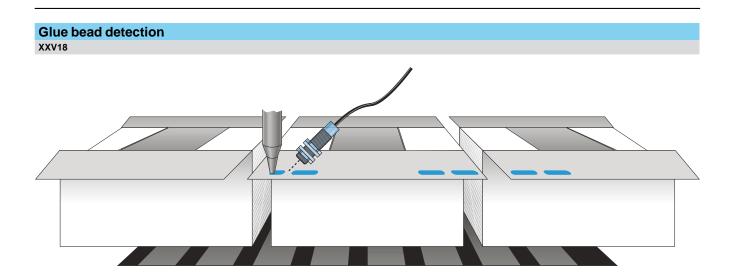


Accurate high speed counting of cylindrical clear objects

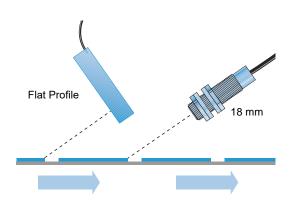
XXT18 + XXR18



XX range

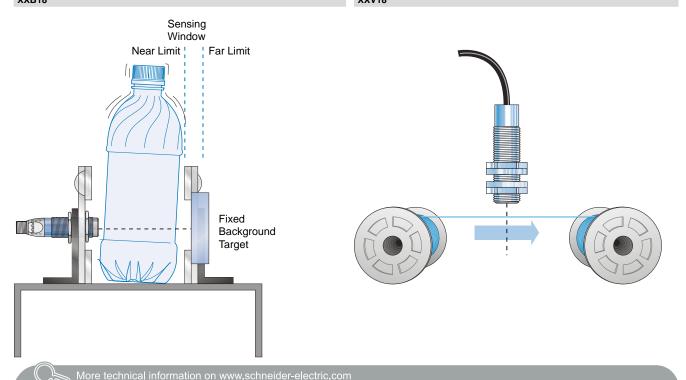


Label edge detection on carrier web



Clear bottle detection for sustainable environments XXB18

Broken wire/thread detection XXV18



XX range

Missing cap detection low cap supply

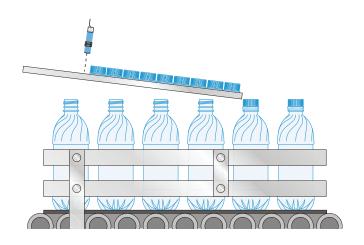
XX512

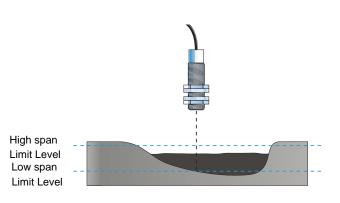
Automatically stops filler and capper

Continuous level monitoring

XX918 & XX930

Analog Output Sensor



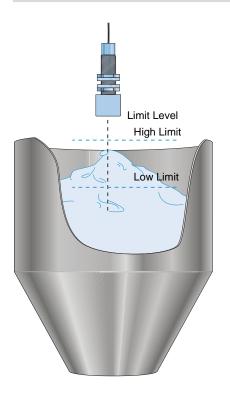


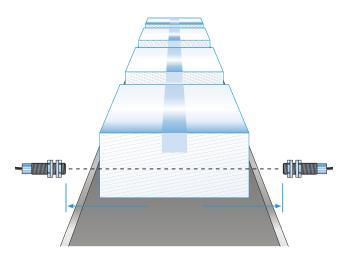
Dual level high-low latch control detection

XX230

Lead edge or backup detection

XXT18 & XXR18



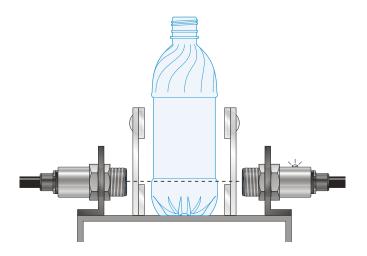


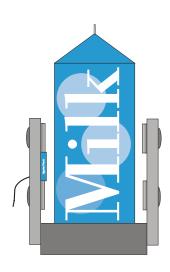
Ultrasonic sensors XX range

Clear bottle detection

XXT12 & XXR12

Container detection

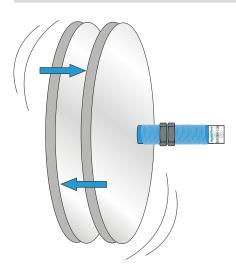


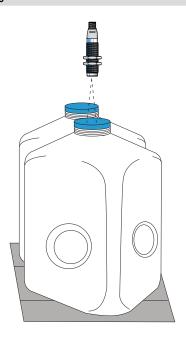


Metal material detection

XX512

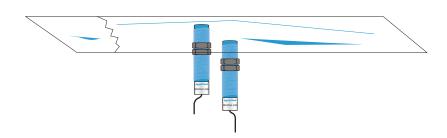
Missing cap detection





Clear web detection

XX512



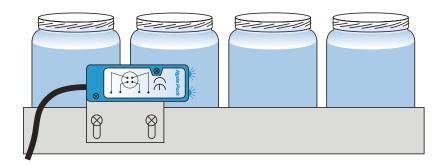




XX range

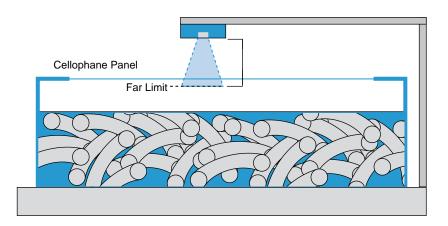
Container detection

XX7F1



Clear cellophane panel detection

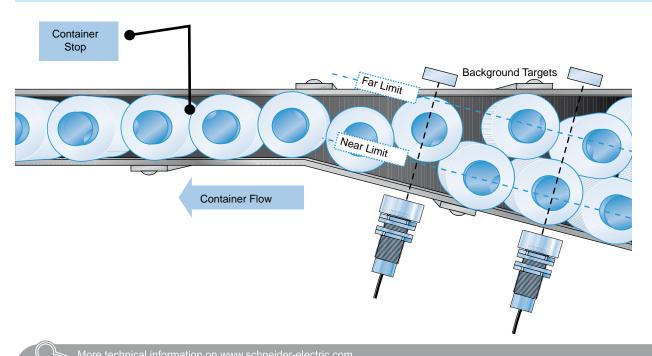
XX7F1A2



Single file jam protection

XX218 & XX230

Dual level latch control sensor



version: 1.0

XX range

Quality, standards and certifications

Quality control

The XX ultrasonic sensors models are subjected to special precautions in order to guarantee their reliability in arduous industrial environments.

■ Qualification

A qualification procedure on the characteristics of XX range ultrasonic sensors is carried out in our laboratories.

■ Production

The electrical characteristics and the sensing distances at the ambient and operating temperatures are 100% verified.

Sensors are statistically selected during the course of production and subjected to monitoring tests on all qualified characteristics.

■ Customer returns

Returned ultrasonic sensors are subjected to systematic analysis and corrective actions are implemented to eliminate recurrence of the fault.

Conformity to standards

The XX ultrasonic sensors models conform to the standards IEC 60947-5-2. Standards and characteristics: refer to pages 23, 28, 33, 38, 39, 42, 46, 54, 55, 62 and 66.

Resistance to chemicals in the environment

To ensure lasting efficient operation, it is essential that any chemicals coming into contact with the ultrasonic sensors will not affect their casing and, in doing so, prevent their reliable operation.

Due to the materials used, the XX ultrasonic sensors models are very resistant to:

■ Chemical agents:

salts, aliphatic and aromatic oils, petroleum, diluted bases and acids.

Depending on their nature and concentration, tests should be carried out beforehand for the following chemical agents:

alcohols, ketones and phenols

■ Food and beverage industry products:

vegetable oils, animal fats,

fruit juices,

milk proteins, etc.

Resistance to the environment

■ IP 65: protection against water jets.

Tested in accordance with IEC 60529: the device is subjected to water sprayed from a Ø 6.3 mm nozzle, at a flow rate of 12.5 litres/min for 3 min at a distance of 3 m. No deterioration in either operating or insulation characteristics is permitted.

■ IP 67: protection against the effects of immersion.

Tested in accordance with IEC 60529: the sensor is immersed for 30 minutes in 1 m of water. No deterioration in either operating or insulation characteristics is permitted.

■ IP 69K: protection against the effects of high pressure cleaning. Adherence to standard DIN 40050 which stipulates that the product must withstand a water jet at a pressure of 90 bar and temperature of +80°C for 3 minutes.

No deterioration in either operating or insulation characteristics is permitted.



XX range

Recommendations

The ultrasonic sensors are designed for use in standard industrial applications involving presence detection.

Since these sensors do not incorporate a redundant electrical circuit, they are not suitable for use in safety applications.

For safety applications, please refer to our "Safety functions and solutions using Preventa" catalogue.

Principle of ultrasonic detection



Presentation

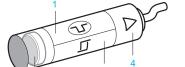
Ultrasonic sensors enable detection, without contact, of objects irrespective of its:

- material (metal, plastic, wood, cardboard, etc.),
- nature (solid, liquid, powder, etc.),
- colour,
- degree of transparency.

They are used in industrial applications for detecting, for example:

- the position of machine parts,
- the presence of the windscreen during automobile assembly,
- the flow of objects on a conveyor system: glass bottles, cardboard packages, cakes, etc.,
- the level
- of different colour paints in pots,
- of plastic pellets in injection moulding machine feeders.

The ultrasonic sensors are simple to install due to their integral connector and availability of cabling and fixing accessories.



Operating principle

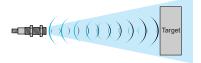
The principle of ultrasonic detection is based on measuring the time taken between transmission of an ultrasonic wave (pressure wave) and reception of its echo (return of transmitted wave).

The XX ultrasonic sensors models comprise:

- 1 a high voltage generator
- 2 a piezoelectric transducer (transmitter and receiver)
- 3 a signal processing stage
- 4 an output stage

Excited by the high voltage generator 1, the transducer (transmitter-receiver) 2 generates a pulsed ultrasonic wave (200 to 500 kHz depending on the product) which travels through the ambient air at the speed of sound. When the wave strikes an object, it reflects (echo) and travels back towards the transducer. A micro controller 3 analyses the signal received and measures the time interval between the transmitted signal and the echo. By comparison with the preset or taught times, it determines and controls the output states 4.

The output stage 4 controls a solid-state switch (PNP or NPN transistor) corresponding to a NO or NC contact (detection of object).



Advantages of ultrasonic detection

- No physical contact with the object to be detected, therefore, no wear and detection possible of fragile and/or freshly painted objects, etc.
- Detection of materials, irrespective of colour, at the same distance, without adjustment or correction factor.
- Teach mode function, by simply pressing a button, for defining the effective detection zone. Teaching of the minimum and maximum sensing distances (very precise foreground and background suppression, ± 6 mm).
- Very good resistance to industrial environments (robust products entirely encapsulated in resin).
- Solid-state units: no moving parts in the sensor, therefore, service life independent of the number of operating cycles.
- Various types of outputs to suit requirements:
- Digital output for level control or detection of any type of object
- Analogue output for controlling systems that require a signal that is proportional to the distance at which the object is detected.



XX range

Terminology Blind Detection zone (Sd) zone Standard Overall beam angle metal Reference axis Minimum sensing distance Assured operating distance (Sa) Maximum sensing

Definitions

The terms listed below are defined by the standard IEC 60947-5-2:

■ Nominal sensing distance (Sn)

Conventional value for indicating the sensing distance. It does not take into account manufacturing tolerances nor variations caused by external conditions such as voltage and temperature.

■ Detection zone (Sd)

Zone in which the sensor is sensitive to objects.

■ Minimum sensing distance Lower limit of the specified detection zone.

■ Maximum sensing distance

Upper limit of the specified detection zone.

Assured operating distance (Sa)

This corresponds to the operating zone of the sensor (activation of outputs), and is included in the detection zone. It is also known as the "detection window". Its limits are fixed:

- at the factory for fixed sensing distance sensors,
- when setting-up within the application for sensors with teach mode.

■ Blind zone: Zone located in front of the sensing face of the sensor.

For diffuse sensors, it is the zone in which the object will not be reliably detected. For reflex sensors, it is the zone in which the target (fixed background of machine for example) will not be reliably detected, but the object can be in this zone.

For thru-beam sensors, there is no blind zone.



The differential travel (H) or hysteresis is the distance between the pick-up point as the standard metal target moves towards the sensor and the drop-out point as it moves away from the sensor.

The repeat accuracy (R) is the precision of reproduction between two successive measurements of the sensing distance, made in identical conditions.

■ Overall beam angle Fixed angle around the reference axis of an ultrasonic proximity sensor.

The standard IEC 60947-5-2 defines the standard target as a square metal plate, 1 mm thick with rolled finish, placed perpendicularly to the reference axis.

Its side dimension depends on the detection zone

Detection zone (mm)	Size of target (mm)
< 300	10 x 10
300 < d < 800	20 x 20
> 800	100 x 100



The voltage drop (Ud) corresponds to the voltage at the terminals of the sensor when in the closed state (value measured at the nominal current of the sensor)

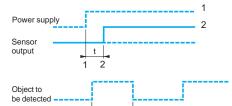


Sensing H

distance

PR = drop-out point PE = pick-up point

Frontal approach



■ First-up delay

Time required to ensure operation of the sensor's output signal following power-up.

Power-up

Output signal state (0 or 1)

■ Response time

Response time (Ra): time taken between the instant the object to be detected enters the active zone and the changing of the output signal state. This time limits the passing speed of the target in relation to its dimensions.

Recovery time (Rr): time taken between the object being detected leaving the active zone and the changing of the output signal state. This time limits the interval between 2 objects.



output

XX range

Digital outputs NO output NC output No object present LED \otimes Diffuse mode Output Thru-beam mode **(((00))** Reflex mode **Object present** \otimes LED — (((m) Diffuse mode Output -[[[m]]] Reflex mode

(1) Fixed background of machine (2) Object



LED indicators

The majority of XX ultrasonic sensors models incorporate light-emitting diode output state indicators

- Ø 12 sensor
- ☐ Green LED (power on)
- ☐ Yellow LED (object present)
- Ø 18 sensor, sensitivity 500 mm (except thru-beam versions XXT18 and XXR18)
- □ Yellow LED (object present) or green LED (power on) + user assistance when adjusting the detection zone
- Ø 30 sensor
- □ Multicolour LED for assisting the user when adjusting the detection distance
- ☐ Yellow LED (object present)
- □ Analogue version with LED (object present, with luminosity increasing as output signal increases)
- Parallelepiped format sensor
- □ XX●F: Dual colour yellow (object present) or green (power on) LED
- □ XX•V: Dual colour yellow (object present) or green (power on) LED + user assistance when adjusting the detection zone
- □ XX7K: Yellow LED (object present); green LED (power on)
- □ XXTK, XXRK: Yellow LED (object present) only
 □ XX●D: Yellow LED (object present); green LED (power on)
- ☐ Analogue version with LED (object present, with luminosity increasing as output signal increases)

Sensors with digital switching

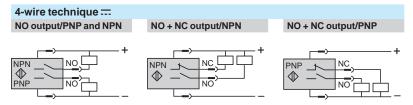
Output contact logic

■ NO contact (normally open)

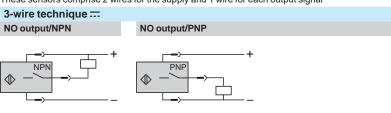
Corresponds to a sensor whose output changes to the closed state when an object is present in the detection window.

NC contact (normally closed)

Corresponds to a sensor whose output changes to the open state when an object is present in the detection window.



These sensors comprise 2 wires for the supply and 1 wire for each output signal



These sensors comprise 2 wires for the supply and 1 wire for the output signal,

PNP type: switching the positive side to the load. NPN type: switching the negative side to the load.

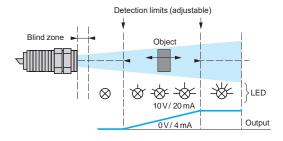
Sensors with analogue output

The characteristic feature of these sensors is the output which delivers a signal (either current or voltage) that is proportional to the distance of the object being detected. Within the detection limits, which are adjustable using teach mode, the value of the output signal increases or decreases in relation to the distance of the object.

When an object is detected, an LED indicator (D) illuminates and its luminosity increases in relation to the value of the output signal. The slope of the signal can simply be changed by pressing the teach button

Advantages

- Visual information available relating to the sensor/object distance.
- Protection against reverse polarity.
- Protection against overloads and short-circuits.
- No residual current, low voltage drop.





XX range

Power supply

Sensors for DC circuits

- DC source: Check that the voltage limits of the sensor and the acceptable level of ripple, are compatible with the supply used.
- AC source (comprising transformer, rectifier, smoothing capacitor): The supply voltage must be within the operating limits specified for the sensor.

Where the voltage is derived from a single phase AC supply, the voltage must be rectified and

- the peak voltage of the DC supply is lower than the maximum voltage rating of the sensor. Peak voltage = nominal voltage x √2
- the minimum voltage of the supply is greater than the minimum voltage rating of the sensor, given that:

 $\Delta V = (I \times t) / C$

 $\Delta V = max. ripple: 10% (V),$

I = anticipated load current (mA),

t = period of 1 cycle (10 ms full-wave rectified for a 50 Hz supply frequency),

C = capacitance (μF).

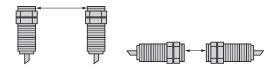
As a general rule, use a transformer with a lower secondary voltage (Ue) than the required DC voltage (U).

Example:

18 V \sim to obtain 24 V = , 36 V \sim to obtain 48 V =.

Setting-up precautions

For diffuse sensors:

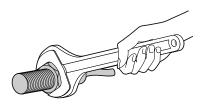


Mounting

Mounting distance between ultrasonic sensors

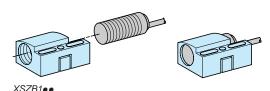
If 2 standard sensors are mounted too close to each other, the wave transmitted by one sensor is likely to interfere with the other and result in erratic operation.

In order to avoid this, it is necessary to adhere to the minimum distances between sensors. See setting-up precautions on page 25.



Maximum tightening torque Cylindrical Diameter **Tightening** sensors torque mm XX•12• Ø 12 $0.7 \, N.m/$ 0.52 lb-ft XX•18• Ø 18 1 N.m/ 0.74 lb-ft XX•30• Ø 30 1.35 N.m/ 1 lb-ft XX•V3• Ø 30 1.35 N.m/ 1 lb-ft XXS18*/ Ø 18 (Plastic) 2 N.m/ XXA18* 1.47 lb-ft Ø 18 (Metal) 15 N.m / 11.06 lb-ft

Flat sensors	Screw	Tightening Torque
XX●F●	M3	0.7 N.m/ 0.52 lb-ft
XX•K•	M4	1 N.m/ 0.74 lb-ft
XX∙V∙	M3	0.7 N.m/ 0.52 lb-ft
	Ø 18	1 N.m/ 0.74 lb-ft



Interchangeability

Interchangeability is made easy by using indexed fixing clamps:

XSZB112 (Ø 12 mm),

XSZB118 (Ø 18 mm),

XSZB130 (Ø 30 mm),

XXZB118 (Ø 18 mm),

Cabling

Electrical connection

■ Connect the sensor before switching on the supply

■ Length of cable

No limitation up to 200 m or up to a line capacitance of < 0.1 $\mu F\!.$

It is, however, advisable to take into account the voltage drop on the line.

■ Separation of control and power cables

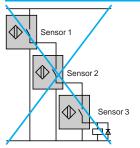
The sensors are immune to electrical interference encountered in normal industrial conditions. Where extreme conditions of electrical "noise" could occur (large motors, spot welders, etc.), it is advisable to protect against transients in the normal way:

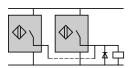
- suppress interference at source,
- separate power and control wiring from each other,
- smooth the supply.
- limit the length of cable.

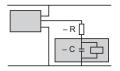


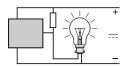
XX range

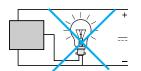
Setting-up precautions (continued)

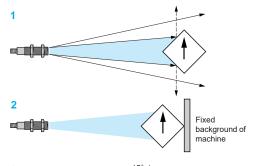




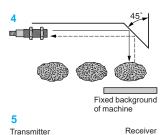














Connection in series

This connection method is not recommended.

 Correct operation of the sensors cannot be assured and, if this method is used, tests should be made before installation.

The following points should be taken into account:

Sensor 1 carries the load current in addition to the no-load current consumption values of the other sensors connected in series. For certain models, this connection method is not possible unless a current limiting resistor is used.

When in the closed state, each sensor will produce a voltage drop and, therefore, the load voltage should be selected accordingly.

As sensor 1 closes, sensor 2 will not operate until a certain time "T" has elapsed (corresponding to the first-up delay) and likewise for the following sensors in the sequence.

"Flywheel" diodes should be used when the load being switched is inductive.

Sensors and units in series with an external mechanical contact

■ The following points should be taken into account:

When the mechanical contact is open, the sensor is not supplied.

When the contact closes, the sensor will not operate until a certain time "T" has elapsed (corresponding to the first-up delay).

Connection in parallel

No specific restrictions. The use of "flywheel" diodes is recommended when an inductive load (relay) is being switched.

Capacitive load (C > 0.1 mF)

■ At switch-on, it is necessary to limit (by resistor) the charging current of the capacitive load C. The voltage drop in the sensor can also be taken into account by subtracting it from the supply voltage for calculation of R.

$$R = \frac{U \text{ (supply)}}{I \text{ max. (sensor)}}$$

Load comprising an incandescent lamp

If the load comprises an incandescent lamp, the cold state resistance can be 10 times lower than the hot state resistance. This can cause very high current levels on switching. Fit a pre-heat resistance in parallel with the sensor.

$$R = \frac{U^2}{R} \times 10$$
, U = supply voltage and P = lamp power

Detection

Influencing factors

The ultrasonic sensors are particularly suited for the detection of objects that are capable of reflecting an acoustic wave and, in general, having a flat surface perpendicular to the detection axis. However, the correct operation of the ultrasonic sensor can be disrupted by:

- air currents, which can accelerate or divert the acoustic wave transmitted by the sensor (ejection of part by air jet),
- high temperature gradients within the detection zone: an object emitting considerable heat can create zones of varying temperature that will modify the propagation time of the wave and thus prevent reliable operation,
- sound insulators: sound absorbing materials (cotton, fabrics, rubber, etc.),
- the angle between the face of the object to be detected and the reference axis of the sensor: when the angle is offset from 90° , the wave is no longer reflected back along the sensor axis and the operating distance is reduced. The greater the distance between the sensor and the target, the greater the effect. Detection is not possible when the angle exceeds \pm 10°.
- the shape of the object to be detected: similar to the example above, an excessively angular object can be difficult to detect 1. In this case, use reflex mode detection.

Detection systems

Diffuse mode

In this mode, it is the object itself that reflects the ultrasonic wave back to the sensor which, in turn, switches its output. It is the most widely used and the most simple mode. In this mode, the object will not be detected in the blind zone.

Reflex or beam break mode

The sensor is in a permanently detecting state on a fixed background of the machine and when the object to be detected breaks the acoustic beam the output switches state 2. This mode is particularly recommended in cases where the shape of the object changes (irregular, angular, non perpendicular) and also for objects that absorb sound (see above). This mode can be achieved by using a diffuse mode sensor (with background teaching) or, more simply, by using a ready to use reflex mode sensor.

In cases where space is restricted, a reflector 3 and 4, angled at 45°, can be used. This system can be used for both the diffuse and reflex modes. This reflector can be a flat part of the machine or a separate element. In this mode, the background of the machine must not be within the blind zone. But if the object is within this zone, it will be reliably detected.

Thru-beam mode

Detection is achieved using both a transmitter and receiver, with the transmitter permanently transmitting an acoustic wave to the receiver. The breaking of the beam by the presence of an object switches the output of the receiver. This mode provides long detection distances 5. In this mode there is no blind zone.

XX range, General purpose Cylindrical, plastic or metal DC supply, solid-state output



XX512A1KAM8



XX518A1KAM12



XXV18B1PAM12



Diffuse sy M12 sensor		– Diffuse, Thru-bean	n) and		
M18 sensor Sensors	rs (digital sensors of Sensing distance (Sn)	which are less than Function/output	0.5m – all Diffuse) Connection	Reference	Weight
	m				kg
Ø 12 Plastic	0.05	NO/PNP + NO/NPN	M8 connector	XX512A1KAM8	0.01
riastic	0.1	NO/NPN	M8 connector	XX512A2NAM8	0.01
		NO/PNP	M8 connector	XX512A2PAM8	0.01
Thru-bea	m system				
M12 sensor	s (digital sensors	– Diffuse, Thru-bean which are less than			
Transmitter	0.2		M8 connector	XXT12A8M8	0.020
Receiver	0.2	NO/PNP + NO/NPN	M8 connector	XXR12A8KAM8	0.020
		NC/PNP + NC/NPN	M8 connector	XXR12A8KBM8	0.020
M18 sensor	rs (digital sensors)	which are less than	0 5m = all Diffuse)		
Ø 18	0.15	NO/PNP + NO/NPN	M12 connector	XX518A1KAM12	0.033
Plastic Ø 18 Metal	0.05	NO/NPN	Pre-cabled	XXV18B1NAL2	0.110
Wetai			(L = 2 m) Pre-cabled (L = 5 m)	XXV18B1NAL5	0.200
			Pre-cabled (L = 10 m)	XXV18B1NAL10	0.340
			M12 connector	XXV18B1NAM12	0.050
		NO/PNP	Pre-cabled (L = 2 m)	XXV18B1PAL2	0.110
			Pre-cabled (L = 5 m)	XXV18B1PAL5	0.200
			Pre-cabled (L = 10 m)	XXV18B1PAL10	0.340
			M12 connector	XXV18B1PAM12	0.050
		NC/NPN	Pre-cabled (L = 2 m)	XXV18B1NBL2	0.110
			Pre-cabled (L = 5 m)	XXV18B1NBL5	0.200
			Pre-cabled (L = 10 m)	XXV18B1NBL10	0.340
			M12 connector	XXV18B1NBM12	0.050
		NC/PNP	Pre-cabled (L = 2 m)	XXV18B1PBL2	0.110
			Pre-cabled (L = 5 m)	XXV18B1PBL5	0.200
			Pre-cabled (L = 10 m)	XXV18B1PBL10	0.340
			M12 connector	XXV18B1PBM12	0.050
Fixed sensi	ng distance senso	rs			
7.6 x 19 x 33	0.10	NO/NPN	152 mm flying lead + M12 connector	XX7F1A2NAL01M12	
		NO/PNP	152 mm flying lead + M12 connector	XX7F1A2PAL01M12	0.040
16 x 30 x 74	0.25	NO/NPN	M12 connector	XX7K1A2NAM12	0.050
		NO/PNP	M12 connector	XX7K1A2PAM12	0.050



XX range, General purpose Cylindrical, plastic or metal DC supply, solid-state output

Sensor type			XX512A1●	XX512A2●	XX•12A8•	XXV18B1●	XXTFe	XX518A1●
General charact	porietice						XXRF	
			C€.IEC 60947	F 0				
Conformity to standard Product certifications	S		,	-	UL	al II ua	1	ما الله
	(Cn)		UL	UL 0.1		cULus	UL	cULus
Nominal sensing distan		m	0.05	-	0.2	0.05	0.2	0.15
	de the object is not detected in the background is not detected in	mm	06.4	06.4	_	02	_	0 19
Detection window		mm	Fixed				Fixed	
Detection system	Diffuse		•	•	_	•	_	•
	Reflex		-	-	_	-	-	-
	Thru-beam		_	-	•	_	•	-
Transmission frequenc	y (transmitter resonance)	kHz	500			360	500	200
Differential travel		mm	< 0.7	< 0.7	_	< 3	_	-
Repeat accuracy		mm	± 0.7	•	± 0.79	± 1.5	± 0.79	
Overall beam angle (see	e detection lobe)		11°	10°	10°	10°	10°	20
Minimum size of object	to be detected							
	Cylinder Ø (in mm),		Ø 2.5	Ø 2.5	Ø 12	Ø 2.5	Ø 12.2 at	Ø 1.6
	at distance (in mm)		at 38	at 50	at 200	at 20	200	at 63
	of the object to be detected		± 10°	± 10°	-	±8°		± 10°
Materials	Case		ULTEM®			Nickel plated brass	ULTEM®	
			Stainless stee	1303 for XX630	AS1•••	1	1	
	Sensing face (5)		Epoxy			Epoxy	Ероху	Silicone
Connection	Connector		M8, 4-pin	M8, 3-pin	M8, 4-pin	M12, 4-pin	M12, 4-pin, on 152 mm flying lead	M12, 4-pin
	Pre-cabled (wire c.s.a.)		-	-	-	3 x 0.34 mm2/ AWG 22	-	-
Sensor type			XX512A1●	XX512A2●	XX•12A8•	XXV18B1●	XX518A1●	
Supply characte	eristics					·		
Rated supply voltage		٧	1224 V == w	rith protection a	gainst reverse po	olarity		
Voltage limits (including	ripple)	٧	1028 V		<u> </u>	1036 V ===	1028 V	
Current consumption, r		mA	25 50		15	60		
Output characte					100	1.0	-	
LED indicators	Output state		Yellow LED				_	
	Power on		Green LED			1_		
	Setting-up assistance		_	T_	1_	-		
Switching capacity (wit short-circuit protection	h overload and	mA	< 100			< 200	< 100	
Voltage drop	•	٧	< 1 (NPN): < 1	.5 (PNP): 1.1 fc	or XX•12A8. < 21	or XXV18B1•; 0.5 for XX630A2•		
Maximum switching fre	quency	Hz	125	125	125	80	80	
Delays	First-up	ms	20	20	20	5	350	
•	Response	ms	2	3	0.4	4	3	
	Recovery	ms	2	3	0.4	4	3	
Environment ch	•							
- II VIII OI II II CIII CII			IP 67			IP 65, IP 67 or	IP 67	
	Conforming to IEC 60529 and IEC 60947-5-2					(6)		
Degree of protection		°C	- 40+ 80			(6)		
Degree of protection Storage temperature		°C	- 40+ 80 - 20+ 65			0+60	0+ 50	
Degree of protection Storage temperature Operating temperature	IEC 60529 and IEC 60947-5-2		- 20+ 65	mm (f = 1055	5 Hz); ± 2 mm for	0+60	0+ 50	
Degree of protection Storage temperature Operating temperature Vibration resistance Mechanical shock resistance			- 20+ 65 Amplitude ± 1 30 gn, duration	n 11 ms, in all 3		0+60 XXV18B1●	0+ 50	

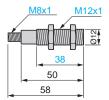


⁽¹⁾ Only XX518A3• sensors are cCSAus certified.
(2) Only XX6V3A1•, XX630A1•, XX630A2•, XX630S1• and XX630A3• sensors are cCSAus certified.
(3) The first value is given for XX•18A3•, the second value for XX•18A4•.
(4) The first value is given for XX630A1• and XX630S1•, the second value for XX630A2•.
(5) Silicone face for optimum chemical resistance.
(6) Double insulation for pre-cabled sensors. IP 69K for sensors with M12 connector.

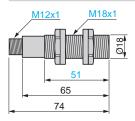
XX range, General purpose Cylindrical, plastic or metal DC supply, solid-state output

Dimensions

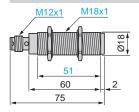
XXe12AeeeM8



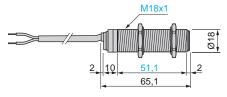
XX518A1KAM12 XXT18A•M12 XXR18A••••



XXV18B1•••M12

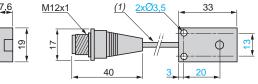


XXV18B1eeLe



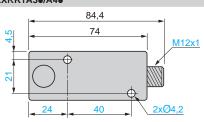
XX7F1A2•AL01M12 XXTF1A8•/XXR F1A8•





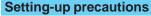
XX7K1A2•AM12 XXTK1A3•/A4•, XXRK1A3•/A4•





(1) Cable, length: 152 mm.

XX range Cylindrical sensors



Minimum mounting distances

Diffuse sensors, cylindrical type

Side by side



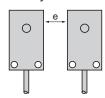


e≥4xSn



Diffuse sensors, flat format

Side by side



Thru-beam sensors

e: respect the distances indicated on the detection curves

indicated on the detection curves

e: respect the distances













Sensors	α
XX•12••/XX•F1••	±5°
XX•18A3••/XX•K1A3•••	±8°
XX•18A4••/XX•K1A4 XX•18A2••/XX•K1A2	±10°

e > 25 mm

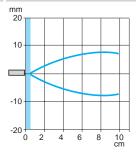
e > 700 mm

e > 60 mm

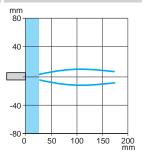
Curves

XX512A1KAM8 10--10 -20 0 10 20 30 40 50 60 mm

XX512A2 NAM8



XX518A1KAM12



XX range

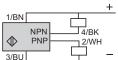
Schemes

Digital output, Ø 12 sensor, M8 connector

XX512A1KAM8

4-wire type

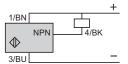
NO outputs, PNP and NPN



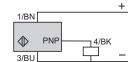
XX512A2●

3-wire type

NO outputs, NPN



NO outputs, PNP



1 (+) 3 (-)

2 PNP output 4 NPN output

(-) BU (Blue) (+) BN (Brown) WH (White) BK (Black)

1 (+) 3 (-) 4 NPN or PNP output

(-) BU (Blue) (+) BN (Brown) BK (Black)

Digital output, Ø 18 sensor, M12 connector, Ø 30 (XX6V3●, XXBV3●)

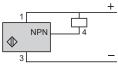
XXV18B1•••M12

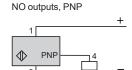
3-wire type

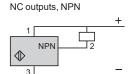


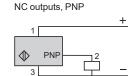
NO outputs, NPN

PNP/NO, NC









1 (+) 3 (-)

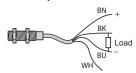
Digital output, Ø 18 sensor, pre-cabled

XXV18B1 •• L•

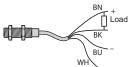
3-wire type



XX518A3•• L2 PNP output



NPN output



(-) BU (Blue)

(+) BN (Brown)

BK (Black)

$Thru-beam\ sensors: XXT12 \bullet / XXR12 \bullet,\ XXT18 \bullet / XXR18 \bullet,\ XXTF1 \bullet / XXRF1 \bullet,\ XXTK1 \bullet / XXRK1 \bullet / XXRK$

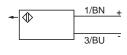
Transmitter

XXT12A8M8, XXT18A3M12, XXTF1A8M12L, XXTK1A•M12







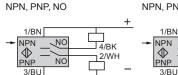


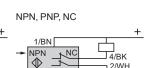
XXR12A8K•M8, XXRF1A8•K•M12L, XXRK1A•K•M12

M8 1 (+) 2 (PNP)









References

Ultrasonic sensors

XX range, General purpose Cylindrical, plastic or metal DC supply, solid-state output









Diffuse s	system				
M18 senso	_	•	•	– 0.5 m) and Thru-b	eam
Sensors	Sensing distance (Sn)	Function output	/ Connection	Reference	Weight
	m				kg
Ø 18 Plastic	0.50 (adjustable)		Pre-cabled(L = 2 m)	XX518A3NAL2	0.08
		NO/PNP	Pre-cabled (L = 2 m)	XX518A3PAL2	0.08
		NO/NPN	M12 connector	XX518A3NAM12	0.033
		NO/PNP	M12 connector	XX518A3PAM12	0.033
Standard a	analogue ou	tput			
Ø 18	0.5	4-20 mA		XX918A3C2M12	0.033
		0-10 V		XX918A3F1M12	0.033
-	e sensing di		ensors		
18 x 33 x 60 + Ø 18	0.5 (adjustable)	NO/NPN	M12 connector	XX7V1A1NAM12	0.06
		NO/PNP	M12 connector	XX7V1A1PAM12	0.06
80 x 80 x 34	1 (adjustable)	NO/NPN	M12 connector	XX8D1A1NAM12	0.3
	,	NO/PNP	M12 connector	XX8D1A1PAM12	0.3
Thru-be	am (digit	al sens	ors 61 cm & 1m)		
Ø 18					
Transmitter	0.61		M12 connector	XXT18A3M12	0.04
Receiver	0.61	NO/PNP - NO/NPN	+ M12 connector	XXR18A3KAM12	0.04
		NC/PNP - NC/NPN	+ M12 connector	XXR18A3KBM12	0.04
Transmitter	1		M12 connector	XXT18A4M12	0.04
Receiver	1	NO/PNP - NO/NPN	+ M12 connector	XXR18A4KAM12	0.04
		NC/PNP - NC/NPN	+ M12 connector	XXR18A4KBM12	0.04
16 x 30 x 7	4				
Transmitter	0.61		M12 connector	XXTK1A3M12	0.06
Receiver	0.61	NO/PNP - NO/NPN	+ M12 connector	XXRK1A3KAM12	0.06
		NC/PNP - NC/NPN	+ M12 connector	XXRK1A3KBM12	0.06
Transmitter	1		M12 connector	XXTK1A4M12	0.06
Receiver	1	NO/PNP - NO/NPN	+ M12 connector	XXRK1A4KAM12	0.06
		NC/PNP - NC/NPN	+ M12 connector	XXRK1A4KBM12	0.06
Accesso	ories				
Teach pus	hbutton				
Teach push	button	For	r use with sensors	Reference	Weight kg
Length of ca Input: M12 fe	letection windo ble: 152 mm emale connec male connec	tor XX	918A• 9V3A• 9D1A•	XXZPB100	0.035

XX range, General purpose Cylindrical, plastic or metal DC supply, solid-state output

Sensor type			XX•18A3• XX18A4•	XX518A3● XXB18A3●	XXTK• XXRK•	XX7Ve XXBV1e	XX8De XXBDe
General characteris	tics						
Conformity to standards			C€,IEC 60947-5-2				
Product certifications	Product certifications		UL	UL, cCSAus (1)	UL	UL, cCSAus (1)	UL, cCSAus (1)
Nominal sensing distance (S	n)	m	0.60 or 1 <i>(3)</i>	0.50	0.6 (XX•K1A3) 1 (XX•K1A4)	0.5	1
Blind zone (in diffuse mode the this zone, in reflex mode the bain this zone)		mm	_	0 51 (XX518A3•) 0 165 (XXB18A3•)	-	0 51 (XX7V1•) 0 165 (XXBV1•)	0 100 (XX8D•) 0 315 (XXBD•)
Detection window		mm	Fixed	Remotely adjustable or by using external teach button	Fixed	Remotely adjustab button	le or by using teach
Detection system	Diffuse		-	•	_	•	•
	Reflex		-	•	_	•	•
	Thru-beam		•	-	•	-	-
Transmission frequency (transmitter resonance)		kHz	300	300	200	300	180
Differential travel		mm	< 2.5	< 2.5	_	< 2.5	< 2.5
Repeat accuracy		mm	± 1.27	± 1.27	± 0.79	± 1.27	± 1.6
Overall beam angle (see dete	ction lobe)		6°	6°	20°	12°	7°
Minimum size of object to be detected			-		XX\subsection K1A3: Cylinder Ø 38 mm at a sensing distance of 600 mm XX\subsection K1A4: Cylinder Ø 114 mm at a distance of 1 m	Cylinder Ø 2.5 mm or flat bar 1 mm wide for a sensing distance of 150 mm	Cylinder Ø 50 mm up to 1 m
	Cylinder Ø (in mm), at distance (in mm)		Ø 38 at 600 Ø 114 at 1000	Ø 2.5 at 150	-		
Deviation angle from 90° of the	ne object to be detected		-	±7°	-		
Materials	Case		ULTEM®	Valox®	ULTEM®	Valox®	Valox®
			Stainless steel 303	for XX630AS1	-		
	Sensing face (5)		Silicone	Ероху	Silicone	Ероху	Ероху
Connection	Connector		M12, 4-pin	M12, 4-pin	M12, 4-pin	M12, 4-pin	M12, 4-pin
	Pre-cabled (wire c.s.a.)		-	4 x 0.08 mm 2/AWG 28			

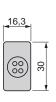


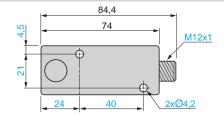
⁽¹⁾ Only XX518A3• sensors are cCSAus certified.
(2) Only XX6V3A1•, XX630A1•, XX630A2•, XX630S1• and XX630A3• sensors are cCSAus certified.
(3) The first value is given for XX•18A3•, the second value for XX•18A4•.
(4) The first value is given for XX630A1• and XX630S1•, the second value for XX630A2•.
(5) Silicone face for optimum chemical resistance.

XX range

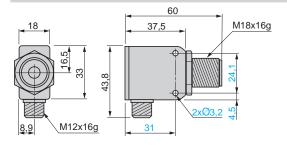
Dimensions

XX7K1A2•AM12 XXTK1A3•/A4•, XXRK1A3•/A4•

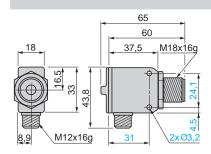




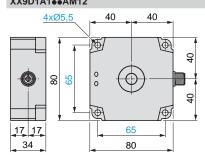
XX7V1A1•AM12 XXBV1A1•AM12



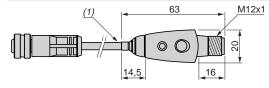
XX9V1A1eeM12



XX8D1A1•AM12 XXBD1A1•AM12 XX9D1A1••AM12



XXZPB100



(1) Cable, length: 152 mm.

Setting-up, curves, **Schemes**

Ultrasonic sensors

XX range, General purpose Cylindrical, plastic or metal DC supply, solid-state output

Setting-up precautions

Minimum mounting distances

Diffuse sensors, cylindrical type

Side by side

Face to face





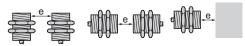
e≥4 x Sn

e: respect the distances indicated on the detection curves

e: respect the distances indicated on the detection

curves

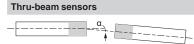
XXV18e



e > 25 mm

e > 700 mm

e > 60 mm



Diffuse sensors, flat format

0

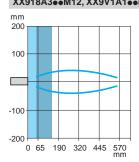
Side by side

0

Sensors	α
XX•12••/XX•F1••	±5°
XX•18A3••/XX•K1A3•••	±8°
XX•18A4••/XX•K1A4 XX•18A2••/XX•K1A2	±10°

Curves

XX218A3••M12, XX518A3••L2, XXB18A3•AM12, XX518A3•AM12 XX7V1A1•AM12, XXBV1A1•AM12 XX918A3••M12, XX9V1A1••M12



Blind zone for diffuse sensors.

Blind zone for reflex sensors.

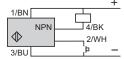
Schemes

Digital output, Ø 18 sensor, M12 connector, Ø 30 (XX6V3●, XXBV3●)

XX518A3•, XXB18A3•, XX6V3•, XXBV3•, XX218A3•, XX7V1•, XXBV1•, XX8D1•, XXBD1•



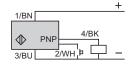
2 Teach input (WH) 4 NPN or PNP output



NO outputs, NPN

(-) BU (Blue) (+) BN (Brown) BK (Black)

NO outputs, PNP





XX range, General purpose Cylindrical, plastic or metal, Ø 18 mm Diffuse system, solid-state digital or analog output Configurable by software











Ultrasonic sensors								
Sensors with solid-state digital output, M12 connector								
Sensors	Sensing distance (Sn) Adjustable	Function/output	Sensing axis	Reference	Weight			
	m				kg			
Ø 18 Plastic	1	NO or NC (1) /PNP	Straight	XXS18P1PM12	0.033			
			90° angled	XXA18P1PM12	0.040			
Ø 18 Nickel-plated	1	NO or NC (1) /PNP	Straight	XXS18B1PM12	0.050			
brass			90° angled	XXA18B1PM12	0.055			
Ø 18 Stainless steel	1	NO or NC (1) /PNP	Straight	XXS18S1PM12	0.050			
316L			90° angled	XXA18S1PM12	0.055			
Sensors with	h analog oı	utput, M12 conn	ector					
Sensors	Sensing distance (Sn)	Analog output (2)	Sensing axis	Reference	Weight			

Sensors wit	h analog o	utput, M12 conn	ector		
Sensors	Sensing distance (Sn) Adjustable	Analog output (2)	Sensing axis	Reference	Weight
	m				kg
Ø 18 Plastic	1	4-20 mA	Straight	XXS18P1AM12	0.033
		0-10 V	Straight	XXS18P1VM12	0.033
		4-20 mA	90° angled	XXA18P1AM12	0.040
		0-10 V	90° angled	XXA18P1VM12	0.040
Ø 18 Nickel-plated	1	4-20 mA	Straight	XXS18B1AM12	0.050
brass		0-10 V	Straight	XXS18B1VM12	0.050
		4-20 mA	90° angled	XXA18B1AM12	0.055
		0-10 V	90° angled	XXA18B1VM12	0.055
Ø 18 Stainless steel	1	4-20 mA	Straight	XXS18S1AM12	0.050
316L		0-10 V	Straight	XXS18S1VM12	0.050
		4-20 mA	90° angled	XXA18S1AM12	0.055
		0-10 V	90° angled	XXA18S1VM12	0.055

Accessories			
Description	For use with sensor	Reference	Weight kg
Teach pushbutton Input: M12 female connector Output: M12 male	XXS18•• XXA18••	XXZPB100	0.035

 $Configuration\ interface\ and\ configuration\ kit\ for\ the\ synchronization\ function$

See page 34.

⁽¹⁾ Output function (NO or NC) and mode (window, reflex, proximity, pump) are selectable using the **XXZPB100** remote teach pushbutton.

⁽²⁾ Selectable using the **XXZPB100** remote teach pushbutton.

XX range, General purpose Cylindrical, plastic or metal, Ø 18 mm Diffuse system, solid-state digital or analog output Configurable by software









Accessories				
Description	Туре	Length m	Reference	Weight kg
Connection accessor	ries for synch	ronization fu	nction	
Pre-wired connector 5-pin, 5-wire female M12 connector/	Straight	2	XZCPV11V12L2	0.090
bare wires PVC cable		5	XZCPV11V12L5	0.201
		10	XZCPV11V12L10	0.360
	Elbowed	2	XZCPV12V12L2	0.090
		5	XZCPV12V12L5	0.201
		10	XZCPV12V12L10	0.360
Connection accessor	ries without s	vnchronizati	on function	
Pre-wired connector 5-pin, 4-wire	Straight	2	XZCP1141L2	0.090
female M12 connector/ bare wires PVC cable		5	XZCP1141L5	0.190
1 VO suble		10	XZCP1141L10	0.370
	Elbowed	2	XZCP1241L2	0.090
		5	XZCP1241L5	0.190
		10	XZCP1241L10	0.370
Female M12 connector 5-pin,	Straight	-	XZCC12FDM50B	0.020
Pg 7 cable gland	Elbowed	_	XZCC12FCM50B	0.020
Mounting accessory				
Description	For use with	sensor	Reference	Weight kg
Fixing clamp (1)	XXS18•• XXA18••		XXZB118	0.010

(1) Recommended to use in applications below 0°C.

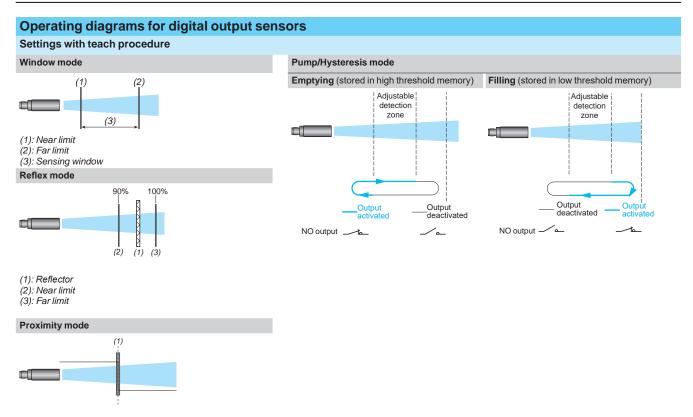
XX range, General purpose Cylindrical, plastic or metal, Ø 18 mm Diffuse system, solid-state digital or analog output Configurable by software

Sensor type			XX•18•1PM12	XX•18•1AM12	XX•18•1VM12
General chara	ctoristics		AA TO TP WITZ	AATIOTIAWIIZ	AA TO TVIVITZ
			EN//EC 60047 5 2 LIL 5	500 and CSA C22 2 n°14	
Conformity to standards			EN/IEC 60947-5-2, UL 508, and CSA C22.2 n°14		
Compliance with regulations			C€ (based on EMC directive 2014/30/EU), NEC (ANSI/NFPA 70), CEC (CSA C22), UNECE R10		
Product certifications			cULus with class 2 power supply, E2, EAC, and RCM		
Nominal sensing distance (Sn)		m	1 (adjustable)		
Blind zone		m	0.105		
n diffuse mode the object is not detected in this zone)			Demonstrate and invested to a substrate of the substrate and the s		
Detection window			Remotely adjustable or by using external teachbutton XXZPB100		
Transmission freque	uency (transmitter resonance)		200		
Differential travel		mm	< 5	-	-
Repeat accuracy (rep	eatability)		0.1 %		
Minimum size of object to be detected			Cylinder Ø 1 mm up to sensing distance of 0.6 m		
Tilt angle with 100 x 100 mm target			± 7° at 1 m, ± 35° at 0.5 m, ±10° at 0.9 m		
Materials	Case		XX•18P••: PBT XX•18B••: Nickel-plated brass XX•18S••: Stainless steel 316L		
	Sensing face		Epoxy, polyurethane, and butyl		
Connection			M12 connector - 5-pin		
Supply charac	teristics				
Rated supply voltage (Ue) with protection against reverse polarity		V	1224 V 		24 V
Voltage limits (including ripple)		V	1030 V ===	1030 V ===	1430 V ===
Current consumption, no-load		mA	< 30	< 30	< 30
Output charac	teristics				
LED indicators	Output state		Yellow LED	Yellow LED	Yellow LED
	Echo state		Green LED	Green LED	Green LED
Switching capacity (with overload and short-circuit protection)			< 100 mA	-	-
Resistive load impedance		Ω	-	12 V :::: load ≤ 250 Ω 24 V :::: load ≤ 850 Ω	≥ 1 kΩ
Voltage drop		v	< 2	- 10au < 030 sz	-
Internal temperature compensation			Yes	Yes	Yes
Maximum switching frequency		Hz	11	-	-
Delays	First-up	ms	120	180	180
	Response	ms	45	-	-
	Recovery	ms	45	100	100
Environment of	characteristics				
Degree of protection	Conforming to IEC 60529 and EN/IEC 60947-5-2		IP 65, IP 67		
Storage temperature		°C	- 40+ 80		
Operating temperature		°C	- 25+ 70 <i>(</i> 1 <i>)</i>		
Relative humidity			< 95%, without condensation		
Vibration resistance Conforming to IEC 60068-2-6			Amplitude ± 1 mm (f = 1055 Hz)		
Mechanical shock resistance	Conforming to IEC 60068-2-27		30 gn, duration 11 ms, in all 3 axes		
Resistance to electromagnetic interference			Conforming to EN/IEC 60947-5-2 and UNECE R10-05		
			Comorning to Livileo 00347-3-2 and ONECE K 10-00		

⁽¹⁾ For applications below 0°C, it is recommended to use the **XXZB118** fixing clamp (see page 36).



XX range, General purpose Cylindrical, plastic or metal, Ø 18 mm Diffuse system, solid-state digital or analog output Configurable by software



(1) Switch point

Operating diagram for analog output sensors

Near and far limits setting with teach procedure

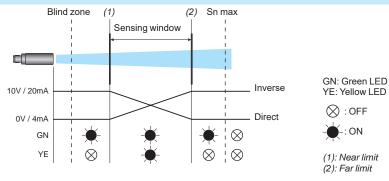
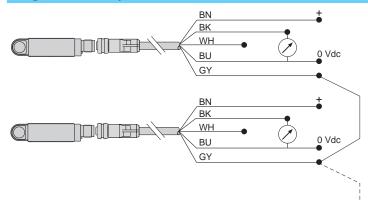


Diagram for the synchronization function (side by side application)



NB: To enable synchronization between several sensors, all of the wires of pin no.5 (gray) must be electrically connected together. A maximum of 8 sensors can be synchronized. To enable "Multiplexer" function for the sensors, use the XX Configuration Software. Without synchronization or multiplexing, the sensors must be at least 50 cm away from each other in order to avoid mutual interference.

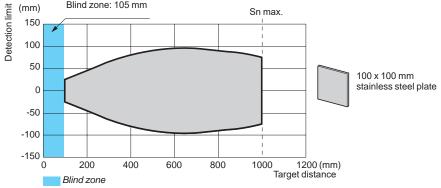


Curves, dimensions

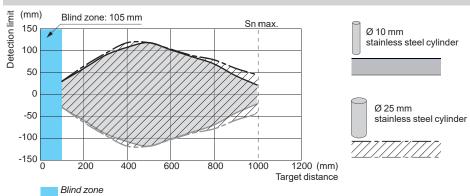
Ultrasonic sensors

XX range, General purpose Cylindrical, plastic or metal, Ø 18 mm Diffuse system, solid-state digital or analog output Configurable by software

Curves Detection curve with 100 x 100 mm square target (mm) Blind zone: 105 mm



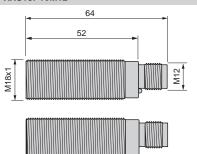
Detection curve with round bar



Dimensions

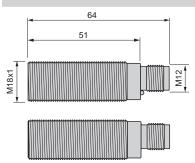
Plastic sensors, straight

XXS18P1•M12



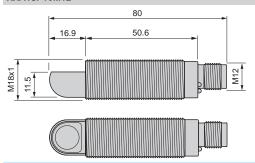
Nickel-plated brass and stainless steel sensors, straight

XXS18B1•M12 and XXS18S1•M12



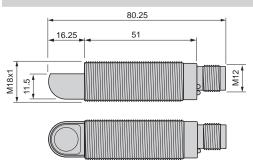
Plastic sensors, 90° angled

XXA18P1•M12



Nickel-plated brass and stainless steel sensors, 90° angled $\,$

XXA18B1•M12 and XXA18S1•M12





Dimensions (continued), connections

Ultrasonic sensors

XX range, General purpose Cylindrical, plastic or metal, Ø 18 mm Diffuse system, solid-state digital or analog output Configurable by software

4-20 mA:

□ For 12 V ==, load \leq 250 Ω □ For 24 V ==, load \leq 850 Ω

Fixing clamp XXZB118 Teach pushbutton XXZPB100 (1) 63 M12x1 (1) 63 M12x1 (1) 4 15.7 26

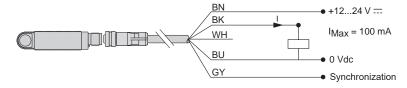
(1) 2 elongated holes Ø 4 X 8 mm

(1) Cable length: 152 mm



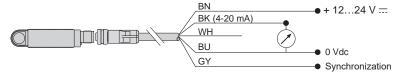
- (1) Synchronization.
- (2) External setting pushbutton or XXZPB100 remote teach pushbutton (see page 36).

Wiring scheme (digital output NO or NC) XXS18•1PM12 and XXA18•1PM12



Wiring scheme (analog output 4-20 mA)

XXS18•1AM12 and XXA18•1AM12



Wiring scheme (analog output 0-10 V)

XXS18•1VM12 and XXA18•1VM12





XX range, General purpose Cylindrical, plastic or metal DC supply, solid-state output



XX630A1KAM12



XX6V3A1NAM12



XXBV3A1PAM12



XX930A3A2M12



XX930A1A2M12

Disc					
	system	_			
				Bm) - Diffuse, Reflex	\A/=:=-l-4
Sensors	Sensing distance (Sn)	Function/ output	Connection	Reference	Weight
	m				kg
Ø 30 Plastic	1 (adjustable)	NO/PNP + NO/NPN		XX630A1KAM12	0.0
		NO/NPN		XX6V3A1NAM12	0.0
		NO/PNP		XX6V3A1PAM12	0.0
		NO/NPN + NC/NPN	M12 connector	XX630A1NCM12	0.0
		NO/PNP+		XX630S1NCM12 (1) XX630A1PCM12	0.0
		NC/PNP		XX630S1PCM12 (1)	0.0
			WITZ CONNECTOR	AXOSOSTI CINITZ (1)	0.0
	2 (adjustable)	NO/NPN + NC/NPN	M12 connector	XX630A2NCM12	0.09
		NO/PNP + NC/PNP	M12 connector	XX630A2PCM12	0.09
	8 (adjustable)	NO/NPN + NC/NPN	M12 connector	XX630A3NCM12	0.1
		NO/PNP + NC/PNP	M12 connector	XX630A3PCM12	0.1
Reflex s	ystem				
Ø 30 Plastic	1 (adjustable)	NO/PNP	M12 connector	XXBV3A1PAM12	0.0
Standard	d analogue ou	tput			
Sensors	Sensing distance (Sn)	Analogue o (Slope sele using teach	ction	Reference	Weight
	m				kg
Ø 30	1	4-20 mA		XX930A1A2M12	0.09
				XX930S1A2M12 (1)	0.09
		0-10 V		XX930A1A1M12	0.09
				XX930S1A1M12 (1)	0.09
		4-20 mA		XX9V3A1C2M12	0.090
		0-10 V		XX9V3A1F1M12	0.090
	2	4-20 mA		XX930A2A2M12	0.09
	8	0-10 V 4-20 mA		XX930A2A1M12	0.09
	O	0-10 V		XX930A3A2M12 XX930A3A1M12	0.11
		0-10 V			0.113
250 ms o Ø 30	lelayed analog	gue output (1 4-20 mA	for unstable obj	ect) XX930A1A2230M12	0.09
			for unstable obj		
		4-20 mA	for unstable obj	XX930A1A2230M12	0.09

XX range, General purpose Cylindrical, plastic or metal DC supply, solid-state output

Sensor type			XX6V3A1● XXBV3A1●	XX630A1• XX630A2• XX630S1•	XX630A3•	XX930A1• XX930A2• XX930S1•	XX930A3•	XX9V3A1●
General characteristics								
Conformity to sta	ndards		C€,IEC 60947-5-2			C€, IEC 60947-5-2		
Product certificat	ions		UL, cCSAus (2)			UL, cCSAus		
Nominal sensing	distance (Sn)	m	1	1 or 2 <i>(4)</i>	8	1 or 2 (6)	8	1
Blind zone (in diffu object is not detect zone, in reflex mod background is not of this zone)	ed in this le the	mm	0100 (XX6V3A1●) 0 315 (XXBV3A1●)	051 (XX630•1) 0120 (XX630A2•)	0300	051 or 0120 (6)	0300	0100
Detection window	V	mm	Remotely adjustable or by using external teach button	on sensor on sensor		Adjustable using teach button on sensor		Remotely adjustable or by using external teach button
Detection system	Diffuse		•	•	•	-	_	_
	Reflex		•	-	-	-	_	_
	Thru-beam		-	-	-	-	-	-
Transmission free (transmitter resonal		kHz	180	200	75	200	75	180
Differential travel		mm	< 2.5	< 2.5	< 12.7			
Repeat accuracy		mm	± 1.6	± 0.87	± 2.54	± 0.9	± 2.54	± 0.9 1.6mm
Overall beam ang			7°	10°	16°	10°	16°	7°
Minimum size of detected	object to be		Cylinder Ø 50 at distance 1000mm	Cylinder Ø 1.6 at distance 635mm	Cylinder Ø 51 at distance 4732mm	Cylinder Ø 1.6 mm up to a sensing distance of 635 mm	Cylinder Ø 50.68 mm up to a sensing distance of 4732 mm	Cylinder Ø 50 mm up to a sensing distance of 1 m
Deviation angle fr	om 90° of etected		±5°	± 7° or ± 10° <i>(4)</i>	± 5°	±8°	± 5°	±5°
Materials	Case		Valox [®]	ULTEM®	ULTEM®	ULTEM®: XX930A1● and XX930A2●	ULTEM®	Valox [®]
			Stainless steel 303	for XX630AS1••••		Stainless steel 303: XX930S1●	_	
	Sensing face (5)		Ероху	Silicone	Ероху	Silicone	Ероху	
Connection	Connector		M12, 4-pin					
	Pre-cabled (wire c.s.a.)		-					

⁽¹⁾ Only XX518A3• sensors are cCSAus certified.



⁽²⁾ Only XX6V3A1•, XX630A1•, XX630A2•, XX630S1• and XX630A3• sensors are cCSAus certified.

⁽³⁾ The first value is given for XX•18A3•, the second value for XX•18A4•.

⁽⁴⁾ The first value is given for XX630A1 • and XX630S1 •, the second value for XX630A2 •.

⁽⁵⁾ Silicone face for optimum chemical resistance.

⁽⁶⁾ The first value is given for XX930A1• and XX930S1•, the second value for XX930A2•.

XX range, General purpose Cylindrical, plastic or metal DC supply, solid-state output

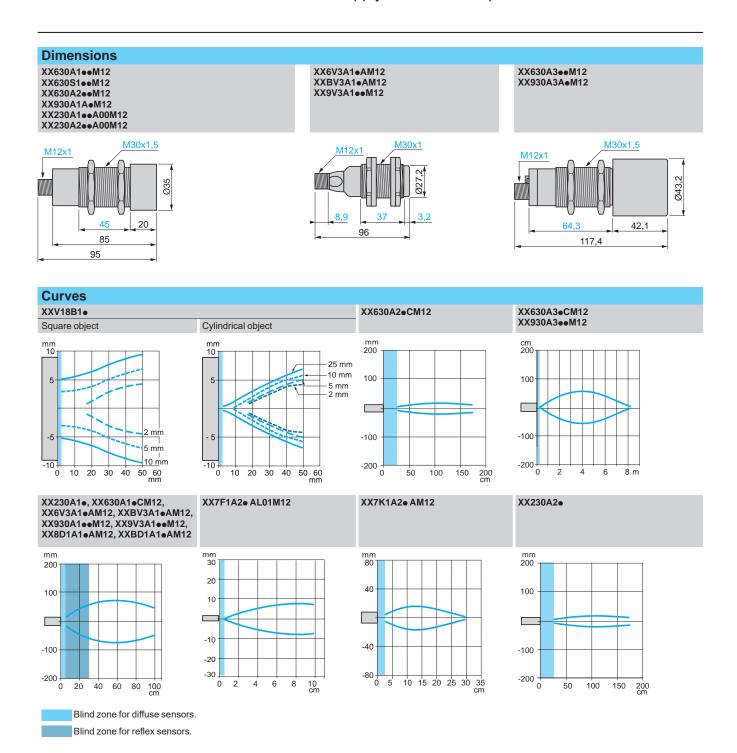
Sensor type			XX6V3A1•	XX630A1●	XX630A3●	XX930A1●	XX930A3•	XX9V3A1•
Sensor type			XXBV3A1•	XX630A1• XX630S1•	AA030A3•	XX930A1• XX930A2• XX930S1•	AA930A3	AA9VSAT
Supply ch	naracteristic	S						
Rated supply v	voltage	V	1224 V === with pr	otection against reve	rse polarity	1524 V ===	1524 V ===	1524 V ===
Voltage limits (including ripple	e)	٧	1028 V 			1028 V 	-	
Current consu	mption, no-load	mA	60	50 or 100 (1)	50	60 or 80 (3)	60	60
Output ch	aracteristic	s						
LED indicators			Yellow LED			Yellow LED	-	
	Power on		Green LED			Green LED	-	
	Setting-up assistance		Multicolour LED			Dual colour LED	-	
Slope type			_			Direct or inverse by	using teach button,	see page 36.
Switching capoverload and shortection)		mA	< 100			-	-	
Voltage drop		٧	< 100			-	-	
Maximum swit frequency	ching	Hz	70	10 or 16 <i>(1)</i>	2	-	_	
Delays	First-up	ms	75	720	800	720	1200	75
	Response	ms	15	20 or 25 (1)	200			
	Recovery	ms	75	20	200	250 (delayed) 50 (standard)	250	180
Resistive load	4-20 mA	Ω	_			10500 10350		10350
	0-10 V	Ω	_			1 k∞	1 k∞	
Environm	ent charact	eris	tics					
Degree of protection	Conforming to IEC 60529 and IEC 60947-5-2		IP 67	IP 65 or IP 67 (1) IP67 for plastic versions IP65 for stainless steel versions	IP 67	IP 67	IP 67	IP 67
Storage temperature		°C	- 40+ 80		'	<u>'</u>	'	-
Operating tem	perature	°C	0+ 70	0+ 60 or 0+ 50 (1)	- 20+ 60	0+ 50	- 20+ 60	0+ 70
Vibration resistance	Conforming to IEC 60068-2-6		Amplitude ± 1 mm (f = 1055 Hz); ± 2 m	m for XXV18B1•	Amplitude ± 1 mm	(f = 1055 Hz)	
Mechanical shock resistance	Conforming to IEC 60068-2-27		30 gn, duration 11 n 50 gn, duration 11 n	ns, in all 3 axes ns, in all 3 axes for XX	(V18B1•	30 gn, duration 11 ms, in all 3 axes		
Resistance to interference	electromagnetic		Conforming to IEC	60947-5-2				

⁽¹⁾ The first value is given for XX630A1• and XX630S1•, the second value for XX630A2•.
(2) Double insulation for pre-cabled sensors. IP 69K for sensors with M12 connector.
(3) The first value is given for XX930A1• and XX930S1•, the second value for XX930A2•.

Dimensions, curves

Ultrasonic sensors

XX range, General purpose Cylindrical, plastic or metal DC supply, solid-state output



References

Ultrasonic sensors

XX range, Application
Sensors for monitoring 2 levels
Cylindrical plastic case, M18 x 1 and M30 x 1.5
DC supply, solid-state output





Applicatio	n - Sensors f	or monitoring 2	levels	
Sensors	Sensing distance (Sn)	Function/output	Reference	Weight
	m			kg
Ø 18, threade	ed M18 x 1			
2 emptying levels	0.5 (adjustable)	NO/NPN	XX218A3NHM12	0.035
		NO/PNP	XX218A3PHM12	0.035
2 filling levels	0.5 (adjustable)	NO/NPN	XX218A3NFM12	0.035
		NO/PNP	XX218A3PFM12	0.035
Ø 30, threade	ed M30 x 1.5			
2 levels 2 independent	1 (adjustable)	NO/NPN + NO/NPN	XX230A12NA00M12	0.090
outputs		NO/PNP + NO/PNP	XX230A12PA00M12	0.090
	2 (adjustable)	NO/NPN + NO/NPN	XX230A22NA00M12	0.090
		NO/PNP + NO/PNP	XX230A22PA00M12	0.090
2 emptying levels	1 (adjustable)	NO/PNP + NO/PNP	XX230A10PA00M12	0.090
	2 (adjustable)	NO/PNP + NO/PNP	XX230A20PA00M12	0.090
2 filling levels	1 (adjustable)	NO/PNP + NO/PNP	XX230A11PA00M12	0.090
	2 (adjustable)	NO/PNP + NO/PNP	XX230A21PA00M12	0.090

Accessories			
Teach pushbutton			
Teach pushbutton	For use with sensors	Reference	Weight kg
Selection of detection window Length of cable: 152 mm Input: M12 female connector Output: M12 male connector	XX218A3●	XXZPB100	0.035

Other connection and fixing accessories

See page 48.

XX range

Sensor type			XX218A3••••	XX230A1••••	XX230A2••••		
General characteristic	S						
Conformity to standards			C€, IEC 60947-5-2				
Product certifications			UL, cCSAus	UL, cCSAus	UL, cCSAus		
Nominal sensing distance (Sn)		m	0.50 (adjustable)	1 (adjustable)	2 (adjustable)		
Blind zone (no object must pass th	rough this zone whilst the	mm	051	051	0120		
sensor is operating)							
Detection window			Remotely adjustable or by using external teach button	Adjustable using teach butto	n on sensor		
Transmission frequency		kHz	300	200			
Differential travel		mm	< 2.5	< 2.5	< 2.5		
Repeat accuracy		mm	± 1.27	±0.9	<u> </u>		
Overall beam angle (see detection	ı lobe)		6°	10°	10°		
Minimum size of object to be dete	ected		Cylinder Ø 2.5 mm up to a sensing distance of 150 mm	Cylinder Ø 1.6 mm up to a se	ensing distance of 305 mn		
Deviation angle from 90° of the o	bject to be detected		±7°	± 10° on 305 x 305 mm			
Vaterials -	Case		Valox [®]	ULTEM®			
	Sensing face (1)		Ероху	Silicone			
Connector Connector			M12, 4-pin				
Supply characteristics							
Rated supply voltage		٧	1224 V == with protection a	against reverse polarity			
Voltage limits (including ripple)		٧	1028 V				
Current consumption, no-load		mA	40	100			
Output characteristics							
LED indicators	Output state		Yellow LED	Multicolour LED			
	Power on		Green LED	_			
	Setting-up assistance		Dual colour LED	Multicolour LED			
	Distance indication		_	Yellow LED			
Switching capacity		mA	< 100 (PNP and NPN) with o	erload and short-circuit protection			
Voltage drop		٧	< 1 (PNP and NPN)				
Delays	First-up	ms	100	1000	1000		
	Response	ms	15	150	150		
	Recovery	ms	1000	1000	1000		
Environment characte	ristics						
Degree of protection	Conforming to IEC 60529 and IEC 60947-5-2		IP 67	IP 65			
Storage temperature		°C	- 40+ 80	- 10+ 80			
Operating temperature		°C	- 20+ 65	0+ 50			
Vibration resistance	Conforming to IEC 60068-2-6		Amplitude ± 1 mm (f = 105	5 Hz)			
Mechanical shock resistance	Conforming to IEC 60068-2-27		30 gn, duration 11 ms, in all 3	3 axes			
Resistance to electromagnetic in	terference		Conforming to IEC 60947-5-	2			

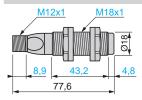
⁽¹⁾ Silicone face for optimum chemical resistance.



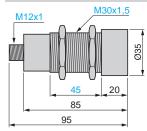
XX range

Dimensions

XX518A3•AM12 XXB18A3•AM12 XX918A3•AM12 XX218A3••M12



XX630A1 • • M12 XX630S1••M12 XX630A2••M12 XX930A1A•M12 XX230A1 • • A00M12 XX230A2 • A00M12



Setting-up precautions

Minimum mounting distances

Diffuse sensors, cylindrical type

Side by side

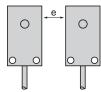






Diffuse sensors, flat format

Side by side

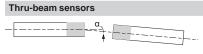


e: respect the distances

indicated on the detection curves



e: respect the distances indicated on the detection curves



Sensors	α
XX•12••/XX•F1••	±5°
XX•18A3••/XX•K1A3•••	±8°
XX•18A4••/XX•K1A4	±10°
XX•18A2••/XX•K1A2	

e > 25 mm

e > 700 mm

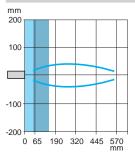
e > 60 mm

Curves

XX218A3••M12, XX518A3••L2, XXB18A3•AM12, XX518A3•AM12

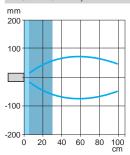
e≥4xSn

XX7V1A1•AM12, XXBV1A1•AM12 XX918A3••M12, XX9V1A1••M12



XX230A1., XX630A1.CM12,

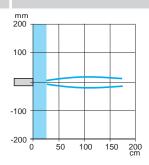
XX6V3A1•AM12, XXBV3A1•AM12, XX930A1••M12, XX9V3A1••M12, XX8D1A1•AM12, XXBD1A1•AM12



Blind zone for diffuse sensors.

Blind zone for reflex sensors.

XX230A2•





XX range, General purpose Flat format, plastic DC supply, solid-state output



XX7V1A1NAM12







Diffuse sy	g distance sensor	e			
Sensors	Sensing distance (Sn)	Function/ output	Connection	Reference	Weigh
mm	m	- output			kg
7.6 x 19 x 33	0.10	NO/NPN	152 mm flying lead + M12 connector	XX7F1A2NAL01M12	0.04
		NO/PNP	152 mm flying lead + M12 connector	XX7F1A2PAL01M12	0.04
16 x 30 x 74	0.25	NO/NPN	M12 connector	XX7K1A2NAM12	0.05
		NO/PNP	M12 connector	XX7K1A2PAM12	0.05
Adjustable s	ensing distance se	ensors			
18 x 33 x 60 + Ø 18	0.50 (adjustable)	NO/NPN	M12 connector	XX7V1A1NAM12	0.06
		NO/PNP	M12 connector	XX7V1A1PAM12	0.06
30 x 80 x 34	1 (adjustable)	NO/NPN	M12 connector	XX8D1A1NAM12	0.30
		NO/PNP	M12 connector	XX8D1A1PAM12	0.30
Reflex sys					
-	ensing distance se	ensors			
Sensors	Sensing distance (Sn)	Function/ output	Connection	Reference	Weigh
mm	m				k
8 x 33 x 60 - Ø 18	0.50 (adjustable)	NO/PNP	M12 connector	XXBV1A1PAM12	0.0
30 x 80 x 34	1 (adjustable)	NO/PNP	M12 connector	XXBD1A1PAM12	0.3
Thru-bean	n system				
Sensors	Sensing distance (Sn)	Function/ output	Connection	Reference	Weigh
mm	m				k
7.6 x 19 x 33					
Fransmitter	0.20	-	152 mm flying lead + M12 connector	XXTF1A8M12L	0.0
Receiver	0.20	NO/PNP + NO/NPN	152 mm flying lead + M12 connector	XXRF1A8KAM12L	0.0
		NC/PNP + NC/NPN	152 mm flying lead + M12 connector	XXRF1A8KBM12L	0.03
16 x 30 x 74					
Transmitter	0.61		M12 connector	XXTK1A3M12	0.0
Receiver	0.61	NO/PNP + NO/NPN	M12 connector	XXRK1A3KAM12	0.0
		NC/PNP + NC/NPN	M12 connector	XXRK1A3KBM12	0.0
Transmitter	1	-	M12 connector	XXTK1A4M12	0.0
Receiver	1	NO/PNP + NO/NPN	M12 connector	XXRK1A4KAM12	0.0
		NC/PNP + NC/NPN	M12 connector	XXRK1A4KBM12	0.06
Accessori	es				
ACCESSOI		For use		Reference	Weigh
Description		with sensor			k

Other connection and fixing accessories

Output: M12 male connector

See page 48.

XX range, Application
Plastic case, cylindrical type and flat format
Sensors with analogue output signal 0...10 V
or 4-20 mA





Flat form	at sensors			
Sensors	Sensing distance (Sn) (adjustable)	Analogue output (Slope selection using teach button)	Reference	Weight
mm	m			kg
18 x 33 x 65 + Ø 18	0.5	4-20 mA	XX9V1A1C2M12	0.090
		0-10 V	XX9V1A1F1M12	0.060
80 x 80 x 34	1	4-20 mA	XX9D1A1C2M12	0.300
		0-10 V	XX9D1A1F1M12	0.300

Accessories			
Teach pushbutton			
Teach pushbutton	For use with sensors	Reference	Weight kg
Selection of detection window Length of cable: 152 mm Input: M12 female connector Output: M12 male connector	XX918A• XX9V3A• XX9D1A•	XXZPB100	0.035

Other connection and fixing accessories	
See page 48.	

XX range, General purpose Flat format, plastic DC supply, solid-state output

Sensor type		XX7F●	XXTF● XXRF●	XX7K•	XXTK• XXRK•	XX7Ve XXBV1e	XX8De XXBDe	XX9V1A1●	XX9D1A1●	
General chara	acteristics	5								
Conformity to stand	lards		C€, IEC 60947	'-5-2						
Product certification	ns		UL, cCSAus	UL	cCSAus	UL	UL, cCSAus	UL, cCSAus	UL, cCSAus	
Nominal sensing dis	stance (Sn)	m	0.1	0.2	0.25	0.6 (XX•K1A3) 1 (XX•K1A4)	0.5	1	0.5	1
Blind zone (in diffuse object is not detected in reflex mode the bac not detected in this zo	in this zone, ckground is	mm	06.4	-	051	_	0 51 (XX7V1•) 0 165 (XXBV1•)	0 100 (XX8D•) 0 315 (XXBD•)	051	0100
Detection window			Fixed				Remotely adju	ıstable or by u	sing teach butto	on
Detection system	Diffuse		•	-	•	_	•	•	_	-
	Reflex		-	-	-	-	•	•	-	-
	Thru-beam		-	•	_	•	_	_	_	_
Fransmission frequ	ency	kHz	500	500	500	200	300	180	300	180
Differential travel		mm	< 0.7	-	< 0.35	-	< 2.5	< 2.5	-	-
Repeat accuracy		mm	± 0.7	± 0.79	± 0.7	± 0.79	± 1.27	± 1.6	1.27	± 1.6
Overall beam angle (see detection lobe)			14°	10°	14°	20°	12°	7°	6°	7°
/linimum size of obj letected	ect to be		Cylinder Ø 2.5 mm or flat bar 1 mm wide up to 50 mm	Cylinder Ø 12.2 mm at a distance of 200 mm	Cylinder Ø 1.6 mm up to 76 mm	XX•K1A3: Cylinder Ø 38 mm at a sensing distance of 600 mm XX•K1A4: Cylinder Ø 114 mm at a distance of 1 m	Cylinder Ø 2.5 mm or flat bar 1 mm wide for a sensing distance of 150 mm	Cylinder Ø 50 mm up to 1 m	Cylinder Ø 2.5 mm or flat bar 1 mm wide for a sensing distance of 150 mm	Cylinder Ø 50 mm u to a sensin distance of 1 m
Deviation angle fror object to be detecte			-						± 7°	±5°
Materials	Case		ULTEM®				Valox [®]			
	Sensing face (2)		Ероху		Silicone	Silicone		Ероху		
Connection	Connector		M12, 4-pin, on lead	152 mm flying	M12, 4-pin					
Supply chara	cteristics									
Rated supply voltag	e	٧	1224 V ===							1524 V =
/oltage limits (includ	ding ripple)	٧	1028 V ===							
Current consumption	on, no-load	mA	25	50	60	XX•K1A3: 60 XX•K1A4: 100	40	70	40	70
			004							

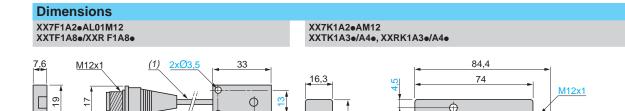
⁽¹⁾ Only XX7V• and XX8D• sensors are cCSAus certified. (2) Silicone face for optimum chemical resistance.



XX range, General purpose Flat format, plastic DC supply, solid-state output

Sensor type			XX7F●	XXTF• XXRF•	XX7K●	XXTK• XXRK•	XX7V● XXBV1●	XX8De XXBDe	XX9V1A1•	XX9D1A1●	
Output ch	aracteristic	S									
Slope type			Direct or inver	se by using tead	ch button, See p	age 48.					
LED indicators	Output state		Yellow LED	fellow LED							
	Power on		Green LED			-	Green LED				
	Setting-up assistance		-	-				Multicolour LED		Dual colour LED	
Delays	First-up	ms	-						100	75	
Recovery time		ms	-						150	180	
Resistive load impedance	4-20 mA	Ω	-	-					10500	10350	
	0-10 V	Ω	-						1 k∞	2 k fixed	
Switching capacity	(PNP and NPN)	mA	< 100, NO or N	100, NO or NC function							
Voltage drop	(PNP and NPN)	٧	< 1	< 1.1	< 1	< 1	< 1	<1			
Maximum swit frequency	ching	Hz	100	125	80	125	40	72	72		
Delays	First-up	ms	20	20	350	200	100	75			
	Response	ms	4	4	5	5	10	15			
	Recovery	ms	4	4	5	5	10	75			
Environm	ent charact	eris	tics								
Degree of protection	Conforming to IEC 60529 and IEC 60947-5-2		IP 67								
Storage temperature °C			- 40+ 80								
Operating tem	perature	°C	- 20+ 65		0+ 50	- 20+ 65	- 20+ 65	0+70	- 20+ 65	0+ 70	
Vibration resistance	Conforming to IEC 60068-2-6		Amplitude ± 1 mm (f = 1055 Hz)								
Mechanical shock resistance	Conforming to IEC 60068-2-27		30 gn, duration	30 gn, duration 11 ms, in all 3 axes							
Resistance to interference	electromagnetic		Conforming to	IEC 60947-5-2							

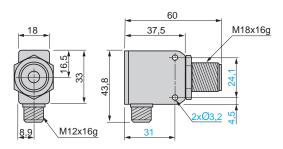
XX range Flat format sensors



30

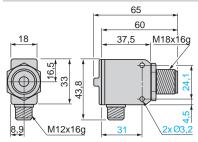
(1) Cable, length: 152 mm.

XX7V1A1•AM12 XXBV1A1•AM12

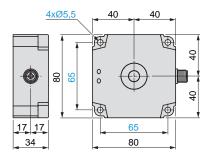


40

XX9V1A1••M12

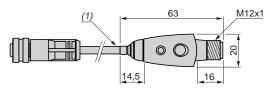


XX8D1A1•AM12 XXBD1A1•AM12 XX9D1A1••AM12



XXZPB100

Teach pushbutton



(1) Cable, length: 152 mm.

XX range

Setting-up precautions

Minimum mounting distances

Diffuse sensors, cylindrical type

Side by side



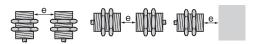


e ≥ 4 x Sn

e: respect the distances indicated on the detection

curves

XXV18•



e > 25 mm

e > 700 mm

e > 60 mm

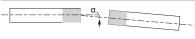
Diffuse sensors, flat format

Side by side



e: respect the distances indicated on the detection curves

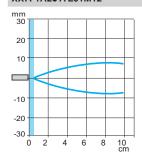
Thru-beam sensors



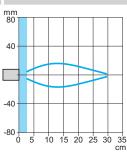
Sensors	α
XX•12••/XX•F1••	±5°
XX•18A3••/XX•K1A3•••	±8°
XX•18A4••/XX•K1A4 XX•18A2••/XX•K1A2	±10°

Curves

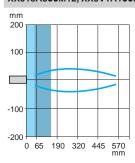
XX7F1A2• A L01M12



XX7K1A2 • AM12



XX218A3•eM12, XX518A3•eL2, XXB18A3•AM12, XX518A3•AM12 XX7V1A1•AM12, XXBV1A1•AM12 XX918A3•eM12, XX9V1A1•eM12



Blind zone for diffuse sensors.

Blind zone for reflex sensors.

XX range

Schemes

M12 connector, digital output (XXF●, XXK●)

3-wire type



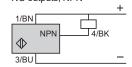
1 (+)

3 (-) 4 NPN or PNP output

XX7F1A2NAL01M12 (1), XX7K1A2NAM12

NO outputs, NPN

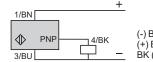
1/BN



4/BK 4...20 mA

XX7F1A2PAL01M12 (1), XX7K1A2PAM12,

NO outputs, PNP



(-) BU (Blue) (+) BN (Brown) BK (Black)

(1) Remote connector on flying lead approximately 15 cm long.

M12 connector, analogue output

XX930Ae/XX930Se

4-wire type

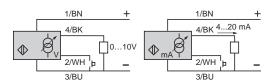


1 (+) 2 Return signal or teach

teach 3 (-) 4 Output signal 1/BN 4/BK 0...10 V

BN (Brown) WH (White) BU (Blue) BK (Black)

XX918A•/XX9V1A•/XX9V3A•/XX9D1•



For impedance of resistive load refer to values on page 47.











Sensors with s	olid-state	digital outpu	ıt, M12 conne	ctor	
Sensors	Sensing distance (Sn)	Function/ output	Axis	Reference	Weight
	m				kg
Ø 30 Plastic	1	NO or NC (1)/PNP	Straight	XXS30P1PM12	0.047
			90° angled	XXA30P1PM12	0.100
	2	_	Straight	XXS30P2PM12	0.095
			90° angled	XXA30P2PM12	0.100
	4	=	Straight	XXS30P4PM12	0.115
Ø 30 Nickel-plated	1	NO or NC (1)/PNP	Straight	XXS30B1PM12	0.165
brass			90° angled	XXA30B1PM12	0.175
	2	-	Straight	XXS30B2PM12	0.165
			90° angled	XXA30B2PM12	0.175
	4	-	Straight	XXS30B4PM12	0.195
Ø 30 Stainless steel	1	NO or NC (1)/PNP	Straight	XXS30S1PM12	0.160
316L			90° angled	XXA30S1PM12	0.170
	2	-	Straight	XXS30S2PM12	0.160
			90° angled	XXA30S2PM12	0.170
	4	_	Straight	XXS30S4PM12	0.190

Adjustable s	ensing dista	ance sensors			
Sensors		Sensing Function/ distance output (Sn)		n Reference	Weight
	m				kg
Ø 30 Plastic	1	4-20 mA	Straight	XXS30P1AM12	0.047
		0-10 V	Straight	XXS30P1VM12	0.047
		4-20 mA	90° angled	XXA30P1AM12	0.100
		0-10 V	90° angled	XXA30P1VM12	0.100
	2	4-20 mA	Straight	XXS30P2AM12	0.095
		0-10 V	Straight	XXS30P2VM12	0.095
		4-20 mA	90° angled	XXA30P2AM12	0.100
		0-10 V	90° angled	XXA30P2VM12	0.100
	4	4-20 mA	Straight	XXS30P4AM12	0.115
		0-10 V	Straight	XXS30P4VM12	0.115

References (continued)

Ultrasonic sensors

XX range, General purpose Cylindrical, plastic or metal, Ø 30 mm Diffuse system, solid-state digital or analog output Configurable by software









Ultrasonic s	ensors (cor	ntinued)			
Adjustable sen	sing distance	sensors			
Sensors	Sensing distance (Sn)	Function/ output	Connection	Reference	Weight
	m				kg
Ø 30 Nickel-plated brass	1	4-20 mA	Straight	XXS30B1AM12	0.165
biass		0-10 V	Straight	XXS30B1VM12	0.165
		4-20 mA	90° angled	XXA30B1AM12	0.175
		0-10 V	90° angled	XXA30B1VM12	0.175
	2	4-20 mA	Straight	XXS30B2AM12	0.165
		0-10 V	Straight	XXS30B2VM12	0.165
		4-20 mA	90° angled	XXA30B2AM12	0.175
		0-10 V	90° angled	XXA30B2VM12	0.175
	4	4-20 mA	Straight	XXS30B4AM12	0.195
		0-10 V	Straight	XXS30B4VM12	0.195
Ø 30 Stainless steel	1	4-20 mA	Straight	XXS30S1AM12	0.160
316L		0-10 V	Straight	XXS30S1VM12	0.160
		4-20 mA	90° angled	XXA30S1AM12	0.170
		0-10 V	90° angled	XXA30S1VM12	0.170
	2	4-20 mA	Straight	XXS30S2AM12	0.160
		0-10 V	Straight	XXS30S2VM12	0.160
		4-20 mA	90° angled	XXA30S2AM12	0.170
		0-10 V	90° angled	XXA30S2VM12	0.170
	4	4-20 mA	Straight	XXS30S4AM12	0.190
		0-10 V	Straight	XXS30S4VM12	0.190

Accessories			
Description	For use with sensor	Reference	Weight kg
Teach pushbutton Input: M12 female connector Output: M12 male connector	XXS30•• XXA30••	XXZPB100	0.035

Configuration interface and kit for the synchronization function

See page 57



XX range, General purpose Cylindrical, plastic or metal, Ø 30 mm Diffuse system, solid-state digital or analog output Configurable by software











XXZB130

Accessories (cont	inued)			
Description	Туре	Length	Reference	Weight kg
Pre-wired connector 5-pin, 5-wire female	Straight	2	XZCPV11V12L2	0.090
M12 connector/bare wires PVC cable		5	XZCPV11V12L5	0.201
		10	XZCPV11V12L10	0.360
	Elbowed	2	XZCPV12V12L2	0.090
		5	XZCPV12V12L5	0.201
		10	XZCPV12V12L10	0.360

Connection acces	sories wit	hout	synchronization fun	ction
Pre-wired connector 5-pin, 5-wire female	Straight	2	XZCP1141L2	0.090
M12 connector/bare wires PVC cable		5	XZCP1141L5	0.190
		10	XZCP1141L10	0.370
	Elbowed	2	XZCP1241L2	0.090
		5	XZCP1241L5	0.201
		10	XZCP1241L10	0.360
Female M12 connector 5-pin, Pg 7 cable gland	Straight	-	XZCC12FDM50B	0.020
			XZCC12FDM50B	0.020

Mounting acce	essory		
Description	For use with senso	r	Weight kg
Fixing clamp (1)	XXS30•• XXA30••	XXZB130	0.010

Configuration interface and kit for the synchronization function

See page 57

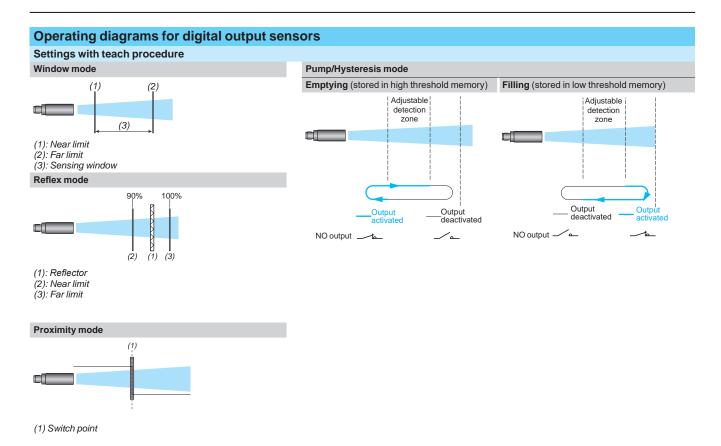
 ⁽¹⁾ Output function (NO or NC) and mode (window, reflex, proximity, pump) are selectable using the XXZPB100 remote
 (2) Selectable using the XXZPB100 remote teach pushbutton.

0			VVC00D4DM40	XXS30P1AM12	VVC00P4VM40		
Sensor type	iation		XXS30P1PM12	XXS30P1AW12	XXS30P1VM12		
General character	ISTICS		EN/IEO 00047 E O LIL 500				
Conformity to standards			EN/IEC 60947-5-2, UL 508, a		TDA 70) CEC (CCA C22)		
Compliance with regulation	15		CE (based on EMC directive 2014/30/EU), NEC (ANSI/NFPA 70), CEC (CSA C22), UNECE R10				
Product certifications			cULus with class 2 power su	pply, E2, EAC, RCM , and EC	OLAB		
Nominal sensing distance	(Sn)	m	1 (adjustable)				
Blind zone (in diffuse mode the object is	not detected in this zone)	m	0.105				
Detection window			Remotely adjustable or by us	sing external teachbutton XXZ	ZPB100		
Transmission frequency (tr	ansmitter resonance)	kHz	200				
Differential travel		mm	< 5	-	_		
Repeat accuracy (repeatable	lity)		0.1 %				
linimum size of object to b	e detected		Cylinder Ø 1 mm up to sensi	ng distance of 0.6m			
Tilt angle with 100 x 100 mr	n target		± 7° at 1 m, ± 10° at 0.9 m ± 3	35° at 0.5 m			
Materials	Case		XX•30P•: PBT				
	Sensing face		Epoxy, resin, and rubber				
Connection			M12 connector - 5-pin				
Supply characteris	stics						
Rated supply voltage (Ue) with protection against revers	se polarity	V	1224 V 	1224 V 	24 V		
Voltage limits (including ripple)		٧	1030 V 	1030 V 	1430 V ===		
Current consumption, no-l	oad	mA	< 30	< 30	< 30		
Output characteris	stics						
_ED indicators	Output state		Yellow LED	Yellow LED	Yellow LED		
	Echo state		Green LED	Green LED	Green LED		
Switching capacity (with or protection)	verload and short-circuit		< 100 mA	-	-		
Resistive load impedance		Ω	_	12 V load ≤ 250 Ω 24 V load ≤ 850 Ω	≥1 kΩ		
Voltage drop		٧	<2	-	-		
nternal temperature comp	ensation		Yes	Yes	Yes		
Maximum switching freque	ency	Hz	11	-	-		
Delays	First-up	ms	120	180	180		
	Response	ms	45	-	_		
	Recovery	ms	45	100	100		
Environment char	acteristics						
Degree of protection	Conforming to IEC 60529 and EN/IEC 60947-5-2		IP 65, IP 67				
Storage temperature		°C	- 40+ 80				
Operating temperature		°C	- 25+ 70				
Relative humidity			< 95%, without condensation	1			
Vibration resistance	Conforming to IEC 60068-2-6		Amplitude ± 1 mm (f = 105	5 Hz)			
Machaniaal abaak vasiatan	ce Conforming to IEC 60068-2-27		30 gn, duration 11 ms, in all 3 axes				
wechanicai shock resistan							



Conformity to standards	Sensor type			XXA30P1PM12 XX•30B1PM12 XX•30S1PM12	XXA30P1AM12 XX•30B1AM12 XX•30S1AM12	XXA30P1VM12 XX•30B1VM12 XX•30S1VM12		
C	General characteris	tics						
Product certifications	Conformity to standards			EN/IEC 60947-5-2, UL 508, a	and CSA C22.2 n°14			
Nominal sensing distance (Sn) m 1 (adjustable)	Compliance with regulations				2014/30/EU), NEC (ANSI/NF	PA 70), CEC (CSA C22),		
Bilind zone ((indiffuse mode the object is not detected in this zone) Detection window Remotely adjustable or by using external teachbutton XXZPB100	Product certifications			cULus with class 2 power su	pply, E2, EAC, RCM , and EC	OLAB		
Cheditian mode the object is not detected in this zone) Chetection window Remotely adjustable or by using external teachbutton XXZPB100	Nominal sensing distance (S	n)	m	1 (adjustable)				
Transmission frequency (transmitter resonance) Mate Man S		ot detected in this zone)	m	0.155				
Differential travel mm < 5	Detection window			Remotely adjustable or by us	sing external teachbutton XXZ	PB100		
Repeat accuracy (repeatability) 0.1 %	Transmission frequency (tran	nsmitter resonance)	kHz	120				
Minimum size of object to be detected Cylinder Ø 1 mm up to sensing distance of 1m	Differential travel		mm	< 5	-	-		
\$\frac{\text{tangle with 100 x 100 mm target}}{\text{Case}}	Repeat accuracy (repeatability	y)		0.1 %				
Materials	Minimum size of object to be	detected		Cylinder Ø 1 mm up to sensi	ng distance of 1m			
XX = 308e Nickel-plated brass XX = 308e Stainless steel 316L	Tilt angle with 100 x 100 mm t	target		± 12° at 1 m, ± 15° at 0.9 m ±	45° at 0.5 m			
Supply characteristics	Materials Case XX			XX•30B•: Nickel-plated bras				
Supply characteristics State Supply voltage (Ue) with protection against reverse polarity V 1224 V···· 1224 V···· 24 V···· 24 V···· Voltage limits (including ripple) V 1030 V···· 1030 V···· 1430 V··· 1430 V···· 1430 V··· 1430 V··· 1430 V··· 1430 V··· 1430 V··· 1430 V··· 1430 V···· 1430 V··· 14		Sensing face		Epoxy, resin, and rubber				
Rated supply voltage (Ue) with protection against reverse polarity V 1224 V 1224 V 24 V	Connection			M12 connector - 5-pin				
with protection against reverse polarity Voltage limits (including ripple) V 1030 V : 1430 V : Current consumption, no-load mA < 65 < 65 < 65 1430 V : Output characteristics Eb Indicators Output state Yellow LED Yellow LED Yellow LED Yellow LED Switching LED Switching LED Yellow LED	Supply characterist	ics						
Current consumption, no-load mA < 65 < 65 < 65 Output characteristics LED indicators Output state Yellow LED Yellow LED Yellow LED Switching capacity (with overload and short-circuit protection) < 100 mA		polarity	V	1224 V 	1224 V	24 V		
Output characteristics LED indicators Output state Echo state Yellow LED Yellow LED Yellow LED Echo state Green LED Green LED Green LED Switching capacity (with overload and short-circuit protection) < 100 mA	Voltage limits (including ripple)	٧	1030 V ===	1030 V 	1430 V		
Delays	Current consumption, no-loa	d	mA	< 65	< 65	< 65		
	Output characterist	ics						
Switching capacity (with overload and short-circuit protection) Resistive load impedance	LED indicators	Output state		Yellow LED	Yellow LED	Yellow LED		
Resistive load impedance $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		Echo state		Green LED	Green LED	Green LED		
24 V := load ≤ 850 Ω Voltage drop V <2 - - Internal temperature compensation Yes Yes Yes Maximum switching frequency Hz 11 Delays First-up ms 120 180 180 Response ms 45 - - Recovery ms 45 100 100 Environment characteristics Degree of protection Conforming to IEC 60529 and EN/IEC 60947-5-2 IP 65, IP 67 Storage temperature °C -40+80 Operating temperature °C -25+70 Relative humidity < 95%, without condensation Vibration resistance Conforming to IEC 60068-2-6 Amplitude ± 1 mm (f = 1055 Hz) Mechanical shock resistance Conforming to IEC 60068-2-27 30 gn, duration 11 ms, in all 3 axes	Switching capacity (with over	load and short-circuit protection)		< 100 mA	-	-		
Naximum switching frequency	Resistive load impedance		Ω	-		<u>></u> 1 kΩ		
Maximum switching frequency Hz 11 180 Delays First-up ms 120 180 180 Response ms 45 - - Recovery ms 45 100 100 Environment characteristics Degree of protection Conforming to IEC 60529 and EN/IEC 60947-5-2 IP 65, IP 67 Storage temperature °C -40+80 Operating temperature °C -25+70 Relative humidity < 95%, without condensation	Voltage drop		٧	< 2	-	-		
First-up ms 120 180 180 180 Response ms 45 -	Internal temperature compen	sation		Yes	Yes	Yes		
Response ms 45 - -	Maximum switching frequence	су	Hz	11				
Recovery ms 45 100 100	Delays	First-up	ms	120	180	180		
Environment characteristics Degree of protection Conforming to IEC 60529 and EN/IEC 60947-5-2 IP 65, IP 67 Storage temperature °C - 40+80 Operating temperature °C - 25+70 Relative humidity < 95%, without condensation		Response	ms	45	-	-		
Degree of protection Conforming to IEC 60529 and EN/IEC IP 65, IP 67 60947-5-2 *C -40+80 Storage temperature *C -25+70 Relative humidity < 95%, without condensation		Recovery	ms	45	100	100		
60947-5-2 C -40+80 Storage temperature °C -40+80 Operating temperature °C -25+70 Relative humidity < 95%, without condensation Vibration resistance Conforming to IEC 60068-2-6 Amplitude ± 1 mm (f = 1055 Hz) Mechanical shock resistance Conforming to IEC 60068-2-27 30 gn, duration 11 ms, in all 3 axes	Environment charac	cteristics						
Operating temperature °C -25+70 Relative humidity < 95%, without condensation				IP 65, IP 67				
Relative humidity < 95%, without condensation Vibration resistance Conforming to IEC 60068-2-6 Amplitude ± 1 mm (f = 1055 Hz) Mechanical shock resistance Conforming to IEC 60068-2-27 30 gn, duration 11 ms, in all 3 axes	Storage temperature		°C	- 40+ 80				
Vibration resistance Conforming to IEC 60068-2-6 Amplitude ± 1 mm (f = 1055 Hz) Mechanical shock resistance Conforming to IEC 60068-2-27 30 gn, duration 11 ms, in all 3 axes			°C	- 25+ 70				
Mechanical shock resistance Conforming to IEC 60068-2-27 30 gn, duration 11 ms, in all 3 axes	Relative humidity			< 95%, without condensation	1			
	Vibration resistance Conform	ing to IEC 60068-2-6		Amplitude ± 1 mm (f = 105	5 Hz)			
				30 gn, duration 11 ms, in all 3	3 axes			
Tobiolation to stock of the great of the control of	Resistance to electromagnet	ic interference		Conforming to EN/IEC 60947	7-5-2 and UNECE R10-05			





XX range, General purpose Cylindrical, plastic or metal, Ø 30 mm Diffuse system, solid-state digital or analog output Configurable by software

Operating diagram for analog output sensors

Near and far limits setting with teach procedure

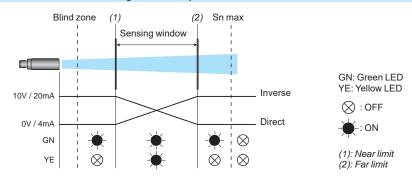
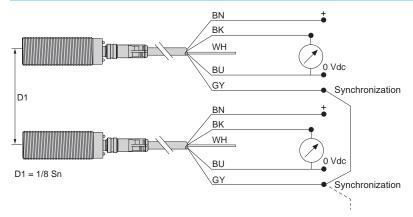


Diagram for the synchronization function (side by side application)

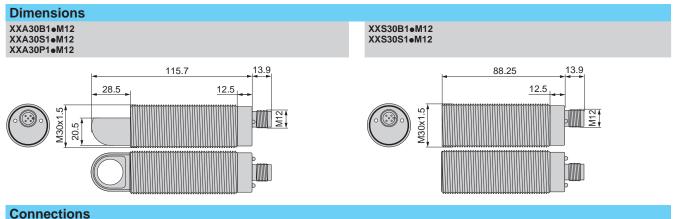


NB: To enable synchronization between several sensors, all of the wires of pin no.5 (gray) must be electrically connected together. A maximum of 8 sensors can be synchronized. To enable "Multiplexer" function for the sensors, use the XX Configuration Software. Without synchronization or multiplexing, the sensors must be at least 50 cm away from each other in order to avoid mutual interference.

Dimensions, connections

Ultrasonic sensors

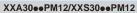
XX range, General purpose Cylindrical, plastic or metal, Ø 30 mm Diffuse system, solid-state digital or analog output Configurable by software

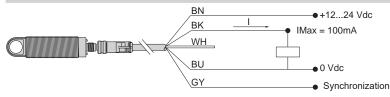




- (1) Synchronization.
- (2) External setting pushbutton or XXZPB100 remote teach pushbutton (see page 59).

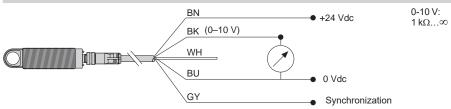
Wiring scheme (digital output NO or NC)





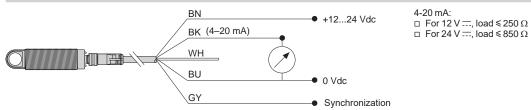
Wiring scheme (analog output 0-10V)





Wiring scheme (analog output 4-20 mA)

XX•30••AM12





Dimensions (continued), curves

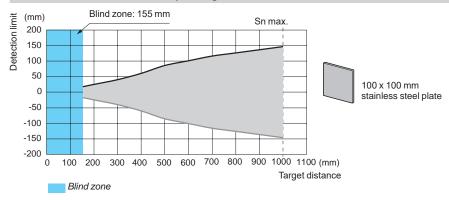
Ultrasonic sensors

XX range, General purpose Cylindrical, plastic or metal, Ø 30 mm Diffuse system, solid-state digital or analog output Configurable by software

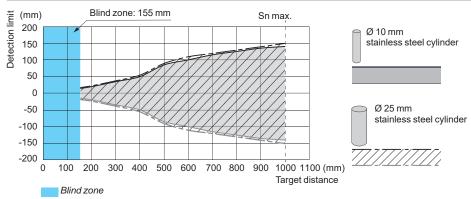
Fixing clamp XXZB130 Teach pushbutton XXZPB100 (1) Cable length: 152 mm

Curves

Detection curve with 100 x 100 mm square target



Detection curve with round bar



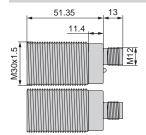
Dimensions, connections

Ultrasonic sensors

XX range, General purpose Cylindrical, plastic or metal, Ø 30 mm Diffuse system, solid-state digital or analog output Configurable by software

Dimensions

XXS30P1PM12 XXS30P1AM12 XXS30P1VM12

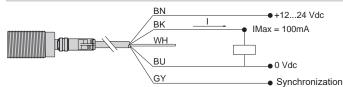


Connections **Connector wiring** Pin number Wire color **Digital output** Analog output description description 1/BN 4-20 mA 0-10 V 5/GY (1) BN: Brown +12...24 V == +12...24 V = +14...24 V == 4/BK PNP 2 WH: White Input teach 2/WH 3 BU: Blue 0 V ---43 (2) BK: Black Output 3/BU <u>0</u>Vdc GY: Gray Synchronization

- (1) Synchronization.
- (2) External setting pushbutton or XXZPB100 remote teach pushbutton (see page 61).

Wiring scheme (digital output NO or NC)

XXS30eePM12

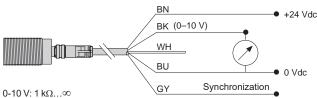


Wiring scheme (analog output 0-10V)

XXe30eeVM12



Wiring scheme (analog output 4-20 mA)



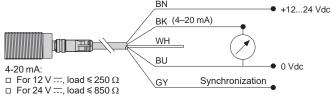
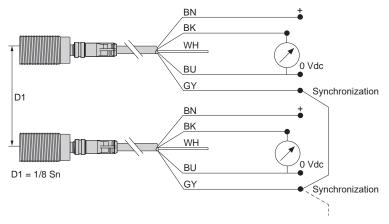


Diagram for the synchronization function (Side by side application)



NB: To enable synchronization between several sensors, all of the wires of pin no.5 (gray) must be electrically connected together. A maximum of 8 sensors can be synchronized. To enable "Multiplexer" function for the sensors, use the XX Configuration Software. Without synchronization or multiplexing, the sensors must be at least 50 cm away from each other in order to avoid mutual interference.



Dimensions (continued), curves

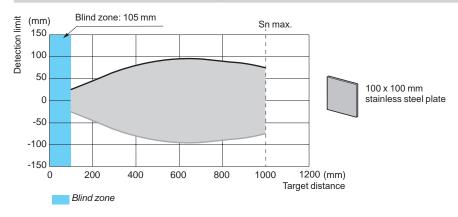
Ultrasonic sensors

XX range, General purpose Cylindrical, plastic or metal, Ø 30 mm Diffuse system, solid-state digital or analog output Configurable by software

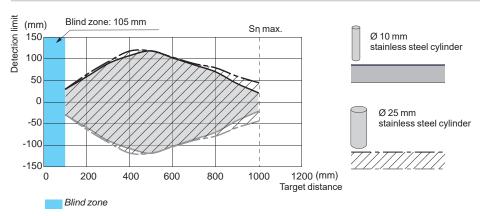
Fixing clamp XXZB130 Teach pushbutton XXZPB100 (1) Cable length: 152 mm

Curves

Detection curve with 100 x 100 mm square target



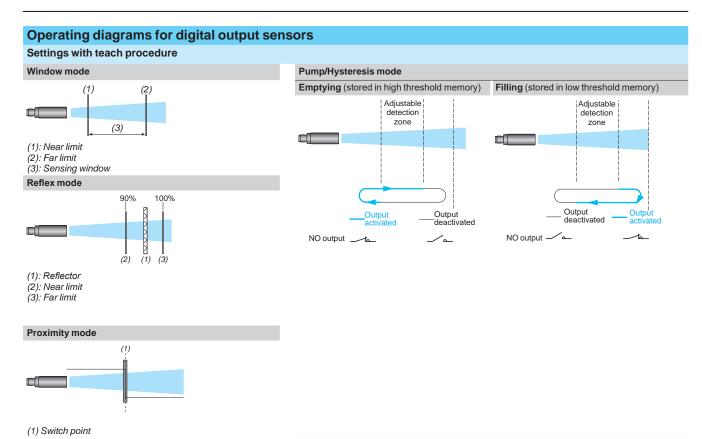
Detection curve with round bar



Sensor type			XX•30P2PM12 XX•30B2PM12 XX•30S2PM12	XX•30P2AM12 XX•30B2AM12 XX•30S2AM12	XXe30P2VM12 XXe30B2VM12 XXe30S2VM12				
General characterist	ics			•					
Conformity to standards			EN/IEC 60947-5-2, UL 508,	and CSA C22.2 n°14					
Compliance with regulations			CE (based on EMC directive UNECE R10	2014/30/EU), NEC (ANSI/NF	PA 70), CEC (CSA C22),				
Product certifications			cULus with class 2 power su	pply, E2, EAC, RCM , and EC	OLAB				
Nominal sensing distance (Sn)	m	2 (adjustable)						
Blind zone (in diffuse mode the object is no	t detected in this zone)	m	0.155						
Detection window			Remotely adjustable or by us	sing external teachbutton XXZ	PB100				
Transmission frequency (trans	smitter resonance)	kHz	120						
Differential travel		mm	< 10	-					
Repeat accuracy (repeatability)		0.1 %						
Minimum size of object to be o	letected		Cylinder Ø 1 mm up to sensi	ng distance of 1.4m					
Tilt angle with 100 x 100 mm ta	arget		± 10° at 2 m ,± 12° at 1.8 m ±	: 45° at 1m					
Materials	Case		XX•30Pe: PBT XX•30Be: Nickel-plated brass XX•30Se: Stainless steel 316L						
	Sensing face		Epoxy, resin, and rubber	Epoxy, resin, and rubber					
Connection			M12 connector - 5-pin						
Supply characteristi	cs				Levis				
Rated supply voltage (Ue) with protection against reverse p		٧	1224 V 	1224 V 	24 V				
Voltage limits (including ripple)		٧	1030 V 	1030 V 	1430 V ===				
Current consumption, no-load	i	mA	< 65	< 65	< 65				
Output characteristi	cs			•					
LED indicators	Output state		Yellow LED	Yellow LED	Yellow LED				
	Echo state		Green LED	Green LED	Green LED				
Switching capacity (with overlo	pad and short-circuit protection)		< 100 mA	-	_				
Resistive load impedance		Ω	-	12 V load ≤ 250 Ω 24 V load ≤ 850 Ω	≥ 1 kΩ				
Voltage drop		٧	<2	-	-				
Internal temperature compens	sation		Yes	Yes	Yes				
Maximum switching frequenc	у	Hz	5.5						
Delays	First-up	ms	150	250	250				
	Response	ms	90	-	-				
	Recovery	ms	90	200	200				
Environment charac	teristics								
Degree of protection	Conforming to IEC 60529 and EN/IEC 60947-5-2		IP 65, IP 67						
Storage temperature		°C	- 40+ 80						
Operating temperature		°C	- 25+ 70 (1)						
Relative humidity			< 95%, without condensation	ı					
Vibration resistance	Conforming to IEC 60068-2-6		Amplitude ± 1 mm (f = 105						
Mechanical shock resistance Conforming to IEC 60068-2-27			30 gn, duration 11 ms, in all 3	3 axes					
	Resistance to electromagnetic interference			Conforming to EN/IEC 60947-5-2 and UNECE R10-05					

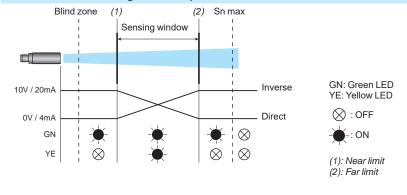


XX range, General purpose Cylindrical, plastic or metal, Ø 30 mm Diffuse system, solid-state digital or analog output Configurable by software



Operating diagram for analog output sensors

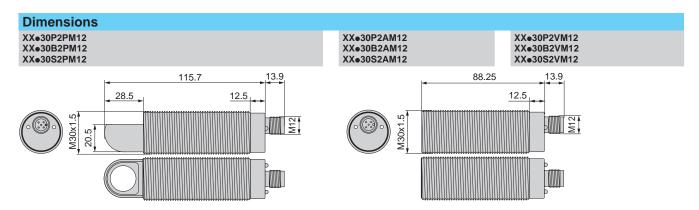
Near and far limits setting with teach procedure



Dimensions, connections

Ultrasonic sensors

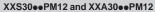
XX range, General purpose Cylindrical, plastic or metal, Ø 30 mm Diffuse system, solid-state digital or analog output Configurable by software

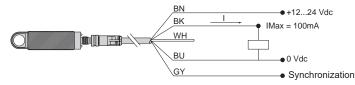


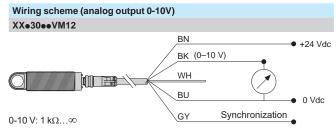


- (1) Synchronization.
- (2) External setting pushbutton or XXZPB100 remote teach pushbutton (see page 65).

Wiring scheme (digital output NO or NC)









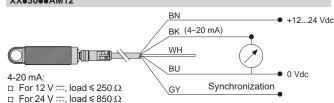
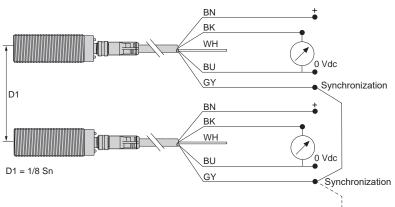


Diagram for the synchronization function (Side by side application)



NB: To enable synchronization between several sensors, all of the wires of pin no.5 (gray) must be electrically connected together. A maximum of 8 sensors can be synchronized. To enable "Multiplexer" function for the sensors, use the XX Configuration Software. Without synchronization or multiplexing, the sensors must be at least 50 cm away from each other in order to avoid mutual interference.



Dimensions (continued), curves

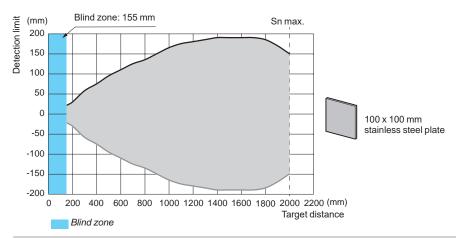
Ultrasonic sensors

XX range, General purpose Cylindrical, plastic or metal, Ø 30 mm Diffuse system, solid-state digital or analog output Configurable by software

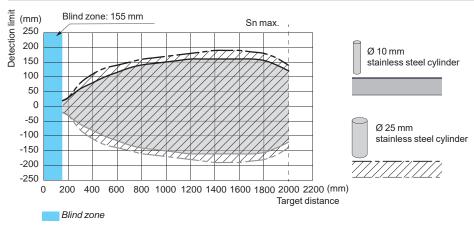
Fixing clamp XXZB130 Teach pushbutton XXZPB100 (1) 63 M12x1 (2) 38.3 A: 0.6 Nm/5.31 lbf.in (1) Cable length: 152 mm

Curves

Detection curve with 100 x 100 mm square target



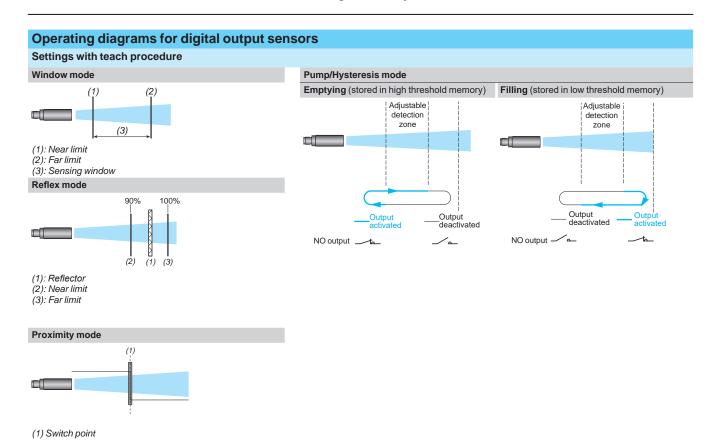
Detection curve with round bar



Sensor type			XXS30e4PM12	XXS30•4AM12	XXS30e4VM12		
General characteristi	cs						
Conformity to standards			EN/IEC 60947-5-2, UL 508, and CSA C22.2 n°14				
Compliance with regulations			CE (based on EMC directive 2014/30/EU), NEC (ANSI/NFPA 70), CEC (CSA C22), UNECE R10				
Product certifications			cULus with class 2 power supply, E2, EAC, RCM, and ECOLAB				
Nominal sensing distance (Sn)		m	4 (adjustable)	, , , ,			
Blind zone in diffuse mode the object is not	detected in this zone)	m	0.420				
Detection window	,		Remotely adjustable or by u	sing external teachbutton XXZ	PB100		
Fransmission frequency (transr	nitter resonance)	kHz	80				
Differential travel	•	mm	< 20	_			
Repeat accuracy (repeatability)			0.1 %				
Minimum size of object to be de	etected		Cylinder Ø 1 mm up to sensi	ng distance of 1.8m			
Filt angle with 500 x 500 mm tar			± 7° at 4 m, ± 10° at 3.6 m ± 4				
	Case		XXS30Pe: PBT XXS30Be: Nickel-plated brass XXS30Se: Stainless steel 316L				
	Sensing face		Epoxy, resin, and rubber				
Connection			M12 connector - 5-pin				
Supply characteristic	s						
Rated supply voltage (Ue) with protection against reverse polarity		٧	1224 V 	1224 V 	24 V 		
Voltage limits (including ripple)		٧	1030 V ===	1030 V 	1430 V ===		
Current consumption, no-load		mA	< 65	< 65	< 65		
Output characteristic	s						
LED indicators	Output state		Yellow LED	Yellow LED	Yellow LED		
	Echo state		Green LED	Green LED	Green LED		
Switching capacity (with overloa	ad and short-circuit protection)		< 100 mA	-	_		
Resistive load impedance		Ω	-	$\begin{array}{lll} 12 \ \text{V} & & \text{load} \leq & 250 \ \Omega \\ 24 \ \text{V} & & \text{load} \leq & 850 \ \Omega \end{array}$	≥ 1 kΩ		
Voltage drop		٧	< 2	-	-		
Internal temperature compensa	ation		Yes	Yes	Yes		
Maximum switching frequency		Hz	2.7	-	-		
Delays	First-up	ms	250	500	500		
	Response	ms	180	-	-		
	Recovery	ms	180	400	400		
Environment charact	eristics						
-	Conforming to IEC 60529 and EN/IEC 60947-5-2		IP 65, IP 67				
Storage temperature °C			- 40+ 80				
Operating temperature		°C	- 25+ 70 <i>(1)</i>				
Relative humidity			< 95%, without condensation				
Vibration resistance	Conforming to IEC 60068-2-6		Amplitude ± 1 mm (f = 105	55 Hz)			
Mechanical shock resistance Conforming to IEC 60068-2-27			30 gn, duration 11 ms, in all 3 axes				
Resistance to electromagnetic interference			Conforming to EN/IEC 60947-5-2 and UNECE R10-05				

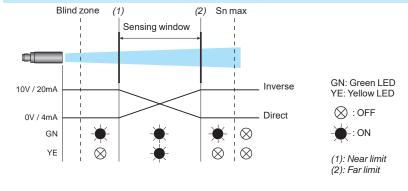


XX range, General purpose Cylindrical, plastic or metal, Ø 30 mm Diffuse system, solid-state digital or analog output Configurable by software



Operating diagram for analog output sensors

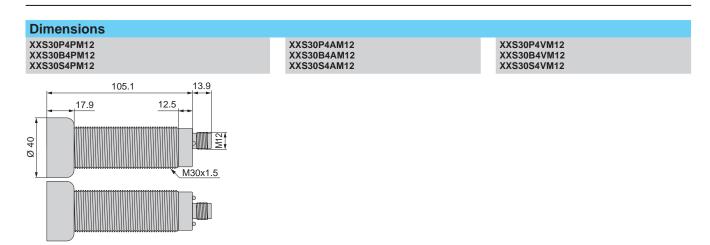
Near and far limits setting with teach procedure



Dimensions, Connections

Ultrasonic sensors

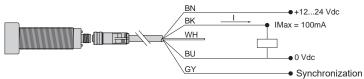
XX range, General purpose Cylindrical, plastic or metal, Ø 30 mm Diffuse system, solid-state digital or analog output Configurable by software





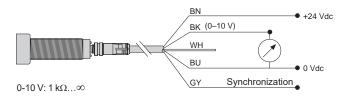
- (1) Synchronization.
- (2) External setting pushbutton or XXZPB100 remote teach pushbutton (see page 69).

Wiring scheme (digital output NO or NC) XXS30••PM12









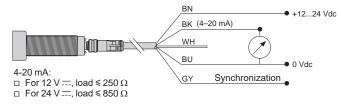
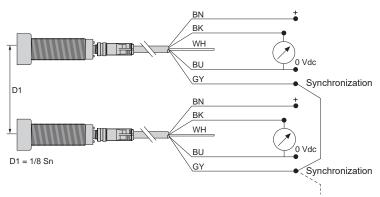


Diagram for the synchronization function (Side by side application)



NB: To enable synchronization between several sensors, all of the wires of pin no.5 (gray) must be electrically connected together. A maximum of 8 sensors can be synchronized. To enable "Multiplexer" function for the sensors, use the XX Configuration Software. Without synchronization or multiplexing, the sensors must be at least 50 cm away from each other in order to avoid mutual interference.



Dimensions (continued), curves

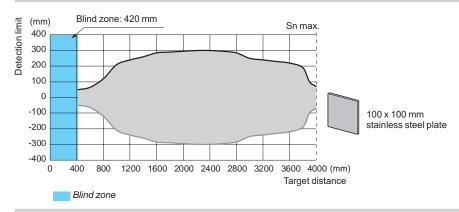
Ultrasonic sensors

XX range, General purpose Cylindrical, plastic or metal, Ø 30 mm Diffuse system, solid-state digital or analog output Configurable by software

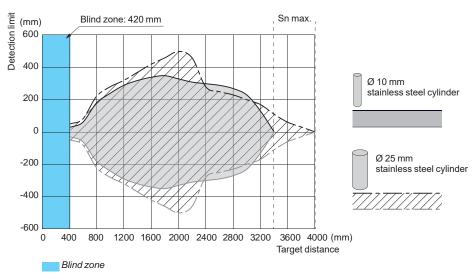
Fixing clamp XXZB130 Teach pushbutton XXZPB100 (1) Cable length: 152 mm

Curves

Detection curve with 100 x 100 mm square target

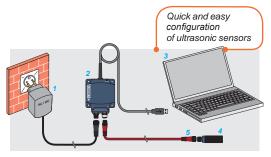


Detection curve with round bar



XX range XX Configuration Software

XX Configuration Software



- 1: Power supply, provided with 4 adapters
- 2: Configuration interface XXZBOX01
- 3: XX Configuration Software, installed on a PC
- 4: Ultrasonic sensor XXS or XXA o
- 5: M12-M12 cable



Ultrasonic sensors configuration interface XXZBOX01



Ultrasonic sensors configuration kit XXZKIT01

Telemecanique Sensors is now offering a new solution for configuring ultrasonic XX range sensors. This software enables users to quickly find the optimal sensing solution for their applications. An interface unit connects the sensor to the PC via a USB connection.

> Easy configuration to unique applications

The configuration software has more than 20 parameters that can be modified to suit the machine application. The parameters can be saved in PDF format for quick, easy reference.

> Real-time sensor performance display

One of the best functions of the new software is the ability to troubleshoot and visualize the effects of the parameters on the configured sensor. The "echo display" function shows the exact position of any false echoes. The recording function can record the values of the echoes in an .xlsx or .xml file for extended periods of time.

> Quick duplication of programmed settings

Optimal parameters set on one sensor can be saved and loaded on other units of the same reference. This function reduces time and effort.

> The interface can be used to configure specific configurable models of XX ultrasonic sensors models (XXS • • & XXA • •).

XX Configuration Software for ultrasonic sensors

- > XX Configuration Software is available in English, French, German, Spanish, Italian, and Chinese. It can be installed using the setup file in the USB key provided with the configuration kit or downloaded directly from the website www.tesensors.com.
- > Recommended PC performance:
- > Windows OS: 7 SP1 embedded standard(x86 & x64), 8.1 (x86 & x64), or 10 (x86 & x64)
- > Internet Explorer: 9.0 or higher
- > Disk space: 1 GB or higher
- > RAM memory: 2 GB or higher
- > Processor speed: 1 GHz or higher
- > Display resolution: 1360 x 768 or higher

Part number		
Description	Reference	Weight kg
Ultrasonic sensors configuration	on interface	
Configuration interface provided with:	XXZBOX01	0.400

XXZKIT01

1 200

- 1 power supply (1)
- 1 UK adapter
- 1 SAA adapter
- 1 US adapter
- 1 EU adapter

Ultrasonic sensors configuration kit

Plastic case including:

- 1 configuration interface XXZBOX01 1 power supply (1)
- 1 UK adapter
- 1 SAA adapter
- 1 US adapter
- 1 EU adapter
- 1 cable of 1 m, with M12 connectors (5-pin male/
- 1 USB Flash Drive/USB key, including: the setup file for XX Configuration Software, ReadMe file, instruction sheet, tutorial, and the XX range catalog.

(1) Power supply: 24 V ==, 0.5 A min., with M12 connector.







XX range XX Configuration Software

Configuration software presentation

Principle



Setting examples

Sensor selection

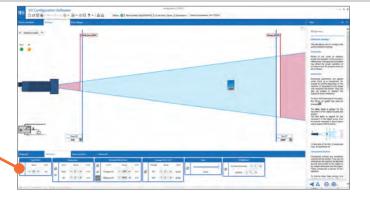
- This page is used to manually select or autodownload the XX reference sensor to be configured. Once a reference has been selected, the user can start the configuration process.
- > There are 4 methods of selection.
 The Reset search button can reinitialize the search, regardless of the method used.
 - 1: Direct selection from the full reference list
 - 2: Selection through reference
 - 3: Manual search using criteria
 - 4: Automatic sensor detection



Detection settings

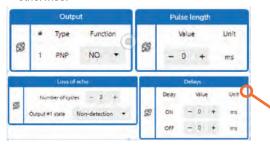
> This tab is used to configure the sensor detection settings.

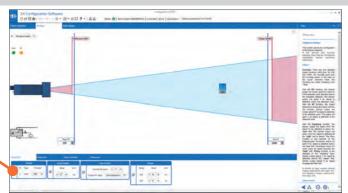




Output settings

This page enables the configuration of sensor outputs. If the sensor has several outputs, they may be configured separately, unless specified otherwise.







XX range XX Configuration Software

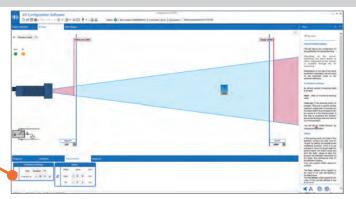
Configuration software presentation (continued)

Setting examples (continued)

Teach method settings

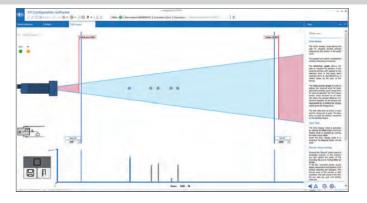
> This tab allows the configuration of the pushbutton for manual teaching. Depending on the sensor reference, the teach button is either integrated in the sensor or available through the teach pushbutton XXZPB100 (see page 69).





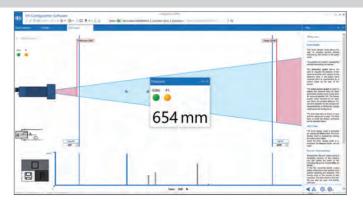
Echo display mode

- > With the "echo display" mode, the user can visualize several echoes received by the sensor in the same cycle.
- > The first valid echo is shown in blue and the others in gray. The blue echo is what the sensor considers as the detected object.
- > It is also possible to record the data over extended periods of time using the "record" function.



Measure mode

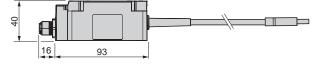
> The "measure" button opens a pop-up window giving a real-time numerical display of the position of the object in mm or inches.

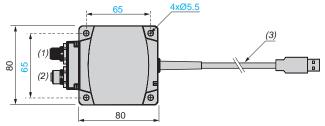


XX range Configuration interface XXZBOX01

Characteristic	s		
Supply character	istics		
Rated supply voltage (Ue) with protection against reverse polarity		V	24 V
Voltage limits		٧	1430 V (ripple: 10% max)
Consumption		W	4 (consumption excluding sensor)
LED indicators			
LED indicators	Power supply		Green LED
	PC communication		Orange LED
	Error		Red LED
Communication			
Data communication	baud rate	bps	19,200
Connection			
Maximum cabling dis	stance between sensor	m	3
Electrical connection	n to sensor		M12 female connector
Connection to PC or	laptop		0.5 m USB cable , A type connector
Environment cha	racteristics		
Compliance to regula	ations		(C
Degree of protection	Conforming to IEC 60529		IP 40
Storage temperature		°C	-20+45
Operating temperatu	ire	°C	0+45
Relative humidity			< 95%, without condensation

Dimensions





- (1) Male M12 connector, 5-pin: power supply
- (2) Female M12 connector, 5-pin: sensor
- (3) Cable length: 0.5 m (USB cable A type connector): PC

Connections

Interface connector for power supply adapter (M12 male)



aie <i>)</i>		
Pin number	Wire color	Description
1	BN: Brown	+1430 V ===
2	WH: White	Output 2 (4) (5)
3	BU: Blue	0 V ===
4	BK: Black	Output 1 (4)
5	_	Not used (6)

Interface connector for sensor (M12 female)



Pin number	Description
1	Power out to sensor
2	Software communication
3	0 V ===
4	Software communication
5	Not used (6)

- (4) Output is only active during the "echo display" mode and "measure" mode.
- (5) Output 2 is not available on all sensors.
- (6) The 5th pins of the M12 male and M12 female connectors are electrically connected to one another.



XX range Accessories











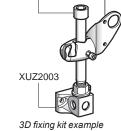
XSZBD10





F XUZ2001





XUZB20●●

Reference	es of acces	sories			
Cabling acc	essories				
Connectors	For use with sensor	Type of connection		Reference	Weight kg
M8 3-pin	Ø 12	IDC (Insulation	Straight	XZCC8FDM30V	0.010
	XX512A2●	Displacement Connector)	Elbowed	XZCC8FCM30V	0.010
M8	XX512A1●	Connector)	Straight	XZCC8FDM40V	0.010
4-pin	XX•12A8•	_	Elbowed	XZCC8FCM40V	0.010
M12	Ø 18, Ø 30	Screw terminals,	Straight	XZCC12FDM40B	0.020
		metal clamping ring	Elbowed	XZCC12FCM40B	0.020
		Screw terminals,	Straight	XZCC12FDP40B	0.020
		plastic clamping ring	Elbowed	XZCC12FCP40B	0.020
Pre-wired connectors	For use with sensor	Туре	Cable length	Reference	Weight
			m		kg
M8	Ø 12	Straight	2	XZCP0166L2 (1)	0.080
3-pin	XX512A2●	Elbowed	2	XZCP0266L2 (1)	0.080
M12	Ø 18, Ø 30	Straight	2	XZCP1141L2 (1)	0.090
		Elbowed	2	XZCP1241L2 (1)	0.090

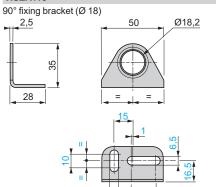
		LIDOWCG 2	XZCI 1241LZ (1)	0.000
Fixing acces	sories			
Description		For use with sensor	Reference	Weight kg
Fixing clamps		Ø 12	XSZB112	0.006
		Ø 18	XSZB118	0.010
		Ø 30	XSZB130	0.020
Fixing clamps (mounting on 35 mm — rail)		XX∙D∙	XSZBD10	0.065
90° fixing bracket		Ø 12	XXZ12	0.025
		Ø 18	XUZA118	0.038
		Ø 30	XXZ30	0.115
		XX7F	XXZ1933	0.025
Flat mounting pl	ate	XX7K	XXZ3074F	0.025
Cranked mounti	ng plate	XX7K	XXZ3074S	0.075
3D fixing kit (2)	M12 rod	Ø 12, Ø 18 and Ø 30	XUZ2001	0.050
	Support for M12 rod	Ø 12, Ø 18 and Ø 30	XUZ2003	0.160
	Ball-joint	Ø 12	XUZB2012	0.175
	mounted fixing bracket	Ø 18	XUZB2003	0.175
		Ø 30	XUZB2030	0.160

(1) For a 5 m long cable replace L2 by L5, for a 10 m long cable replace L2 by L10.
(2) To obtain a 3D fixing kit, order:
rod support XUZ2003, M12 rod XUZ2001 and ball-joint mounted fixing bracket XUZB20••

Dimensions

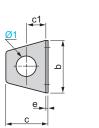
Fixing accessories

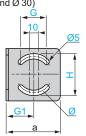
XUZA118



XXZ12, XXZ30

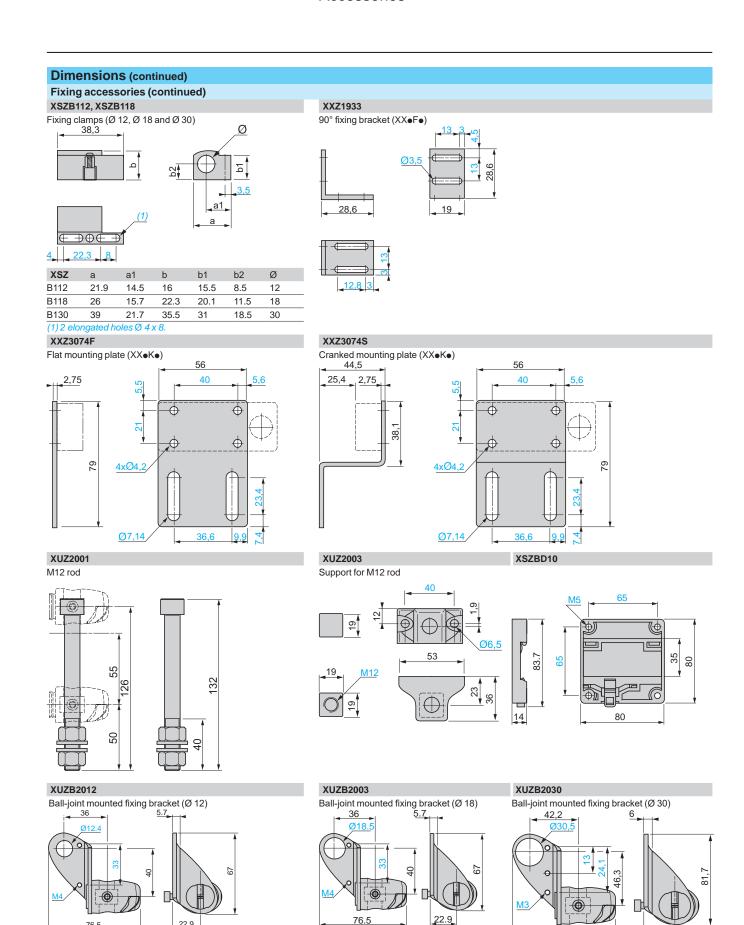
90° fixing bracket (Ø 12 and Ø 30)





XXZ	а	b	С	c1	е	H	G	G1	Ø	Ø1	
12	35	40	33	18	2	31	18	18	25	13	
30	67	65	52	25	3	51	35	33	50	31	

XX range Accessories



22,9

90,5

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