

## Raspberry PI B+ Case



The acrylic case is used for raspberry pi B+, It's made of acrylic sheet. manufacture by laser cutting, CNC milling, and hot bending. almost all handmade, Looks very compact and beautiful, Only 4 pieces sheets in total, so easy to assembled. It's strong enought, not easy break like other 6 acrylic sheets case. In the box rounded corners and beveled edges .you will feel very comfortable when you hold it.



#### **Feature**

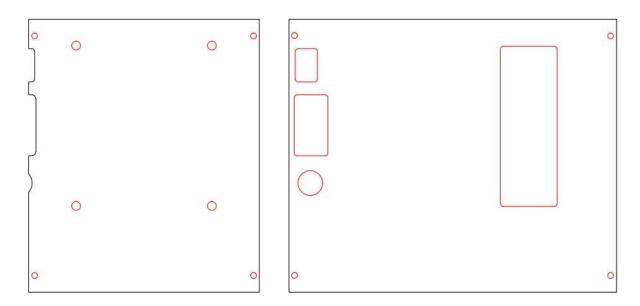
- Simple structure
- Easy to assemble
- Compact appearance

#### How to made the case about seeedstudio

It's different from the others case just like 6-acrylic sheets laser cutting case and injection model. Although it's cheap and fast made, But maybe some people think it no personality. Now, there is a case for Raspberry PI B+ is out of the common, it's designed by seeedstudio engineer. It's not made by large scale way just like injection model and simple laser cutting. Made the case requires 3 kinds of production process——laser cutting, CNC milling and hot bending, all the processes are suitable for small scale project.

### The first process—Laser Cutting

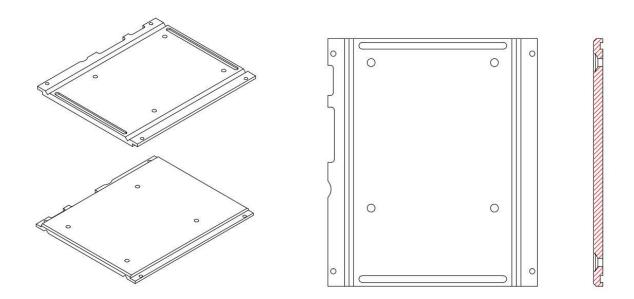
We should cutting it by laser cutting machine, It's cheap and fast.



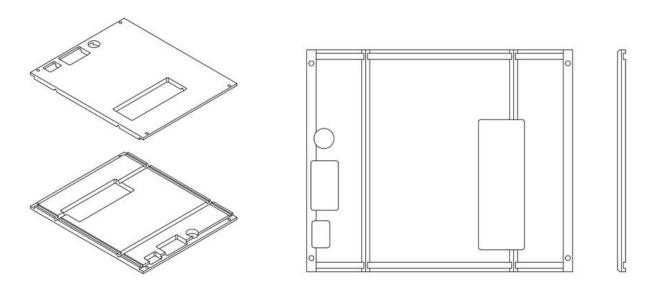
Laser cutting drawing

### The second process——CNC milling

After laser cutting you we should cutting some structure let it easy assembly and bending.



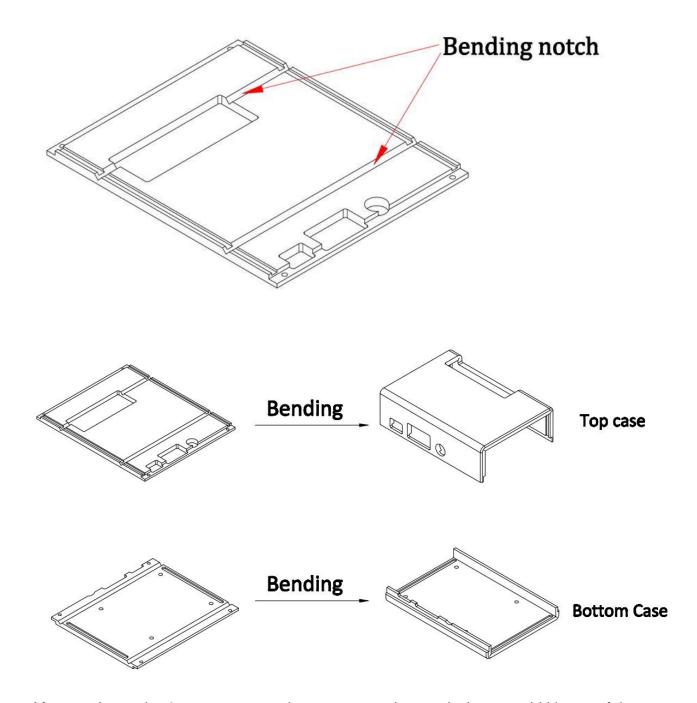
# **Bottom case CNC milling**



Top case CNC milling

### The third process—hot bending

The last process is hot bending, We can use the heater heating the acrylic notch which is machined by CNC milling machine.



After you know the 3 processes maybe you can understand why we said it's out of the common.



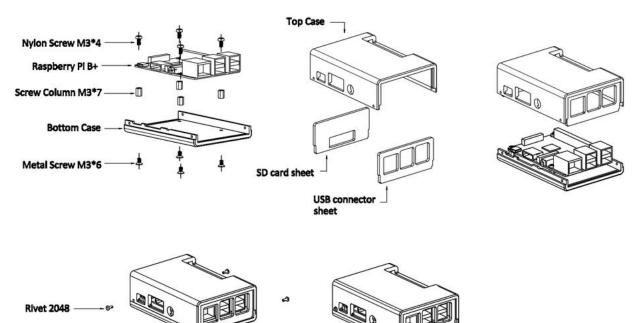






### Usage

Assembly diagram is as follows:



| Part                | Package         | Qty |
|---------------------|-----------------|-----|
| Top Case            | 4mm Thickness   | 1   |
| Bottom Case         | 4mm Thickness   | 1   |
| SD Card Sheet       | 2.5mm Thickness | 1   |
| USB Connector Sheet | 2.5mm Thickness | 1   |
| Metal Screw         | M3*4            | 4   |
| Nylon Screw         | M3*6            | 4   |
| Screw Column        | M3*7            | 4   |
| Nylon Rivet         | R2048           | 4   |
| Silicone Cushion    | Ø10X3           | 4   |

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