

## MiniSKili ${ }^{\circledR} 2$

## SKiiP25AC12T4V25

## Features

- Trench 4 IGBT's
- Robust and soft freewheeling diodes in CAL technology
- Highly reliable spring contacts for electrical connections
- UL recognised file no. E63532


## Typical Applications*

- Inverter up to 26 kVA
- Typical motor power 15 kW


## Remarks

- $\mathrm{V}_{\text {CEsat }}, \mathrm{V}_{\mathrm{F}}=$ chip level value
- Case temp. limited to $\mathrm{T}_{\mathrm{C}}=125^{\circ} \mathrm{C}$ max (for baseplateless modules $T_{C}=T_{S}$ )
- product rel. results valid for $\mathrm{T}_{\mathrm{j}} \leq 150$ (recomm. $\mathrm{T}_{\text {op }}=-40 \ldots+150^{\circ} \mathrm{C}$ )
- Dynamic test results for $\mathrm{V}_{\mathrm{cc}}=600 \mathrm{~V}$, $R_{\text {Gon/off }}=12 \Omega, I_{c}=50 \mathrm{~A}, \mathrm{~V}_{\mathrm{GE}}= \pm 15 \mathrm{~V}$ : $\mathrm{E}_{\text {on }}$ $=5.6 \mathrm{~mJ}, \mathrm{E}_{\text {off }}=6.1 \mathrm{~mJ}, \mathrm{E}_{\mathrm{rr}}=3.3 \mathrm{~mJ}, \mathrm{di} /$ $\mathrm{dt}_{\mathrm{on}}=1440 \mathrm{~A} / \mu \mathrm{s}, \mathrm{t}_{\text {don }}=58 \mathrm{~ns}, \mathrm{t}_{\mathrm{r}}=43 \mathrm{~ns}$, $\mathrm{di} / \mathrm{dt}_{\text {off }}=600 \mathrm{~A} / \mu \mathrm{s}, \mathrm{t}_{\text {doff }}=370 \mathrm{~ns}, \mathrm{t}_{\mathrm{f}}=65 \mathrm{~ns}$

| Absolute Maximum Ratings |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Symbol | Conditions |  | Values | Unit |
| Inverter - IGBT |  |  |  |  |
| $\mathrm{V}_{\text {CES }}$ | $\mathrm{T}_{\mathrm{j}}=25^{\circ} \mathrm{C}$ |  | 1200 | V |
| $I_{C}$ | $\mathrm{T}_{\mathrm{j}}=175{ }^{\circ} \mathrm{C}$ | $\mathrm{T}_{\mathrm{s}}=25^{\circ} \mathrm{C}$ | 69 | A |
|  |  | $\mathrm{T}_{\mathrm{s}}=70^{\circ} \mathrm{C}$ | 56 | A |
| $\mathrm{I}_{\text {coom }}$ |  |  | 50 | A |
| $I_{\text {cra }}$ | $\mathrm{I}_{\text {CRM }}=3 \times \mathrm{I}_{\text {Cnom }}$ |  | 150 | A |
| $\mathrm{V}_{\text {GES }}$ |  |  | -20 ... 20 | V |
| $\mathrm{t}_{\text {psc }}$ | $\begin{aligned} & \mathrm{V}_{\mathrm{CC}}=800 \mathrm{~V} \\ & \mathrm{~V}_{\mathrm{GE}} \leq 15 \mathrm{~V} \\ & \mathrm{~V}_{\mathrm{CES}} \leq 1200 \mathrm{~V} \end{aligned}$ | $\mathrm{T}_{\mathrm{j}}=150^{\circ} \mathrm{C}$ | 10 | $\mu \mathrm{s}$ |
| $\mathrm{T}_{\mathrm{j}}$ |  |  | -40 ... 175 | ${ }^{\circ} \mathrm{C}$ |
| Inverse - Diode |  |  |  |  |
| $\mathrm{I}_{\mathrm{F}}$ | $\mathrm{T}_{\mathrm{j}}=175{ }^{\circ} \mathrm{C}$ | $\mathrm{T}_{\mathrm{s}}=25^{\circ} \mathrm{C}$ | 60 | A |
|  |  | $\mathrm{T}_{\mathrm{s}}=70^{\circ} \mathrm{C}$ | 48 | A |
| $\mathrm{I}_{\text {fnom }}$ |  |  | 50 | A |
| Ifrm | $\mathrm{I}_{\text {FRM }}=3 \times \mathrm{I}_{\text {Fnom }}$ |  | 150 | A |
| $\mathrm{I}_{\text {FSM }}$ | $10 \mathrm{~ms}, \sin 180^{\circ}$ | $=150^{\circ} \mathrm{C}$ | 270 | A |
| $\mathrm{T}_{\mathrm{j}}$ |  |  | -40 ... 175 | ${ }^{\circ} \mathrm{C}$ |
| Module |  |  |  |  |
| $\mathrm{I}_{\text {(RMS }}$ | $\mathrm{T}_{\text {terminal }}=80^{\circ} \mathrm{C}, 20 \mathrm{~A}$ per spring |  | 60 | A |
| $\mathrm{T}_{\text {stg }}$ |  |  | -40 ... 125 | ${ }^{\circ} \mathrm{C}$ |
| $\mathrm{V}_{\text {isol }}$ | AC sinus 50 Hz , | 1 min | 2500 | V |


| Characteristics |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Symbol | Conditions |  | min. typ. | max. | Unit |
| Inverter - IGBT |  |  |  |  |  |
| $\mathrm{V}_{\text {CE(sat) }}$ | $\begin{aligned} & \mathrm{I}_{\mathrm{C}}=50 \mathrm{~A} \\ & \mathrm{~V}_{\mathrm{GE}}=15 \mathrm{~V} \\ & \text { chiplevel } \end{aligned}$ | $\mathrm{T}_{\mathrm{j}}=25^{\circ} \mathrm{C}$ | 1.85 | 2.10 | V |
|  |  | $\mathrm{T}_{\mathrm{j}}=150^{\circ} \mathrm{C}$ | 2.20 | 2.40 | V |
| $\mathrm{V}_{\text {CEO }}$ |  | $\mathrm{T}_{\mathrm{j}}=25^{\circ} \mathrm{C}$ | 0.8 | 0.9 | V |
|  |  | $\mathrm{T}_{\mathrm{j}}=150^{\circ} \mathrm{C}$ | 0.7 | 0.8 | V |
| $\mathrm{r}_{\text {CE }}$ | $\mathrm{V}_{\mathrm{GE}}=15 \mathrm{~V}$ | $\mathrm{T}_{\mathrm{j}}=25^{\circ} \mathrm{C}$ | 21 | 24 | $\mathrm{m} \Omega$ |
|  |  | $\mathrm{T}_{\mathrm{j}}=150^{\circ} \mathrm{C}$ | 30 | 32 | $\mathrm{m} \Omega$ |
| $\mathrm{V}_{\mathrm{GE} \text { (th) }}$ | $\mathrm{V}_{\mathrm{GE}}=\mathrm{V}_{\mathrm{CE}}, \mathrm{I}_{\mathrm{C}}=1.7 \mathrm{~mA}$ |  | $5 \quad 5.8$ | 6.5 | V |
| $\mathrm{I}_{\text {ces }}$ | $\begin{aligned} & \mathrm{V}_{\mathrm{GE}}=0 \mathrm{~V} \\ & \mathrm{~V}_{\mathrm{CE}}=1200 \mathrm{~V} \end{aligned}$ | $\mathrm{T}_{\mathrm{j}}=25^{\circ} \mathrm{C}$ | 0.1 | 0.3 | mA |
|  |  |  |  |  | mA |
| $\mathrm{C}_{\text {ies }}$ | $\begin{aligned} & \mathrm{V}_{\mathrm{CE}}=25 \mathrm{~V} \\ & \mathrm{~V}_{\mathrm{GE}}=0 \mathrm{~V} \end{aligned}$ | $\mathrm{f}=1 \mathrm{MHz}$ | 2.77 |  | nF |
| $\mathrm{C}_{\text {oes }}$ |  | $\mathrm{f}=1 \mathrm{MHz}$ | 0.20 |  | nF |
| $\mathrm{C}_{\text {res }}$ |  | $\mathrm{f}=1 \mathrm{MHz}$ | 0.16 |  | nF |
| $\mathrm{Q}_{\mathrm{G}}$ | -8V...+15V |  | 283 |  | nC |
| $\mathrm{R}_{\text {Gint }}$ | $\mathrm{T}_{\mathrm{j}}=25^{\circ} \mathrm{C}$ |  | 4 |  | $\Omega$ |
| $\mathrm{t}_{\text {d(on) }}$ | $\begin{aligned} & \mathrm{V}_{\mathrm{CC}}=800 \mathrm{~V} \\ & \mathrm{I}_{\mathrm{C}}=22 \mathrm{~A} \\ & \mathrm{R}_{\mathrm{G} \text { on }}=12 \Omega \\ & \mathrm{R}_{\mathrm{G} \text { off }}=1 \Omega \\ & \mathrm{di}_{\mathrm{i}} / \mathrm{dt}_{\mathrm{on}}=1640 \mathrm{~A} / \mu \mathrm{s} \\ & \mathrm{di}^{2} / \mathrm{dt}_{\text {tef }}=320 \mathrm{~A} / \mu \mathrm{s} \\ & \mathrm{~V}_{\mathrm{GE}}=+15 / 0 \mathrm{~V} \end{aligned}$ | $\mathrm{T}_{\mathrm{j}}=150^{\circ} \mathrm{C}$ | 45 |  | ns |
| $\mathrm{t}_{\mathrm{r}}$ |  | $\mathrm{T}_{\mathrm{j}}=150^{\circ} \mathrm{C}$ | 19 |  | ns |
| $\mathrm{E}_{\text {on }}$ |  | $\mathrm{T}_{\mathrm{j}}=150^{\circ} \mathrm{C}$ | 3.4 |  | mJ |
| $\mathrm{t}_{\text {d(off) }}$ |  | $\mathrm{T}_{\mathrm{j}}=150^{\circ} \mathrm{C}$ | 480 |  | ns |
| $\mathrm{t}_{\mathrm{f}}$ |  | $\mathrm{T}_{\mathrm{j}}=150^{\circ} \mathrm{C}$ | 44 |  | ns |
| $\mathrm{E}_{\text {off }}$ |  | $\mathrm{T}_{\mathrm{j}}=150^{\circ} \mathrm{C}$ | 3.1 |  | mJ |
| $\mathrm{R}_{\mathrm{th}(\mathrm{i}-\mathrm{s})}$ | per IGBT |  | 0.71 |  | K/W |



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| Characteristics |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Symbol | Conditions |  | min. | typ. | max. | Unit |
| Inverse - Diode |  |  |  |  |  |  |
| $\mathrm{V}_{\mathrm{F}}=\mathrm{V}_{\mathrm{EC}}$ | $I_{F}=50 \mathrm{~A}$$\mathrm{V}_{\mathrm{GE}}=0 \mathrm{~V}$chiplevel | $\mathrm{T}_{\mathrm{j}}=25^{\circ} \mathrm{C}$ |  | 2.2 | 2.5 | V |
|  |  | $\mathrm{T}_{\mathrm{j}}=150^{\circ} \mathrm{C}$ |  | 2.2 | 2.5 | V |
| $\mathrm{V}_{\mathrm{Fo}}$ |  | $\mathrm{T}_{\mathrm{j}}=25^{\circ} \mathrm{C}$ |  | 1.3 | 1.5 | V |
|  |  | $\mathrm{T}_{\mathrm{j}}=150^{\circ} \mathrm{C}$ |  | 0.9 | 1.1 | V |
| $\mathrm{r}_{\mathrm{F}}$ | $\begin{aligned} & \mathrm{l}_{\mathrm{F}}=22 \mathrm{~A} \\ & \mathrm{di}_{\mathrm{d}} / \mathrm{dt}_{\mathrm{tff}}=1680 \mathrm{~A} / \mu \mathrm{s} \\ & \mathrm{~V}_{\mathrm{GE}}=0 \mathrm{~V} \\ & \mathrm{~V}_{\mathrm{CC}}=800 \mathrm{~V} \end{aligned}$ | $\mathrm{T}_{\mathrm{j}}=25^{\circ} \mathrm{C}$ |  | 18 | 21 | $\mathrm{m} \Omega$ |
|  |  | $\mathrm{T}_{\mathrm{j}}=150^{\circ} \mathrm{C}$ |  | 26 | 28 | $\mathrm{m} \Omega$ |
| $I_{\text {RRM }}$ |  | $\mathrm{T}_{\mathrm{j}}=150^{\circ} \mathrm{C}$ |  | 0 |  | A |
| $\mathrm{Q}_{\mathrm{rr}}$ |  | $\mathrm{T}_{\mathrm{j}}=150^{\circ} \mathrm{C}$ |  | 5.5 |  | $\mu \mathrm{C}$ |
| $\mathrm{E}_{\mathrm{rr}}$ |  | $\mathrm{T}_{\mathrm{j}}=150^{\circ} \mathrm{C}$ |  | 2.9 |  | mJ |
| $\mathrm{R}_{\mathrm{th}(\text { (-s) }}$ | per Diode |  |  | 0.95 |  | K/W |
| Module |  |  |  |  |  |  |
| $\mathrm{M}_{\text {s }}$ | to heat sink |  | 2 |  | 2.5 | Nm |
| w |  |  |  | 65 |  | g |
| Temperatur Sensor |  |  |  |  |  |  |
| $\mathrm{R}_{100}$ | $\mathrm{T}_{\mathrm{C}}=100^{\circ} \mathrm{C}\left(\mathrm{R}_{25}=1000 \Omega\right)$ |  |  | $\begin{gathered} 1670 \pm \\ 3 \% \end{gathered}$ |  | $\Omega$ |
| $\mathrm{R}(\mathrm{T})$ | $\begin{aligned} & \mathrm{R}(\mathrm{~T})=1000 \Omega\left[1+\mathrm{A}\left(\mathrm{~T}-25^{\circ} \mathrm{C}\right)+\mathrm{B}\left(\mathrm{~T}-25^{\circ} \mathrm{C}\right)^{2}\right. \\ & ], \mathrm{A}=7.635^{*} 10^{-3}{ }^{\circ} \mathrm{C}^{-1}, \\ & \mathrm{~B}=1.731^{*} 10^{-5} \mathrm{o}^{-2} \mathrm{C}^{-2} \end{aligned}$ |  |  |  |  |  |




Fig. 1: Typ. output characteristic, inclusive $\mathrm{R}_{\mathrm{CC}^{\prime}+\mathrm{EE}}{ }^{\prime}$


Fig. 3: Typ. turn-on /-off energy $=\mathrm{f}\left(\mathrm{I}_{\mathrm{C}}\right)$


Fig. 5: Typ. transfer characteristic


Fig. 2: Rated current vs. temperature $\mathrm{I}_{\mathrm{C}}=\mathrm{f}\left(\mathrm{T}_{\mathrm{S}}\right)$


Fig. 4: Typ. turn-on/-off energy $=f\left(\mathrm{R}_{\mathrm{G}}\right)$


Fig. 6: Typ. gate charge characteristic

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Fig. 7: Typ. switching times vs. Ic


Fig. 9: Transient thermal impedance of IGBT and Diode


Fig. 8: Typ. switching times vs. gate resistor $R_{G}$


Fig. 10: CAL diode forward characteristic

Fig. 11: Typ. CAL diode peak reverse recovery current

Fig. 12: Typ. CAL diode recovery charge

pinout, dimensions


## pinout

This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, Chapter IX

* The specifications of our components may not be considered as an assurance of component characteristics. Components have to be tested for the respective application. Adjustments may be necessary. The use of SEMIKRON products in life support appliances and systems is subject to prior specification and written approval by SEMIKRON. We therefore strongly recommend prior consultation of our staff.


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