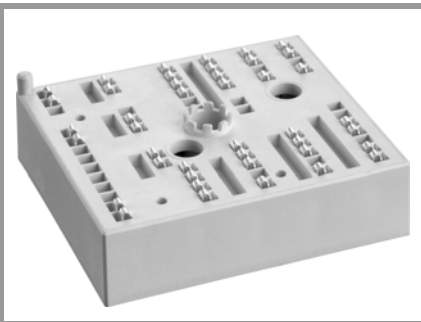


SKiIP 28TMLI12F4V1



MiniSKiIP® 2

3-Level TNPC Inverter (*)

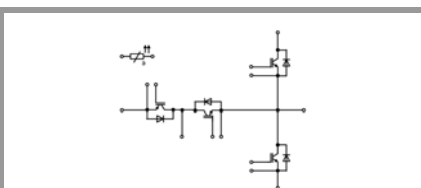
SKiIP 28TMLI12F4V1

Features

- Fast Trench 4 IGBTs
- Trench IGBTs
- Robust and soft diodes in CAL technology
- Highly reliable spring contacts for electrical connections
- UL recognised: File no. E63532

Remarks

- Case temperature limited to $T_C=125^\circ\text{C}$ max.; $T_C = T_S$ (for baseplateless modules)
- Product reliability results valid for $T_j \leq 150^\circ\text{C}$ (recommended $T_{jop} = -40 \dots +150^\circ\text{C}$)
- IGBT 1: outer IGBTs T1&T4
- IGBT 2: inner IGBTs T2&T3
- Diode 1: outer diodes D1&D4
- Diode 2: inner diodes D2&D3



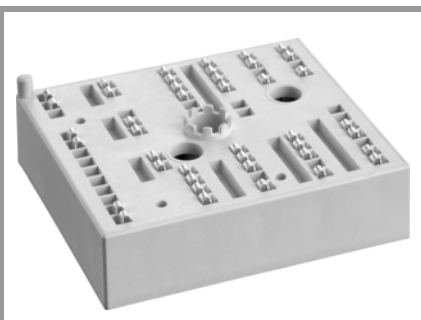
TMLI

Absolute Maximum Ratings				
Symbol	Conditions	Values	Unit	
IGBT 1				
V_{CES}	$T_j = 25^\circ\text{C}$	1200	V	
I_C	$T_j = 150^\circ\text{C}$	$T_s = 25^\circ\text{C}$	84	A
		$T_s = 70^\circ\text{C}$	65	A
I_C	$T_j = 175^\circ\text{C}$	$T_s = 25^\circ\text{C}$	93	A
		$T_s = 70^\circ\text{C}$	76	A
I_{Cnom}		80	A	
I_{CRM}	$I_{CRM} = 3 \times I_{Cnom}$	240	A	
V_{GES}		-20 ... 20	V	
t_{psc}	$V_{CC} = 800\text{ V}$ $V_{GE} \leq 15\text{ V}$ $V_{CES} \leq 1200\text{ V}$	$T_j = 150^\circ\text{C}$	10	μs
T_j		-40 ... 175	$^\circ\text{C}$	

Absolute Maximum Ratings				
Symbol	Conditions	Values	Unit	
IGBT 2				
V_{CES}	$T_j = 25^\circ\text{C}$	650	V	
I_C	$T_j = 150^\circ\text{C}$	$T_s = 25^\circ\text{C}$	68	A
		$T_s = 70^\circ\text{C}$	51	A
I_C	$T_j = 175^\circ\text{C}$	$T_s = 25^\circ\text{C}$	77	A
		$T_s = 70^\circ\text{C}$	61	A
I_{Cnom}		75	A	
I_{CRM}	$I_{CRM} = 3 \times I_{Cnom}$	225	A	
V_{GES}		-20 ... 20	V	
t_{psc}	$V_{CC} = 360\text{ V}$ $V_{GE} \leq 15\text{ V}$ $V_{CES} \leq 650\text{ V}$	$T_j = 150^\circ\text{C}$	6	μs
T_j		-40 ... 175	$^\circ\text{C}$	

Absolute Maximum Ratings				
Symbol	Conditions	Values	Unit	
Diode 1				
V_{RRM}	$T_j = 25^\circ\text{C}$	1200	V	
I_F	$T_j = 150^\circ\text{C}$	$T_s = 25^\circ\text{C}$	68	A
		$T_s = 70^\circ\text{C}$	51	A
I_F	$T_j = 175^\circ\text{C}$	$T_s = 25^\circ\text{C}$	76	A
		$T_s = 70^\circ\text{C}$	61	A
I_{Fnom}		75	A	
I_{FRM}	$I_{FRM} = 3 \times I_{Fnom}$	225	A	
I_{FSM}	10 ms, sin 180°, $T_j = 150^\circ\text{C}$	430	A	
T_j		-40 ... 175	$^\circ\text{C}$	

SKiIP 28TMLI12F4V1



MiniSKiIP® 2

3-Level TNPC Inverter (*)

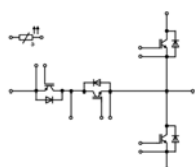
SKiIP 28TMLI12F4V1

Features

- Fast Trench 4 IGBTs
- Trench IGBTs
- Robust and soft diodes in CAL technology
- Highly reliable spring contacts for electrical connections
- UL recognised: File no. E63532

Remarks

- Case temperature limited to $T_C=125^\circ\text{C}$ max.; $T_C = T_S$ (for baseplateless modules)
- Product reliability results valid for $T_j \leq 150^\circ\text{C}$ (recommended $T_{jop} = -40 \dots +150^\circ\text{C}$)
- IGBT 1: outer IGBTs T1&T4
- IGBT 2: inner IGBTs T2&T3
- Diode 1: outer diodes D1&D4
- Diode 2: inner diodes D2&D3



TMLI

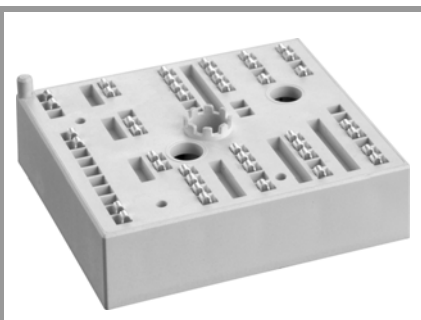
Absolute Maximum Ratings				
Symbol	Conditions	Values	Unit	
Diode 2				
V_{RRM}	$T_j = 25^\circ\text{C}$	650	V	
I_F	$T_j = 175^\circ\text{C}$	$T_s = 25^\circ\text{C}$	65	A
		$T_s = 70^\circ\text{C}$	51	A
I_{Fnom}		50	A	
I_{FRM}	$I_{FRM} = 2 \times I_{Fnom}$	100	A	
I_{FSM}	10 ms sin 180°	$T_j = 25^\circ\text{C}$	550	A
		$T_j = 150^\circ\text{C}$	460	A
T_j		-40 ... 175	°C	

Absolute Maximum Ratings			
Symbol	Conditions	Values	Unit
Module			
$I_{t(RMS)}$	$T_{terminal} = 80^\circ\text{C}$, 20 A per spring	80	A
T_{stg}		-40 ... 125	°C
V_{isol}	AC sinus 50 Hz, t = 1 min	2500	V

Characteristics					
Symbol	Conditions	min.	typ.	max.	Unit
IGBT 1					
$V_{CE(sat)}$	$I_C = 80\text{ A}$ $V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$	2.05	2.40	V
		$T_j = 150^\circ\text{C}$	2.50	2.85	V
V_{CE0}	chipelevel	$T_j = 25^\circ\text{C}$	0.8	0.9	V
		$T_j = 150^\circ\text{C}$	0.7	0.8	V
r_{CE}	$V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$	16	19	mΩ
		$T_j = 150^\circ\text{C}$	23	26	mΩ
$V_{GE(th)}$	$V_{GE} = V_{CE}\text{ V}$, $I_C = 1\text{ mA}$	5.2	5.8	6.4	V
I_{CES}	$V_{GE} = 0\text{ V}$ $V_{CE} = 1200\text{ V}$	$T_j = 25^\circ\text{C}$	0.1	0.3	mA
					mA
C_{ies}	$V_{CE} = 25\text{ V}$ $V_{GE} = 0\text{ V}$	f = 1 MHz	4.60		nF
C_{oes}		f = 1 MHz	0.37		nF
C_{res}		f = 1 MHz	0.27		nF
Q_G	- 8 V...+ 15 V		370		nC
R_{Gint}	$T_j = 25^\circ\text{C}$		4		Ω
$t_{d(on)}$	$V_{CE} = 300\text{ V}$	$T_j = 150^\circ\text{C}$	168		ns
t_r	$I_C = 80\text{ A}$ $R_{Gon} = 1.6\ \Omega$ $R_{Goff} = 1.6\ \Omega$	$T_j = 150^\circ\text{C}$	54		ns
		$T_j = 150^\circ\text{C}$	3.4		mJ
E_{on}		$T_j = 150^\circ\text{C}$	3.4		mJ
$t_{d(off)}$	$di/dt_{on} = 1330\text{ A}/\mu\text{s}$	$T_j = 150^\circ\text{C}$	285		ns
t_f	$di/dt_{off} = 1220\text{ A}/\mu\text{s}$	$T_j = 150^\circ\text{C}$	58		ns
E_{off}	$V_{GE\ neg} = -15\text{ V}$ $V_{GE\ pos} = 15\text{ V}$	$T_j = 150^\circ\text{C}$	2.2		mJ
$R_{th(j-s)}$	per IGBT, $\lambda_{paste} = 0.8\text{ W}/\text{K}^*\text{m}$		0.49		K/W

Characteristics					
Symbol	Conditions	min.	typ.	max.	Unit
Module					
M_s	to heat sink	2		2.5	Nm
w	weight		55		g

SKiIP 28TMLI12F4V1



MiniSKiIP® 2

3-Level TNPC Inverter (*)

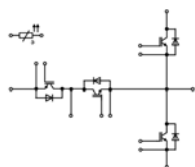
SKiIP 28TMLI12F4V1

Features

- Fast Trench 4 IGBTs
- Trench IGBTs
- Robust and soft diodes in CAL technology
- Highly reliable spring contacts for electrical connections
- UL recognised: File no. E63532

Remarks

- Case temperature limited to $T_C=125^\circ\text{C}$ max.; $T_C = T_S$ (for baseplateless modules)
- Product reliability results valid for $T_j \leq 150^\circ\text{C}$ (recommended $T_{jop} = -40 \dots +150^\circ\text{C}$)
- IGBT 1: outer IGBTs T1&T4
- IGBT 2: inner IGBTs T2&T3
- Diode 1: outer diodes D1&D4
- Diode 2: inner diodes D2&D3



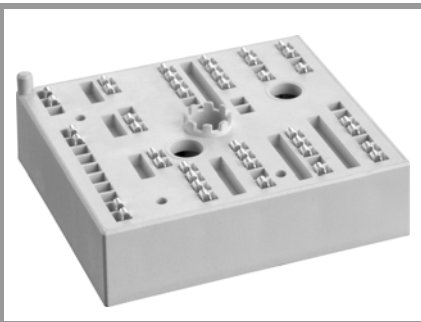
TMLI

Characteristics					
Symbol	Conditions	min.	typ.	max.	Unit
IGBT 2					
$V_{CE(sat)}$	$I_C = 75\text{ A}$ $V_{GE} = 15\text{ V}$ chipllevel	$T_j = 25^\circ\text{C}$	1.45	1.77	V
		$T_j = 150^\circ\text{C}$	1.70	2.10	V
V_{CE0}	chipllevel	$T_j = 25^\circ\text{C}$	0.9	1	V
		$T_j = 150^\circ\text{C}$	0.82	0.9	V
r_{CE}	$V_{GE} = 15\text{ V}$ chipllevel	$T_j = 25^\circ\text{C}$	7.3	10	m Ω
		$T_j = 150^\circ\text{C}$	12	16	m Ω
$V_{GE(th)}$	$V_{GE} = V_{CE}\text{ V}, I_C = 1.5\text{ mA}$	5.1	5.8	6.4	V
I_{CES}	$V_{GE} = 0\text{ V}$ $V_{CE} = 650\text{ V}$	$T_j = 25^\circ\text{C}$	0.1	0.3	mA
		$T_j = 150^\circ\text{C}$			mA
C_{ies}	$V_{CE} = 25\text{ V}$ $V_{GE} = 0\text{ V}$	$f = 1\text{ MHz}$	4.62		nF
C_{oes}		$f = 1\text{ MHz}$	0.30		nF
C_{res}		$f = 1\text{ MHz}$	0.14		nF
Q_G	- 8 V...+ 15 V		680		nC
R_{Gint}	$T_j = 25^\circ\text{C}$		4		Ω
$t_{d(on)}$	$V_{CE} = 300\text{ V}$	$T_j = 150^\circ\text{C}$	84		ns
t_r	$I_C = 75\text{ A}$	$T_j = 150^\circ\text{C}$	33		ns
E_{on}	$R_{G\ on} = 1.6\ \Omega$ $R_{G\ off} = 1.6\ \Omega$	$T_j = 150^\circ\text{C}$	1.6		mJ
$t_{d(off)}$	$di/dt_{on} = 2600\text{ A}/\mu\text{s}$	$T_j = 150^\circ\text{C}$	212		ns
t_f	$di/dt_{off} = 1000\text{ A}/\mu\text{s}$	$T_j = 150^\circ\text{C}$	65		ns
E_{off}	$V_{GE\ neg} = -15\text{ V}$ $V_{GE\ pos} = 15\text{ V}$	$T_j = 150^\circ\text{C}$	1.9		mJ
$R_{th(j-s)}$	per IGBT, $\lambda_{paste} = 0.8\text{ W}/\text{K}^*\text{m}$		0.89		K/W

Characteristics					
Symbol	Conditions	min.	typ.	max.	Unit
Diode 1					
$V_F = V_{EC}$	$I_F = 75\text{ A}$ $V_{GE} = 0\text{ V}$ chipllevel	$T_j = 25^\circ\text{C}$	2.2	2.5	V
		$T_j = 150^\circ\text{C}$	2.1	2.4	V
V_{F0}	chipllevel	$T_j = 25^\circ\text{C}$	1.3	1.5	V
		$T_j = 150^\circ\text{C}$	0.9	1.1	V
r_F	chipllevel	$T_j = 25^\circ\text{C}$	12	13	m Ω
		$T_j = 150^\circ\text{C}$	16	18	m Ω
I_{RRM}	$I_F = 75\text{ A}$	$T_j = 150^\circ\text{C}$	115		A
Q_{rr}	$di/dt_{off} = 2360\text{ A}/\mu\text{s}$ $V_{GE} = -15\text{ V}$	$T_j = 150^\circ\text{C}$	8.9		μC
E_{rr}	$V_R = 300\text{ V}$	$T_j = 150^\circ\text{C}$	1.7		mJ
$R_{th(j-s)}$	per Diode, $\lambda_{paste} = 0.8\text{ W}/\text{K}^*\text{m}$		0.86		K/W

Characteristics					
Symbol	Conditions	min.	typ.	max.	Unit
Diode 2					
$V_F = V_{EC}$	$I_F = 50\text{ A}$ $V_{GE} = 0\text{ V}$ chipllevel	$T_j = 25^\circ\text{C}$	1.4	1.7	V
		$T_j = 150^\circ\text{C}$	1.4	1.7	V
V_{F0}	chipllevel	$T_j = 25^\circ\text{C}$	1	1.2	V
		$T_j = 150^\circ\text{C}$	0.9	1	V
r_F	chipllevel	$T_j = 25^\circ\text{C}$	6.7	9.8	m Ω
		$T_j = 150^\circ\text{C}$	10	15	m Ω
I_{RRM}	$I_F = 50\text{ A}$	$T_j = 125^\circ\text{C}$	48.7		A
Q_{rr}	$di/dt_{off} = 1250\text{ A}/\mu\text{s}$ $V_{GE} = -15\text{ V}$	$T_j = 125^\circ\text{C}$	5		μC
E_{rr}	$V_R = 300\text{ V}$	$T_j = 125^\circ\text{C}$	0.7		mJ
$R_{th(j-s)}$	per Diode, $\lambda_{paste} = 0.8\text{ W}/\text{K}^*\text{m}$		1.25		K/W

SKiIP 28TMLI12F4V1



MiniSKiIP® 2

Characteristics					
Symbol	Conditions	min.	typ.	max.	Unit
Temperature Sensor					
R ₁₀₀	T _r = 100 °C, tolerance = 3 %		1670 ± 3%		Ω
B _{100/125}	R(T)=1000Ω[1+A(T-25°C)+B(T-25°C) ²], A = 7.635*10 ⁻³ °C ⁻¹ , B = 1.731*10 ⁻⁵ °C ⁻²		3550 ± 2%		K

3-Level TNPC Inverter (*)

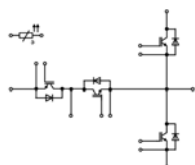
SKiIP 28TMLI12F4V1

Features

- Fast Trench 4 IGBTs
- Trench IGBTs
- Robust and soft diodes in CAL technology
- Highly reliable spring contacts for electrical connections
- UL recognised: File no. E63532

Remarks

- Case temperature limited to T_C=125°C max.; T_C = T_S (for baseplateless modules)
- Product reliability results valid for T_j≤150°C (recommended T_{jop}=-40...+150°C)
- IGBT 1: outer IGBTs T1&T4
- IGBT 2: inner IGBTs T2&T3
- Diode 1: outer diodes D1&D4
- Diode 2: inner diodes D2&D3



TMLI

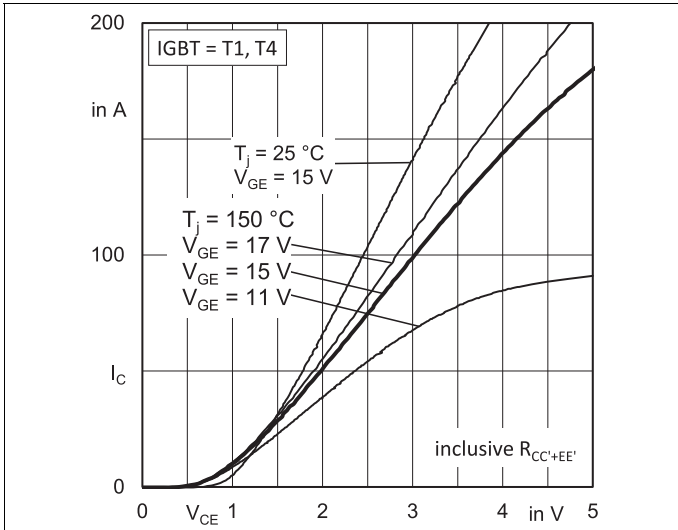


Fig. 1: Typ. output characteristic, inclusive $R_{CC'+EE'}$

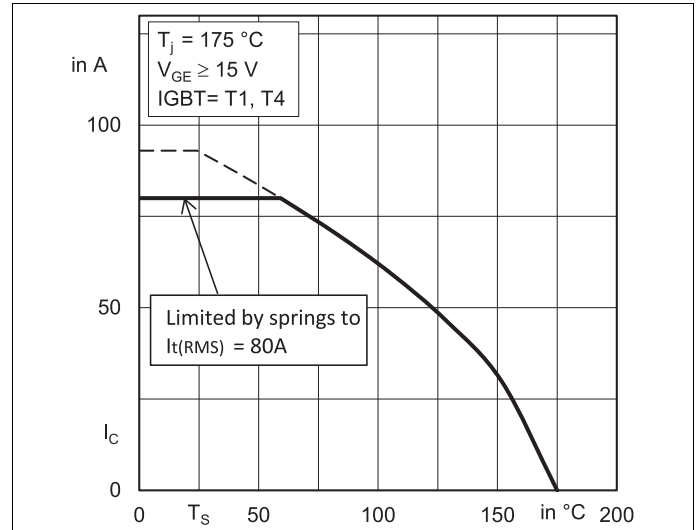


Fig. 2: Rated current vs. temperature $I_C = f(T_S)$

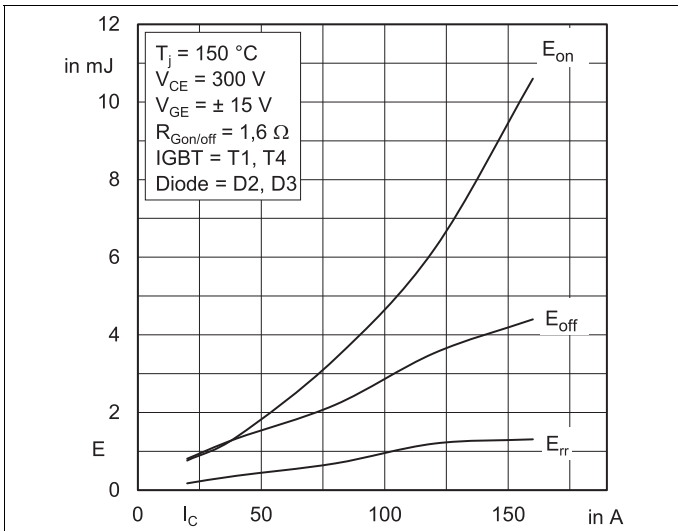


Fig. 3: Typ. turn-on /-off energy = $f(I_C)$

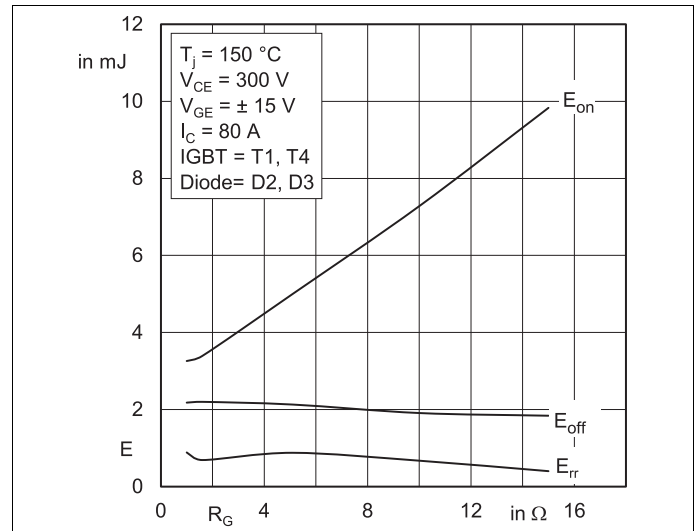


Fig. 4: Typ. turn-on /-off energy = $f(R_G)$

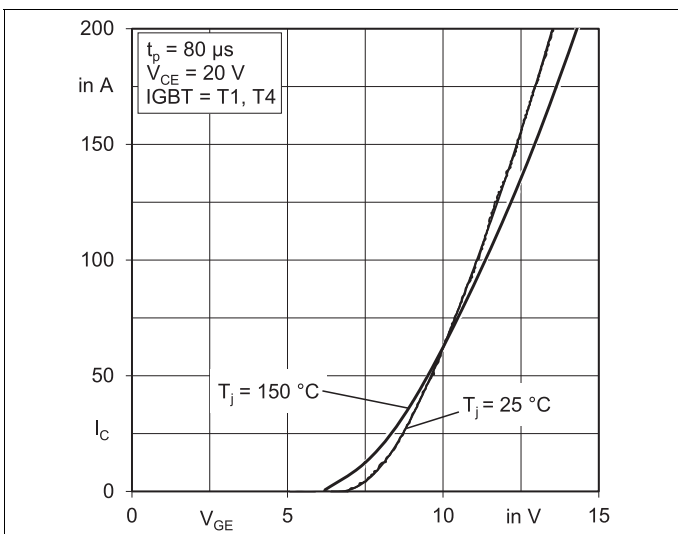


Fig. 5: Typ. transfer characteristic

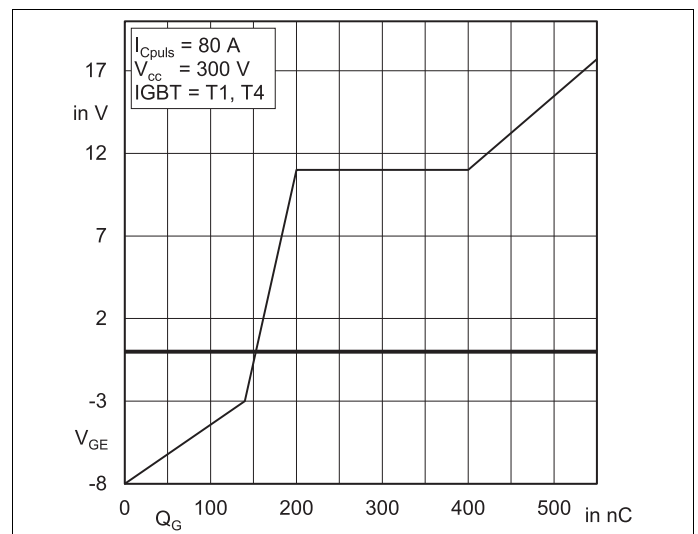


Fig. 6: Typ. gate charge characteristic

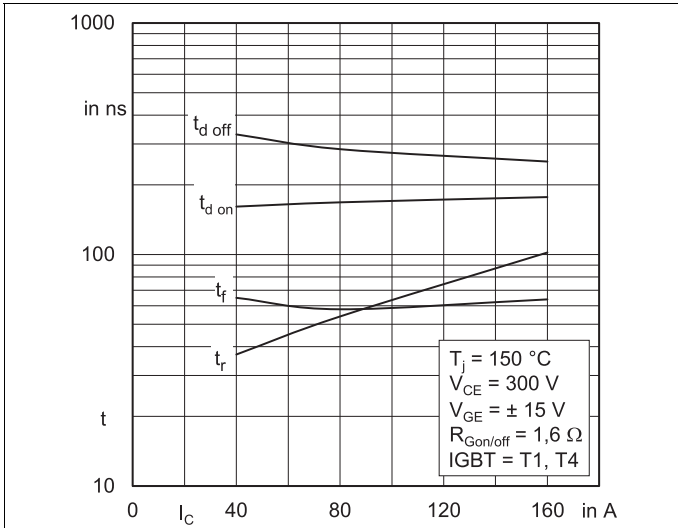


Fig. 7: Typ. switching times vs. I_C

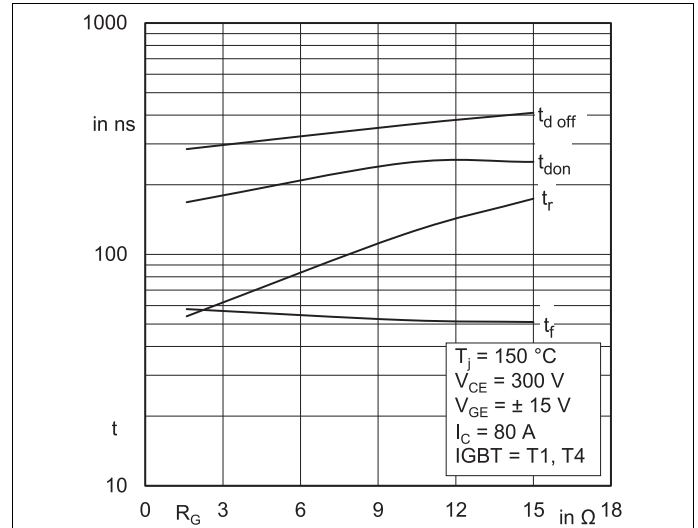


Fig. 8: Typ. switching times vs. gate resistor R_G

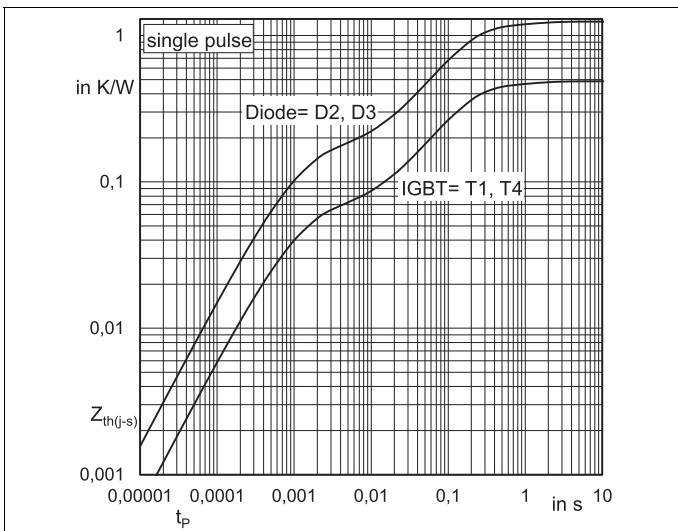


Fig. 9: Transient thermal impedance of IGBT and Diode

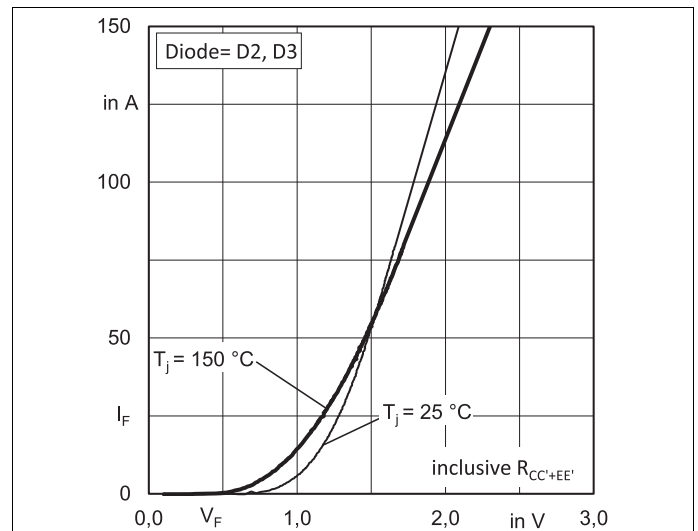


Fig. 10: CAL diode forward characteristic

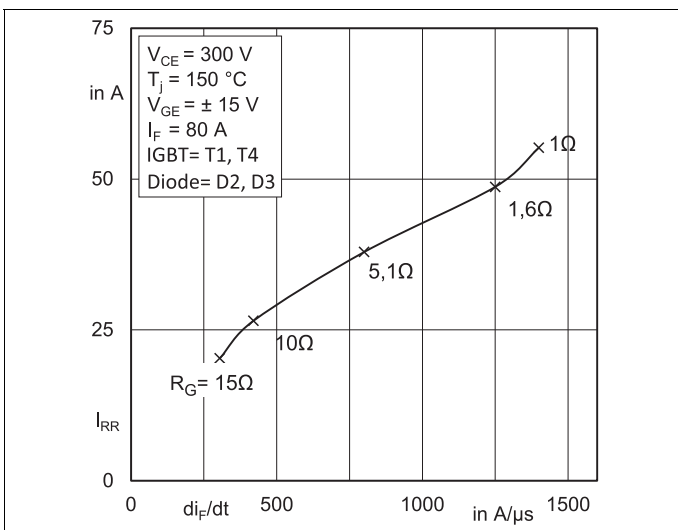


Fig. 11: Typ. CAL diode peak reverse recovery current

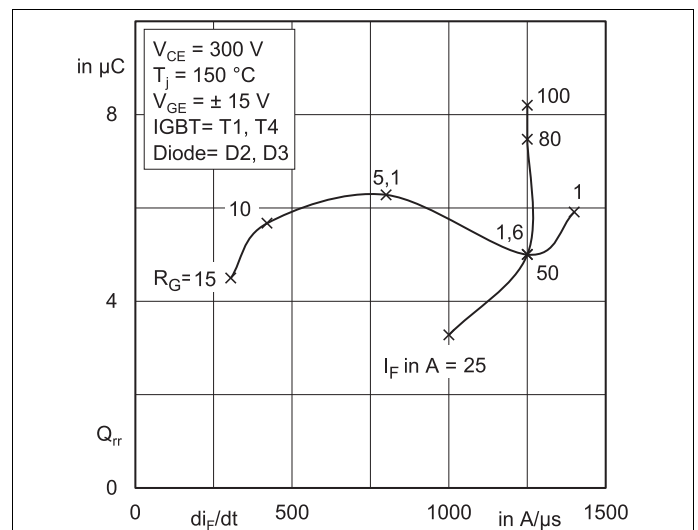


Fig. 12: Typ. CAL diode recovery charge

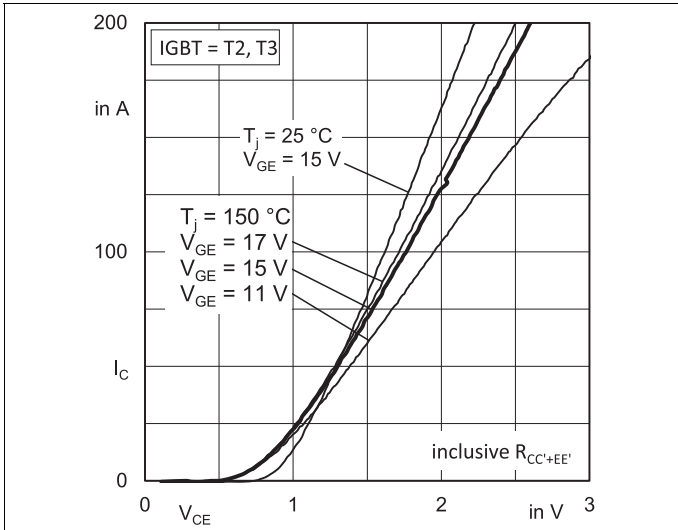


Fig. 13: Typ. output characteristic, inclusive $R_{CC'+EE'}$

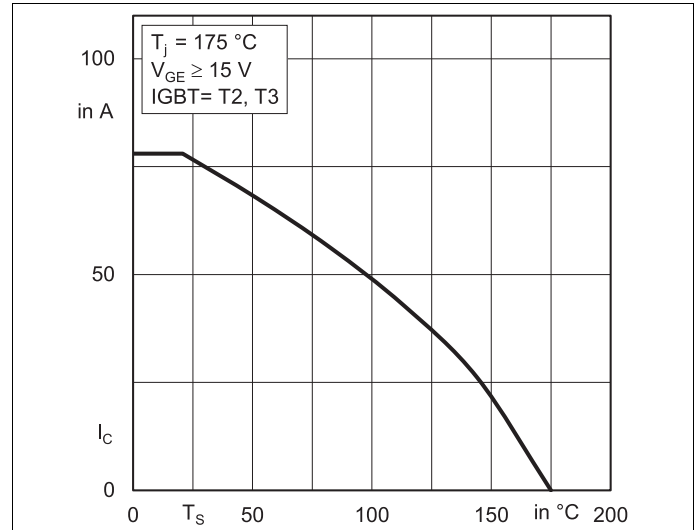


Fig. 14: Rated current vs. temperature $I_C = f(T_S)$

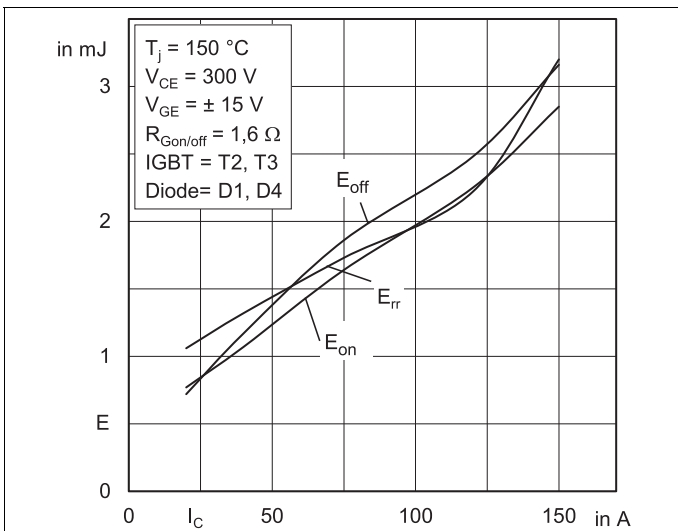


Fig. 15: Typ. turn-on /-off energy = $f(I_C)$

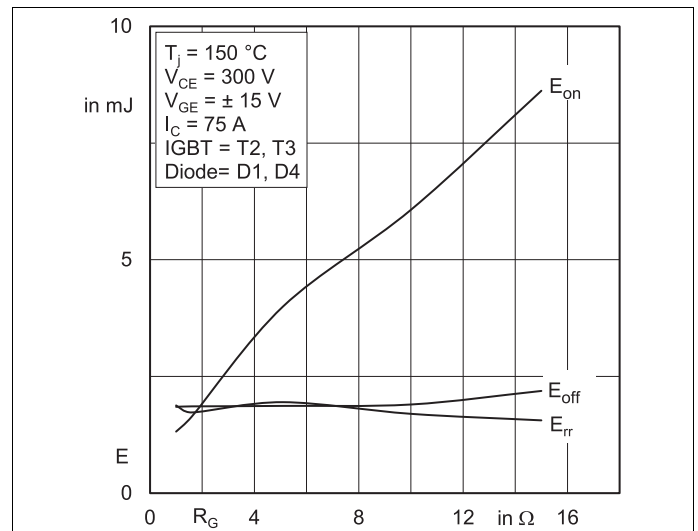


Fig. 16: Typ. turn-on /-off energy = $f(R_G)$

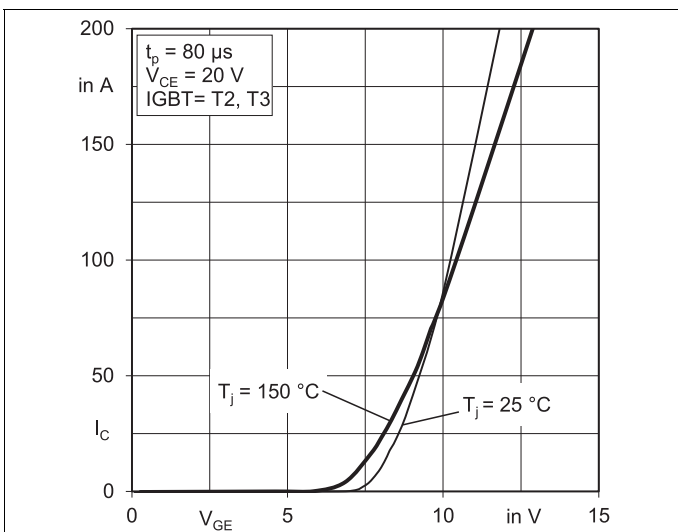


Fig. 17: Typ. transfer characteristic

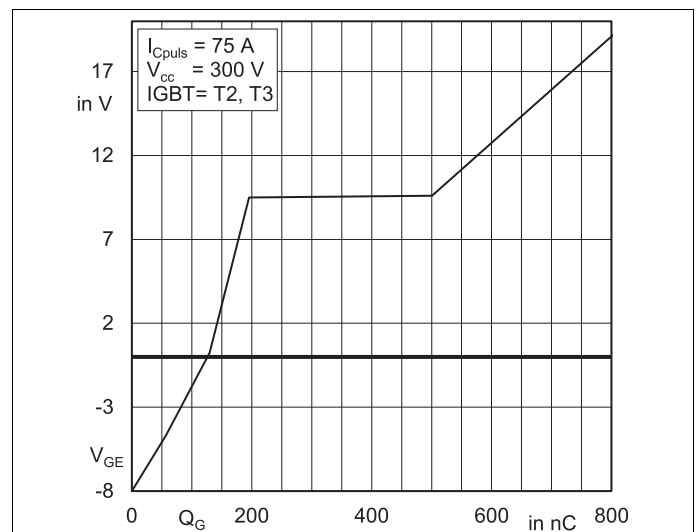


Fig. 18: Typ. gate charge characteristic

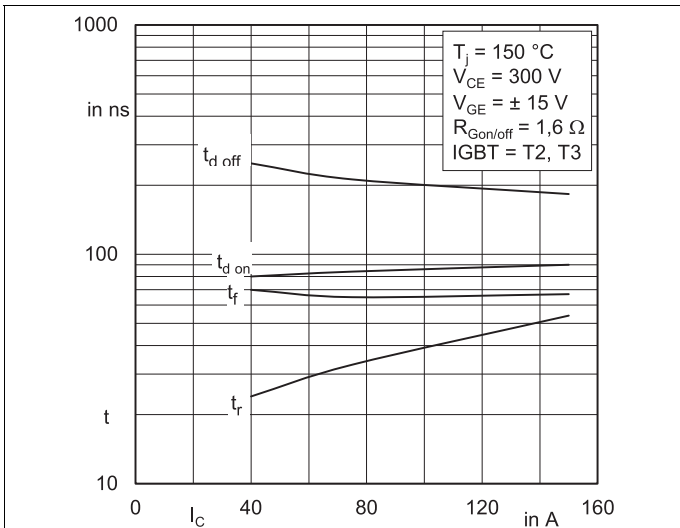


Fig. 19: Typ. switching times vs. I_C

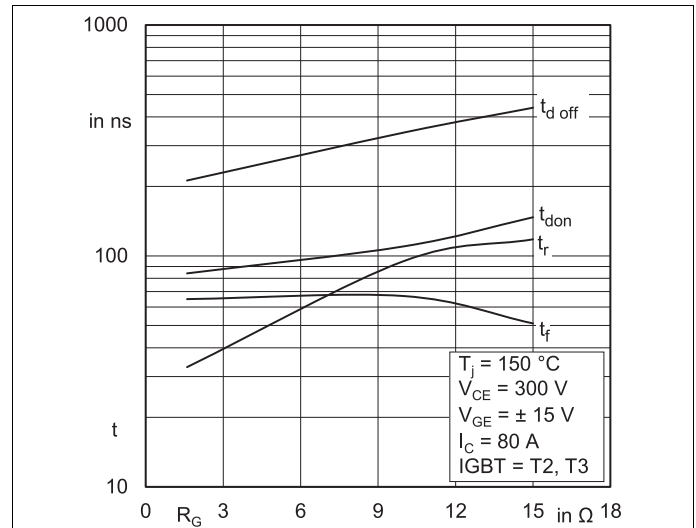


Fig. 20: Typ. switching times vs. gate resistor R_G

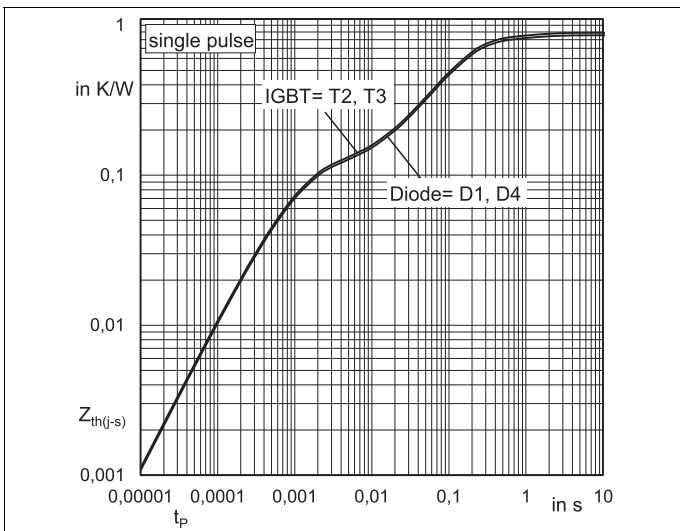


Fig. 21: Transient thermal impedance of IGBT and Diode

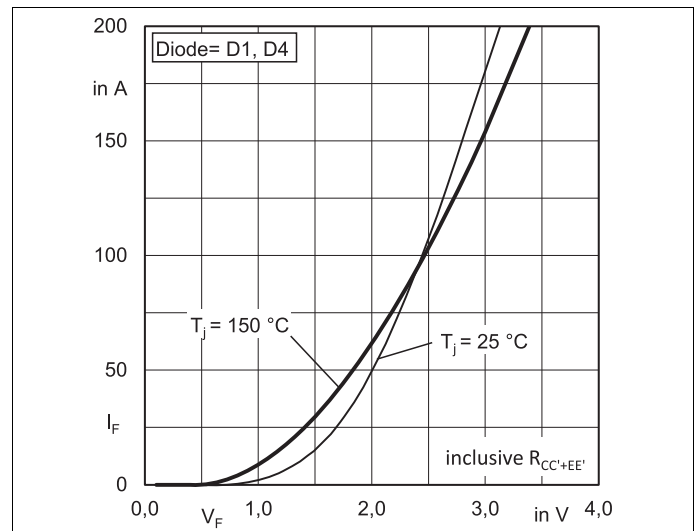


Fig. 22: CAL diode forward characteristic

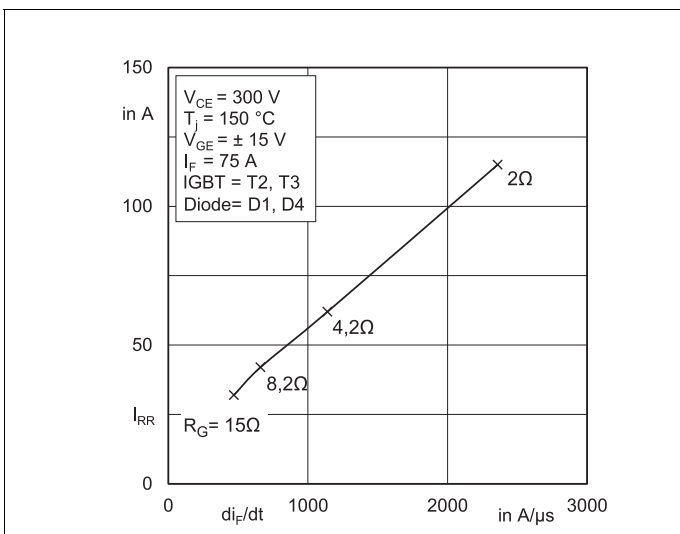


Fig. 23: Typ. CAL diode peak reverse recovery current

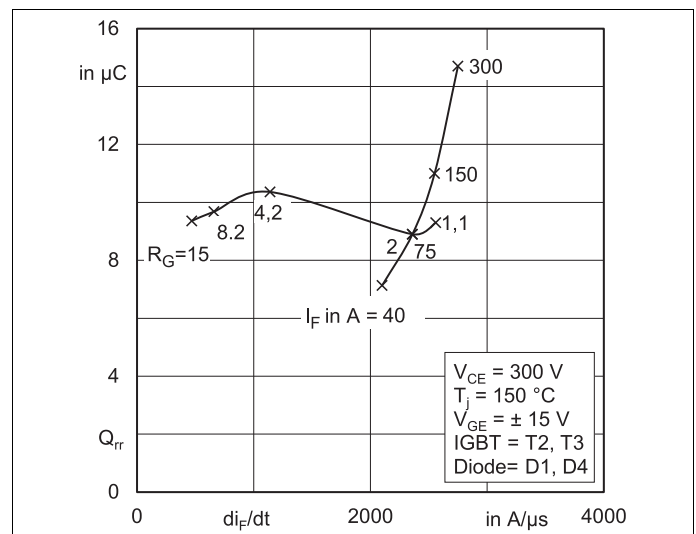
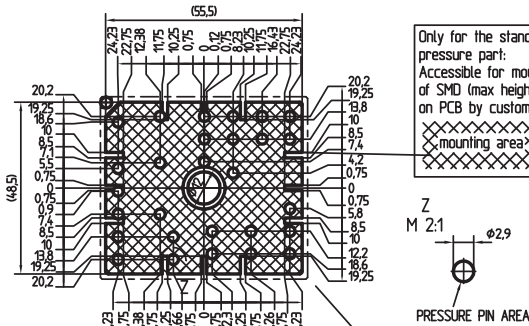


Fig. 24: Typ. CAL diode recovery charge

SKiIP 28TML12F4V1

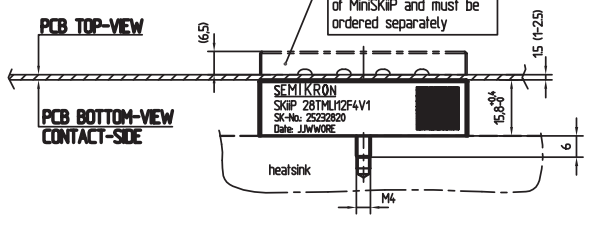
PCB PCB TOP-VIEW



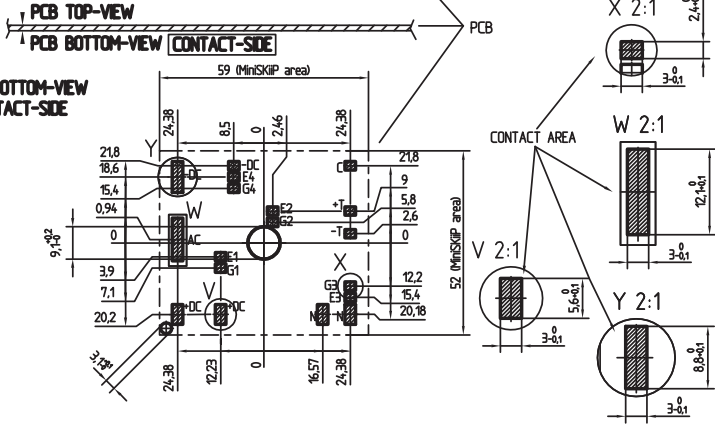
Only for the standard pressure part:
Accessible for mounting of SMD (max height 3.5) on PCB by customer

mounting area

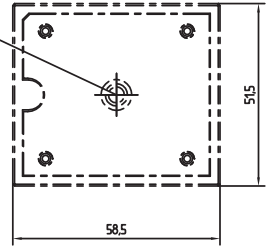
MiniSKiIP 2



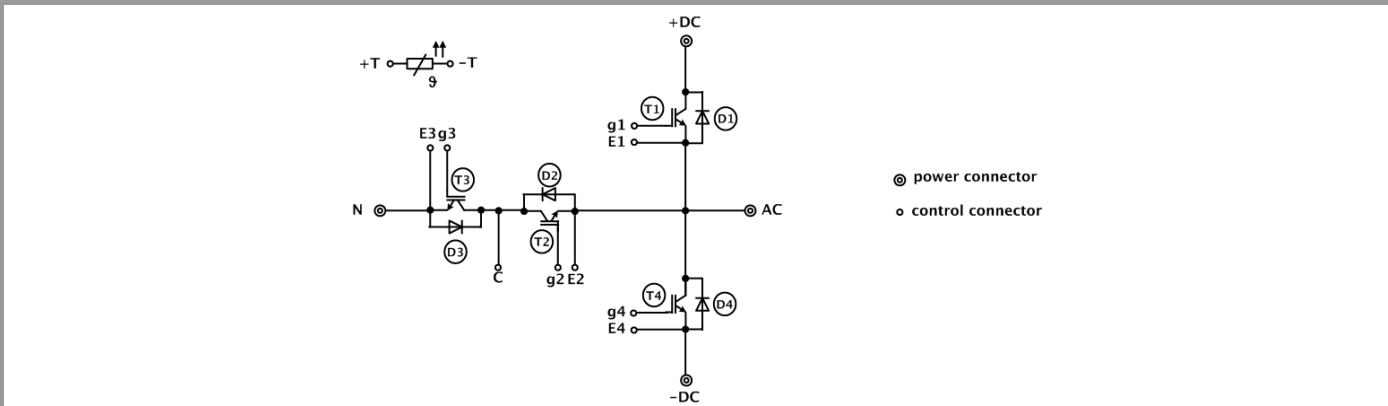
PCB TOP-VIEW PCB BOTTOM-VIEW CONTACT-SIDE



For mounting please follow the assembly instruction



pinout, dimensions



pinout

This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, Chapter IX

* The specifications of our components may not be considered as an assurance of component characteristics. Components have to be tested for the respective application. Adjustments may be necessary. The use of SEMIKRON products in life support appliances and systems is subject to prior specification and written approval by SEMIKRON. We therefore strongly recommend prior consultation of our staff.

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