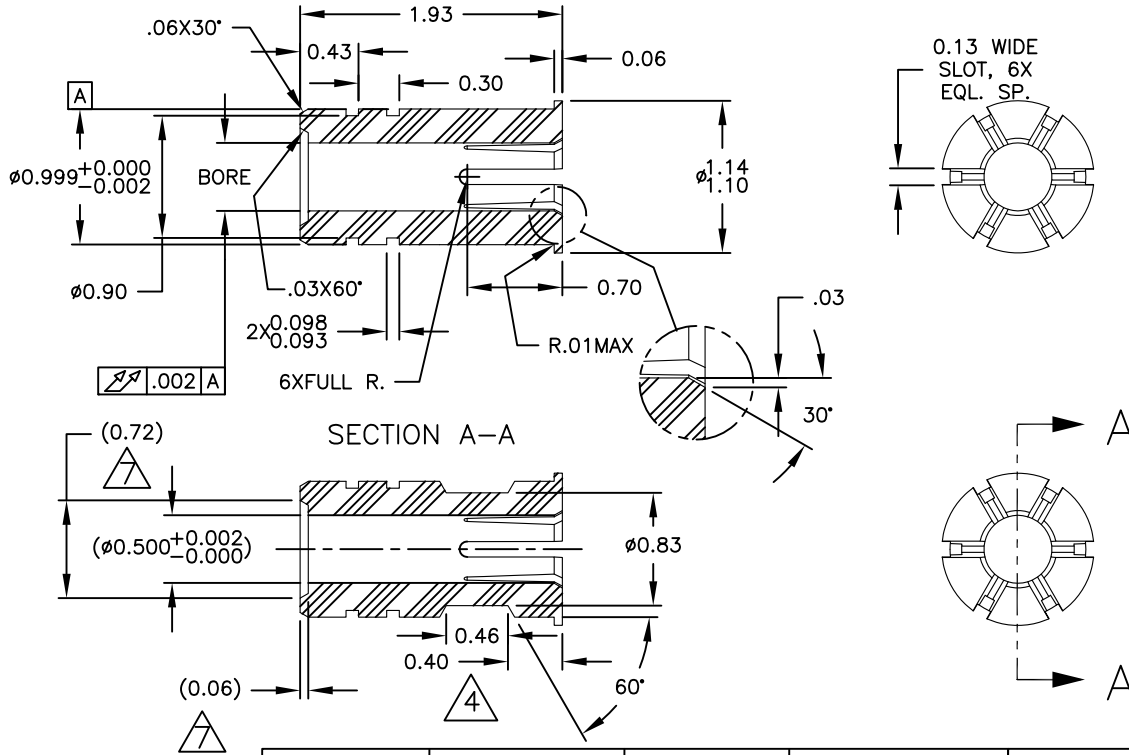


DASH NO.	APPLICATION		REVISIONS			
	NEXT ASSY.	USED ON	LTR	ECO#	DESCRIPTION	DATE
	n/a	HS35	H	9661	ADD -512, -551 & -591 DASH NO.	11/30/15



DASH NO.	BORE $\pm \frac{.002}{.000}$	GO GAGE	NO-GO GAGE	REF ONLY
-500	0.500	0.5000 (-)	0.5020 (-)	1/2 in.
-512	0.5125	0.5125 (-)	0.5145 (-)	13 mm
-551	0.552	0.5520 (-)	0.5540 (-)	14 mm
-591	0.591	0.5910 (-)	0.5930 (-)	15 mm
-625	0.625	0.6250 (-)	0.6270 (-)	5/8 in.
-630	0.631	0.6310 (-)	0.6330 (-)	16 mm
-709	0.7085	0.7085 (-)	0.7105 (-)	18 mm
-750	0.750	0.7500 (-)	0.7520 (-)	3/4 in.
-789	0.788	0.7880 (-)	0.7900 (-)	20 mm

NOTES:

- MATERIAL: PHILLIPS RYTON R4, BLACK, VIRGIN. ALT. MATERIAL: DELRIN 150
- INSIDE RADIUS, .015 MIN.
- GO/NO-GO GAGE PIN SIZES FOR INSPECTION REFERENCE
- THIS FEATURE APPLIES TO -500, -521, -551 AND -591.
- MUST INSPECT BORE SIZE PER 08202-001 PROCEDURE.
- OTHER DASH NUMBERS ARE ON SEPARATE DRAWINGS
- MAY BE MADE FROM 32044-TAB PART BY MACHINING THESE FEATURES ONLY. OTHERWISE COUNTERBORE FEATURE NOT REQUIRED.

MATERIAL/FINISH: See Notes	APPROVALS DRAWN KRB	DATE 02/07/07
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES, APPLY AND APPLY AFTER FINISH .XX ±.01 .XXX ±.005 ANGLES ±0° 30' ALL DIA. TO BE \odot WITHIN .010	APPR	
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TITLE BUSHING, INSULATOR, THRU
HS35

SIZE A	CAGE CODE 1RB90	DWG NO. 32043-TAB	REV. H
SCALE: NONE		FILE: 32043-TAB_H	SHEET 1 OF 1

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