

# SPECIFICATION FOR APPROVAL

Description	NTC THERMISTOR	
Type	MF72-10D20M	
Drawn		
Checked _		
Approve		

## 1. Description

The specification is applicable to MF72 NTC thermistors for inrush current depressing.

#### 2. Construct and dimension

#### 2.1 Construct

The coating of MF72 is black insulating resin.

## 2.2 Outline drawing.

Outline drawing and dimension(Unit:mm).

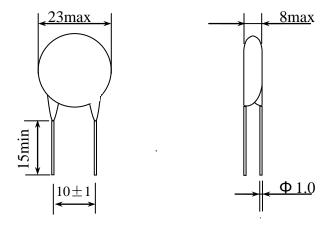


figure 1 Outline drawing and dimension

#### 3. Electrical Parameters

Nº	Name of parameters	Method of testing	Specification
1	Zero-power resistance $R_{25}$ ( $\Omega$ )	25±0. 1°C  Temperature: 25°C±0.1°C.  Measurements shall be made without self-heating of the devices.	10±20%
2	B-value (K)	B=( $\ln R_1/R_2$ ) / ( $1/T_1$ - $1/T_2$ ) $T_1$ = (25+273. 15) K $T_2$ = (85+273. 15) K $R_1$ — $T_1$ Resistance at 25 °C $R_2$ — $T_2$ Resistance at 85 °C	≥2700
3	Dissipation factor δ (mW/℃)	In stationary air of 25°C ±2°C	≈25
4	Thermal time constant <b>T</b> (s)	In stationary air of 25℃±2℃	≈110
5	Maximum current Imax(A)	In stationary air of 25°C±2°C 4.5A current	4. 5
6	Residual resistance at ${\rm Imax}(\Omega)$	is continuously applied to the thermistor (see figure 2)	≤0.8
7	Insulation resistance (M $\Omega$ )	In the trough of a 90° metallic V-block measure with a direct voltage of $100\pm15\mathrm{V}$	≥500

8	Voltage proof (V)	In the trough of a $90^{\circ}$ metallic V-block Frequency: $40{\sim}60\text{Hz}$ Time: $60\text{s}\pm5\text{s}$	no breakdown or flashover
9	$\begin{array}{ccc} \text{Maximum} & \text{permissible} \\ \text{capacitance} & C_{\text{max}} \\ & (\mu\text{F}) \end{array}$	In stationary air of $25^{\circ}\mathrm{C} \pm 2^{\circ}\mathrm{C}$ , AC 220V (see figure 3)	820

## 4. Environmental Performance

Nº	Item	Test method and condition	Specification
1	Rapid change of temperature	The thermistor shall be subjected to the procedure of test Na of IEC 60068-2-14 $T_A$ =-55 °C $T_B$ =+155 °C $t_1$ =30min The number of cycles is 5	No visible damage $\mid \Delta R/R \mid \leq 15\%$
2	Damp heat (cyclic)	The thermistor shall be subjected to the procedure of test Db of IEC 60068-2-30 The number of cycles is 1	$ \Delta R/R  \le 10\%$ no breakdown or flashover Insulation resistance $\ge 100M\Omega$
3	Storage in damp heat, steady state	The thermistor shall be subjected to the procedure of test Ca of IEC 60068-2-3 Temperature: $40\pm2^{\circ}\text{C}$ Humidity: $(93\pm3)$ %RH Time: 100h	visible damage $ \Delta R/R  \le 10\%$ no breakdown or flashover Insulation resistance $\ge 100M\Omega$

#### 5. Mechanical Performance

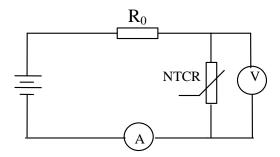
No	Item	Test method and condition	Specification
1	Resistance to soldering heat	The thermistor shall be subjected to the procedure of method 1A of test Tb of IEC 60068-2-20 Temperature of the solder bath: $260\pm5^{\circ}$ C Immersion time: $5\pm1$ s	No visible damage $\mid \Delta \text{ R/R} \mid \leq 5\%$
2	Robustness of terminations	The thermistor shall be subjected to the procedure of test U of IEC 60068-2-21 Test Ua <sub>1</sub> : tensile force—10N Test Ub: bending force—5N	No visible damage $\mid \Delta R/R \mid \leq 5\%$
3	Vibration	The thermistor shall be subjected to the procedure of test Fc of IEC 60068-2-6  Mounting mean: by body of resistance  Frequency: 10~500Hz  Swing: 0.75mm or 100m/s <sup>2</sup> Time: 6h	No visible damage $\mid \Delta \text{ R/R} \mid \leq 5\%$

4	Bump	The thermistor shall be subjected to the procedure of test Eb of IEC 60068-2-29  Mounting mean: by body of resistance acceleration: 250m/s <sup>2</sup>	No visible damage $\mid \Delta R/R \mid \leq 5\%$
		time of pulse: 6ms time of bump: 4000	

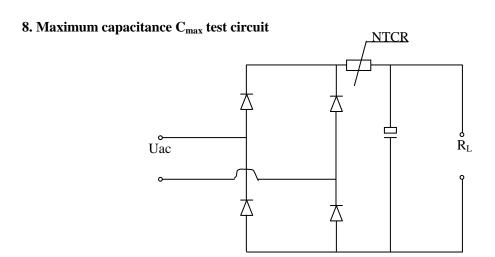
#### 6. Endurance test

Nº	Item	Test method and condition	Specification
1	Endurance at room temperature with applied continuous maximum current	Current: 4.5A Time: 1000h	No visible damage $\mid \Delta R/R \mid \leq 20\%$
2	Storage in dry heat	Temperature: +155°C Time: 1000h Storage at upper category temperature	No visible damage $\mid \Delta R/R \mid \leq 20\%$

## 7. Maximum current $I_{max}$ test circuit



 $figure 2 \quad Maximum \ current \ I_{max} \ test \ circuit$ 



#### 9. Character curve

## 9.1 R—T curve

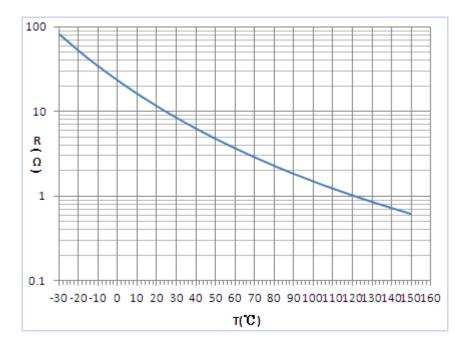


figure 4 R—T curve

#### 9.2 V—I curve

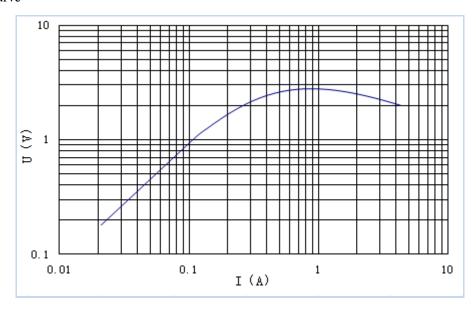


figure 5: V—I curve

## 9.3 Decreased maximum current $I_{\text{max}}$ curve

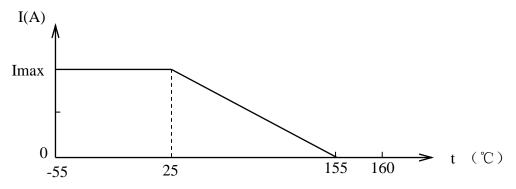


figure 6 Decreased maximum current  $I_{\text{max}}$  curve

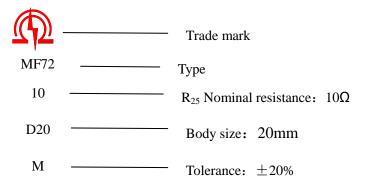
## 10. Marking example

## 10.1 Marking example



figure 7 Marking example

## 10.2 Marking note:



## 11. Approvals

#### 11.1 UL recognized



file #: E184918

#### 11.2 VDE authentication



file #: 40020558

#### 11.3 CQC recognized



file #: CQC09001034906

#### 12. Note

- 12.1 MF72series NTCR is designed for special usage. So it should only be used in specified status.
- 12.2 MF72 series NTCR should be used in specified environment. Otherwise it may cause the performance drop, even breakdown the product.
  - (1) Working current should not be over the specified parameter.
  - (2) Please avoid to use the product in caustic, volatile, flammable ambient and places near water, salt, oil. It is also prohibited to use the product under vacuum, low air pressure, high air pressure condition.
- 12.3 MF722 Series NTCR should be stored in the following condition:

Temp.  $-10^{\circ}$ C  $\sim +40^{\circ}$ C, Relative humidity <80%

And it should avoid sudden change of humidity, direct sunshine, caustic atmosphere, dust environment and mechanical destroy.

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