

## SPECIFICATION FOR APPROVAL

**Description** NTC THERMISTOR

**Type** MF72-1-18RM

**Drawn** \_\_\_\_\_

**Checked** \_\_\_\_\_

**Approve** \_\_\_\_\_

## 1. Description

The specification is applicable to MF72 NTC thermistors for inrush current depressing.

## 2. Construct and dimension

### 2.1 Construct

The coating of MF72 is black insulating resin.

### 2.2 Outline drawing.

Outline drawing and dimension(Unit:mm).

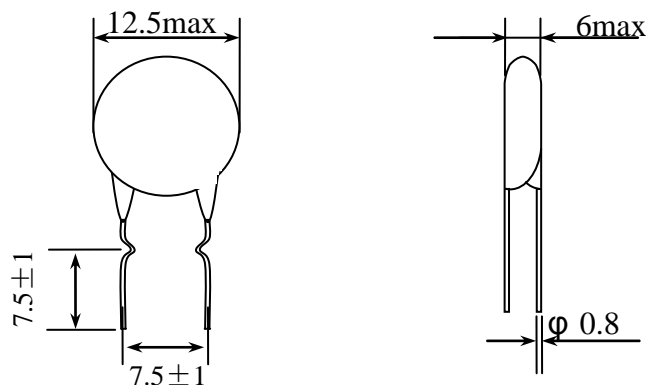


figure 1 Outline drawing and dimension

## 3. Electrical Parameters

No	Name of parameters	Method of testing	Specification
1	Zero-power resistance $R_{25}$ ( $\Omega$ )	$25 \pm 0.1^\circ\text{C}$ Temperature: $25^\circ\text{C} \pm 0.1^\circ\text{C}$ . Measurements shall be made without self-heating of the devices.	$18 \pm 20\%$
2	B-value (K)	$B = (\ln R_1 / R_2) / (1/T_1 - 1/T_2)$ $T_1 = (25 + 273.15) \text{ K}$ $T_2 = (85 + 273.15) \text{ K}$ $R_1$ — $T_1$ Resistance at $25^\circ\text{C}$ $R_2$ — $T_2$ Resistance at $85^\circ\text{C}$	$\geq 2600$
3	Dissipation factor $\delta$ (mW/ $^\circ\text{C}$ )	In stationary air of $25^\circ\text{C} \pm 2^\circ\text{C}$	$\approx 17$
4	Thermal time constant $\tau$ (s)	In stationary air of $25^\circ\text{C} \pm 2^\circ\text{C}$	$\approx 43$
5	Maximum current $I_{\text{max}}$ (A)	In stationary air of $25^\circ\text{C} \pm 2^\circ\text{C}$ 1.5A current is continuously applied to the thermistor (see figure 2)	1.5
6	Residual resistance at $I_{\text{max}}$ ( $\Omega$ )		$\leq 1.0$
7	Insulation resistance (M $\Omega$ )	In the trough of a $90^\circ$ metallic V-block measure with a direct voltage of $100 \pm 15\text{V}$	$\geq 500$

8	Voltage proof (V)	In the trough of a 90° metallic V-block Frequency: 40~60Hz Time: 60s ± 5s	no breakdown or flashover
9	Maximum permissible capacitance $C_{max}$ ( $\mu\text{F}$ )	In stationary air of $25^{\circ}\text{C} \pm 2^{\circ}\text{C}$ , AC 220V (see figure 3)	220

#### 4. Environmental Performance

No	Item	Test method and condition	Specification
1	Rapid change of temperature	The thermistor shall be subjected to the procedure of test Na of IEC 60068-2-14 $T_A = -55^{\circ}\text{C}$ $T_B = +155^{\circ}\text{C}$ $t_1 = 30\text{min}$ The number of cycles is 5	No visible damage $ \Delta R/R  \leq 15\%$
2	Damp heat (cyclic)	The thermistor shall be subjected to the procedure of test Db of IEC 60068-2-30 The number of cycles is 1	$ \Delta R/R  \leq 10\%$ no breakdown or flashover Insulation resistance $\geq 100\text{M}\Omega$
3	Storage in damp heat, steady state	The thermistor shall be subjected to the procedure of test Ca of IEC 60068-2-3 Temperature: $40 \pm 2^{\circ}\text{C}$ Humidity: $(93 \pm 3)\% \text{RH}$ Time: 100h	visible damage $ \Delta R/R  \leq 10\%$ no breakdown or flashover Insulation resistance $\geq 100\text{M}\Omega$

#### 5. Mechanical Performance

No	Item	Test method and condition	Specification
1	Resistance to soldering heat	The thermistor shall be subjected to the procedure of method 1A of test Tb of IEC 60068-2-20 Temperature of the solder bath: $260 \pm 5^{\circ}\text{C}$ Immersion time: $5 \pm 1\text{s}$	No visible damage $ \Delta R/R  \leq 5\%$
2	Robustness of terminations	The thermistor shall be subjected to the procedure of test U of IEC 60068-2-21 Test $U_{a1}$ : tensile force—10N Test $U_b$ : bending force—5N	No visible damage $ \Delta R/R  \leq 5\%$
3	Vibration	The thermistor shall be subjected to the procedure of test Fc of IEC 60068-2-6 Mounting mean: by body of resistance Frequency: 10~500Hz Swing: 0.75mm or $100\text{m/s}^2$ Time: 6h	No visible damage $ \Delta R/R  \leq 5\%$

4	Bump	The thermistor shall be subjected to the procedure of test Eb of IEC 60068-2-29 Mounting mean: by body of resistance acceleration: $250\text{m/s}^2$ time of pulse: 6ms    time of bump: 4000	No visible damage $ \Delta R/R  \leq 5\%$
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**6. Endurance test**

No	Item	Test method and condition	Specification
1	Endurance at room temperature with applied continuous maximum current	Current: 1.5A Time: 1000h	No visible damage $ \Delta R/R  \leq 20\%$
2	Storage in dry heat	Temperature: $+155^\circ\text{C}$ Time: 1000h Storage at upper category temperature	No visible damage $ \Delta R/R  \leq 20\%$

**7. Maximum current  $I_{\text{max}}$  test circuit**

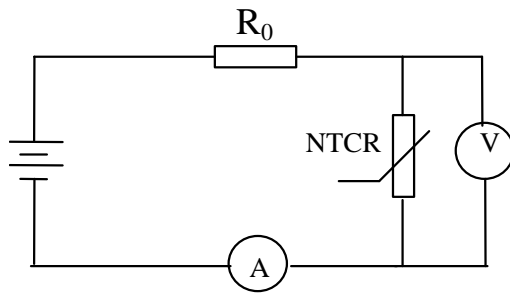


figure2 Maximum current  $I_{\text{max}}$  test circuit

**8. Maximum capacitance  $C_{\text{max}}$  test circuit**

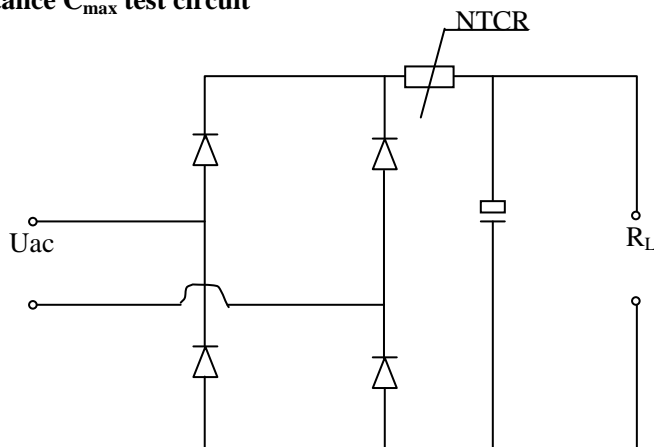


figure 3 Maximum capacitance  $C_{\text{max}}$  test circuit

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## 9. Character curve

### 9.1 R—T curve

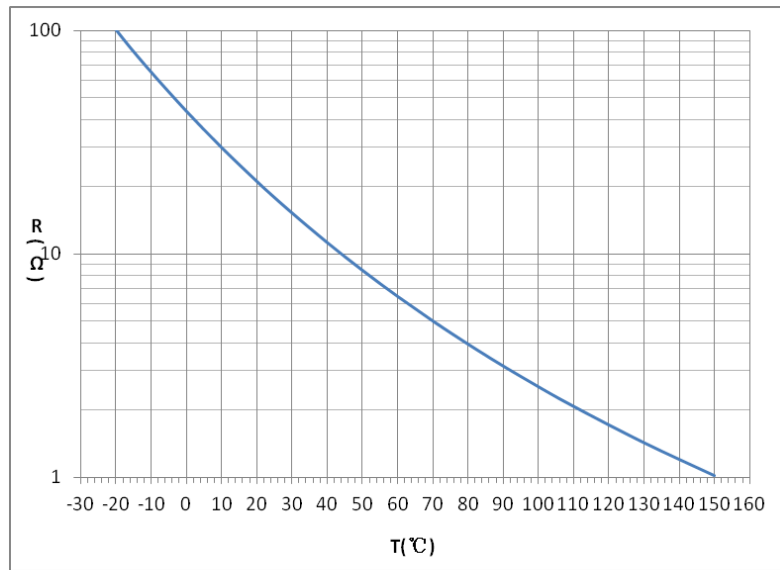


figure 4 R—T curve

### 9.2 V—I curve

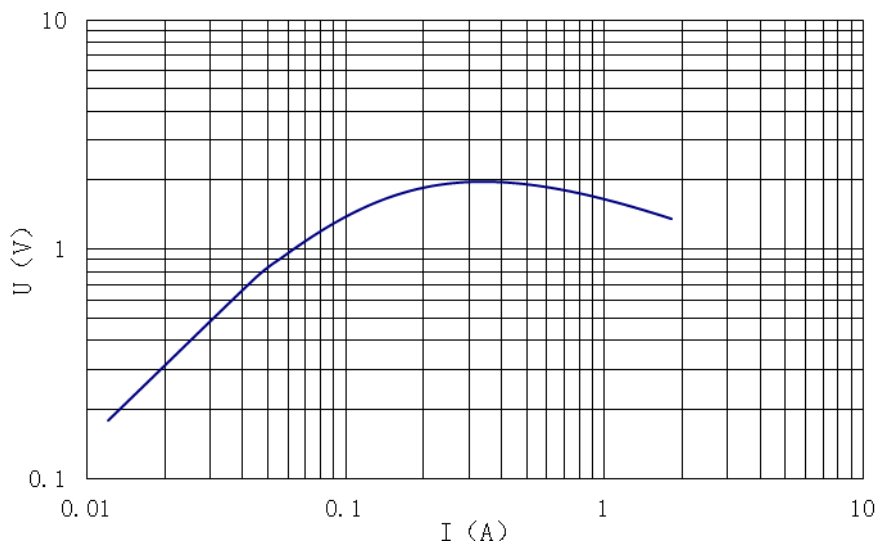


figure 5: V—I curve

9.3 Decreased maximum current  $I_{\max}$  curve

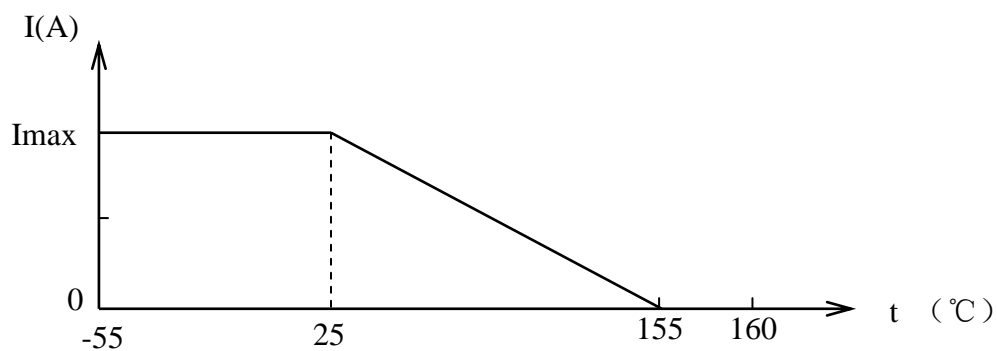


figure 6 Decreased maximum current  $I_{\max}$  curve

10. Marking example

10.1 Marking example



18RM

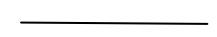
figure 7 Marking example

10.2 Marking note:



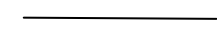
Trade mark

18R



$R_{25}$  Nominal resistance:  $12\Omega$

M



Tolerance:  $\pm 20\%$

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## 11. Approvals

### 11.1 VDE authentication



file #: 40020558

### 11.2 CQC recognized



file #: CQC09001034906

## 12. Note

12.1 MF72 series NTCR is designed for special usage. So it should only be used in specified status.

12.2 MF72 series NTCR should be used in specified environment. Otherwise it may cause the performance drop, even breakdown the product.

(1) Working current should not be over the specified parameter.

(2) Please avoid to use the product in caustic、volatile、flammable ambient and places near water、salt、oil. It is also prohibited to use the product under vacuum, low air pressure, high air pressure condition.

12.3 MF72 Series NTCR should be stored in the following condition:

Temp.  $-10^{\circ}\text{C} \sim +40^{\circ}\text{C}$ , Relative humidity  $<80\%$

And it should avoid sudden change of humidity, direct sunshine, caustic atmosphere, dust environment and mechanical destroy.

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