





## NARG105/107 Series

Numeric Display/ Bi-Color Type/Case Size 22.8 x 33.0 mm

#### **Features**

Case Size  22.8 x 33.0 mm (W x H)  Product features  Bi-Color  Each color has anode common.  A black case and a gray case are available.  Lead–free soldering compatible  RoHS compliant
· Each color has anode common. · A black case and a gray case are available. · Lead–free soldering compatible
Trone compliant
Peak wavelength Green : 570nm  Red : 660nm
Number of Digit 1 Digit
Segment Shape Arrow Feather Type
Character Height 25.4 mm
Die materials Green : GaP  Red : GaAlAs
Soldering methods TTW (Through The Wave) soldering and manual soldering
ESD More than 2kV(HBM)
Packing Tray

## **Recommended Applications**

Amusement Equipment, Electric Household Appliances, Other General Applications

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#### **Emitted Color**

			Emitted Color	1 Chip/ Segment
NARG105 NA	NADC407	GaP	Green	1
	NARG107	GaAsP	Red	2 1

<sup>1</sup> Segment NO. a, b, c, d, e, f,  $g: 2 \ \text{chips}$  / Segment

Segment NO. D.P: 1 chip / Segment

#### Absolute Maximum Ratings

(Ta=25)

		Absolute Maximum Ratings				
lta-m-	Symbol	Green		Red		
Item		Chip / Segment				Unit
		2	1	2	1	
Power Dissipation <sup>2</sup>	Pd	96	48	80	40	mW/seg
Forward Current <sup>2</sup>	I <sub>F</sub>	20		20		mA/seg
Pulse Forward Current 2, 3	I <sub>FRM</sub>	4	0	4	0	mA/seg
Derating	I <sub>F</sub>	0.	33	0.3	33	mA/
(Ta=25 or higher)	I <sub>FRM</sub>	0.	67	0.0	67	mA/
Reverse Voltage	$V_R$	8	4	8	4	V
Operating Temperature	T <sub>opr</sub>	-30 ~	<del>-</del> +70	-30 ~	+70	
Storage Temperature	T <sub>stq</sub>	-30 ~	<b>+80</b>	-30 ~	+80	

<sup>2</sup> When bi-color LEDs are driven simultaneously, the above ratings is the total of Pd,  $I_F$  and  $I_{FRM}$  values.

#### **Bectro-Optical Characteristics**

(Ta=25)

			Characteristics					
		Symbol	0	Gr	een	R	led	l luit
Item	Conditions				Chip /	Segment		Unit
				2	1	2	1	
Luminous Intensity	I _10m A		MIN.	2.0	1.0	2.0	1.0	mod/coa
Luminous Intensity	I <sub>F</sub> =10mA	I <sub>V</sub>	TYP.	4.0	2.0	4.0	2.0	mcd/seg
Forward Voltage	I <sub>F</sub> =10mA V <sub>F</sub>	TYP.	4.0	2.0	3.4	1.7	Wood	
		VF	MAX.	4.8	2.4	4.0	2.0	V/seg
Reverse Current -		- I <sub>R</sub>	MAY	100	100	100	100	\$/
	-		I <sub>R</sub> MAX.	(V <sub>R</sub> =8V)	(V <sub>R</sub> =4V)	(V <sub>R</sub> =8V)	(V <sub>R</sub> =4V)	μ A/seg
Peak Wavelength	I⊫10mA	р	TYP.	57	70	66	60	nm
Spectral Line Half Width	I <sub>F</sub> =10mA		TYP.	3	0	3	0	nm

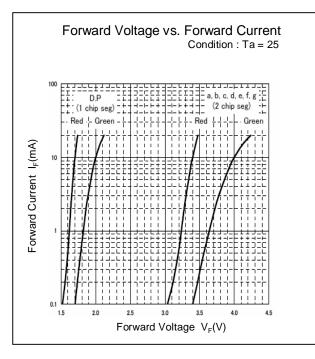
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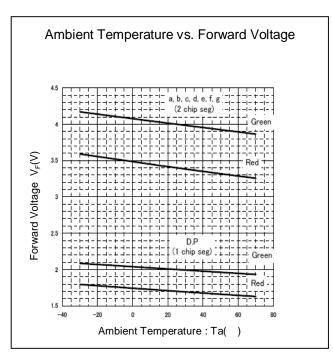
<sup>3</sup>  $I_{FRM}$  Measurement condition : Duty 1/2, f = 500Hz

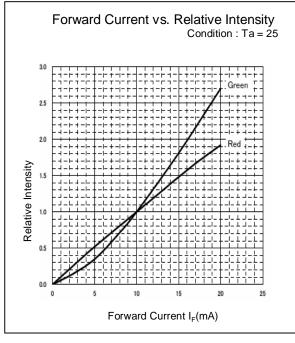


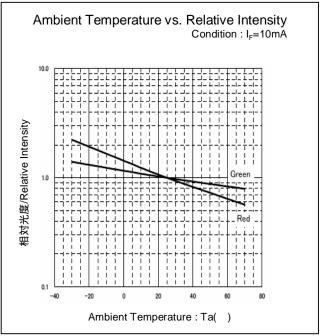


#### **Technical Data**







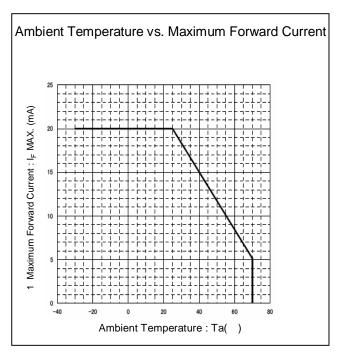


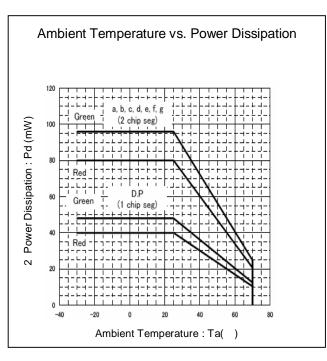
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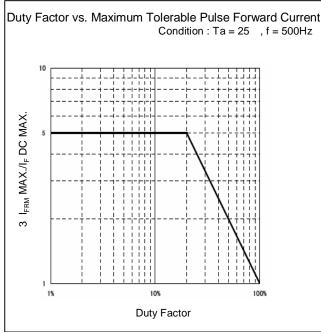




#### **Technical Data**







#### Notes

1, 2, 3 When bi-color LEDs are driven simultaneously, the ratings of these description graphs is the total of  $\rm I_F~Max.$ , Pd and  $\rm I_{FRM}~Max./I_F~DC~MAX.$  values.

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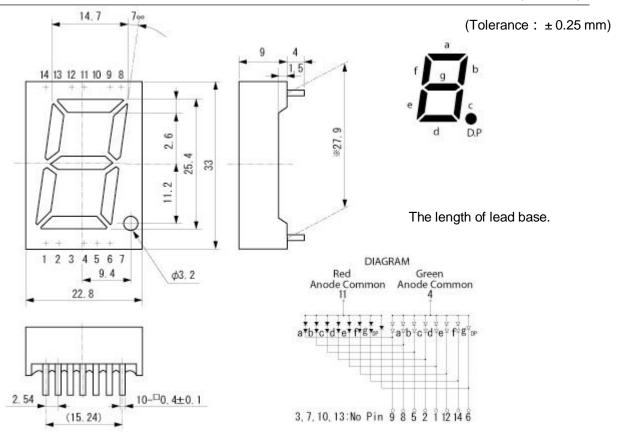


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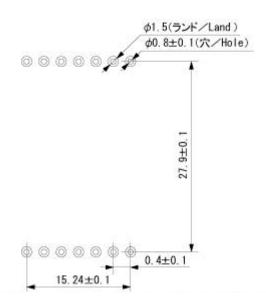
#### Package Dimensions

(Unit: mm)



## Recommended Soldering Pattern

(Unit: mm)



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## TTW (Through The Wave) soldering Conditions

Pre-heating	100 60 s	(MAX.) Resin surface temperature (MAX.)	
Solder Bath Temp.	265	(MAX.)	
Dipping Time	5 s	(MAX.)	
Position	At least 2.0 mm away from the root of lead		

- 1) The dip soldering process shall be 2 times maximum.
- 2) The product shall be cooled to normal temperature before the second dipping process.

## Manual Soldering Conditions

Iron tip temp.	400	(MAX.) (30 W Max.)
Soldering time and frequency	3 s 2 times	(MAX.) s (MAX.)
Position	At least 2.	0 mm away from the root of lead

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## Reliability Testing Result

Reliability Testing Result	Applicable Standard	Testing Conditions	Duration	Failure
Room Temp. Operating Life	⊟AJED- 4701/100(101)	Ta = 25 , IF = Maxium Rated Current/seg	1,000 h	0/10
Resistance to Soldering Heat	⊟AJED- 4701/300(302)	260 ± 5 , 3mm from package base	10s	0/10
Temperature Cycling	⊟AJED- 4701/100(105)	Minimum Rated Storage Temperature(30min)  ~ Normal Temperature(15min)  ~ Maximum Rated Storage Temperature(30min)  ~ Normal Temperature(15min)	5 cycles	0/10
Wet High Temp. Storage Life	EIAJED- 4701/100(103)	$Ta = 60 \pm 2$ , $RH = 90 \pm 5\%$	1,000 h	0/10
High Temp. Storage Life	EIAJED- 4701/200(201)	Ta = Maximum Rated Storage Temperature	1,000 h	0/10
Low Temp. Storage Life	⊟AJED- 4701/200(202)	Ta = Minimum Rated Storage Temperature	1,000 h	0/10
Lead Tension	EIAJED- 4701/400(401)	5N,1time	10s	0/10
Vibration, Variable Frequency	EIAJED- 4701/400(403)	98.1m/s <sup>2</sup> (10G), 100 ~ 2KHz sweep for 20min., XYZ each direction	2 h	0/10
Lead Bend	EIAJED- 4701/400(401)	2.5N, 0 ° 90 °	Twice	0/10
Shock	JSC 7201 A-8	It falls on wood engraving from height of 75cm.	3 times	0/10

## Failure Criteria

Items	Symbols	Conditions	Failure criteria
Luminous Intensity	lv	IFValue of each product Luminous Intensity	Testing Min. Value < Spec. Min. Value x 0.5
Forward Voltage	VF	IFValue of each product Forward Voltage	Testing Max. Value Spec. Max. Value x 1.2
Reverse Current	<b>I</b> R	VR = Maximum Rated Reverse Voltage V	Testing Max. Value Spec. Max. Value x 2.5
Cosmetic Appearance	-	-	Occurrence of notable decoloration, deformation and cracking

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