SAFETY DATA SHEET



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation

Lötzinn ECOLOY® TC

of the mixture

Synonyms Lötzinn ECOLOY® TC (Sn, Cu 0,5-0,9%) * Lötzinn ECOLOY® TC 300 (Sn, Cu 2,5-3,5%)

Issue date 02-September-2013

Version number 1.0

Revision date 19-September-2013
Supersedes date 09-September-2013
Product use Consumer use

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Metal alloy for soft solder

Uses advised against None known

1.3. Details of the supplier of the safety data sheet

Company name STANNOL GmbH

Address Oskarstr. 3-7

42283 Wuppertal

Germany

 Contact person
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Contact person HSE-BBS@bayer.com

Emergency telephone +49 (0) 202 585 129 (8:00 a.m. – 4:00 p.m. (MET))

number

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Directive 67/548/EEC or 1999/45/EC as amended

Remark: The classification for this article has been derived with the use of the regulations for mixtures.

Hazard summary

Physical hazardsNot classified for physical hazards. **Health hazards**Not classified for health hazards.

Environmental hazards Not classified for hazards to the environment.

Specific hazards Not available.

Main symptoms Not available.

2.2. Label elements

Label according to Directive 67/548/EEC or 1999/45/EC as amended

EC number -

EC label Not available.
 R-phrases Not available.
 S-phrases Not available.
 Authorisation number Not available.

Supplemental label information Remark: As an article, this product has not to be labelled pursuant to current EU-regulation.

2.3. Other hazards Not assigned.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Material name: Lötzinn ECOLOY® TC

SDS UK

1/6

Chemical name		%	CAS-No. / EC No.	REACH Registration No.	INDEX No.	Notes
Tin		96.5 - 99.9	7440-31-5 231-141-8	-	-	#
Classification:	DSD: -		201 111 0			
	CLP: -					
Copper Metal		0.5 - 3.5	7440-50-8 231-159-6	-	-	
Classification:	DSD: -					
	CLP: -					

CLP: Regulation No. 1272/2008. DSD: Directive 67/548/EEC.

PBT: persistent, bioaccumulative and toxic substance. vPvB: very persistent and very bioaccumulative substance.

#: This substance has been assigned Community workplace exposure limit(s).

SECTION 4: First aid measures

General information Not available.

4.1. Description of first aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Rinse skin with water/shower. Get medical attention if irritation develops and persists. For hot

> product: Immediately immerse in or flush affected area with large amounts of cold water to dissipate heat. Cover with clean cotton sheeting or gauze and get prompt medical attention.

Eye contact Remove contact lenses, if present and easy to do. Rinse immediately with plenty of water, also

under the eyelids. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical advice/attention if you feel unwell.

4.2. Most important symptoms and effects, both acute and

delayed

Not available.

4.3. Indication of any immediate medical attention and special treatment needed Treat symptomatically. Symptoms may be delayed.

SECTION 5: Firefighting measures

General fire hazards Not available.

5.1. Extinguishing media

Suitable extinguishing

Use fire-extinguishing media appropriate for surrounding materials.

Unsuitable extinguishing

media

media

Water, CO2 or Foam

5.2. Special hazards arising

from the substance or mixture

The product itself does not burn. Hot melt

5.3. Advice for firefighters

Special protective equipment for firefighters Firefighters should wear full protective clothing including self contained breathing apparatus.

Special fire fighting

procedures

Water runoff can cause environmental damage.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency Keep unnecessary personnel away. Ensure adequate ventilation. Wear appropriate protective

personnel

equipment and clothing during clean-up.

For emergency responders Not available.

6.2. Environmental precautions Contact local authorities in case of spillage to drain/aquatic environment. Avoid discharge into

drains, water courses or onto the ground.

6.3. Methods and material for containment and cleaning up

Remove material, as much as possible, using mechanical equipment. Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. For waste disposal, see section 13.

Material name: Lötzinn ECOLOY® TC 8460 Version No.: 1.0 Revision date: 19-September-2013 Issue date: 02-September-2013 6.4. Reference to other

sections

For personal protection, see section 8. For waste disposal, see section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe

handling

Use only with adequate ventilation. Avoid prolonged exposure. Avoid release to the environment.

Use care in handling/storage.

7.2. Conditions for safe storage, including any incompatibilities

Store in a dry place. Store in original tightly closed container. Use care in handling/storage. Store

in accordance with local/regional/national/international regulation.

7.3. Specific end use(s) Not available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

UK. EH40 Workplace Exposure Limits (WELs)

Components	Туре	Value	Form
Copper Metal (7440-50-8)	STEL	2 mg/m3	Inhalable dusts and mists.
	TWA	1 mg/m3	Inhalable dusts and mists.
		0.2 ma/m3	Fume.

EU. Indicative Exposure Limit Values in Directives 91/322/EEC, 2000/39/EC, 2006/15/EC, 2009/161/EU

Components Type Value Tin (7440-31-5) TWA 2 mg/m3

Biological limit values No biological exposure limits noted for the ingredient(s).

Recommended monitoring

procedures

Follow standard monitoring procedures.

8.2. Exposure controls

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Provide adequate general and local exhaust ventilation.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical goggles are recommended.

Skin protection

- Hand protection Wear protective gloves. Leather gloves.

- Other Personal protection equipment should be chosen according to the CEN standards and in

discussion with the supplier of the personal protective equipment. Normal work clothing (long

sleeved shirts and long pants) is recommended.

Respiratory protection When workers are facing concentrations above the exposure limit they must use appropriate

certified respirators.

Thermal hazards Thermally protective gloves are recommended. If contact with forearms is likely, wear

gauntlet-style gloves. Avoid contact with molten material.

Hygiene measures Avoid contact with skin. When using, do not eat, drink or smoke. Handle in accordance with good

industrial hygiene and safety practices. Avoid contact with eyes.

Environmental exposure

controls

Not available.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state Solid. **Form** barren, Roll. Colour Metallic Odour Odourless. Odour threshold Not available. Not applicable.

227 - 310 °C (440.6 - 590 °F) Melting point/freezing point

Initial boiling point and boiling

range

pН

Not available.

Flash point Not applicable. Not applicable. **Evaporation rate**

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Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower No.

Not available.

(%)

Flammability limit - upper

(%)

Not available.

Vapour pressureNot applicable.Vapour densityNot applicable.Relative densityNot available.Solubility(ies)insolublePartition coefficientNot available.

(n-octanol/water)

Decomposition temperature

Viscosity

Explosive properties

Oxidizing properties

Not available.

Not available.

Not available.

9.2. Other information

Density 7.00 - 9.00 g/ml @ 20 °C

SECTION 10: Stability and reactivity

10.1. Reactivity Strong oxidizing agents.

10.2. Chemical stability Material is stable under normal conditions.

10.3. Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

10.4. Conditions to avoid None under normal conditions.10.5. Incompatible materials Acids. Chlorine.

10.6. Hazardous Not available.

decomposition products

SECTION 11: Toxicological information

General information Not available.

Information on likely routes of exposure

IngestionNot available.InhalationNot available.Skin contactNot available.Eye contactNot available.SymptomsNot available.

11.1. Information on toxicological effects

Components Species Test results

Copper Metal (7440-50-8)

Acute Dermal

LD50 Rat > 2000 mg/kg, OECD Guideline 402

Oral

LD50 Rat > 2500 mg/kg, OECD Guideline 401

Skin corrosion/irritation Not available. Serious eve damage/irritation Not available. Respiratory sensitisation Not available. Skin sensitisation Not available. Germ cell mutagenicity Not available. Carcinogenicity Not available. Reproductive toxicity Not available. Specific target organ toxicity -Not available.

single exposure

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Specific target organ toxicity -

repeated exposure

Not available.

Not available. **Aspiration hazard** Mixture versus substance Not available.

information

Not available. Other information

SECTION 12: Ecological information

Not expected to be harmful to aquatic organisms. 12.1. Toxicity

12.2. Persistence and

No data is available on the degradability of this product.

degradability

12.3. Bioaccumulative potential Not available. **Partition coefficient** Not available

n-octanol/water (log Kow)

Bioconcentration factor (BCF) Not available. 12.4. Mobility in soil Not available.

12.5. Results of PBT

Not a PBT or vPvB substance or mixture.

and vPvB assessment

12.6. Other adverse effects Not available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste Dispose of in accordance with local regulations.

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. **EU** waste code The Waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Disposal methods/information Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

SECTION 14: Transport information

ADR

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I

Not listed

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex II

Not listed.

Regulation (EC) No. 850/2004 on persistent organic pollutants, Annex I as amended

Not listed.

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 1 as amended

Not listed.

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 2 as amended Not listed

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex I, part 3 as amended

Regulation (EC) No. 689/2008 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(1) Candidate List as currently published by ECHA

Not listed.

Authorisations

Material name: Lötzinn ECOLOY® TC SDS UK

Regulation (EC) No. 143/2011 Annex XIV Substances Subject to Authorisation

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work

Not regulated.

Directive 92/85/EEC: on the safety and health of pregnant workers and workers who have recently given birth or are breastfeeding

Not regulated.

Other EU regulations

Directive 96/82/EC (Seveso II) on the control of major-accident hazards involving dangerous substances

Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work Not regulated.

Directive 94/33/EC on the protection of young people at work

Not regulated.

Other regulations The product is classified and labelled in accordance with EC directives or respective national

laws. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006. The product does not need to be labelled in accordance with EC directives or respective national

laws.

National regulations Not available.

15.2. Chemical safety

No Chemical Safety Assessment has been carried out.

assessment

SECTION 16: Other information

List of abbreviations Not available. References Not available. Information on evaluation Not available.

method leading to the classification of mixture

Full text of any statements or R-phrases and H-statements

None

under Sections 2 to 15

Training information Not available.

Disclaimer The information in the sheet was written based on the best knowledge and experience currently

available.

SDS sections updated This document has undergone significant changes and should be reviewed in its entirety.

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