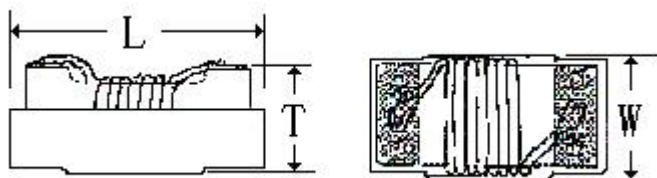
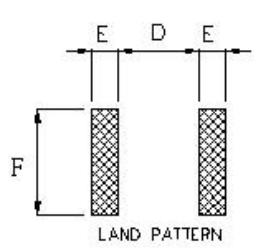


SHAPE & DIMENSION (UNIT:mm)


CODE	L	W	T	E	F	D
DIMENSION	2.92MAX	2.70MAX	2.23MAX	1.02Typ.	2.54Typ.	1.27Typ.

Marking Code:	Size:	Color:	typeface:
PAD LAYOUT(MM):		ELEGREICAL SCHEMATIC:	
 <p>LAND PATTERN</p>			

ELEGREICAL SPECIFICATION

MEAS. ITEM	SPEC.				TEST FREQ.	CONDITIONS
L	33	μH	±	10%	2.50MHz/0.5V	Ta=25°C, I_{dc}=0A HP4286A
Q	10		Min		2.50MHz/0.5V	HP4286A
DCR	7.0	Ω	Max			Ta=25°C 502BC
I_{sat}	200	mA	Max			Δ ≤ 40°C VR116+VR7210
SRF	12	MHz	Min			E5071C ENA

GENERAL SPECIFICATION

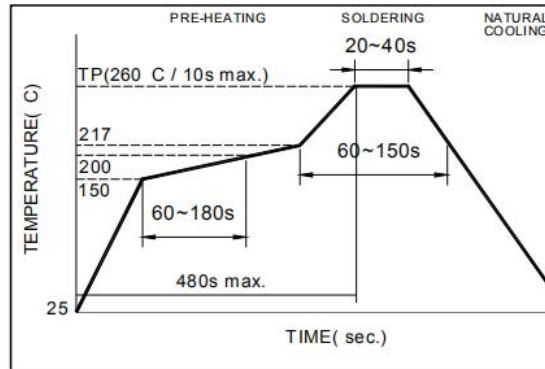
Electrical specifications :	at 25°C
Operation Temperature:	-40~+125°C
Storage Temperature:	-40~+125°C

Reliability Test

No.	Item	Specification	Test Method
1	Temperature Shock.	Appearance: No damage. Inductance: within $\pm 10\%$ of initial.	Temperature: $-25\pm 2^{\circ}\text{C} \sim +105\pm 2^{\circ}\text{C}$ Kept for 30 minutes. Transition time : 5 minutes. 100 Cycles.
2	Humidity Resistance.	Appearance: No damage. Inductance: within $\pm 10\%$ of initial.	Temperature: $40\pm 2^{\circ}\text{C}$. Relative Humidity: 90%. Duration: 500 +4/-0 hours.
3	High Temperature Resistance.	Appearance: No damage. Inductance: within $\pm 10\%$ of initial.	Temperature: $105\pm 2^{\circ}\text{C}$. Duration: 1000 +4/-0 hours.
4	Low Temperature Resistance.	Appearance: No damage. Inductance: within $\pm 10\%$ of initial.	Temperature: $-25\pm 2^{\circ}\text{C}$. Duration: 1000 +4/-0 hours.
5	Vibration test.	Appearance: No damage. Inductance: within $\pm 10\%$ of initial.	Oscillation Frequency: 10Hz to 55Hz to 10Hz in 60 seconds as a period. Total amplitude: 1.5mm. Testing Time: a period of 2 hours in each 3 mutually perpendicular directions (total of 6 hours).
6	Solderability Heat test.	Appearance: No damage. Inductance: within $\pm 10\%$ of initial.	Solder temperature: $260 +0/-5^{\circ}\text{C}$. Duration: 5 sec. Allowed reflow time: 2 times.
7	Solderability test.	90% or more of electrode area shall be coated by new solder.	Preheating: 160°C , 60sec. Solder temperature: $245\pm 5^{\circ}\text{C}$. Duration : 5 sec.
8	Flexure Strength.	No visible mechanical damage.	Flexure: 2mm. Pressurizing Speed: 0.5mm/sec. Keep time: 30 ± 1 sec.
9	Terminal Strength.	No visible mechanical damage.	Force: 0.45Kg for 0603 series. Force: 0.9Kg for 0805 series. Force: 1.8Kg for 1008 series above. Keep time: 5 sec, X,Y direct.

SOLDERING CONDITIONS

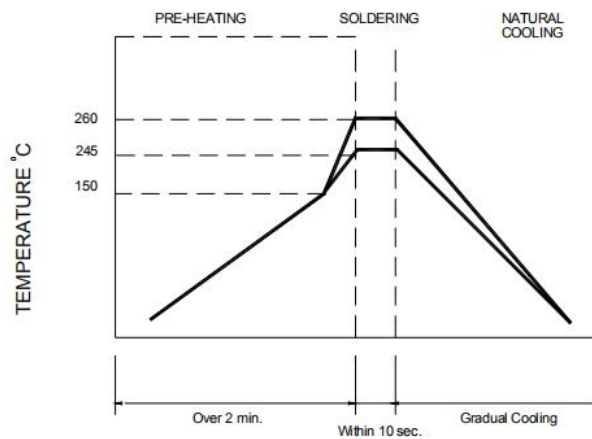
**Figure 1.
Re-flow
Soldering (Lead
Free)**



Note:

- Preheat circuit and products to 150°C
- 260°C tip temperature (max)
- Reflow times: no more than 2 times
- Solder paste thickness: the best 0.08mm is, but max is 0.1mm

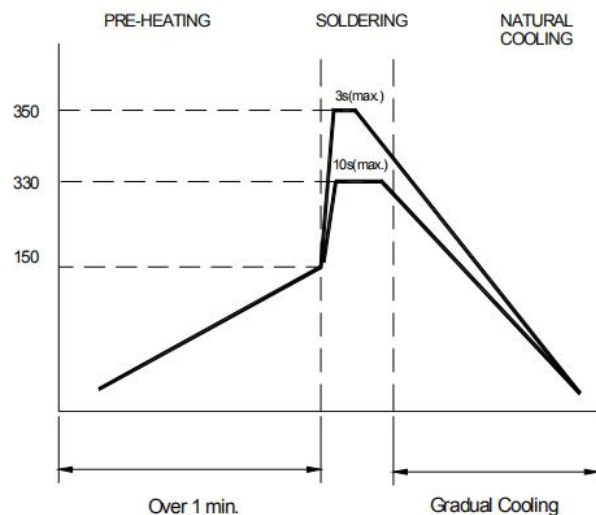
**Figure 2.
Wave Soldering**



Note :

- Never contact the ceramic with the iron tip
- 1.0mm tip diameter (max)

**Figure 3.
Hand Soldering**

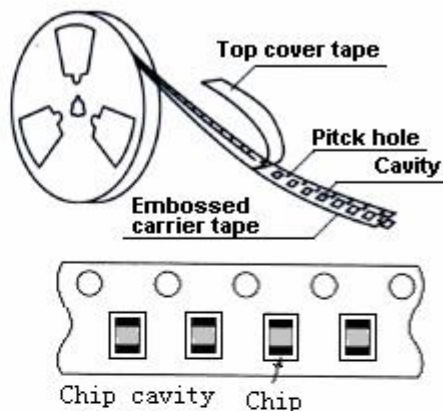
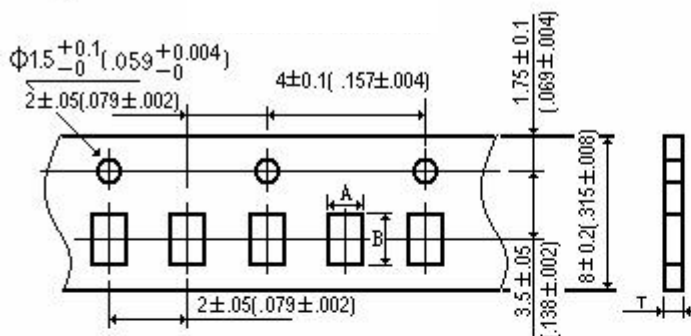
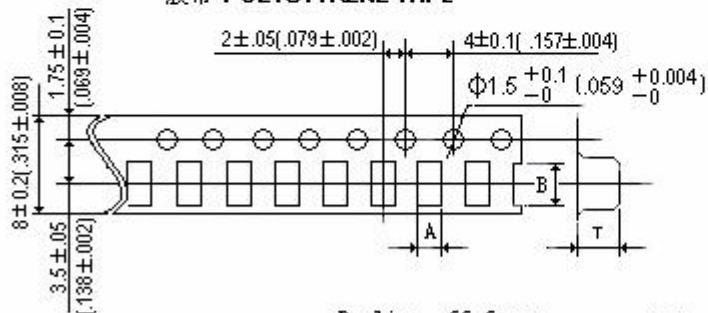
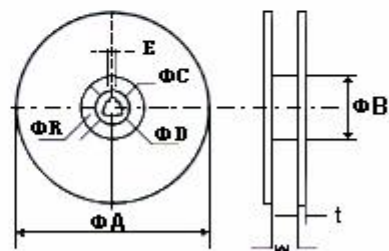


Note:

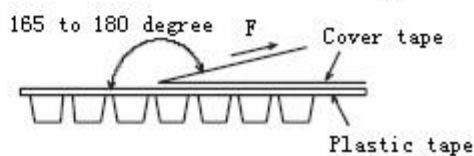
- Use a 20 watt soldering iron with tip diameter of 1.0mm
- Limit soldering time to 3 sec.

TEST DATA FOR PREPRODUCTION SAMPLE

TEST RESOLUTION				DIMENSION (Unit: mm)		
MEAS.	L	D.C.R	Q	L	W	T
ITEM	uH	Ω		mm	mm	mm
SPEC.	33	7.0	10	2.92MAX	2.70Max	2.23Max
	±					
	10%	Max	Min			
TEST FREQ.	2.5MHz/ 0.5V	at 25	2.5MHz/ 0.5V			
1	32.95	5.97	13.0	2.83	2.44	2.04
2	33.11	5.96	12.0	2.83	2.45	2.03
3	32.99	5.98	13.0	2.82	2.44	2.05
4	33.10	5.99	14.0	2.83	2.43	2.04
5	33.13	5.97	14.0	2.81	2.43	2.03
6	33.12	5.96	14.0	2.83	2.44	2.04
7	33.16	5.97	13.0	2.81	2.43	2.05
8	33.16	5.97	13.0	2.82	2.44	2.05
9	32.96	5.97	12.0	2.82	2.43	2.04
10	32.89	5.99	13.0	2.82	2.45	2.05
AVG.	33.06	5.97	13.10	2.82	2.44	2.04
R	0.27	0.03	2.00	0.02	0.02	0.02

PACKAGING
Tape

胶带 POLYSTYRENE TAPE

Reel Dimensions


Peeling off force
 Pull strength
 0402~1210:20g~80g
 Speed of peeling off:
 300mm/min \pm 10%



PACKAGING QUANTITY	2000PCS/RELL
---------------------------	---------------------

Type	ΦA	ΦB	ΦC	ΦD	E	W	t	R
0402 ~ 1210	178	60	13	21	2	8.4	2	1

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