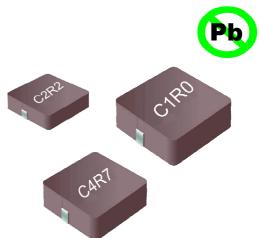


# SLO0610H Series

# **SMD Molding Power Inductor**

## Features

- 1、Magnetically shielded construction, low DC resistance;
- 2. The use of magnetic iron powder ensure capability for large current;
- 3、Low audible core noise;
- 4、Ideal for DC-DC converter applications in hand held personal computer and etc;
- 5、Frequency Range: up to 3.0MHz;
- 6、RoHS compliant。



## Applications

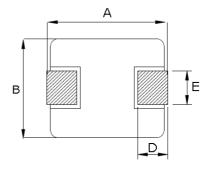
- 1、Smart phone、MID;
- Next-generation mobile devices with multifunction such as adding color TV and digital movie cameras;
- 3、Flat-screen TVs, blue-ray disc recorders, set top box;
- 4、Notebooks, desktop computers, servers, graphic cards;
- 5. Portable gaming devices, personal navigation systems, personal multimedia devices;
- 6、Automotive systems;
- 7、Telecomm base stations。

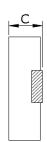
## Lead Free Part Numbering

| SLO | 0610 | н   | 100 | Μ   | т   | Т   |
|-----|------|-----|-----|-----|-----|-----|
| (1) | (2)  | (3) | (4) | (5) | (6) | (7) |

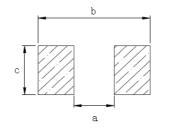
- (1) Series Type
- (2) Dimension: A X C
- (3) Material Code
- (4) Inductance: 2R2=2.2μH 100=10μH
- (5) Inductance Tolerance: M=±20%, N=±30%
- (6) Company Code
- (7) Packaging : packed in embossed carrier tape

### External Dimensions Unit(mm)





### **Recommended Land Pattern(mm)**



### Dimensions

| Series   | A       | B       | C           | D        | E       | a typ | b typ | c typ |
|----------|---------|---------|-------------|----------|---------|-------|-------|-------|
|          | (mm)    | (mm)    | _(mm)       | (mm)     | (mm)    | (mm)  | (mm)  | (mm)  |
| SLO0610H | 6.1±0.3 | 6.1±0.3 | $0.8\pm0.2$ | 1.75±0.3 | 4.0±0.3 | 2.8   | 7.5   | 4.5   |



# Specification

| Destation      | Inductance         | DC Resistance | Saturatio | n Current | Heating Rating<br>Current |     |
|----------------|--------------------|---------------|-----------|-----------|---------------------------|-----|
| Part No.       | L0 (µH)            | DCR (mΩ)      | Isat (A)  |           | Irms (A)                  |     |
|                | ±20 %, 100 kHz, 1V | MAX.          | TYP.      | MAX       | TYP.                      | MAX |
| SLO0610H4R7MTT | 4.7                | 172           | 2.8       | 2.5       | 2.2                       | 2.0 |
| SLO0610H6R8MTT | 6.8                | 197           | 2.5       | 2.2       | 2.0                       | 1.8 |
| SLO0610H100MTT | 10                 | 310           | 2.1       | 1.9       | 1.6                       | 1.4 |

#### Notes

- 1. All test data is referenced to 25 °C ambient
- 2. Operating temperature range 55 °C to + 125 °C
- 3. Irms (A):DC current (A) that will cause an approximate  $\Delta T$  of 40 °C(reference ambient temperature is 25 °C)
- 4. Isat(A):DC current (A) that will cause L0 to drop approximately 30 %
- 5. The part temperature (ambient + temp rise) should not exceed 125 °C under worst case operating conditions. Circuit design, component placement, PWB trace size and thickness, airflow and other cooling provisions all affect the part temperature. Part temperature should be verified in the end application.



# Reliability Test

| ltem          | Specification and Requirement   | Test Method   |  |  |
|---------------|---|---|--|--|
| Solderability | 1. No case deformation or change in apperarance                             | 1.Preheat: 155℃±5℃,60S±2S<br>2.Tin: lead-free.  |  |  |
|               | 2. New solder coverage More than 90%  | 3.Temperature:245℃±5℃,flux 3.0S±0.5S.   |  |  |
|               | 1. No case deformation or change in   | 1. Acceleration: 100G   |  |  |
| Mechanical    | apperarance   | 2. Pulse time:: 6ms   |  |  |
| shock         | 2. △L/Lo≦±10%   | 3. 3 times in each positive and negative direction of 3 mutual perpendicular directions   |  |  |
|               | 1. No case deformation or change in   | 1. The test samples shall be soldered to the board.<br>Then it shall be submitted to below test conditions.   |  |  |
|               | apperarance<br>2. △L/Lo≦±10%  | Fre. Range     10~55Hz  |  |  |
|               |   | Total Amplitude 1.5mm   |  |  |
| Mechanical    |   | Sweeping Method 10Hz to 55Hz to 10Hz  |  |  |
| vibration     |   | Time For 2 hours on each X,Y,Z axis.  |  |  |
|               |   | 2. Recovery: At least 2 hours of recovery under the   |  |  |
|               |   | standard condition after the test, followed by the  |  |  |
|               |   | measurement within 24 ±2 hours.   |  |  |
| Thermal Shock | Inductance change:<br>Within ± 10% Without distinct damage<br>in appearance | <ol> <li>First -55°C for 30 minutes, last 125°C for 30 minutes as 1 cycle. Go through 1000 cycles.</li> <li>Max transfer time is 2 minutes.</li> <li>Measured at room temperature after placing for 24±2 hours</li> </ol> |  |  |
|               | Inductance change:  | 1.Reflow 2 times,   |  |  |
| Humidity      | Within ± 10% Without distinct damage  | 2.85℃,85%RH,1000 hours  |  |  |
| Resistance    | in appearance   | 3.Measured at room temperature after placing for 24±2 hours   |  |  |
| Low           | Inductance change:  | 1. Temperature: -55 ± 2 ℃   |  |  |
| temperature   | Within ± 10% Without distinct damage  | 2. Time: 1000 hours   |  |  |
| storage       | in appearance   | <ol> <li>Measured at room temperature after placing for<br/>24±2 hours</li> </ol>   |  |  |
| High          | Inductance change:  | 1. Temperature: +125 ± 2℃   |  |  |
| temperature   | Within ± 10% Without distinct damage  | 2. Time: 1000 hours   |  |  |
| storage       | in appearance   | <ol> <li>Measured at room temperature after placing for<br/>24±2 hours</li> </ol>   |  |  |
|               |   |   |  |  |



# SLO0610H Series

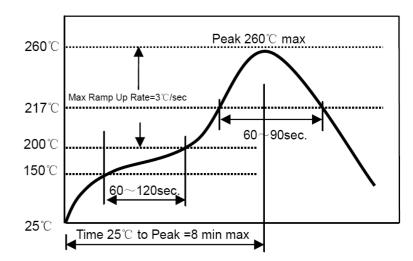
|            | Inductance change:                        | 1、Run through IR reflow for 2 times;   |
|------------|---|--|
|            | Within ± 10% Without distinct damage      | 2、Place the 100mm X 40mm board into a fixture                                  |
|            | in appearance                             | similar to the one shown in below Figure with the                              |
|            |   | component facing down  |
|            |   | 3、The apparatus shall consist of mechanical means                              |
|            |   | to apply a force which will bend the board (D) $x = 2$                         |
|            |   | mm minimum.  |
|            |   | 4、The duration of the applied forces shall be 60±5                             |
| Board Flex |   | sec. The force is to be applied only once to the oard.                         |
|            |   | Support Solder Chip Printed circuit board before te                            |
|            |   |  |
|            |   | 45±2 45±2  |
|            |   |  |
|            |   | Probe to exert bending force   |
|            |   | 1.6 Radius 340   |
|            |   |  |
|            |   | Printed circuit board under test Displacement -                                |
|            |   |  |
|            | No removal or split of the termination or | 1. The test samples shall be soldered to the board                             |
|            | other defects shall occur.                | 2. Push the product vertically from the side of the                            |
|            |   | sample using the thrust tester.<br>3、Automotive electronics: 17.7N, 60S±1s, X, |
|            |   | Ydirect.   |
| Terminal   |   |  |
| Strength   |   | X direct   |
|            |   |  |
|            |   |  |
|            |   | Y direct   |
|            |   |  |
|            |   |  |
|            |   |  |



## Recommended Soldering Technologies

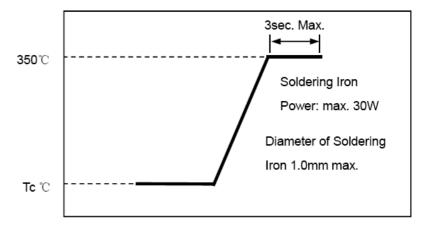
### (1) Re-flowing Profile

Preheat condition: 150 ~200 °C/60~180sec. Allowed time above 217 °C : 80~120sec. Max temp: 260 °C Max time at max temp: 10 sec. Solder paste: Sn/3.0Ag/0.5Cu Allowed Reflow time: 2x max



### (2) Iron Soldering Profile

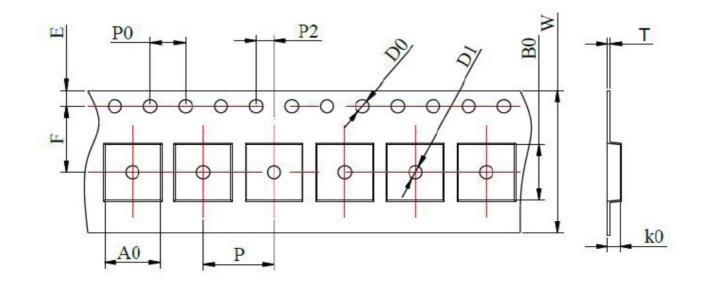
Iron soldering power: Max. 30W Pre-heating: 150°C/60sec. Soldering time: 3sec. Max. Solder paste: Sn/3.0Ag/0.5Cu Max.1 times for iron soldering





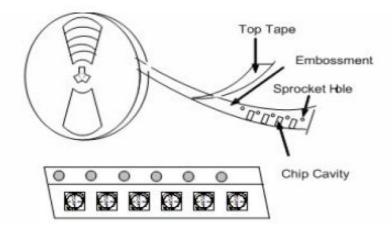
## Packaging Information

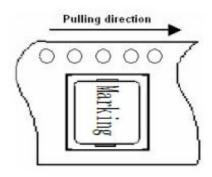
(1) Tape Packaging Dimensions (Unit: mm)



| Tuno     |            |            |           |           | Тар         | e dimen     | sions (m      | ım)         |             |             |              |             |
|----------|------------|------------|-----------|-----------|-------------|-------------|---------------|-------------|-------------|-------------|--------------|-------------|
| Туре     | W          | Р          | P0        | P2        | D0          | D1          | Т             | A0          | B0          | K0          | Е            | F           |
| SLO0610H | 16<br>±0.3 | 12<br>±0.1 | 4<br>±0.1 | 2<br>±0.1 | 1.5<br>±0.1 | 1.5<br>±0.1 | 0.35<br>±0.05 | 6.9<br>±0.1 | 7.5<br>±0.1 | 2.1<br>±0.1 | 1.75<br>±0.1 | 7.5<br>±0.1 |

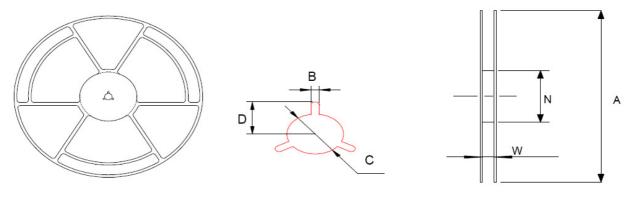
## Taping Drawings (UNIT:mm)







### (2) Reel Dimensions (Unit: mm)



| A       | w        | Ν      | В       | с        | D          |
|---------|----------|--------|---------|----------|------------|
| 330+2.0 | 12.8±0.2 | 97±0.5 | 2.2+0.5 | 13.0±0.2 | 10.75±0.25 |

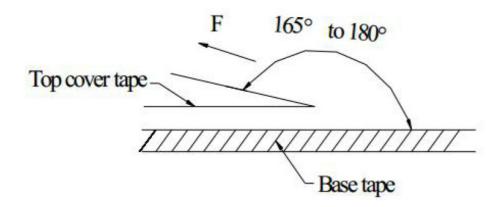
### (3) Packaging Quantity(PCS)

| Time     | Standard Quantity |                    |                                |  |  |  |
|----------|-------------------|--------------------|--------------------------------|--|--|--|
| Туре     | Reel              | Inner box          | Carton box                     |  |  |  |
| SLO0610H | 3000 pcs/reel     | 3Reel/box(9000pcs) | 4 Middle boxes,<br>(36,000pcs) |  |  |  |

#### (4) Peel force of top cover tape

The peel speed shall be about 300mm/minute

The peel force of top cover tape shall be between 0.1 to 1.3 N



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