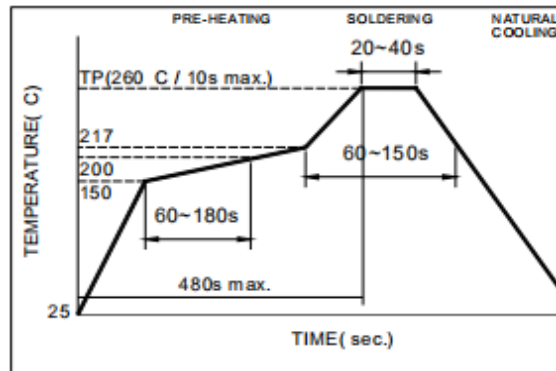




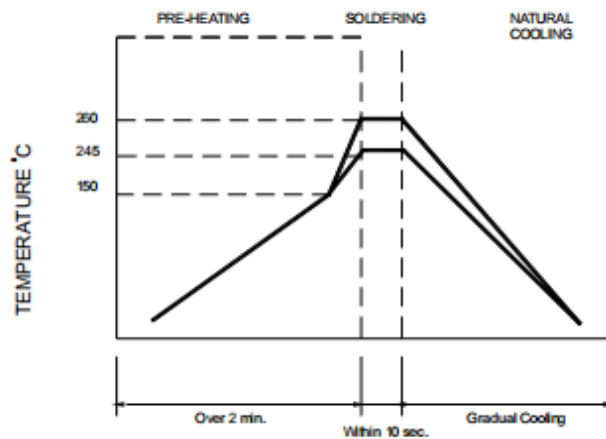
**Figure 1.  
Re-flow  
Soldering (Lead  
Free)**



Note:

- Preheat circuit and products to 150°C
- 260°C tip temperature (max)
- Reflow times: no more than 2 times
- Solder paste thickness: the best 0.08mm is, but max is 0.1mm

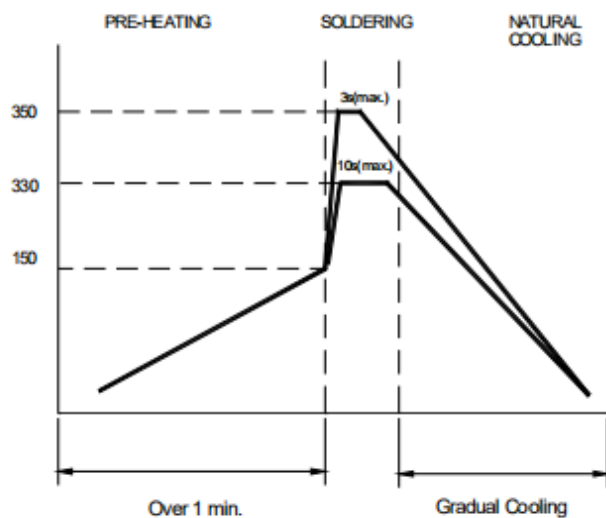
**Figure 2.  
Wave Soldering**



Note :

- Never contact the ceramic with the iron tip
- 1.0mm tip diameter (max)

**Figure 3.  
Hand Soldering**



Note:

- Use a 20 watt soldering iron with tip diameter of 1.0mm
- Limit soldering time to 3 sec.

## X-ON Electronics

Largest Supplier of Electrical and Electronic Components

*Click to view similar products for [Common Mode Chokes / Filters](#) category:*

*Click to view products by [Sunltech](#) manufacturer:*

Other Similar products are found below :

[PE-64683](#) [RD5122-6-9M6](#) [RD6137-6-7M5](#) [RD8147-16-3M0](#) [ST6118T-R](#) [FE3X025-10-7NL](#) [RD7147-25-0M7](#) [TCM0806G-350-2P-T](#)  
[TCM0806G-650-2P-T](#) [IND-0110](#) [UAL21VR0802000](#) [UALSC023000000](#) [UALSC1020JH000](#) [UALSU10VD20010](#) [UALSU9VD070100](#) [36-00037](#) [UALW21HS072450](#) [UALSU9H0208000](#) [UAL24VK06450CH](#) [PLT10HH501100PNB](#) [PLT10HH401100PNB](#) [PLT10HH1026R0PNB](#)  
[36-00029-01](#) [PE-67531](#) [TLH10UB](#) [113 0R5](#) [2752045447](#) [7351V](#) [CMF16-153131](#) [RD7147-6-6M0](#) [T8116NLT](#) [FE2X10-4-2NL](#) [36-00029-07](#)  
[T8003NLT](#) [CTX01-13663](#) [CTX66-19521-R](#) [RC212-0.5-10M](#) [RC112-0.4-15M](#) [RC212-0.6-6M8](#) [RC212-0.4-15M](#) [RC112-0.3-30M](#)  
[WTCF2012Z0M751PB](#) [PH9408.814NLT](#) [PAC6006.364NLT](#) [PAC6006.444NLT](#) [PAC6006.204NLT](#) [PH9407.204NLT](#) [PAC6006.264NLT](#)  
[PH9408.105NLT](#) [PH9408.494NLT](#) [PAC6006.104NLT](#)