





SurgeArresters

陶瓷气体放电管

SMB Series



Gas discharge tubes (GDT) use noble gasses enclosed in ceramic tubes to provide an alternate circuit path for voltage spikes. The ceramic envelope and with nickel connectors allow for high loads and Ruilon offers products that function at 20KA,40KA,50KA,60KA,100KA&150KA.The breakdown voltages of the devices have a wide range (up to 20% tolerance). Major applications are high frequency telecommunication lines, stations, security systems, HID and high quality Surge Protection Devices (SPD).

Features

- RoHS & HF compliant
- Size:3.2mm*1.6mm
- DC Spark-over voltage: 75~600V
- · Stable breakdown voltage.
- · High insulation resistance.

- · High holdover voltage.
- · Large absorbing transient current capability.
- Low Capacitance
- · Micro-Gap Design

Recommended Applications

- Communication equipment
- CATV equipment
- · Test equipment
- Data lines

- · Power supplies
- Telecom SLIC protection
- Telecommunications

Product Name

SMB 230XM

Sries:

SMB系列:3216=1206(3.2*1.6*1.6) SMD系列:4532=1812(4.5*3.2*2.7)

DCLineVoltage:

90X=90V 230X=230V



Electriacl Characteristics

Type Number	DC Spark-over Voltage	Impulse Spark-over Voltage	Impulse Discharge Current		AC Discharge Current	DC Holdover	Minimum Insulation	Maximum Capacitance
	100V/s	1KV/µs	10/1000µs 100A	8/20µs 10Times	1s 5Times	Voltage	Resistance	@1MHz
	V	V	Times	kA	A	V	GΩ	pF
SMB70XM	70±30%	<600	50	0.5	0.5	25	0.1	0.5
SMB75XM	75±30%	<600	50	0.5	0.5	25	0.1	0.5
SMB90XM	90±30%	<600	50	0.5	0.5	50	0.1	0.5
SMB150XM	150±30%	<700	50	0.5	0.5	50	0.1	0.5
SMB200XM	200±30%	<750	50	0.5	0.5	100	0.1	0.5
SMB230XM	230±30%	<750	50	0.5	0.5	100	0.1	0.5
SMB300XM	300±30%	<800	50	0.5	0.5	100	0.1	0.5
SMB350XM	350±30%	<850	50	0.5	0.5	100	0.1	0.5
SMB400XM	400±30%	<950	50	0.5	0.5	100	0.1	0.5
SMB420XM	420±30%	<950	50	0.5	0.5	100	0.1	0.5
SMB470XM	470±30%	<1050	50	0.5	0.5	100	0.1	0.5

Electrical Ratings

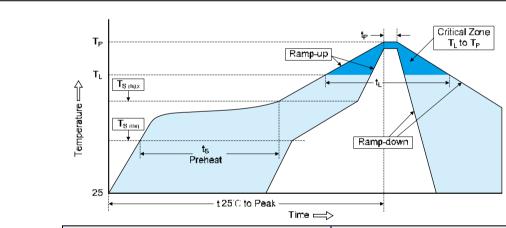
Items	Test Condition/Description	Requirement	
DC Spark-over Voltage	The voltage is measured with voltage ramp dv/dt=100V/s.		
Maximum Impulse Spark-over Voltage	The maximum impulse spark-over voltage is measured with voltage ramp dv/dt=1000V/μs.		
Insulation Resistance	The resistance of gas tube shall be measured between two electrodes.		
Capacitance	The capacitance of gas tube shall be measured between two electrodes. Test frequency: 1MHz	To meet the specified value	
Impulse Discharge Current	Maximum 8/20µs surge current that can be applied between two electrodes, 5 positive and 5 negative surges, with 3 minutes interval time, without causing the DC spark-over voltage to change more than 30% from its initial value.		
Impulse Withstanding Voltage	The maximum 10/700µs surge that can be applied to the Gas Tube, 5 positive and 5 negative surges, with 1 minute interval time, without causing the DC spark-over voltage to change more than 25% from its initial value.		



Electrical Ratings

Items	Test conditions / Methods	Standard
Cold Resistance	Measurement after -40 °C /1000 HRS & normal temperature/2 HRS.	
eat Resistance	Measurement after 125℃ /1000 HRS & normal temperature/2 HRS.	Features are conformed to rated
Insulation Resistance	Measurement after humidity 90~95℃ (45℃) /1000 HRS & normal temperature/2 HRS.	spec.
Capacitance	10 times repetition of cycle -40°C /30min →normal, temp/2 min →125°C /30min, measurement after normal temp/2 HRS.	
Impulse Discharge Current	Apply flux and immerse in molten solder 230±5℃ for 3sec up to the point of 1.5mm from body. Check for solder adhesion.	Lead wire is evenly covered by solder.
Impulse Withstanding Voltage	Measurement after lead wire is dipped up to the point of 1.5mm from body into 260±5°C solder for 10sec.	Conformed to rated spec.

Recommended Soldering Conditions

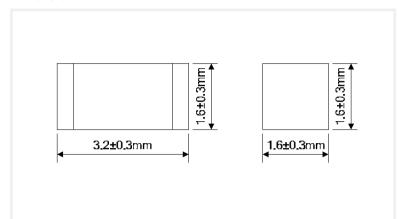


Profile Feature	Pb-Free Assembly		
Average ramp-up rate (T _L to T _P)	3℃/second max.		
Preheat			
-Temperature Min (T _{S min})	150 ℃		
-Temperature Max (T _{S max})	200 ℃		
-Time (min to max) (ts)	60-180 seconds		
T _{S max} to T _L			
-Ramp-up Rate	3℃/second max.		
Time maintained above:			
-Temperature (T _L)	217 ℃		
-Time (t _L)	60-150 seconds		
Peak Temperature (T _P)	260 ℃		
Time within 5℃ of actual Peak Temperature (t _P)	20-40 seconds		
Ramp-down Rate	6℃/second max.		
Time 25℃ to Peak Temperature	8 minutes max.		

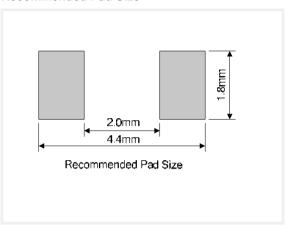


Product size (Unit:mm)

Dimension

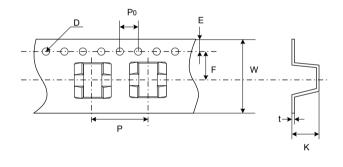


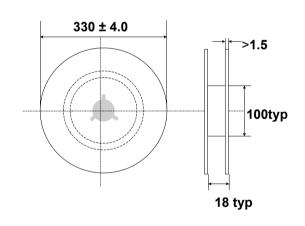
Recommended Pad Size



Packaging Taping

Unit:mm





Item	Р	PO	W	F	E	D	К	t
Spec.	8.0	4.0	12.0	5.45	1.75	Ф1.55	2.0	0.3
Tolerance	±0.1	±0.1	±0.3	±0.1	±0.1	±0.05	±0.1	±0.05

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