



- SPECIFICATIONS :**
- 1 - PLATE - STEEL - NICKEL PL.
 - 2 - TIP & SLEEVE - BRASS NI. PL.
 - 3 - INSULATOR - PHENOLIC + THERMOPIASTIC POLYESTER
 - 4 - HANDLE - BLACK
 - 5 - TERMINALS - BRASS - ELECTRO-TIN PLATED PER-C2

CUSTOMER DRAWING

SIZE	WIDTH	MULT.	LBS. PER M	TEMPER
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REV	SYN	REVISION	BY	DATE
1		REDRAWN - NO CHANGE	H.C.J.	7-15-74
2		CORRECTED DRAFTING ERROR		30 OCT 78
3		ELECTRO TIN PLATED PER SPEC. W.O.S. HOT DIP SOLDER		
4		ECO #14982	EB	11-9-88
5		ECO #14853	VL	6-22-89
6		ECO #15683	VL	9-1-89
7		ECO #18404A	VL	12-1-89
8		ECO #19660	VL	9-26-93
9		ECO #20559	VL	3-11-95
10		ECO #20627	Tao	3/22/96
11			Tao	
12			Tao	

THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT, INC., AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSE ONLY.

UNLESS OTHERWISE SPECIFIED:

- 1 - DECIMAL DIMENSIONS ± .005
- 2 - FRACTIONAL DIMENSIONS ± 1/64
- 3 - ANGLES ± 1/2°
- 4 - ALL DIA'S CONCENTRIC WITHIN .005 T.I.R.
- 5 - ALL DIMENSIONS IN INCHES
- 6 - FOR THREADS USE UNIFIED PLUG AND RING GAGES ONLY.
- 7 - REMOVE ALL BURRS.
- 8 - PART TO BE FABRICATED AS SPECIFIED. MAKE NO DIMENSIONAL ALLOWANCES FOR APPLIED FINISHES, I.E., PLATING, PAINTING, ETC.
- 9 - HOLES ON SAME CENTERLINE MUST BE ALIGNED WITHIN ± .002

DO NOT SCALE DRAWING

DRAWN BY H.C.J.	DATE 7-15-74	FINISH PER FINISH SPEC. NO. _____
CHECKED BY C.A. [Signature]	DATE 7-15-74	
APPROVED BY D. VONDER	DATE 12-4-89	PER MAT. SPEC. NO. _____
SCALE (2X)	FIRST USED ON	SWITCHCRAFT
NAME FLAT PLUG	PART NO. 230	
3-COND. SCREW TERM.		SHEET OF

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