

NOTES:

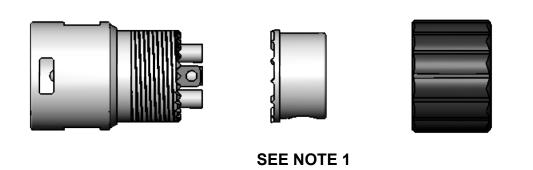
- CONNECTOR, HANDLE AND STRAIN RELIEF ARE SHIPPED UNASSEMBLED ONE EACH PER BAG.
- 2. MATERIALS:

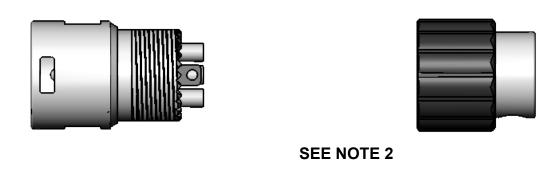
HANDLE PLASTIC - THERMOPLASTIC
STRAIN RELIEF - THERMOPLASTIC
HOUSING - ZINC ALLOY, NICKEL PLATED OR BLACK
INSULATOR - THERMOPLASTIC, GREEN OR BLACK
GROUND TERMINAL - SPECIAL COPPER ALLOY
CONTACT PINS - COPPER ALLOY, SILVER PLATED OR GOLD PLATED

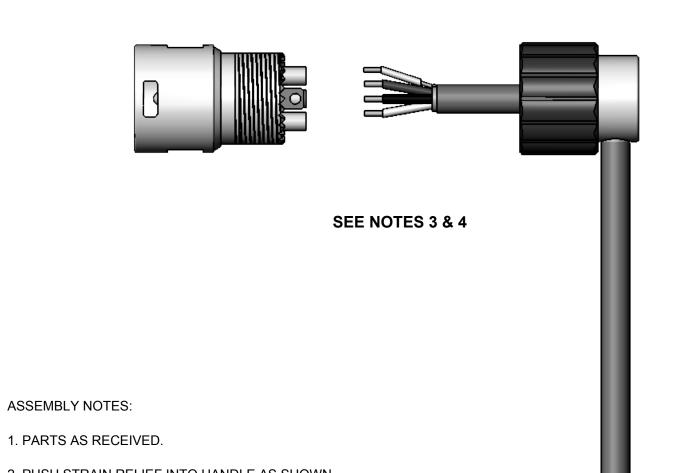
3. THESE PRODUCTS ARE RoHS COMPLIANT.

	COSTOMER DRAWING														
						STAR SYMBOL DENOTES CRITICAL DIMENSION	THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY.								
						UNLESS OTHERWISE SPECIFIED 1. ALL DIMENSIONS IN INCHES	SIZE	V	VIDTH MULT			LBS/M	TEN	IPER	
						- TWO PLACE DECIMALS ±0.01	FINISH				MATERIAL				
						- THREE PLACE DECIMALS ±0.005 - ANGLES +1°	SPEC No.				SPEC No.				
ł						- ALL DIA. CONCENTRIC WITHIN 0.005 T.I.R.	FIRST USED ON								
						2. FEATURES ON THE SAME CENTERLINE				1.5:1	-Switcherafi				
						MUST BE ALIGNED WITHIN ±0.002	DATE DRAWN	BY	CHKD	APVD				رقًا	$\sqcup \sqcup$
ł	_	20044	07.00.40	DC	TIV	2 DEVACATE WILL BRIDGE	12-13-17	SRC	SRC	SRC					
-	Α	28044	07-06-18	PC	TJK	3. REMOVE ALL BURRS	12 10-17		12-13-17	12-13-17		SHEET 1	OF	2	
Ī	REV	ECO NUMBER	DATE	BY	APVD		NAME MALE XLR, LOW PRO			II E DAHS	PART No).			REV
		REVISIONS				DO NOT SCALE DRAWING	RIGHT ANGLE				AAA	AAA3M_LP_SERIES A			

4









- 2. PUSH STRAIN RELIEF INTO HANDLE AS SHOWN.
- 3. FEED CABLE THROUGH HOLE IN STRAIN RELIEF.
 (3 CONDUCTOR 24 OR 26 GA. WITH OR WITHOUT SHIELD 0.145 TO 0.205 O.D.)
- 4. STRIP WIRES MINIMUM LENGTH AS NECESSARY (TWIST AND INSULATE SHIELD IF NECESSARY).
- 5. SOLDER WIRES TO CONTACT PINS AND GROUND TERMINAL.
- 6. PUSH HANDLE AND STRAIN RELIEF UP TO CONNECTOR THREAD, TAKE CARE TO ORIENTATE THE WIRE EXIT AREA TO YOUR LIKEABLE POSITION.
- 7. CAREFULLY SCREW THE HANDLE UNTIL TIGHT.

CUSTOMER DRAWING

SCALE 1.5:1	Smilehers II.®
DATE DRAWN	
5-24-18	SHEET 2 OF 2
DRAWN BY SRC	AAA3M_LP_SERIES A

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