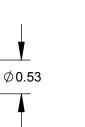
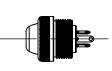


SECTION C-C







913S/913DS MOMENTARY SWITCH HOUSING - NICKEL PLATED COPPER ALLOY BUTTON SEAL - THERMOPLASTIC, BLACK **INSULATORS - RIGID PLASTIC** TERMINALS - SILVER PLATED COPPER ALLOY O-RING - THERMOPLASTIC RUBBER

ASSEMBLY PART NUMBER	BUTTON PART NUMBER	BUTTON CIRCUIT	CABLE NOMINAL O.D. RANGE
EP913S14	913S		0.140 - 0.170
EP913S17		1 - C	0.170 - 0.200
EP913S20		1-0	0.200 - 0.230
EP913S23			0.230 - 0.255
EP913DS14			0.140 - 0.170
EP913DS17	913DS	1 - D	0.170 - 0.200
EP913DS20		1-0	0.200 - 0.230
EP913DS23			0.230 - 0.255

SEALING HANDLE

HANDLE - THERMOPLASTIC, BLACK OVERMOLD - THERMOPLASTIC RUBBER, BLACK

NOTES:

- COMPLETED ASSEMBLY ON ACCEPTABLE CABLE SHALL MEET IP67 RATING.
- 2. OUTER JACKET OF CABLE USED IN ASSEMBLY MUST BE SMOOTH, ROUND, FLEXIBLE. AND FALL WITHIN THE SPECIFIED CABLE RANGE PER THE HANDLE.

 \emptyset 0.85 \emptyset 0.69

- 3. USING CABLE OD CLOSER TO THE CABLE RANGE MAXIMUM PER HANDLE WILL ENSURE A MORE ROBUST SEAL.
- 4. BUTTON AND O-RING SHIPPED UNASSEMBLED.
- 5. THIS PART IS ROHS COMPLIANT.

CUSTOMER DRAWING

						THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSES ONLY.								
					UNLESS OTHERWISE SPECIFIED	SIZE	ZE WIDTH MULT			LBS/M		TEMPER		
0E	NOTES	02/19/15	TS	-	1. ALL DIMENSIONS IN INCHES	FINISH				MATERIAL				
0D	PART NUMBERS	01/22/15	TS	-	- TWO PLACE DECIMALS ±0.02	SPEC No.				SPEC No.				
0C	CABLE RANGES	05/13/14	TS	-	- THREE PLACE DECIMALS ±0.005	FIRST USED ON SCALE - 1:1.5			 Swileheraff					
0B	CABLE DIAMETERS	08/02/13	TS	-				CHKD TS	APVD					
0A	INITIAL DRAWING	05/30/12	TS	-		05/30/12	TS	05/30/12	2 -		SHEET	1	OF 1	
REV	ECO NUMBER	DATE	BY	APVD		NAME SEALED CORD SWITCH				PART No.		_	_	REV
REVISIONS		DO NOT SCALE DRAWING	ASSEMBLY, ROHS		EP9)13_S_	_SEI	RIES	0E					

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67021K512 67081K512X 701PB580 7199K101 810K12910 810KSV30B MML21EA2ADK MML21KA3ABK MML23KA3AC05K-001
MML23KW3AA01W 8418K2 8442K2 8442K3 8450K1 860K11911T01A 861901 861K11911T01A07 861K13810T00A14 861K13911
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