

Switcheraft.com











Patchbays, Patchcords & Molded Cable Assemblies



Connectors and Adapters

Jacks and Plugs



Guitar Switches

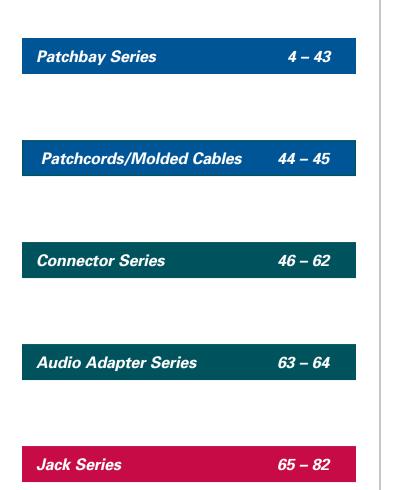
About Switchcraft, Inc.

Switchcraft, Inc. was established in 1946 to manufacture jacks, plugs, and switches. We have since become the industry leader in producing a wide variety of connectors, adapters, jacks and plugs, patchbays, jackfields, and switches. While our products cover a diverse number of markets, this catalog focuses on our line of audio and video products, typically found in broadcast, recording, sound reinforcement, and other pro audio applications.

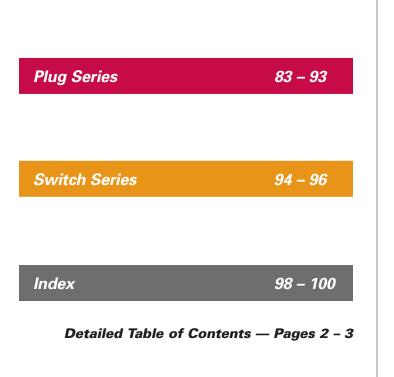
Some of the new products you'll find in this catalog include our EZ Norm Series of audio patchbays, where normal configurations can be changed from the front of the patchbay, using a standard screwdriver. Also found in this edition are new combination audio/video patchbays in both standard/long-frame and midsize/bantam styles. In the connector section, we're offering a new line of connectors called our EH Series, incorporating a wide range of connectors (Firewire, USB, Category 6, BNC, RCA, and more) in a standard XLR housing.

Please keep in mind that this is just a small sampling of our complete product lines. For more detailed information, we offer our "full line" catalog, our Engineering Design Guide.

Our Engineering Design Guide includes over



5,000 part numbers covering all five major product lines. If you don't see it here, chances are you'll find it in the EDG. And again, keep in mind that the EDG is also just a "snapshot" of our capabilities. We manufacture over 30,000 part numbers, so if it's not in the EDG, please contact us with your requirements. To keep up on all the new products we have to offer, visit our website at **www.switchcraft.com** and look for the New Product Showcase.



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Limited Lifetime Warranty

Switchcraft warrants all of its products to be of sound design, good materials and workmanship at the time of manufacture.

Switchcraft will repair or replace at its discretion any product proven to be defective under normal use.

Switchcraft's liability under the terms of this warranty is limited to the repair or replacement of defective products which have not been damaged through accident, abuse, misuse or unauthorized repair. Switchcraft shall in no case be liable for special or consequential damages of any nature.



PATCHBAYS

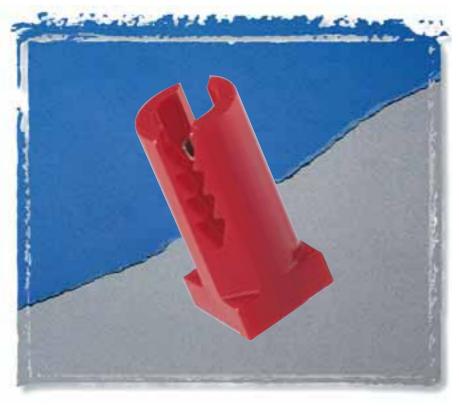
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Our Patchbays Now Feature the New Professional Punchdown Terminal (PPT)

Our Patchbays Have Just Rounded A New Corner

Actually, the corners we rounded belong to our patchbays' revolutionary, new Professional Punchdown Terminal (PPT), making it perfectly compatible with the industry standard. We realized that achieving a new industry standard meant we couldn't cut any corners to get there.

The PPT design incorporates a split-barrel design and a more rugged, thicker housing to minimize the impact of repeated punchdowns. The split-barrel design eliminates the problems associated with the old "V-shaped" terminal designs. The PPT design distributes pressure evenly across both sides of the terminated wire, causing improved wire retention plus more reliable connections. The serrated teeth in the plastic housing firmly grip the wires, which also greatly improves wire retention. With the PPT, multiple wires can be terminated to a single contact, and a wide range of wire gauges can be used.



Look for Switchcraft's PPT in our MTP and TTP Series of audio patchbays, and in our new Backpanel Series. All Switchcraft audio patchbays incorporate heavy gauge materials and our high quality nickel-plated, steel framed jacks. Gold-plated, crossbar contacts come standard!

Materials

orange.

Housing: Thermoplastic (UL 94V-0) Contacts: High strength copper alloy, tin plated Wire size: Accommodates #22, 24, or 26 AWG, stranded or solid

Accessories

Part Number	Description	
K459	PPT replacement kit consists of 15 of each color* (IDC/IDC)	
K460	PPT replacement kit consists of 15 of each color (IDC/wirewrap)	
PT1LA	PPT impact punchdown tool	
PT2B	Replacement bit for PT1LA tool	
*Colors consist of red, black, white, vellow, blue, and		





PATCHBAYS

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MTPH/TTPH Harness Series



- jacks or 96 TT style jacks on the front panels, to a 4 foot harness, out to a backpanel with PPT's
- All versions utilize AES/EBU wiring for complete digital compatibility
- Attractive, corrosion resistant nickel-plated, steel frame jacks
- Gold-plated switching contacts reduce contact resistance, improve reliability

Specifications

Materials

Jacks

- Frame: Nickel-plated steel Bushing: Nickel-plated brass Tip, Ring and Shunt Springs: Nickel silver with welded contacts
- Assembly Screws: Zinc-plated steel
- Welded Contacts: Gold alloy

Panel

Front Channel: Black anodized aluminum Frame: C.R.S. black epoxy painted Designation Strips: Black



The MTPH and TTPH Harness Series utilize standard front panel assemblies, a 4-foot cable harness, and our standard back panel assemblies. Primarily used where the back panels must either be mounted into a rack, or brought back to the front for easier access. Custom cable lengths can also be supplied. Contact the factory for details.

Ordering	Information	
	Type	No

o. of

polycarbonate 94V-0 Designation Strip Covers: Clear polycarbonate Jack Inserts: Thermoplastic polyester

Mechanical

Life: 30,000 cycles Insertion Force: 7 lbs. maximum Withdrawal Force: 1 lb. minimum Environmental: 0°C to +50°C

Electrical

Contact Resistance: 30 milliohms maximum initial Insulation Resistance: 10,000 megohms maximum Dielectric Withstanding Voltage: 500 VAC at 60 Hz Working Voltage: 140 VDC maximum Current Rating: 100 milliamps

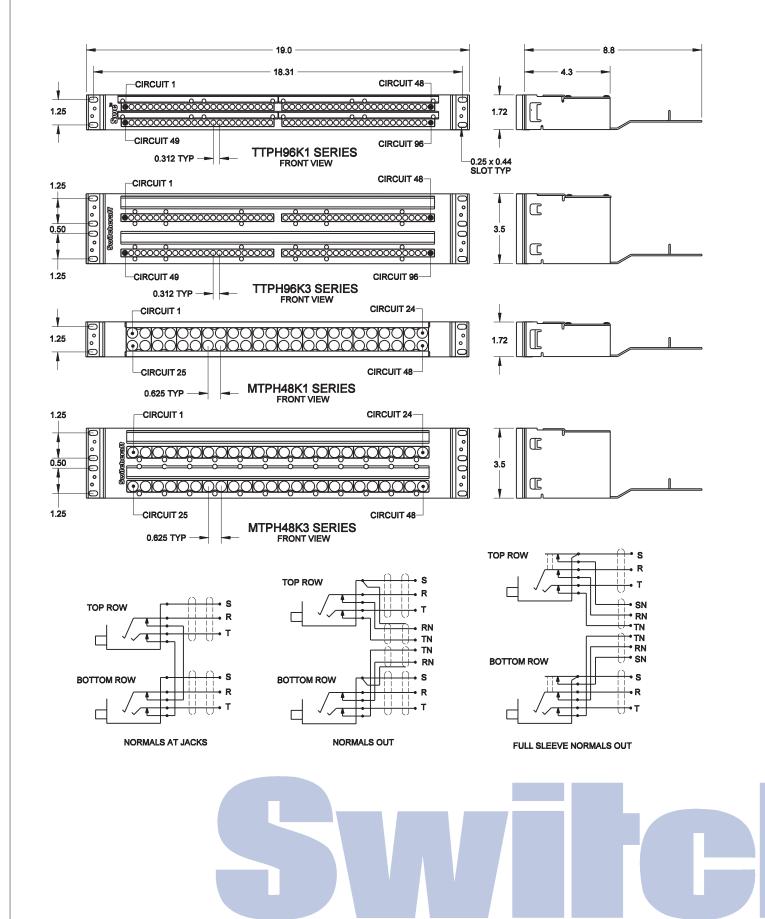
Part Number	of Jack	Jacks	Description
MTPH48K1NS	MT	48	1.75" High front panel, 4' Harness, 3.5" High back panel, normals strapped
MTPH48K1NO	MT	48	1.75" High front panel, 4′ Harness, 3.5" High back panel, normals brought out
MTPH48K3NS	MT	48	3.5" High front panel, 4' Harness, 3.5" High back panel, normals strapped
MTPH48K3NO	MT	48	3.5" High front panel, 4' Harness, 3.5" High back panel, normals brought out
MTPH48K3SNO	MT	48	3.5" High front panel, 4' Harness, 3.5" High back panel, sleeve normals brought out
TTPH96K1NS	TT	96	1.75" High front panel, 4' Harness, 3.5" High back panel, normals strapped
TTPH96K1NO	TT	96	1.75" High front panel, 4′ Harness, 5.25" High back panel, normals brought out
TTPH96K3NS	TT	96	3.5" High front panel, 4' Harness, 3.5" High back panel, normals strapped
TTPH96K3NO	TT	96	3.5" High front panel, 4' Harness, 5.25" High back panel, normals brought out

See Next Page for Mechanical Drawings

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С 0 5555 North Elston Avenue / Chicago, IL 60630 Phone: 773-792-2700 / Fax: 773-792-2129

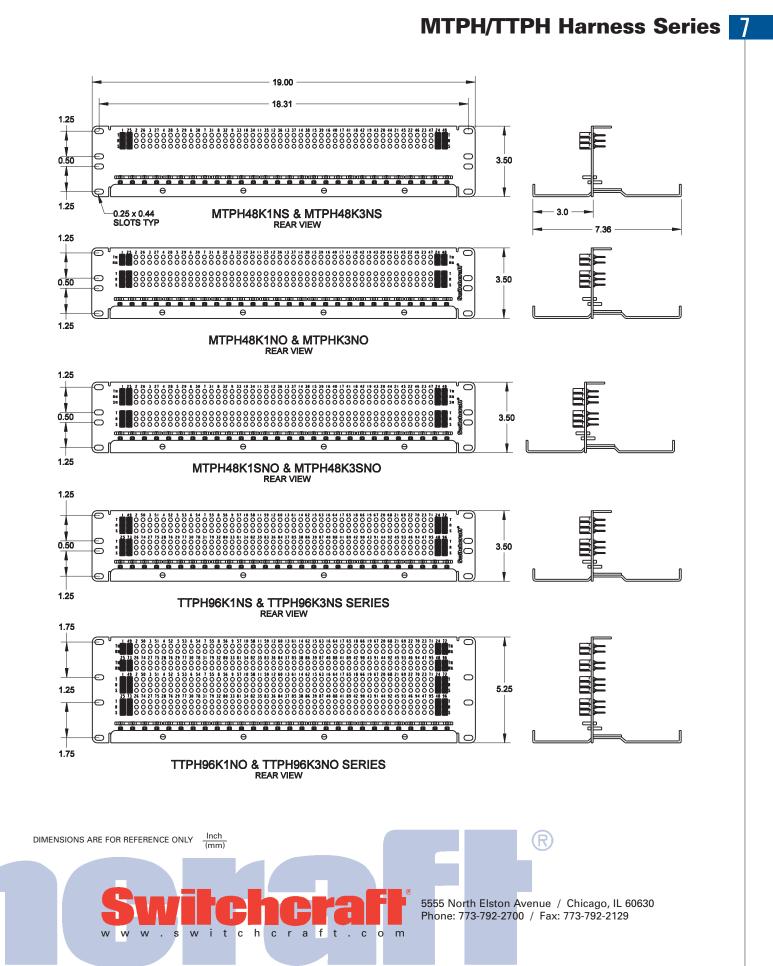
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MTPH/TTPH Harness Series

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PATCHBAYS

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Front Access Series 8

Features and Benefits

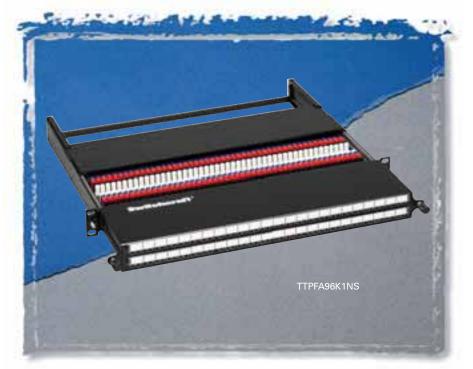
- Easy slide-out tray slides forward for easy re-termination from the front of the rack
- Available with either 48 MT style or 96 TT style jacks in a 1RU space
- Attractive, corrosion resistant nickel-plated, steel frame jacks
- Gold-plated switching contacts reduce contact resistance, improves reliability
- Extra wide designation strips for easy channel identification
- Rugged, attractive black ۲ epoxy-finished steel chassis
- Configurations available include normals strapped and normals brought out

Specifications

Materials

Jacks

Frame: Nickel-plated steel Bushing: Nickel-plated brass Tip, Ring and Shunt Springs: Nickel silver with welded contacts Assembly Screws: Nickel-plated steel Welded Contacts: Gold alloy Panel Frame: C.R.S. black epoxy painted Designation Strips: Black polycarbonate 94V-0



The Front Access Series offers the end user the ease of re-terminating patchpoints from the front of the rack as opposed to the back. A slide out tray allows the user to slide out the punchdown terminals and reconfigure the unit. An easy release mechanism on either side of the unit allows it to be pushed back into place and easy to grip locking nuts tighten the unit in place.

Electrical

Jack Contact Resistance: 30 milliohms initial maximum; 50 milliohms after life Jack Insulation Resistance: 10,000 megohms maximum

Dielectric Withstanding Voltage: 500V at 60 Hz AC Working Voltage: 100 milliamps or less; maximum 56.5 VDC

Ordering Information

Part Number	Type of Jack	No. of Jacks	Description
TTPFA96K1NS	TT	96	1.75" High, normals strapped
TTPFA96K1NO	TT	96	1.75" High, normals brought out
MTPFA48K1NS	MT	48	1.75" High, normals strapped
MTPFA48K1NO	MT	48	1.75" High, normals brought out



Mechanical

polycarbonate

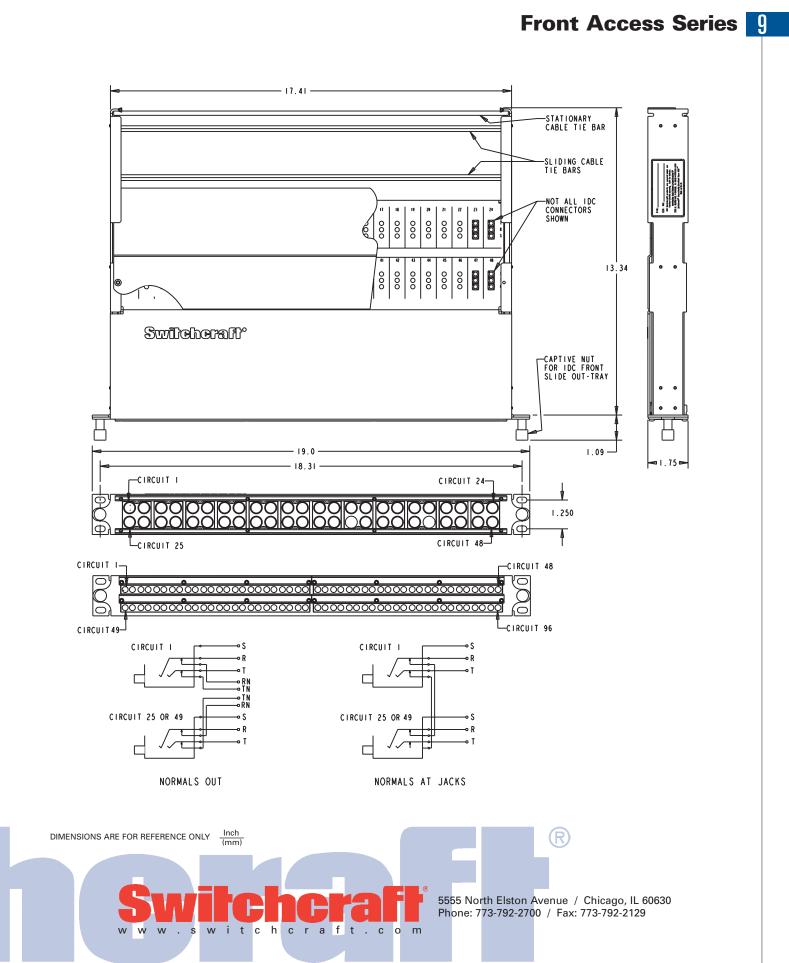
Life: 30,000 cycles Insertion Force: 7 lbs. maximum Withdrawal Force: 1 lb. minimum Operating: -20°C to +65°C

Jack Inserts: Thermoplastic 94V-0

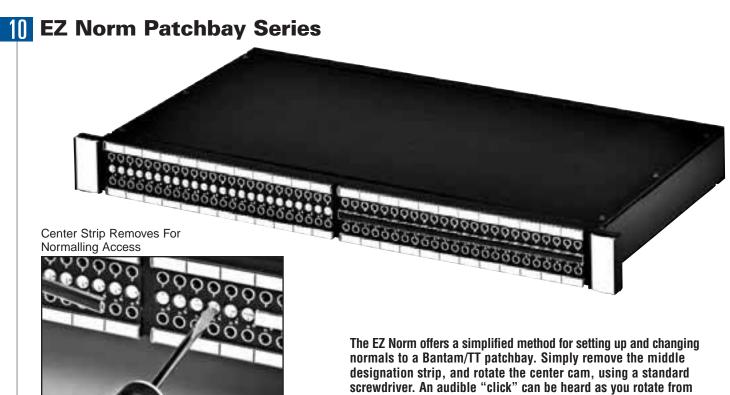
Designation Strip Covers: Clear







PATCHBAYS



Easily Normal The Jacks By Rotating To "Full", "Non," Or "Half" Positions

Specifications

Materials

Jacks

Housing & Cover: 94V-0 rated thermoplastic
Sleeve Collar: Nickel plated copper alloy
Tip, Ring, Shunt, & Sleeve Springs: Nickel Silver with welded contacts
Welded Contacts: Gold
Cam Switching Springs: Silver plated copper alloy
Cam Switching Contacts: Silver plated copper alloy

Electrical

Jack Spring Contact Resistance: 30 milliohm Maximum Cam Switch Contact Resistance: 30 milliohm Maximum Insulation Resistance: 10,000 Megaohms Dielectric Withstanding Voltage: 500 VAC (rms) at 60 Hz Insertion Loss: -0.5dB up to 10 MHz

full normals to no normals to half normals. An opaque marking strip is included to conceal the normal position, if needed.

Mechanical

Jack Mechanical Life: 30,000 cycles Cam Contact Mechanical Life: 30,000 cycles Insertion - Withdrawal Forces: 1 - 4 lbs. Moisture resistance: MIL-STD 202 Method 106 Thermal shock: MIL-STD 202 Method 107 Salt spray: MIL-STD Method 101 (48 hrs.) Vibration: MIL-STD 202 Method 213

EZ Norm Patchbay Options

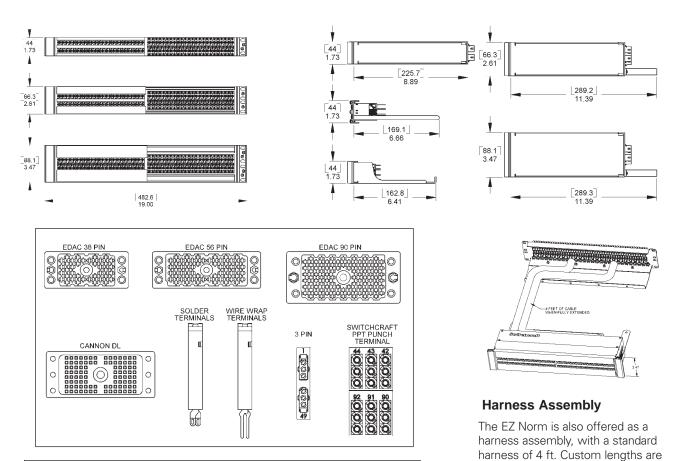
- 1RU can be terminated to EDAC or Cannon DL, solder terminals, or wire-wrap terminals
- 1.5RU can be terminated to EDAC/Cannon DL, solder terminals, wire-wrap terminals, plus 3 pin connectors, or our own PPT Professional Punchdown Terminal
- 2RU Same as above
- All units will be offered with or w/o docking connector
- Unwired units will be offered with either cable tie bar or cable tray

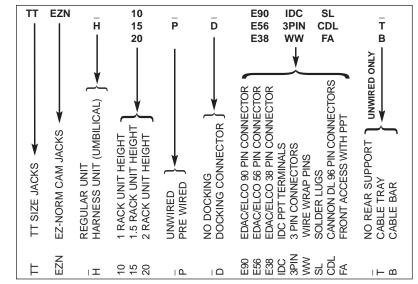
PATCHBAYS

EZ Norm Patchbay Series 11

Racks

The EZ Norm comes in 3 different rack heights, 1RU, 1.5RU, and 2 RU.





available, call Switchcraft[®] for details.



Front Access

The Front Access option offers a slide-out tray, allowing the end user to re-terminate the patch-bay from the front of the rack.



PATCHBAYS

12 RS 422 Data Patchbay Series Our standard RS data jackfield series offer a multiple combination of ports, rack heights, and back panel terminations which will easily fit into any television broadcast or video production where custom data

patching is required. Custom ports and rack height combinations can be supplied. Contact the factory for details.

Ordering Information No. of Front Panel

Features and Benefits

• Unit Features either 8,16, 24, or 32 TT style Rack

Part Number*	No. of Jacks	Front Panel Layout	Back Plane	Rack Height
RS422H4N081	2 x 8	Horizontal	9 Pin D-Sub	1
RS422V4N081	2 x 8	Vertical	9 Pin D-Sub	1
RS422H4N161	2 x 16	Horizontal	9 Pin D-Sub	1
RS422H4N162	2 x 16	Horizontal	9 Pin D-Sub	2
RS422V4N161	2 x 16	Vertical	9 Pin D-Sub	1
RS422V4N162	2 x 16	Vertical	9 Pin D-Sub	2
RS422H4N242	2 x 24	Horizontal	9 Pin D-Sub	2
RS422V4N242	2 x 24	Vertical	9 Pin D-Sub	2
RS422V4N322	2 x 32	Vertical	9 Pin D-Sub	2
* A		al constants		

*Add "N" for non-normalled version

- jacks on the front Panels, to a 9 pin D-Sub.
- All versions utilize low capacitance internal wiring for maximum performance of transferring data
- All standard units are available 1 or 2 rack units high (1.5 RU available by request)
- Rugged, attractive black epoxy finished steel frame chassis

Specifications

Electrical

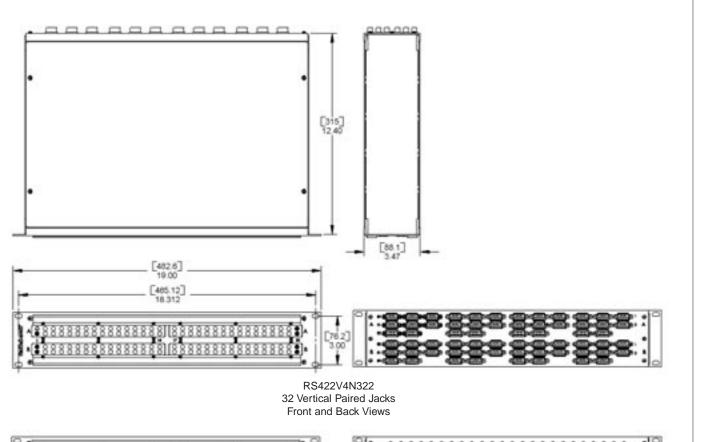
Internal Wiring:

24 AWG Solid TC, foils shield Nom Capacitance: 11.5 pF/ft between conductors 21.3 pF/ft between one conductor and conductor connected to the shield Nom. Impedence: 110 Ohms













RS422H4N242 24 Horizontal Paired Jacks Front and Back Views



PATCHBAYS

MTP48K Wired Series 14

Features and Benefits

- Unit features 48 MT style jacks in either 1RU (1.75" H) or 2RU (3.5" H) spaces
- All versions utilize AES/EBU wiring for complete digital compatibility
- Attractive, corrosion resistant nickel-plated, steel frame jacks
- Gold-plated switching contacts reduce contact resistance, improve reliability
- Rugged, attractive black epoxyfinished steel chassis
- Extra wide designation strips for easy channel identification
- 1RU version configurations include normals strapped and normals brought out
- 2RU version configurations include normals strapped, normals brought out, and sleeve normals brought out

Specifications

Materials

Jacks

Frame: Nickel-plated steel Bushing: Nickel-plated brass Tip, Ring and Shunt Springs: Nickel silver with welded contacts Assembly Screws: Zinc-plated steel



The MTP Series was developed with the AES/EBU digital standard in mind. All versions are made with 110 Ohm cabling inside as a standard. Available in a wide variety of configurations.

Mechanical

Life: 30,000 cycles Insertion Force: 7 lbs. maximum Withdrawal Force: 1 lb. minimum Environmental: O°C to +50°C



Welded Contacts: Gold alloy

Panel

Front Channel:

Black anodized aluminum Frame: C.R.S. black epoxy painted Designation Strips: Black polycarbonate 94V-0 Designation Strip Covers: Clear polycarbonate Jack Inserts: Thermoplastic polyester

Electrical

Contact Resistance: 30 milliohms maximum initial

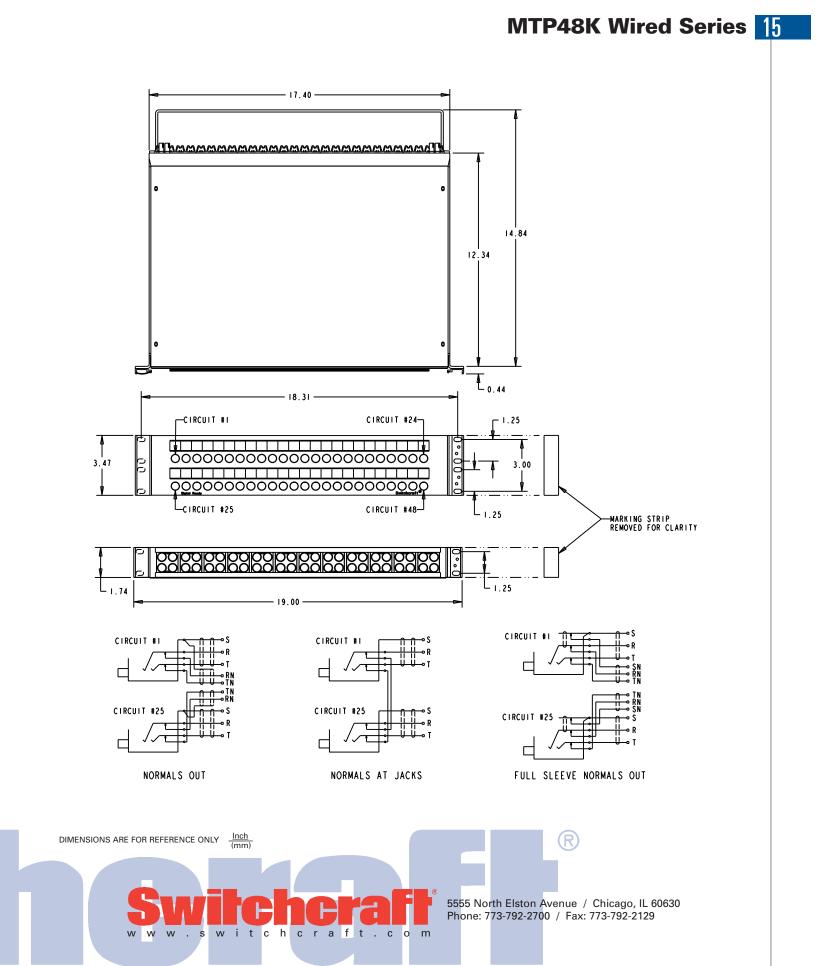
Insulation Resistance: 10,000 megohms maximum Dielectric Withstanding Voltage: 500 VAC at 60 Hz Working Voltage: 140 VDC maximum Current Rating: 100 milliamps

Part Number	Type of Jack	No. of Jacks	Description
MTP48K1NS	MT	48	1.75" High, normals strapped
MTP48K3NS	MT	48	3.5" High, normals strapped
MTP48K1NO	MT	48	1.75" High, normals brought out
MTP48K3NO	MT	48	3.5" High, normals brought out
MTP48K3SNO	MT	48	3.5" High, sleeve normals out









PATCHBAYS

16 TTPW96K Wired Series

Features and Benefits

- Unit features 96 TT style jacks in 2RU (3.5"H) space
- Utilizes AES/EBU wiring for complete digital compatibility
- Attractive, corrosion resistant nickel-plated, steel frame jacks
- Gold-plated switching contacts reduce contact resistance, improve reliability
- Rugged, attractive black epoxyfinished steel chassis
- Extra wide designation strips for easy channel identification

Specifications

Materials

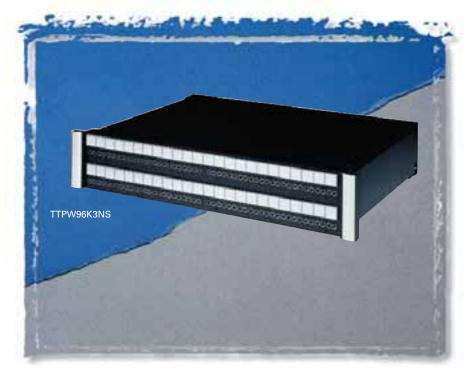
Jacks

Frame: Nickel-plated steel Bushing: Nickel-plated brass Tip, Ring and Shunt Springs: Nickel silver with welded contacts Assembly Screws: Zinc-plated steel

Welded Contacts: Gold alloy Panel

Panel

Front Channel: Black anodized aluminum Frame: C.R.S. black epoxy painted Designation Strips: Black polycarbonate 94V-0 Designation Strip Covers: Clear polycarbonate Jack Inserts: Thermoplastic polyester



The TTPW96K Series was developed with the AES/EBU digital standard in mind. As a standard, the TTPW96K utilizes 110 Ohm cabling inside.

Electrical

Contact Resistance: 30 milliohms maximum initial Insulation Resistance: 10,000 megohms maximum Dielectric Withstanding Voltage: 500 VAC at 60 Hz Working Voltage: 140 VDC maximum Current Rating: 100 milliamps



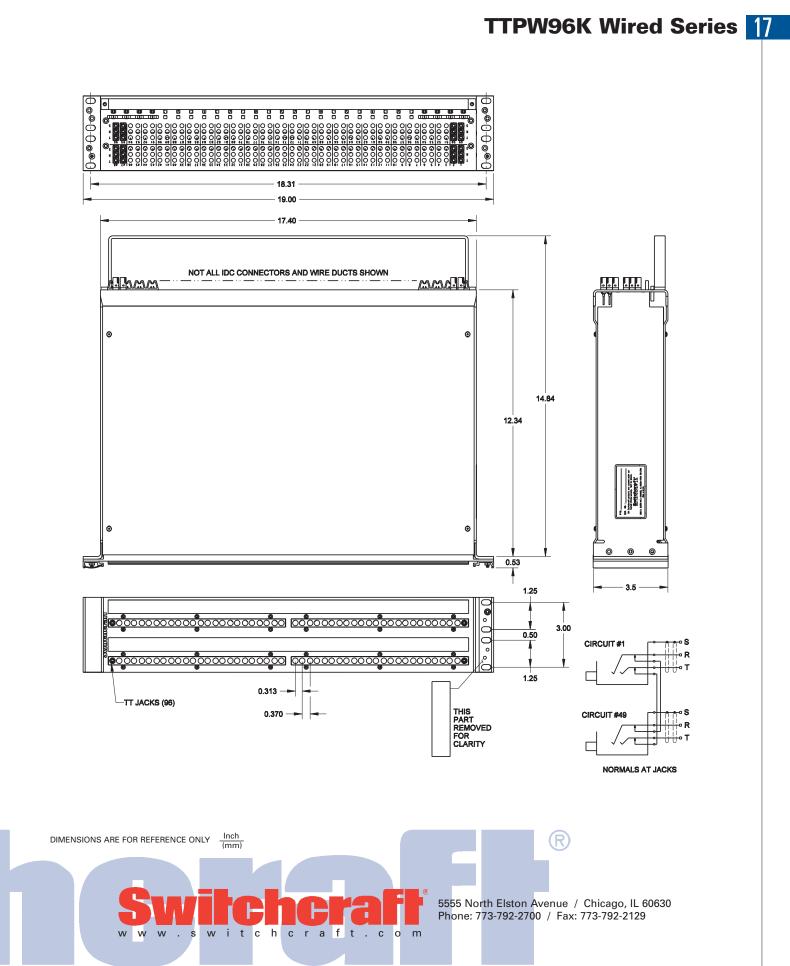
Mechanical

Life: 30,000 cycles Insertion Force: 7 lbs. maximum Withdrawal Force: 1 lb. minimum Environmental: 0°C to +50°C

Part Number	Type of Jack	No. of Jacks	Description
TTPW96K1NN	TT	96	1.75" High, non-normals
TTPW96K1HN	TT	96	1.75" High, half normals
TTPW96K1NS	TT	96	1.75" High, normals strapped
TTPW96K3NN	TT	96	3.5" High, non-normals
TTPW96K3HN	TT	96	3.5" High, half normals
TTPW96K3NS	TT	96	3.5" High, normals strapped







PATCHBAYS

18 MTPBP/TTPBP Backpanel Series

Features and Benefits

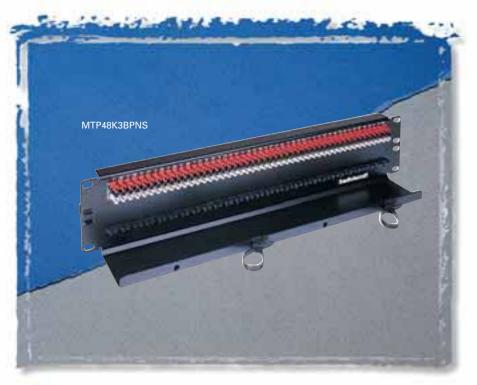
- Allows for custom patchbay configurations or central patching points
- PPTs have IDCs on both sides ٠ for easy installation
- Rugged, attractive black ۲ epoxy-finished steel chassis
- Cable trays allow for mounting and securing terminated cable

Specifications

Panel thickness: .093" Mounting hole diameter: .187" Mounting hole spacing (48 IDCs/row): .340" (Horizontal) x .275" (Vertical) Mounting hole spacing (52 IDCs/row): .320" (Horizontal) x .275" (Vertical) Wire size: #22, 24, 26 AWG Stranded or Solid (IDC termination)

Materials

Housing: Thermoplastic (UL 94V-0) Contacts: High strength copper alloy Backpanels: Black Epoxy coated



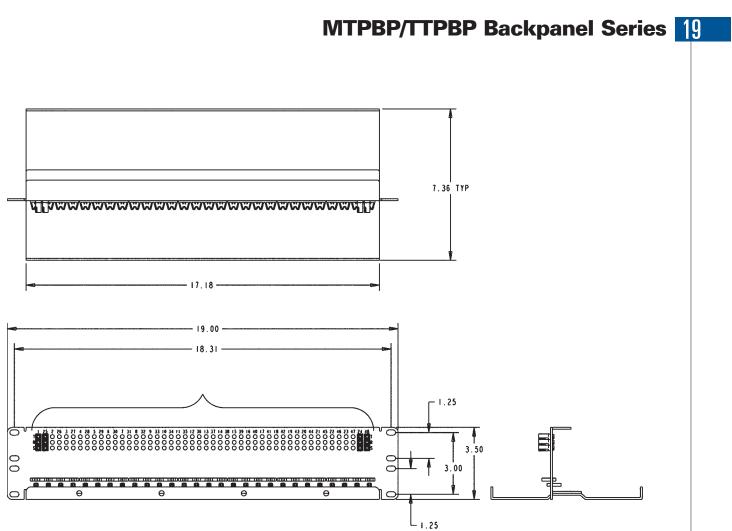
The Backpanel Series offers the end user the flexibility of configuring their own patchbay, or to use as a central patchpoint location. The backpanels utilize the PPT punchdown and come with a rugged cable tray.

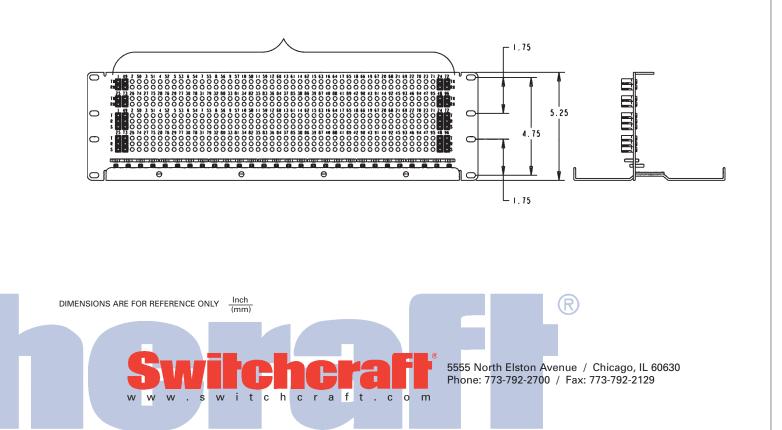
C.R.S. Cable Tray: Black Epoxy coated C.R.S.

Part Number	Sets of PPT Terminals	Height	Description
MTP48K3BPNS	48	3.5"	T, R, S
MTP48K3PBNO	48	3.5"	T, R, S, TN, RN
MTP52K3BPNO	52	3.5"	T, R, S, TN, RN
MTP24K7	24 x 2	7.0"	+, -, S
TTP96K3BPNS	96	3.5"	T, R, S
TTP96K5BPNS	96 x 2	5.25"	T, R, S, TN, RN









PATCHBAYS

20 TT96 EDAC Series

Features and Benefits

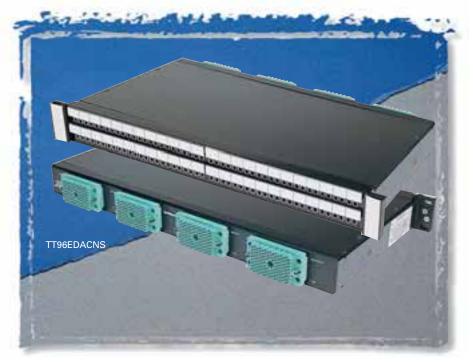
- Attractive, corrosion-resistant, nickel-plated jacks
- Steel frame jacks for superior jack life
- Extra wide labeling strips provide maximum space and two vertical strips, one at each side
- Rugged, attractive black anodized aluminum face will not break
- Two configurations available:
 Normals brought out
 Normaled at jacks
- Gold switching contacts for long-term reliability
- Jacks paired for easy identification of left and right channels
- Connectorized by EDAC[®] connectors for ease of termination by customer

Specifications

Materials

Jacks

Frame: Nickel-plated steel Bushing: Nickel-plated brass Tip, Ring and Shunt Springs: Nickel silver with welded contacts Assembly Screws: Zinc-plated steel Welded Contacts: Gold alloy



The TT96EDAC Series offers the convenience of EDAC[®] connectors on the back of the panel for easy installation. Available in normals strapped and normals brought out, both wired to the SAC code of wiring. We also offer custom wiring configurations. Contact the factory for details.

Electrical

Contact Resistance: 30 milliohms maximum initial Insulation Resistance: 10,000 megohms Dielectric Withstanding Voltage: 500VAC at 60 Hz Working Voltage: 140VDC Current Rating: 100 milliamps

EDAC Mating Plugs Part Number Description

Panel

Front Channel: Black anodized aluminum Frame & Cover: C.R.S. black epoxy painted Designation Strips: Black polycarbonate 94V-0 Designation Strip Covers: Clear

polycarbonate Jack Inserts: Polyester

EDAC Connector

Housing: Thermoplastic, UL94V-0 Contacts: Gold plated phosphor bronze

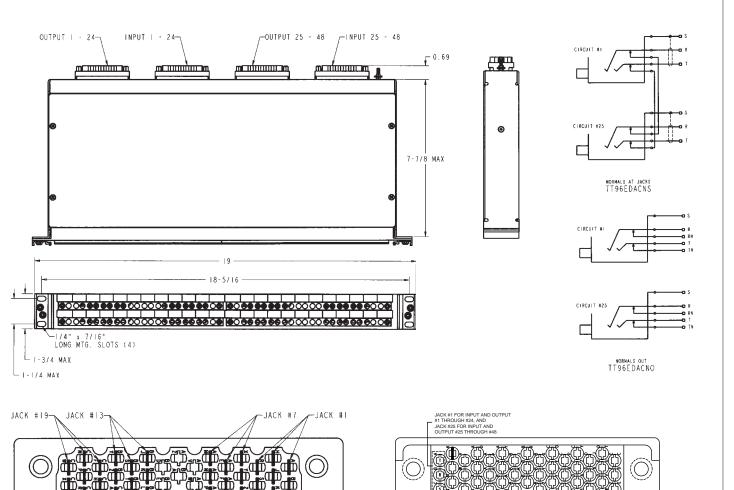
Mechanical

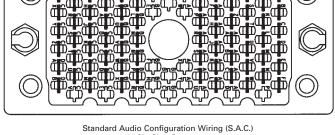
Life: 30,000 cycles Insertion Force: 7 lbs. maximum Withdrawal Force: 1 lb. minimum Operating: -20°C to +65°C

516-090-000-301	90 Pin male w/ screw
516-090-000-302	90 Pin male w/ nut
516-120-000-101	120 Pin male w/ screw
516-120-000-102	120 Pin male w/ nut
516-290-500	Terminal solder-style
516-290-590	Terminal crimp-style

Part Number	Type of Jack	No. of Jacks	Description
TT96EDACNO	TT	96	Normals Brought Out (120 pin EDAC)
TT96EDACNS	TT	96	Normals Strapped (90 pin EDAC)

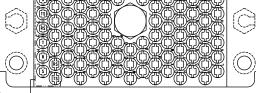






Standard Audio Configuration Wiring (S.A.C.) 90 Pin Plug Connector (Normals at jacks)

90 PIN CONNECTOR PIN-OUT					
JACK No.	TIP	RING	SLEEVE		
1	A	Н	R		
	CKS #2 CONTIN	THRU #6 JES TO P	, N, W		
7	χ	AE	AM		
JACKS #8 THRU #12 PATTERN CONTINUES TO AC,AL,AT					
13	BJ	BS	ΒY		
JAC	KS #14	THRU #18	3		
PATTERN (CONTINUE	S TO BP	,BX,CD		
9	CF	CN	CW		
JACKS #20 THRU #24 PATTERN CONTINUES TO CM,CU,DB					



BAYS

TT96 EDAC Series 21

JACK #2 FOR INPUT AND OUTPUT #1 THROUGH #24, AND JACK #26 FOR INPUT AND OUTPUT #25 THROUGH #48

Standard Audio Configuration Wiring (S.A.C.) 120 Pin Plug Connector (Normals brought out)

	120 PIN CONNECTOR PIN-OUT						
JACK No.	TIP	RING	SLEEVE	TIP SHUNT	RING SHUNT		
1	A	В	С	D	E		
	JACKS #2 THRU #6 PATTERN CONTINUES TO AN, AM, AL, AK, AJ						
7	AH	AF	AE	AD	AP		
	JACKS #8 THRU #12 PATTERN CONTINUES TO BN, BP, BW, BV, BU						
13	BT	BS	BR	BX	BY		
	JACKS #14 THRU #18 PATTERN CONTINUES TO CX, DH, DF, DE, DD						
19	DC	DB	DA	CZ	CY		
	PATTERN		0 THRU #24 10 EF, EH, I	EJ, EK, EL			

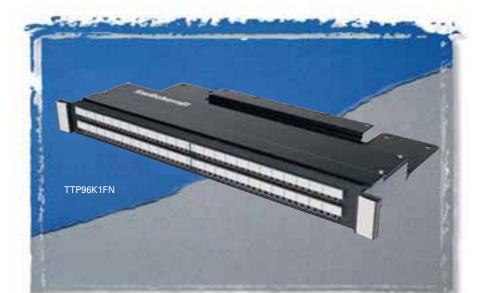
DIMENSIONS ARE FOR REFERENCE ONLY Inch (mm) Supported to the constraint of the con

PATCHBAYS

22 TTP96K Patchkit Series

Features and Benefits

- Kit features 96 TT jacks in one rack space (1.75" high) or two rack spaces (3.5" high)
- Jack blocks can be removed from the front for easy soldering
- Dust tray limits dirt, dust and contamination of jack terminals
- Wire management straps are adjustable and reusable
- Attractive, corrosion resistant nickel-plated jacks
- Steel frame jack for superior jack life
- Extra wide labeling strips provide maximum space
- Rugged, attractive black anodized aluminum face will not break or rust
- Three jack configurations available for the exact switching arrangement you need: full normal, half normal, and non-normal (open circuit)
- Fanned solder terminals for easier solder connections
- Gold switching contacts for longterm reliability in normal-through connections



The TTP96K Patchkit Series offers the end user a rugged cable tray to support rear cabling. Heavy duty construction takes weight off the back of the jacks for increased reliability. Available in 1.75" or 3.5" height versions.

Mechanical

Life: 30,000 cycles Insertion Force: 7 lbs. maximum Withdrawal Force: 1 lb. minimum Environmental: 0°C to +50°C

Electrical

Contact Resistance: 30 milliohms maximum initial Insulation Resistance: 10,000 megohms maximum Dielectric Withstanding Voltage: 500VAC at 60 Hz Working Voltage: 140VDC maximum Current Rating: 100 milliamps

Specifications

Materials

Jacks

Frame: Nickel-plated steel Bushing: Nickel-plated brass Tip, Ring and Shunt Springs: Nickel silver with welded contacts Assembly Screws: Nickel-plated

steel

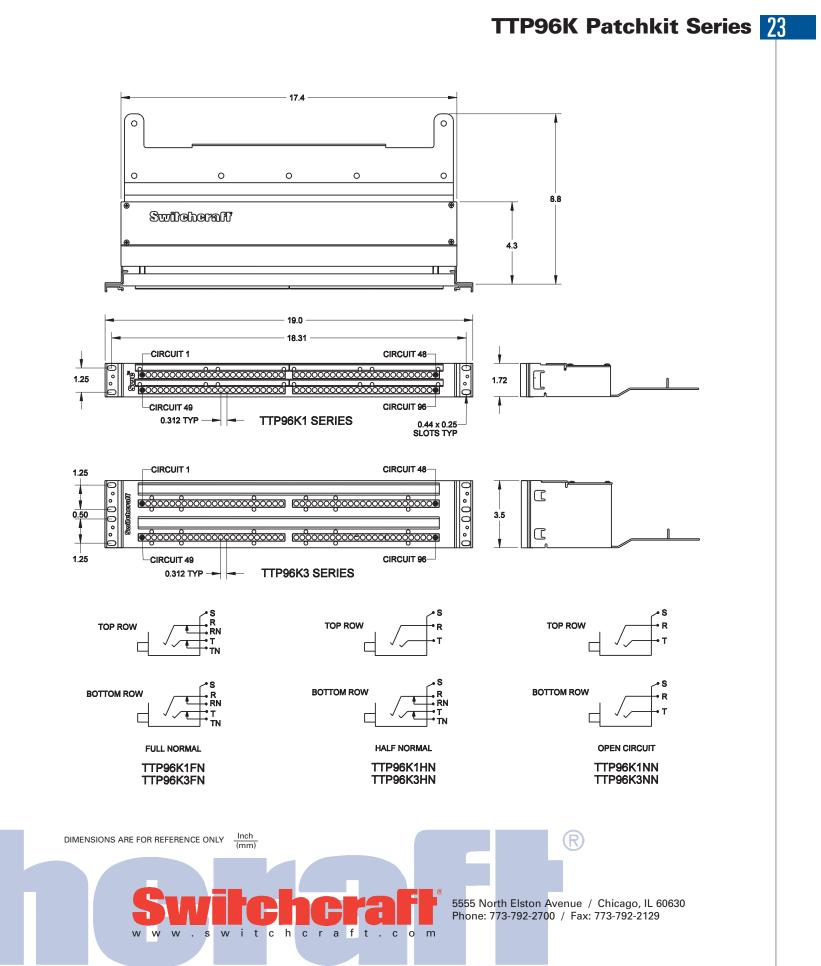
Welded Contacts: Gold alloy

Panel

Front Channel: Black anodized aluminum Frame: C.R.S. black epoxy painted Designation Strips: Black polycarbonate 94V-0 Designation Strip Covers: Clear polycarbonate Jack Inserts: Thermoplastic polyester

Part Number	Type of Jack	No. of Jacks	Description
TTP96K1FN	TT	96	1.75" High, full normals
TTP96K1HN	TT	96	1.75" High, half normal
TTP96K1NN	TT	96	1.75" High, no normals
TTP96K3FN	TT	96	3.5" High, full normals
TTP96K3HN	TT	96	3.5" High, half normals
TTP96K3NN	TT	96	3.5" High, no normals





PATCHBAYS

24 MT48K/MT52K Patchkit Series

Features and Benefits

- Kit features 48 1/4" longframe jacks in one rack space (1" high) or in two rack spaces (3" high) or 52 1/4" longframe jacks in one rack space (1" high)
- Allows user to add cable and termination panel
- Removable jack panel from the front allows easy soldering of wire connections
- Jacks have gold switching contacts
- Fanned solder terminals for easier soldering
- Offset ground lugs allow easy bussing of ground with one wire
- Jacks have a nickel-plated frame and assembly screws
- Wire management straps are reusable and adjustable

Specifications

Materials

- Jacks
- Frame: Stamped nickel-plated steel



The MT48/52K Patchkit Series offers the end user a rugged cable tray to support rear cabling. Heavy duty construction takes weight off the back of the jacks for increased reliability. Available in 1.75" or 3.5" height versions.

Electrical

Contact Resistance: 30 milliohms maximum initial Insulation Resistance: 10,000 megohms maximum Dielectric Withstanding Voltage: 500VAC at 60 Hz Working Voltage: 140VDC maximum Current Rating: 100 milliamps

Bushing: Nickel-plated brass Tip, Ring and Shunt Springs: Nickel silver with welded contacts Assembly Screws: Nickel-plated steel

Welded Contacts: Gold alloy

Panel

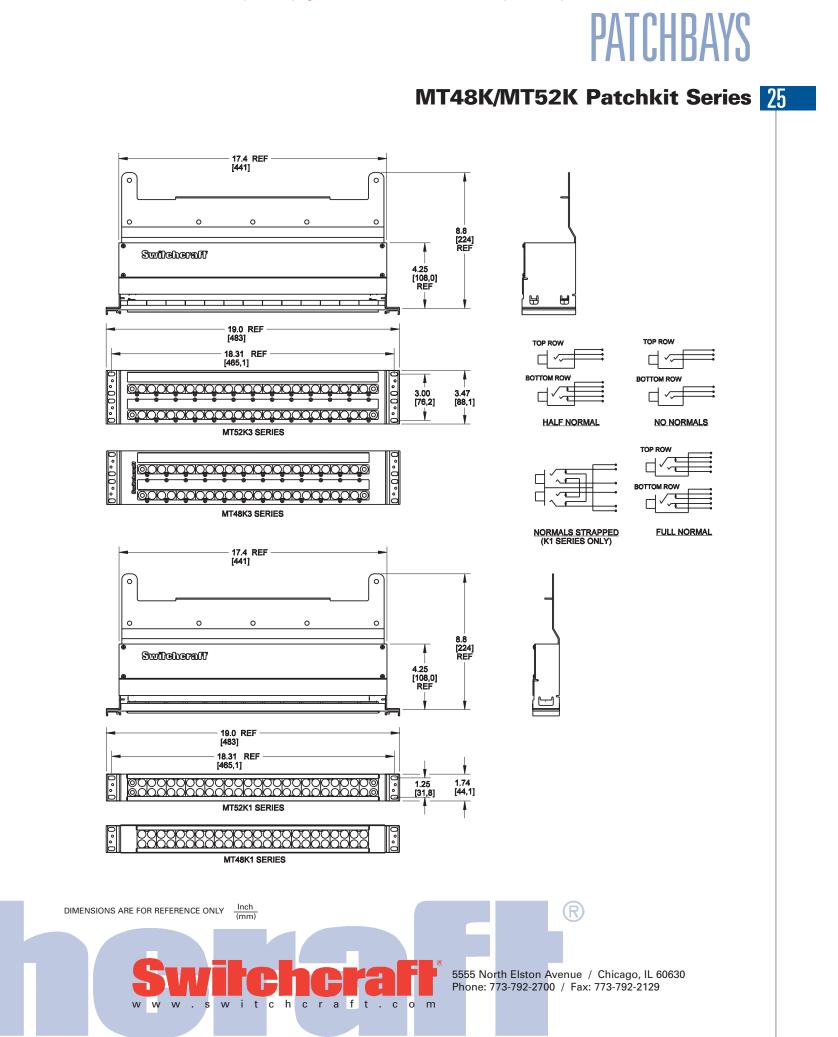
Front Panel: Thermoplastic Frame: C.R.S. black epoxy paint Designation Strips: Black polycarbonate 94V-0 Designation Strip Covers: Clear polycarbonate

Mechanical

Life: 30,000 cycles Insertion Force: 7 lbs. maximum Withdrawal Force: 1 lb. minimum Operating: 0°C to +50°C

Part Number	Type of Jack	No. of Jacks	Height	Description
MT48K1NS	MT	48	1.75"	Normals strapped
MT48K1FN	MT	48	1.75"	Full normals
MT48K1HN	MT	48	1.75"	Half normals
MT48K1NN	MT	48	1.75"	No normals
MT52K1NS	MT	52	1.75"	Normals strapped
MT52K1FN	MT	52	1.75"	Full normals
MT52K1HN	MT	52	1.75"	Half normals
MT52K1NN	MT	52	1.75"	No normals
MT48K3FN	MT	48	3.5"	Full normals
MT48K3HN	MT	48	3.5"	Half normals
MT48K3NN	MT	48	3.5"	No normals
MT52K3FN	MT	52	3.5"	Full normals
MT52K3HN	MT	52	3.5"	Half normals
MT52K3NN	MT	52	3.5"	No normals





PATCHBAYS

26 MT48/MT52 Patchbay Series

Features and Benefits

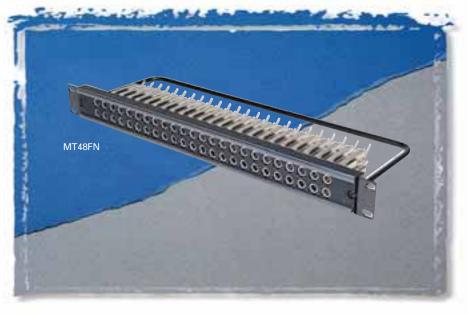
- Units feature either 48 or 52 MT Jax[®]
- Steel frame jacks for superior jack life
- Attractive, corrosion resistant nickel-plated jacks
- Gold switching contacts for long-term reliability in normalthrough connections
- Offset ground terminal for ease in making common ground buss connections
- Fanned solder terminals for easier solder connections
- Cable tie bar takes the weight of cables off the jacks
- Four jack configurations available for the exact switching arrangement: full normal, half normal, non-normal, and normals strapped

Specifications

Materials

Jacks

Frame: Steel, nickel-plated Bushing: Brass, nickel-plated Springs: Nickel silver, solder lugs Ground Terminal: Nickel silver, solder lugs Switching Contacts: Welded, gold alloy Insulation: Phenolic spacers, rigid PVC tubing through stack Screws: Steel, nickel-plated



The MT48/52 Series patchbays offer a rugged cable tie bar to support rear cabling. Also available is the normals strapped configuration which has the shunts or normals tied together, top to bottom jacks.

Mechanical

Life: 30,000 cycles Insertion Force: 7 lbs. maximum Withdrawal Force: 1 lb. minimum Operating: 0°C to +50°C

Electrical

Contact Resistance: 30 milliohms maximum initial Insulation Resistance: 10,000 megohms maximum Dielectric Withstanding Voltage:

Panel

Jack Panel: Thermoplastic Cable Support Bracket: 5/16" diameter black epoxy painted steel rod

Screws (designation strip): Steel, black zinc-plated

Screws (mounting jack): Steel, nickel plated

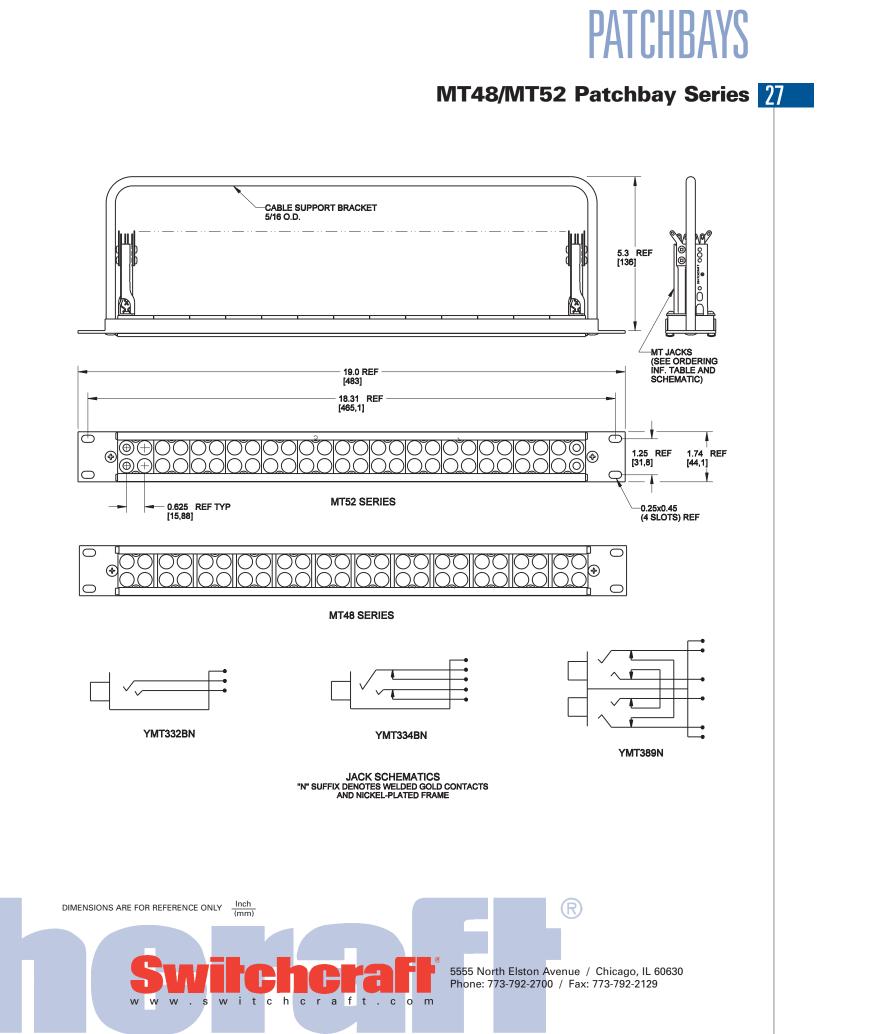
Kwik-change[®] Designation Strip: Extruded aluminum, black anodized Marking Strip:

White plastic, matte finish Marking Strip Cover:

Clear, extruded plastic

500VAC at 60 Hz Working Voltage: 140VDC maximum Current Rating: 100 milliamps

Part Number	Type of Jack	No. of Jacks	Description	
MT48FN	MT	48	Full normals	
MT48HN	MT	48	Half normals	
MT48NN	MT	48	No normals	
MT48NS	MT	48	Normals strapped	
MT52FN	MT	52	Full normals	
MT52HN	MT	52	Half normals	
MT52NN	MT	52	No normals	
MT52NS	MT	52	Normals strapped	



PATCHBAYS

28 TTP96AS Patchbay Series

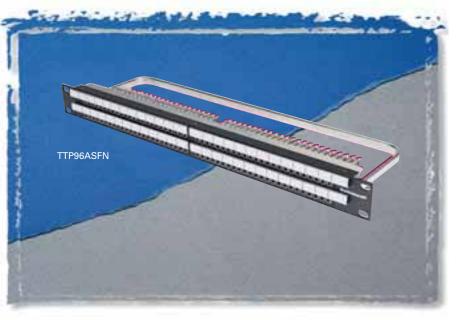
Features and Benefits

- Unit features 96 TT jacksAttractive, corrosion resistant
- nickel-plated jacksSteel frame jack for superior jack life
- Extra wide labeling strips provide maximum space
- Rugged cable tie bar takes the weight of cables off the jacks
- Rugged, attractive black anodized aluminum face will not break
- Three jack configurations available for the exact switching arrangement you need: full normal, half normal, and open circuit panel
- Fanned solder terminals for easier solder connections
- Offset ground terminal for ease in making common ground buss connections
- Gold switching contacts for long-term reliability in normalthrough connections

Specifications

Materials





The TTP96AS Series of patchbays offer a rugged cable tie bar to support rear cabling.

Designation Strip Covers: Clear thermoplastic, SE-1 Marking Strip: Rigid vinylite Jack Mounting Screws: Steel, plated Screws: Steel, black plated

Electrical

Contact Resistance: 30 milliohms maximum initial Insulation Resistance: 10,000 megohms maximum Dielectric Withstanding Voltage: 500VAC at 60 Hz

Jacks

Frame: Steel, nickel-plated Bushing: Nickel-plated copper alloy Springs: Copper alloy solder lugs Ground Terminal: Steel, tin electrodeposited Switching Contacts: Welded, gold

alloy inlay over palladium base Insulation: Rigid plastic spacers, rigid PVC tubing through stack Screws: Steel, plated

Panel

Frame: Black anodized aluminum Inserts: Polyester, glass filled, 94V-0

Cable Support Bar: Cold rolled steel, nickel-plated Designation Strips: Thermoplastic,

94V-0

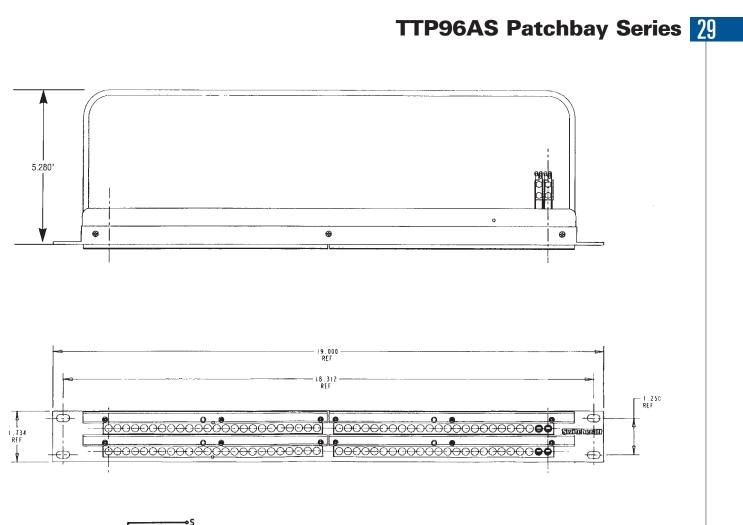
Life: 30,000 cycles Insertion Force: 7 lbs. maximum Withdrawal Force: 1 lb. minimum Environmental: 0°C to +50°C

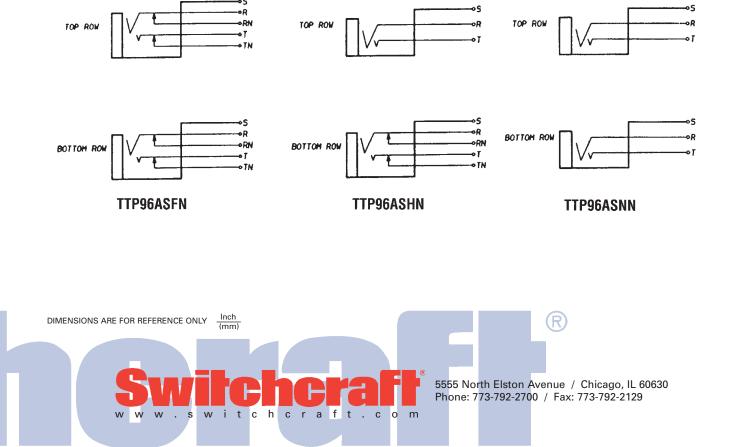
Working Voltage: 140VDC maximum Current Rating: 100 milliamps

Part Number	Type of Jack	No. of Jacks	Description
TTP96ASFN	TT	96	Full normals
TTP96ASHN	TT	96	Half normals
TTP96ASNN	TT	96	No normals



PATCHBAYS





PATCHBAYS

30 HPC Patchbay Series

Features and Benefits

- Available in 1RU or 2RU versions
- · Available with or without connectors
- HPC Series connectors are compatible with Neutrik Speakon® connectors
- Cable tie bar takes weight of the cables off the terminations
- Rugged aluminum channel
- Silk-screen designation area makes it easy to re-label channels

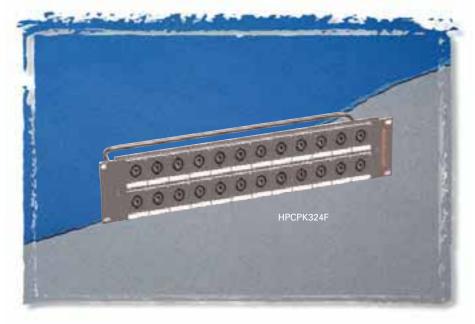
Panel Materials

Housing: Thermoplastic UL 94V-0 rated Contacts: Silver-plated over copper alloy Frame: Aluminum, black anodized Cable Tie Bar: Steel, black epoxy

HP Connector Specifications

Mechanical

Shock: Per Mil-Std 202, Method 213B, Cond. K Vibration: Mil-Std 202, Method 201A Life: 1,000 rotational cycles Cable Range (cord mount): 10AWG, 0.560" cable OD maximum



The HPC Patchbay features a 19" rack unit loaded with HPC Series connectors. Available with either 0.250" Faston® terminals or 0.187" Faston® terminals. One rack unit height versions come with 12 HPC connectors, two rack unit height versions come with 24 HPC connectors. All versions have a rugged cable tie bar, which takes the weight of the cabling away from the connections.

Materials

Housings: Thermoplastic UL 94V-0 rated Seal Rings: Thermoplastic rubber

Electrical

Voltage Rating: 1,500 AC RMS, per Mil-Std 202, Method 301 Current Rating (Faston® terminals): 50A RMS w/10AWG wire, normal ambient, per UL 1977 Current Rating (PC terminals): 30A per UL 1977 Contact Resistance: $1m\Omega$. $1.5m\Omega$ after 1,000 insertion/withdrawals Insulation Resistance: $.2T\Omega$

Environmental

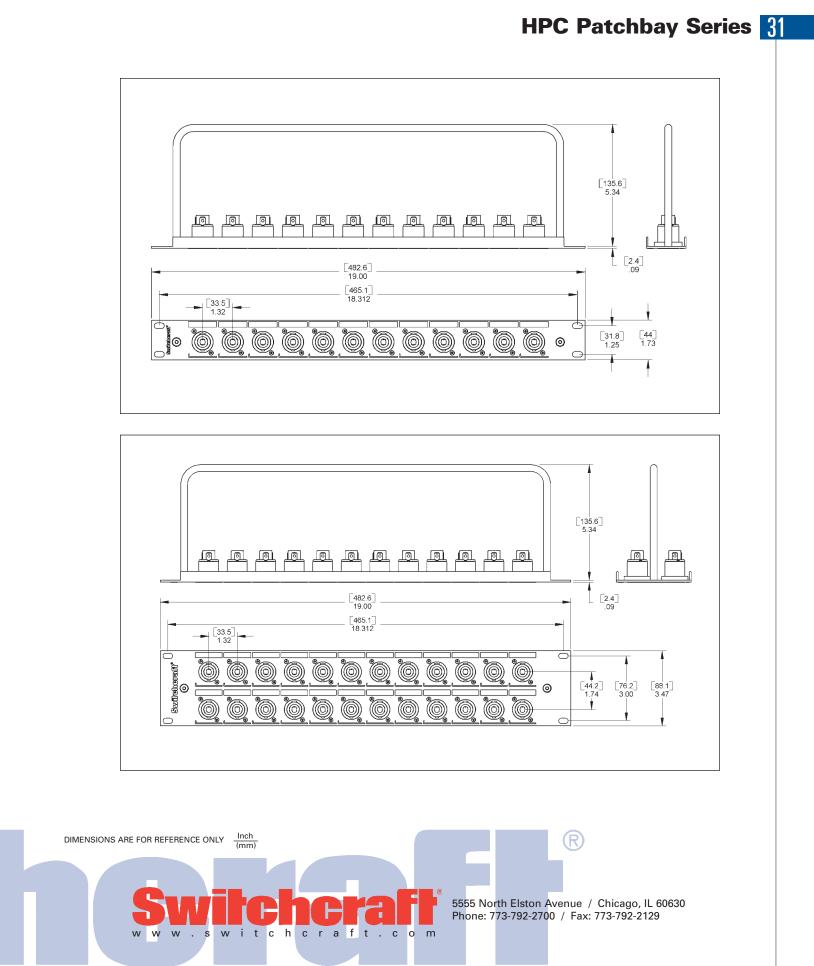
Salt Spray: Mil-Std 202, Method 101D, Cond.B Thermal Shock: Mil-Std 202, Method 107G Temperature Limits: -55°C to +85°C Moisture Resistance: Mil-Std 202, Method 106E Life @ Ambient Temperature: Mil-Std 202, Method 108A Touchproof: IEC 65 and 1010-1 IP Rating: IEC 529, IP 25

Contacts: Silver-plated over copper alloy

Part Number	Height	Description
HPCPK112F	1.75"	12 connectors, 0.250" Fastons
HPCPK112F1	1.75"	12 connectors, 0.187" Fastons
HPCPK1B	1.75"	Blank panel
HPCPK324F	3.50"	24 connectors, 0.250" Fastons
HPCPK324F1	3.50"	24 connectors, 0.187" Fastons
НРСРК3В	3.50"	Blank panel







PATCHBAYS

32 Q-G[®] Patchbay Series

Features and Benefits

- Available in 1RU or 2RU versionsAvailable with or without the
- connectorsE Series connectors are silver-plated,
- 3 pins/contacts with black finish
- Cable tie bar takes the weight of the cables off the solder terminations
- Rugged aluminum channel increases durability
- Silk-screen designation area makes it easy to re-label channels

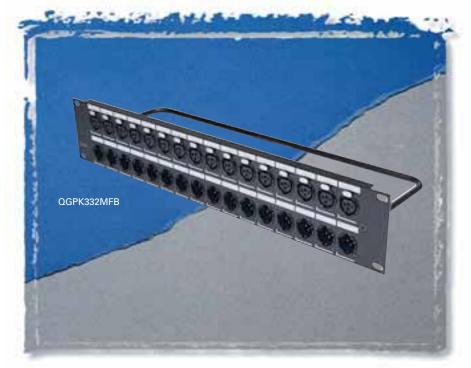
Specifications

Materials

Connectors Housing: Die-cast, black velvet finish Inserts: Glass-filled thermoplastic Pin/Contacts: Copper alloy, silver-plated Latch Release: Steel, nickel-plated Insert Locking Cam: Die-cast zinc

Frame

Aluminum, black anodized Cable Tie Bar Steel, black epoxy

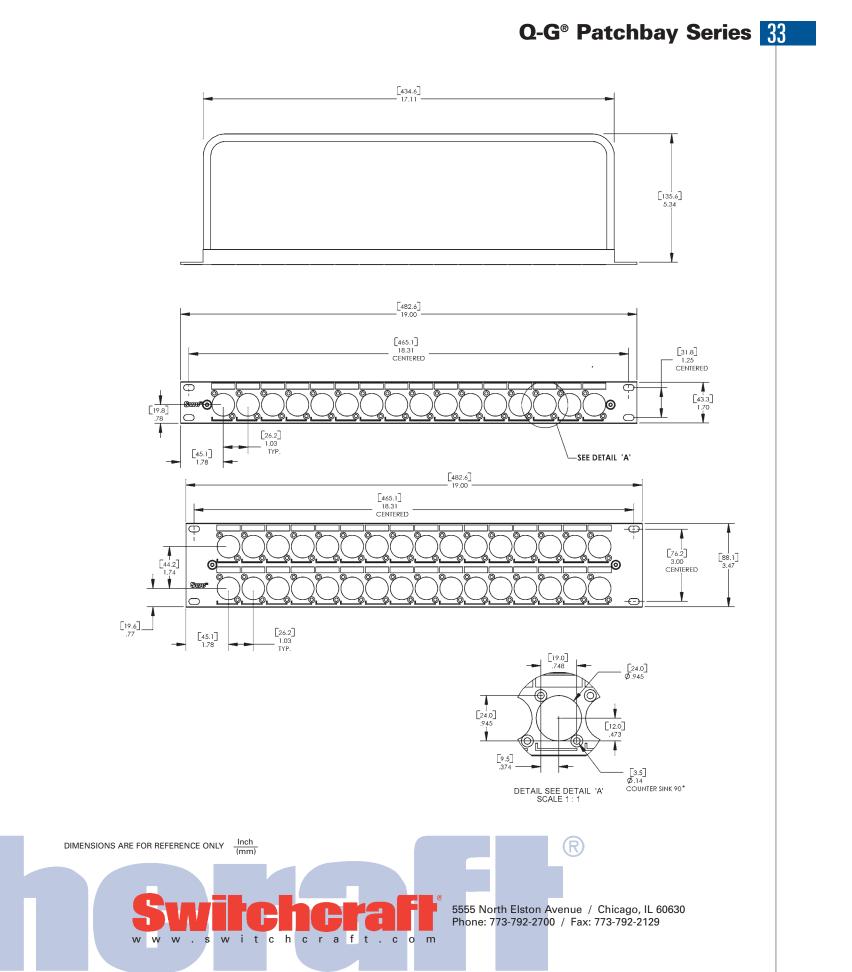


The QG[®] Patchbay features a 19" rack unit loaded with E Series QG[®] connectors. These XLR's have the same panel cut-out, male or female, silver-plated pins or contacts, and a black finish. All connectors have solder cup terminals for easy soldering and the inserts are removable from the back, allowing for easy changes. The one rack unit height version comes with 16 male, or 16 female, or 8 male and 8 female connectors. The two rack unit version comes with 16 male and 16 female connectors. We also offer the unit without connectors, but with the panel cut-outs already punched out.

All versions have a rugged cable tie bar, which takes the weight of the cabling away from the solder connections.

Part Number	Height	Description
QGPK116FB	1.75"	16 female
QGPK116MB	1.75"	16 male
QGPK18M8FB	1.75"	8 male, 8 female
QGPK332MFB	3.5"	16 female(top), 16 male (bottom)
QGPK1B	1.75"	Blank panel
QGPK3B	3.5"	Blank panel





TCHBAYS

PATCHBAYS

34 VPP Video Patchbay Series

Features and Benefits

- HD Series rated from DC to 3.0 GHz
- SD Series has a bandwidth from DC to 1.75GHz
- Black thermoplastic modules insulate jacks from chassis
- Jacks feature rugged heavy duty housings

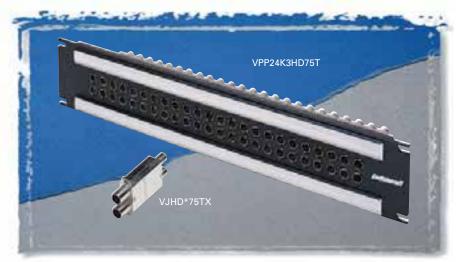
Video Jack Specifications

Electrical

Rated Bandwidth: 3.0 GHz (HD), 1.75 GHz (SD) Characteristic Impedance: 75 ohms Return Loss: Better than -15 dB Insertion Loss: Better than -.5 dB Contact Resistance: Less than 20 milliohms Termination Resistance: 75 W, ±1% Center Conductor: Accepts .090 pin diameter

Mechanical

Mechanical Shock: Per MIL-STD-202, Method 213, Test condition I Vibration: Per MIL-STD-202,



The VPP Series video patchbays offer a wide variety of options for video patching. The HD Series meets SMPTE 292M specifications for high definition video signaling, covering a bandwidth range from DC to 3.0GHz. The SD Series is perfect for serial digital, with a bandwidth from DC to 1.75GHz. Both come in either terminated or non-terminated, 24 or 26 jacks, 1.75" or 3.5" heights.

Ordering Information

ordering into	mation			
Part Number	Type of Jack	No. of Jacks	Height	Description
VPP24K1HD*75T	HD	24	1.75"	Terminated
VPP24K1HD*NT	HD	24	1.75"	Non-term
VPP24K1SD*75T	SD	24	1.75"	Terminated
VPP24K1SD*NT	SD	24	1.75"	Non-term
VPP26K1HD*75T	HD	26	1.75"	Terminated
VPP26K1HD*NT	HD	26	1.75"	Non-term
VPP26K1SD*75T	SD	26	1.75"	Terminated
VPP26K1SD*NT	SD	26	1.75"	Non-term
VPP24K3HD*75T	HD	24	3.5"	Terminated
VPP24K3HD*NT	HD	24	3.5"	Non-term
VPP24K3SD*75T	SD	24	3.5"	Terminated
VPP24K3SD*NT	SD	24	3.5"	Non-term
VPP26K3HD*75T	HD	26	3.5"	Terminated
VPP26K3HD*NT	HD	26	3.5"	Non-term
VPP26K3SD*75T	SD	26	3.5"	Terminated
VPP26K3SD*NT	SD	26	3.5"	Non-term

Method 201
Life Cycle: 30,000

Materials

Housing: Zinc alloy, nickel plated Center Contacts: Copper alloy, gold plated Switching Springs: Copper alloy, gold plated Grounding Contacts: HD Series - Copper alloy, gold plated SD Series - Copper alloy, nickel plated Insulators: Thermoplastic, UL 94V-0 rated

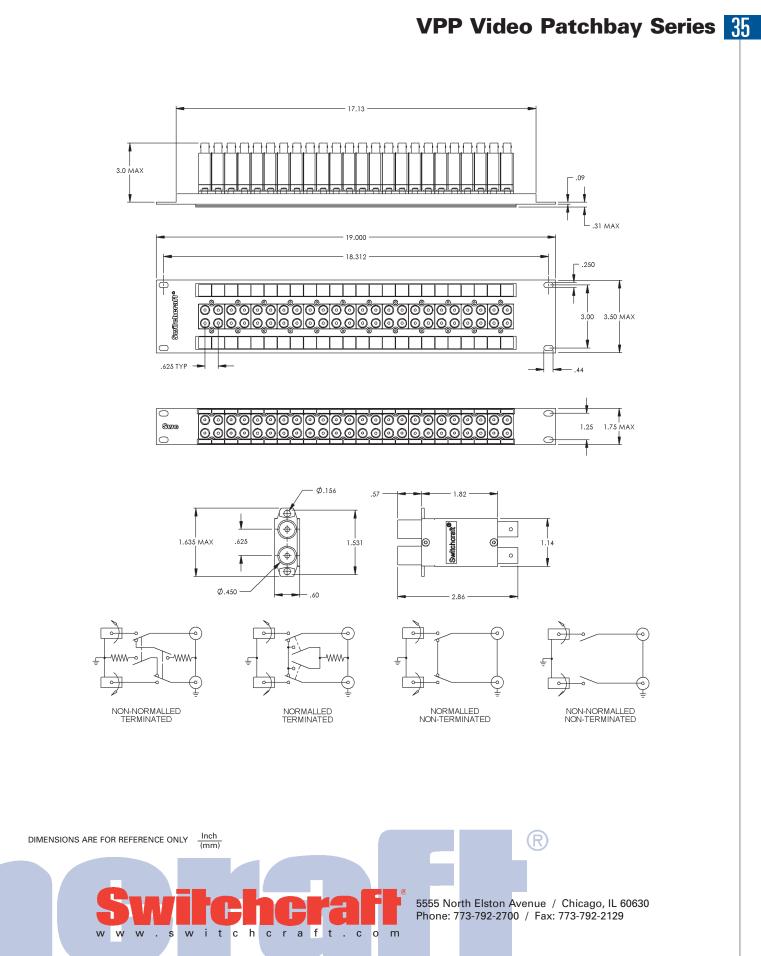
Environmental

Operating Temperature: - 40°C to 65°C Storage Temperature: – 55°C to 85°C Thermal Shock: Per MIL-STD-202, Method 107 Moisture and Humidity: Per MIL-STD-202, Method 106 * Add "N" for non-normalled version

See Page 36 for Individual Jacks Ordering Information







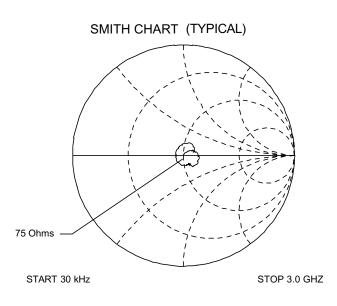
PATCHBAYS

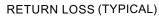
36 VPP Video Patchbay Series

Ordering - Individual Jacks

Part Number	Туре	Description
VJHD*75TX	HD	Terminated
VJHD*NTX	HD	Non-terminated
VJSD*75TX	SD	Terminated
VJSD*NTX	SD	Non-terminated

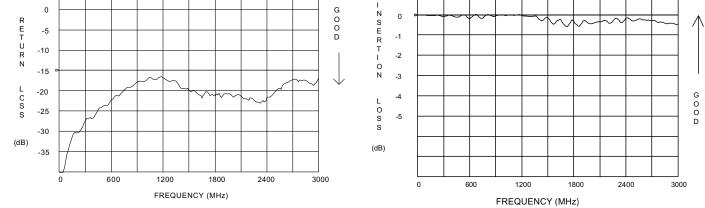
* Add "N" for non-normalled version





INSERTION LOSS (TYPICAL)

-					





PATCHBAYS

MVP Midsize Video Patchbay Series 37

Features and Benefits

- Midsize video jacks rated from DC to 3 GHz
- 32 midsize jacks mounted either 1RU, 1.5RU or 2RU panel
- Available in terminated or non-terminated configurations

Specifications

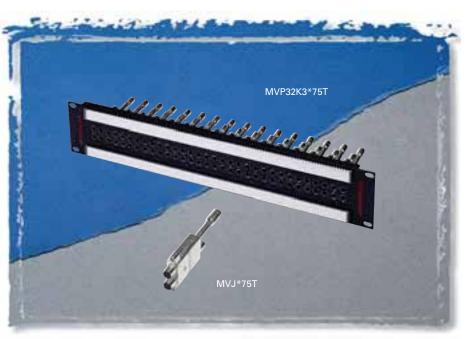
Materials

Frame: Aluminum, black anodized Designation Strips: Vinylite, white Designation Strip Covers: Lexan, transparent Jack Inserts: Thermoplastic, UL 94V-0 rated

Midsize Video Jack Specifications

Electrical

Rated Bandwidth: 3.0 GHz Characteristic Impedance: 75 ohms Return Loss: See Typical Return Loss Chart Insertion Loss: See Typical Insertion Loss Chart Contact Resistance:



The MVP Series video patchbays offer outstanding performance and high density. Patchbays consist of 32 jacks in either 1RU or 2RU heights, jacks come either terminated or non-terminated. These jacks are rated from DC to 3 GHz, and are rated at 30,000 lifecycles. The 1.5RU and 2RU come with cable tie bars.

Switching Springs: Copper alloy, gold plated Grounding Contacts: Copper

Environmental

Operating Temperature: - 40°C to 65°C Storage Temperature:

Less than 20 milliohms Termination Resistance: 75 W, ±1% Center Conductor: Accepts .048 pin diameter

Mechanical

Mechanical Shock: Per MIL-STD-202, Method 213, Test condition I Vibration: Per MIL-STD-202, Method 201 Life Cycle: 30,000

Materials

Housing: Zinc alloy, nickel plated Center Contacts: Copper alloy, gold plated alloy, gold plated BNC Insulators: Teflon Actuators: Thermoplastic, UL94V-0 rated

- 55°C to 85°C
 Thermal Shock:
 Per MIL-STD-202, Method 107
 Moisture and Humidity:
 Per MIL-STD-202, Method 106

Ordering Information

V			
Part Number	Type of Jack	Height	Description
MVP32K1*75T	Midsize	1.75"	Terminated
MVP32K1*NT	Midsize	1.75"	Non-terminated
MVP32K2*75T	Midsize	2.62"	Terminated
MVP32K2*NT	Midsize	2.62"	Non-terminated
MVP32K3*75T	Midsize	3.5"	Terminated
MVP32K3*NT	Midsize	3.5"	Non-terminated

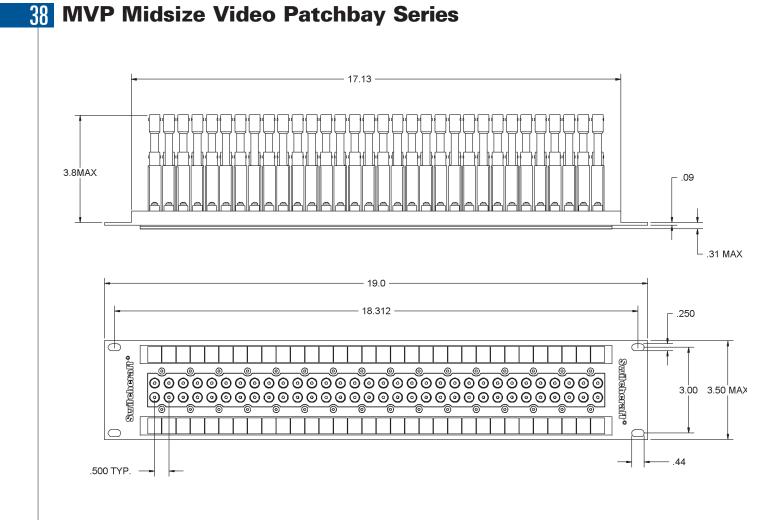
* Add "N" for non-normalled version

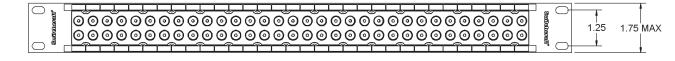
See Page 39 for Individual Midsize Jacks Ordering Information

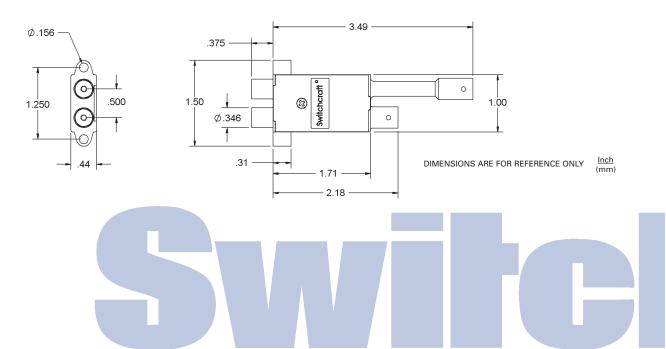




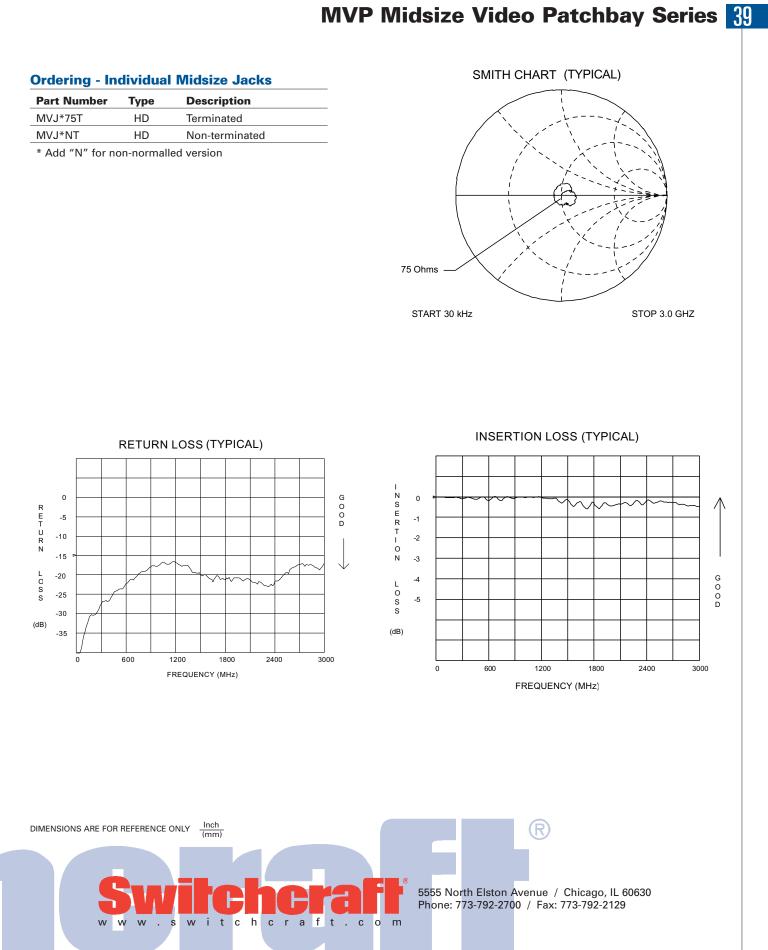
PATCHBAYS







PATCHBAYS



Part Number	Туре	Description	
MVJ*75T	HD	Terminated	
MVJ*NT	HD	Non-terminated	
*			

PATCHBAYS

40 VAP Video/Audio Patchbay Series

Features and Benefits

- Combines 13 video jacks and 26 long-frame audio jacks into one patchbay
- Available with either HD Series or SD Series video jacks
- All audio jacks are nickel-plated with steel frames and gold-plated switching contacts
- Audio modules consist of 4 YMT334BN jacks, video modules consist of 2 dual video jacks

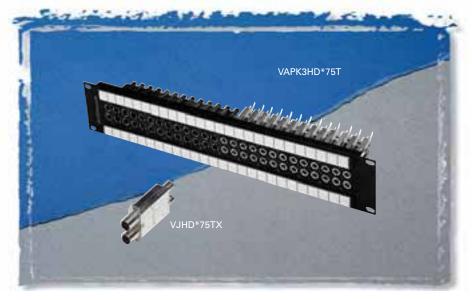
Video Jack Specifications

Electrical

- Rated Bandwidth: 2.4 GHz (HD), 1.75 GHz (SD) Characteristic Impedance: 75 ohms
- Return Loss: Better than -15 dB Insertion Loss: Better than -.5 dB Contact Resistance: Less than 20 milliohms
- Termination Resistance: 75 W, ±1% Center Conductor: Accepts .090 pin diameter

Mechanical

Mechanical Shock: Per MIL-STD-



The VAP Series combines audio and video in one convenient patchbay. Standard versions consist of 13 video jacks and 26 long-frame audio jacks into one unit. Options include HD Series video jacks which are rated from DC to 2.4GHz or SD Series rated from DC to 1.5GHz. Both come in either terminated or non-terminated jacks. The MT Style audio jacks all have nickel-plated steel frames and gold-plated switching contacts. Flared terminals make soldering easier. All audio jacks are T,R,S, TN, and RN. Individual modules are useful for custom configurations.

Environmental

Operating Temperature: - 40°C to 65°C

Thermal Shock: Per MIL-STD-202, Method 107 Moisture and Humidity: Per MIL-STD-202, Method 106

202, Method 213, Test condition I Vibration: Per MIL-STD-202, Method 201 Life Cycle: 30,000

Materials

Housing: Zinc alloy, nickel plated Center Contacts: Copper alloy, gold plated Switching Springs: Copper alloy, gold plated Grounding Contacts: HD Series - Copper alloy, gold plated SD Series - Copper alloy, nickel plated Insulators: Thermoplastic, UL 94V-0 rated

See Page 36 For Video Jack Ordering Information and Page 69 For Audio Jack **Ordering Information**

Storage Temperature: - 55°C to 85°C

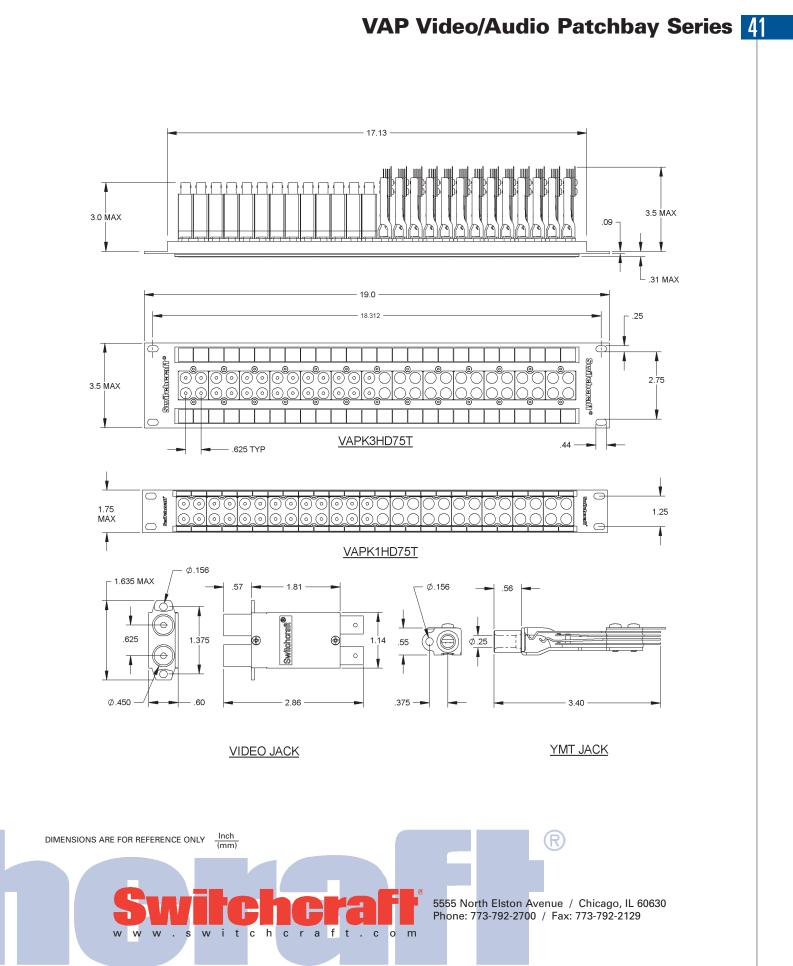
Ordering Information

Part Number	Type of Jack	Height	Description
VAPK1HD*75T	HD	1.75"	Terminated
VAPK1HD*NT	HD	1.75"	Non-terminated
VAPK1SD*75T	SD	1.75"	Terminated
VAPK1SD*NT	SD	1.75"	Non-terminated
VAPK3HD*75T	HD	3.5"	Terminated
VAPK3HD*NT	HD	3.5"	Non-terminated
VAPK3SD*75T	SD	3.5"	Terminated
VAPK3SD*NT	SD	3.5"	Non-terminated
Modules			
VMAFN	MT Style		4- YMT334BN jacks
VMVHD*75T	HD		2- HD terminated jacks
VMVHD*NT	HD		2- HD non-terminated jacks
VMVSD*75T	SD		2- SD terminated jacks
VMVSD*NT	SD		2-SD non-terminated jacks

Add "N" for non-normalled version







PATCHBAYS

42 MVEZN Audio/Midsize Patchbay Series

Features and Benefits

- Combines 16 midsize video jacks and 24 dual EZ Norm bantam jacks.
- Video jacks are rated from DC to 3.0 GHZ.
- Rugged, attractive anodized aluminum frame for increased reliability.
- All audio jacks utilize EZ Norm technology for easy normal reconfiguration. A simple twist of the normal cam changes the normal function from full, to half, to no normals.
- Cable tie bar removes weight off the rear terminations.
- Large designation strips for easy patch point identification.

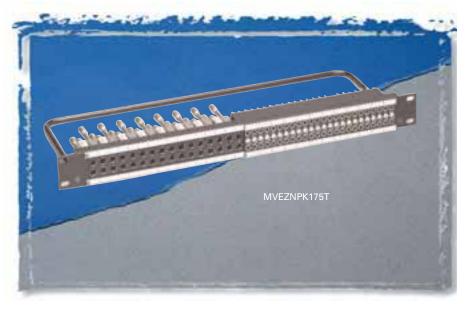
Video Jack Specifications

See page 39 for details

Audio Jack Specifications

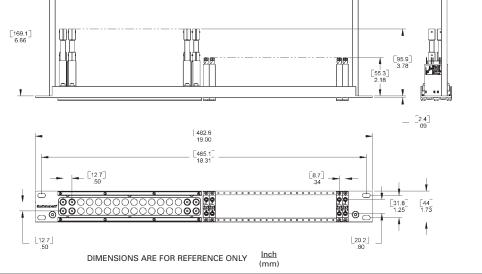
See page 10 for details

Part Number: MVEZNPK175T



The MVEZN Series combines our popular MVJ midsize video jacks with our latest bantam jack, the EZ Norm. This patchbay has 16 video jacks and 24 dual EZ Norm bantam jacks. Perfect for application where a full video and audio patchbay are unnecessary. The video jacks are rated up to 3.0GHz, and the audio jacks meet 30,000 cycles, both in insertion/withdrawals and with the normal cam.







PATCHBAYS

MBPK Video/Audio Patchbay Series 43



- Combines 16 midsize video jacks and 48 TT bantam audio jacks.
- Video jacks are rated from DC to 3.0 GHZ.
- All audio jacks are nickel-plated with steel frames and gold-plated crossbar switching contacts.
- Rugged, attractive anodized aluminum frame for increased reliability.
- Large designation strips for easy patch point identification.
- Audio jacks rated at 30,000 cycles.

Video Jack Specifications

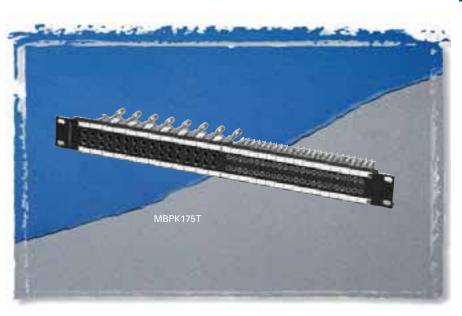
See page 39 for details

Audio Jack Specifications

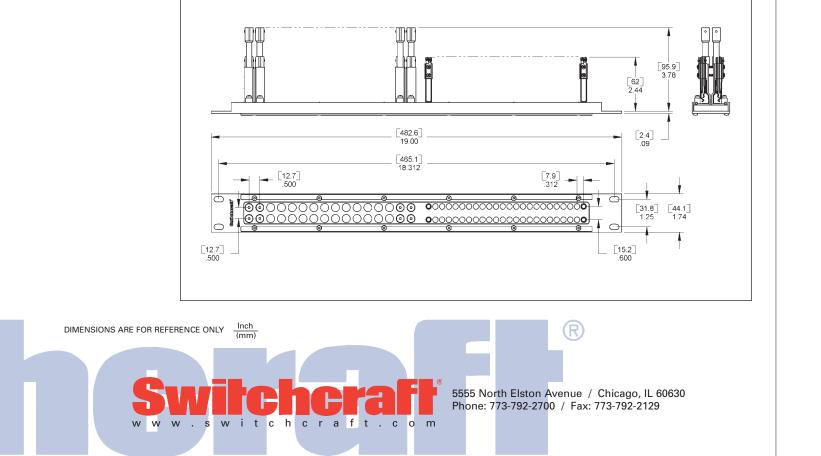
See page 69 for details

Materials

Frame: Aluminum, black anodized



The MBPK Series combines our popular MVJ midsize video jacks with our standard nickel-plated, steel frame audio jacks. This patchbay combines 16 midsize video jacks with 48 TT bantam audio jacks. Perfect for applications where a full video and audio patchbay are unnecessary. The video jacks are rated up to 3.0GHz, and the audio jacks meet 30,000 cycles. The audio jacks have T, R, S, TN, and RN terminals, and feature gold-plated contacts and flared solder terminals.



PATCHCORDS/MOLDED CABLES

44 Audio and Video Patchcords

Features and Benefits - Audio

- 110 ohm impedance-matched digital patchcords meet AES/EBU interface standards for digital patching
- Available with a variety of plug terminations, plug finishes, cord lengths and cable colors, the patchcords offer design flexibility
- Premium quality cable insures high reliability and greater flexibility

Specifications

Standard plug terminations are single 3-conductor 1/4" and TT® Nickel-plated plugs (standard), brass and gold-plated (optional) Cable jacket material is PVC. Black is standard with other colors available

Features and Benefits - Video

- Designed and built to highest quality standards for efficient video signal transmission
- Cable type is RG59 (75W)
- Rugged nickel-plated handles with knurled area for positive



A wide variety of audio patchcords and molded cable assemblies are available. Some of the more popular versions are the 18Q and 20Q Series for professional 1/4" patching, the TT* and TTD Series for TT or bantam AES/EBU digital patching. The VP and VMP Series offer exceptional performance for video signal patching.



Ordering Information

- finger grip
- Available in standard size or midsize styles

Specifications

Materials

Housing: Nickel-plated, copper alloy Contact Pin: Gold-plated, copper alloy Boot: Thermoplastic, in black and colors

Video Patchcords				
Part Number	Туре	Part Number	Туре	
VP3**	Standard	VMP2**	Midsize	
VP4**	Standard	VMP3**	Midsize	
VP5**	Standard	VMP4**	Midsize	
VP6**	Standard	VMP5**	Midsize	
VP7**	Standard	VMP6**	Midsize	
VP8**	Standard	VMP7**	Midsize	
VP9**	Standard	VMP8**	Midsize	
VP10**	Standard	VMP9**	Midsize	
VSPP	Standard	VMP10**	Midsize	
VMP1**	Midsize	VMPP	Midsize	

When ordering, add the following for cable color: BK-Black, BL-Blue, R-Red, O-Orange, Y-Yellow, GN-Green, P-Purple, GY-Gray



PATCHCORDS/MOLDED CABLES

Audio and Video Patchcords 45

Ordering Information

Part Num	<mark>nber</mark> Type	Plug Finger	Description
Audio Pat	chcords		
18QD18	1/4" Mil-Type	Brass	2 foot, black nylon jacket
18QF18	1/4" Mil-Type	Brass	3 foot, black nylon jacket
18QH18	1/4" Mil-Type	Brass	4 foot, black nylon jacket
20QD20N*	1/4" Mil-Type	Nickel	2 foot, nylon jacket
20QF20N*	1/4" Mil-Type	Nickel 3	3 foot, nylon jacket
20QH20N*	1/4" Mil-Type	Nickel	4 foot, nylon jacket

When ordering, add the following for cable color: 0-Black, 2-Red, 5-Green, 6-Blue

TT122	TT or Bantam	Brass	1 foot, molded gray jacket
TT124	TT or Bantam	Brass	2 foot, molded gray jacket
TT126	TT or Bantam	Brass	3 foot, molded gray jacket
TT127	TT or Bantam	Brass	4 foot, molded gray jacket
TT128	TT or Bantam	Brass	5 foot, molded gray jacket

AES/EBU 110 Ohm Digital Single Plug Patchcords

ALS/LBO	TTO OIIII Digita	I Siligie F	iug ratelleolus	
TT1*	TT or Bantam	Nickel	1 foot, molded	
TT2*	TT or Bantam	Nickel	2 foot, molded	
TT3*	TT or Bantam	Nickel	3 foot, molded	
TT4*	TT or Bantam	Nickel	4 foot, molded	
TT5*	TT or Bantam	Nickel	5 foot, molded	
TT6*	TT or Bantam	Nickel	6 foot, molded	
TT7*	TT or Bantam	Nickel	7 foot, molded	
TT8*	TT or Bantam	Nickel	8 foot, molded	
TT9*	TT or Bantam	Nickel	9 foot, molded	
TT10*	TT or Bantam	Nickel	10 foot, molded	

AES/EBU 110 Ohm Digital, or RS422 Dual Plug Patchcords TTD1*

TT or Bantam Nickel 1 foot, molded

Ordering Information				
Part No.	Description			
Molded MI	OI Cables			
MD3	3 foot, 5 pin DIN, molded black			
MD6	6 foot, 5 pin DIN, molded black			
MD10	10 foot, 5 pin DIN, molded black			
MD15	15 foot, 5 pin DIN, molded black			
llses / cond 2	1 awa PVC outer jacket			

Uses 4 cond., 24 awg, PVC outer jacket, braided shielded cable

4/41 0-1-1

1/4" Cables	
05AD05	2 foot, mono, male to male
05AK05	6 foot, mono, male to male
05AN05	10 foot, mono, male to male
05AU05	25 foot, mono, male to male
05AN15	10 foot, mono, male to RA male
05AN80	10 foot, mono, male to female
05AU80	25 foot, mono, male to female
10BF10	3 foot, stereo, male to male
10BK10	6 foot, stereo, male to male
10BN10	10 foot, stereo, male to male
15AK15	6 foot, mono, RA male to RA male
RCA	
25AF25	3 foot, male to male
25AK25	6 foot, male to male
25AN25	10 foot, male to male
25AK82	6 foot, male to female
30AK30	6 foot, RA male to RA male
30AN30	10 foot, RA male to RA male
30AR30	15 foot, RA male to RA male
1/4" to RCA	
05AK25	6 foot, 1/4" male to RCA male
05AN25	10 foot, 1/4" male to RCA male

TTD2*	I I or Bantam	INICKEI	2 foot, molded	
TTD3*	TT or Bantam	Nickel	3 foot, molded	
TTD4*	TT or Bantam	Nickel	4 foot, molded	
TTD5*	TT or Bantam	Nickel	5 foot, molded	
TTD6*	TT or Bantam	Nickel	6 foot, molded	
TTD7*	TT or Bantam	Nickel	7 foot, molded	
TTD8*	TT or Bantam	Nickel	8 foot, molded	
TTD9*	TT or Bantam	Nickel	8 foot, molded	
TTD10*	TT or Bantam	Nickel	10 foot, molded	

When ordering, add the following for cable color: BK-Black, BL-Blue, R-Red, O-Orange, Y-Yellow, GN-Green, P-Purple, GY-Gray

Uses either single or 2 cond, 22awg, PVC outer jacket, braided shielded cable



CONNECTORS

Q-G® Audio Connector Series 46 A, AA, AAA Cord Style Series

Switchcraft offers a wide range of cord style XLR connectors.

The A Series features a dual pressure plate strain relief mechanism to securely fasten the connector to the cable. The A Series is also available with FAS-DISCONNECT detent.

The AA Series features a 1-piece strain relief mechanism that clamps onto the outer jacket of the cable.

The AAA Series features a twist-on handle with a built-in strain relief mechanism and a pre-loaded insert. The new R Series offers the same strain relief system as the AAA Series.

Specifications

Electrical

Contact Resistance: 50 milliohm maximum, per pole Current Rating @ 125VAC: 3 pole - 15A, 4 pole -10A, 5 & 6 pole - 7.5A, 7 pole - 5A Insulation Resistance: 1,000 MW, minimum

- Dielectric Withstanding Voltage: 1,000 V (rms)
- Capacitance: ≤3pF between pins and ≤6 pF between pins and shell, maximum



plastic & rubber)

Flex Relief: TPR (Thermoplastic rubber)

Resists tarnishing, and provides excellent electrical conductivity. Gold is available.

Latch lock: High strength die cast zinc Multi-finger cable clamp and rubber

Ordering Information

Part Number	Style	Finish	Pins/ Contacts	Notes
A*F, A*M	Cord	Nickel	Silver	Standard Cable Clamp
A*FB, A*MB	Cord	Black	Silver	Standard Cable Clamp
A*FBAU, A*MBAU	Cord	Black	Gold	Standard Cable Clamp
A*FL, A*ML	Cord	Nickel	Silver	Standard cable clamp, large flex relief
AA*F, AA*M	Cord	Nickel	Silver	One piece cable clamp
AA*FB, AA*MB	Cord	Black	Silver	One piece cable clamp
AA*FBAU, AA*MBAU	Cord	Black	Gold	One piece cable clamp
AA*FL, AA*ML	Cord	Nickel	Silver	One piece cable clamp, large flex relief
AAA*FZ, AAA*MZ	Cord	Nickel	Silver	Twist-on metal handle
AAA*FBZ, AAA*MBZ	Cord	Black	Silver	Twist-on metal handle
AAA*FBAUZ, AAA*MBAUZ	Cord	Black	Gold	Twist-on metal handle
AAA*FPZ, AAA*MPZ	Cord	Nickel	Silver	Twist-on plastic handle
AAA*FPBZ, AAA*MPBZ	Cord	Black	Silver	Twist-on plastic handle
AAA*FPBAUZ, AAA*MPBAUZ	Cord	Black	Gold	Twist-on plastic handle

Mechanical

Insertion/Withdrawal Forces: 10 lbs. maximum, 8 lbs. nominal/ 7 lbs. maximum, 5 lbs. nominal

Materials

Shell: Die-Cast zinc with nickel finish or black chrome Handle: Die cast with nickel finish or black chrome. Also black thermoplastic handle available O Ring: TPR (Thermoplastic rubber). Insert Insulation: Molded thermoplastic Socket Contacts: Silver plated

copper alloy tarnish resistant; bifurcated on 3 and 4 contact types. Gold is available. Pin Contacts: Silver plated copper alloy.

See Page 56 for **Mechanical Drawings**

* Available 3 - 7 pins or contacts



CONNECTORS





Ordering Information

Part Number	Style	Finish	Pins/ Contacts	s Notes
B*F, B*M	Panel	Nickel	Silver	Threaded Collar
B*FB, B*MB	Panel	Black	Silver	Threaded Collar
C*F, C*M	Panel	Nickel	Silver	Uses #5-40 mounting screws
C*FB, C*MB	Panel	Black	Silver	Uses #5-40 mounting screws
D*F, D*M	Panel	Nickel	Silver	Uses #5-40 mounting screws
D*FB, D*MB	Panel	Black	Silver	Rectangle housing
D*FBAU, D*MBAU	Panel	Black	Gold	Rectangle housing
D*FS, D*MS	Panel	Nickel	Silver	Rectangle housing, smooth finish
E3FSC, E3MSC	Panel	Nickel	Silver	Male/Female same panel cut-out
E3FSCB, E3MSCB	Panel	Black	Silver	Male/Female same panel cut-out
E3FSCBAU, E3MSCBAU	Panel	Black	Gold	Male/Female same panel cut-out

Switchcraft also offers a wide range of panel mount connectors.

The B Series features a round housing with a threaded collar for mounting. The female version requires a spanner wrench to tighten the connector to the chassis. Both male and female are available with black finish.

The C Series is another round housing panel mount, which has 0.140" mounting holes requiring #5-40 screws to mount.

The D Series, our most popular version, is a rectangle housing panel mount. The standard Rawall finish resists scratching, while the optional satin finish offers a smooth finish for mounting on a brushed finished chassis.

The E Series offers a panel mount with quick release inserts. A small screwdriver is used to remove the inserts, allowing for easy gender changes. The male and female E Series fit into the same panel cut-outs.

The E Series is also available with PC terminals. Contact the factory for details.

* Available 3 - 7 pins or contacts

See Page 57 for Mechanical Drawings



CONNECTORS

48 Q-G[®] Audio Connector Series J, K, P, R, T Wallplate, Gooseneck, Panel & Cord Style Series

The J and K Series are wallplates using the D Series receptacles pre-mounted. Available in single or dual connector versions.

The PD Series is a plastic panel mount series, using 94V-0 rated material. Both male and female mount into the same panel cut-out and are available in solder cup, straight PC, and right angle PC terminals.

Switchcraft also offers gooseneck connectors and cord plugs with on-off switches. The P Series are gooseneck connectors available in male or female, with optional black finishes. The male has external 5/8-27 threads, the female has internal 5/8-27 threads.

The new R Series incorporates the same strain relief system as the AAA Series. The insert can be offset at 45° to accommodate a wide variety of applications.

The T Series is similar to the A Series female cord plug, but offers a DPDT (2-C) locking on-off switch. The slide switch is rated at 500mA, 125V.



Ordering Information

			Pins/		
Part Number	Style	Finish	Contacts	Notes	

J3FS	Wallplate	Nickel	Silver	Single D3F
K3FS	Wallplate	Nickel	Silver	Dual D3F's
P*F, P*M	Gooseneck	Nickel	Silver	Female ext. threads,
				male int.threads
P*FB, P*MB	Gooseneck	Black	Silver	Female ext. threads,
				male int.threads
PD3FSC1, PD3MSC1	Panel	Black	Silver	Plastic Housing
PD3FSC1AU, PD3MSC1AU	l Panel	Black	Gold	Plastic Housing
R*FZ, R*MZ	Cord	Nickel	Silver	Right Angle
R*FBZ, R*MBZ	Cord	Black	Silver	Right Angle
R*FBAUZ, R*MBAUZ	Cord	Black	Gold	Right Angle
T3F	Cord	Nickel	Silver	On-off switch

* Available 3 - 7 pins or contacts

See Pages 58 and 59 for Mechanical Drawings



CONNECTORS



Materials

Housing: Plugs and Male Receptacles — Copper alloy, nickel-plated; Female Receptacles — Die-cast zinc, nickel-plated Black Tini-Q-G® Housing: Copper alloy, black chrome-plated Pin and Socket Contacts: Copper alloy, silver-plated Flex Relief: Molded black thermoplastic elastomer Latch Button: Molded black thermoplastic

Release Lever and Mounting Washer: Steel, nickel-plated Standoff/Ground Terminal and Cable Clamp: Steel, electrotinned Inserts and Insulating Spacer: Molded, high strength thermoplastic Latch (Female): Copper alloy,

c o m

Tini-Q-G[®] Connector Series 49 Tini-Q-G[®] Cord & Panel Style Series

The Tini-QG Series is a miniature version of the standard QG Series. These "mini-XLR's" come in a wide variety of configurations. The standard TA Series cord plugs are available in 3-6 pins or contacts. The L versions, with their larger strain reliefs, are available in 3-8 pins or contacts. The TB and TY Series are panel mount connectors. The TB Series is a male connector, featuring a round panel cut-out and 3-8 pins. The TY Series is a female connector, featuring a rectangular housing and 3-5 contacts. The TA and TB Series are available with a black finish. Gold-plated contacts are available on all series. Contact the factory for details.

Specifications

Electrical

Contact Resistance: .010 ohms maximum after life (and after salt spray) Current Rating (Carry Only): 5A, 125 VAC (4A, 125 VAC on 5 circuit) based on 30°C maximum Insulation Resistance: 510,000 megohms minimum @ 500

nickel-plated Mounting Nut: Copper alloy, nickel-plated

Ordering Information

Part Number	Style	Finish	Pins/ Contacts	Notes
TA*F, TA*M	Cord	Nickel	Silver	Available in 3 - 6 pins or contacts
TA*FL, TA*ML	Cord	Nickel	Silver	Accommodates large cable, available in 3 - 8 pins or contacts
TA*FB, TA*MB	Cord	Black	Silver	Available in 3 - 6 pins or contacts
TB*M	Panel	Nickel	Silver	Male, round flange, threaded, available in 3 - 8 pins or contacts
TB*MB	Panel	Black	Silver	Male, round flange, threaded, available in 3 - 8 pins or contacts
TY*F	Panel	Nickel	Silver	Female, rectangle flange, available in 3 - 5 pins or contacts

See Page 59 for Mechanical Drawings

VDC (initial); 10,000 megohms minimum (after humidity test) Dielectric Strength: 1,000V (rms)

Mechanical

Life: 5,000 operations minimum Solderability Standard: Meets EIA RS-186-9E Mechanical Shock: Meets Mil-Std-202, method 213B Vibration: Meets Mil-Std-202, method 201A Wire Size: #22 wire gauge solid; #24 wire gauge stranded

Environmental

Thermal Range: -55°C to +85°C Humidity: Meets Mil-Std-202, method 106D Thermal Shock: Meets Mil-Std-202, method 107D Salt Spray: Meets Mil-Std-202, method 101

5555 North Elston Avenue / Chicago, IL 60630 Phone: 773-792-2700 / Fax: 773-792-2129

CONNECTORS

50 HPC Connector Series **HPC Panel Style Series**

The HPC Series is a complete line of high power loudspeaker connectors that are completely compatible with the Neutrik® Speakon® 4 pole connector series. Included in the series are round and rectangular panel mounts, straight cord plugs, right angle cord plugs, and in-line cord plug, plus a barrel adapter.

The HPC panel mounts come with two different flange depths, either 0.100" or 0.200" depths. The 0.200" depth allows for easy rear mounting of the connector and maintains proper mating with the cord plug. Also, the panel mounts have two different Faston® terminal sizes, 0.187" and 0.250" wide. Both are rated at 50A, per UL 1977. The PC mount versions have either straight, right angle, or right angle with a mounting post. They are rated at 30A per UL 1977. The right angle PC mount version with the post allows for snap-in placement onto the PC board during wave soldering.

The HPC cord plugs are offered in straight, right angle, and an in-line version. All have 0.250" Faston® terminals, rated at 50A per UL 1977, which makes it easy to swap out plugs. The unique feature of the cord plugs is their "push to lock" design. They do not require a 1/4 turn to engage the contacts - simply push the connector in like an XLR. This feature eliminates the need to remember to turn the connector to make contact with the contacts. To disengage, simply push the latch lever forward and pull the connector out. The straight cord plug uses a twist on handle, while the in-line and right angle cord plugs use a snap-in handle. The in-line connector mates with both straight and right angle cord plugs. For those who find it more convenient, we also offer a barrel adapter which mates with either straight or right angle cord plugs.



Ordering	Infor	mation	
Part Num	her	Style	No

Part Number	Style	Notes
HPCP41F	Panel	Rectangle, 0.100" flange depth, 0.250" faston terms
HPCP42F	Panel	Rectangle, 0.200" flange depth, 0.250" faston terms
HPCP41F1	Panel	Rectangle, 0.100" flange depth, 0.187" faston terms
HPCP42F1	Panel	Rectangle, 0.200" flange depth, 0.187" faston terms
HPCP410PC	Panel	Rectangle, 0.100" flange depth, straight PC terms
HPCP420PC	Panel	Rectangle, 0.200" flange depth, straight PC terms
HPCP410RA	Panel	Rectangle, 0.100" flange depth, right angle PC terms
HPCP420RA	Panel	Rectangle, 0.200" flange depth, right angle PC terms
HPCPR41F	Panel	Round, 0.100" flange depth, 0.250" faston terms
HPCPR42F	Panel	Round, 0.200" flange depth, 0.250" faston terms
HPCPR41F1	Panel	Round, 0.100" flange depth, 0.187" faston terms
HPCPR42F1	Panel	Round, 0.200" flange depth, 0.187" faston terms
HPCPR410PC	Panel	Round, 0.100" flange depth, straight PC terms
HPCPR420PC	Panel	Round, 0.200" flange depth, straight PC terms

See Pages 61 and 62 for Mechanical Drawings

Speakon® is a registered trademark of Neutrik Inc.

CONNECTORS





Ordering Information

Part Number	Style	Notes
HPCC4F	Cord	Straight with 0.250" faston terms
HPCI4F	Cord	Inline with 0.250" faston terms
HPCC4RAF	Cord	Right angle with 0.250" faston terms

Specifications

Mechanical (Panel and Cord Mounts) Shock: Per Mil-Std 202, Method 213B, Cond. K Vibration: Mil-Std 202, Method 201A Life: 1,000 rotational cycles Cable Range (cord mount): 10AWG, 0.560" cable OD maximum Electrical (Panel and Cord Mounts)

Voltage Rating: 1,500 AC RMS,

per Mil-Std 202, Method 301 Current Rating (Faston® terminals): 50A RMS w/10AWG wire, normal ambient, per UL 1977

Current Rating (PC terminals): 30A per UL 1977

Contact Resistance: $1m\Omega$, $1.5m\Omega$ after 1,000 insertion/withdrawals Insulation Resistance: > 2T Ω

Environmental (Panel and Cord Mounts)

Salt Spray: Mil-Std 202, Method 101D, Cond. B Thermal Shock: Mil-Std 202,

See Page 62 for Mechanical Drawings

Method 107G Temperature Limits: -55°C to +85° C Moisture Resistance: Mil-Std. 202, Method 106E Life @ Ambient Temperature: Mil-Std 202, Method 108A Touchproof: IEC 65 and 1010-1 IP Rating: IEC 529, IP 25

Materials (Panel and Cord Mounts)

Housings:

Thermoplastic UL 94V-0 rated Seal Rings: Thermoplastic rubber Contacts: Silver-plated over copper alloy



CONNECTORS

52 EH Series Receptacles

The EH Series consist of different styles of popular connectors in our E Series housing. This allows the end user to punch one single hole size and populate wall plates, gang assemblies with different types of connectors. Connector styles include BNC feed-throughs, RCA feed-throughs, USB feed-throughs, IEEE 1394 Firewire feed-throughs, BNC to solder cup, and RCA to BNC.

Features

- Utilizes same panel cut-out as E Series QG connectors
- Rugged metal shells
- Available with a wide variety of popular feed-through connectors



Ordering Information

Part Number	Description			
EHBNC2	BNC to BNC			
EHBNCSC	BNC to solder cup			
EHRCA2	RCA to RCA			
EHRCABNC	RCA to BNC			
EHUSB2	USB to USB			
EH13942	IEEE1394 to IEEE1394			
EHCAT62	Cat6 to Cat6			

Note: For black finish add 'B' suffix See Page 55 for Mechanical Drawings



CONNECTORS

The 5-pin DIN connector has been adopted by the audio industry as the standard MIDI (Musical Instrument Digital Interface) connector. Switchcraft offers a wide variety of DIN and mini-DIN connectors, however, only the 5-pin DIN versions are shown in this catalog. The more popular versions used in the audio industry include straight metal, straight plastic, and right angle cord plugs, as well as metal chassis and plastic right angle PC mount versions.

The 2500 Series microphone connectors are still used in many retro-style microphones. Cable mount versions can accommodate cable OD's up to 0.281".

Specifications

Materials

Shell: Die-cast zinc alloy, nickel plated Receptacle Mounting Flange: Steel Receptacle Body: Plastic Insert Material: Plastic Socket Contacts: Tin-plated Pin Contacts: Tin-plated Switching Contacts: Silver-plated Cable Relief Bushing: Soft plastic



Ordering Information

Part Number	Style	Notes
05BL5M	Cord	Male, straight, metal handle
05GM5M	Cord	Male, straight, plastic handle
05DL5M	Cord	Male, right angle, metal handle
57GB5F	Panel	Female
57PC5F	Panel	Female, right angle, PC mount
57PC5FS	Panel	Female, right angle, PC mount, shielded
2501F	Cord	Female, single contact, locking collar
2501M	Cord	Male, single contact, ext. threads
2501MP	Panel	Male, single contact, ext. threads

See Page 60 for Mechanical Drawings



CONNECTORS

54 HP75BNC Series True 75 Ohm BNC Series

The HP75BNC Series is a true 75 Ohm impedance BNC connector series. All connectors meet stringent guidelines for top performance. The HP75BNC Series is available in a wide variety of cable types. All use standard crimping tools.

Features and Benefits

- True 75 Ohm impedance
- Rugged nickel-plated, machined housings
- Gold-plated center pins enhance performance

Specifications

Electrical

Contact Resistance: 75 Ohms Voltage Rating: 500 Volts RMS Return Loss: Less than -25 db at 3 GHz Insulation Resistance: 5000 Megohms minimum

Mechanical

Lifecycles: 500 minimum Center Contact Retention:



Cable Type

Gepco VJ59U

Comm/Scope 5563

Belden 8241, 8279, 82241

6 lbs. minimum Coupling Mechanism: 100 lbs. minimum Force to Engage: 2.5 lbs. maximum	HP75BNC2	Pin .041 Hex Ferrule .324 Hex	Belden 8281, 8281B, 9141, 88281, 9231, 8141, 9118, 9248 Gepco VP618PE, VP618PVC, VP6000 Comm/Scope 7501, 7506
Environmental Thermal Range: -65°C to 165°C Moisture Resistance: Mil Std 202 Corrosion: Mil Std 202 Flammability: UL 94-V0 Vibration: Mil Std 202 Solvent Resistance: Mil Std 202 Finish Body/Bayonet: Nickel-plated,	HP75BNC7	Pin .041 Hex Ferrule .278 Hex	Belden 1694A, 1695A, 87120, 89120, 9066, 9114, 9659 Gepco VSD2001, VSD2001TS Comm/Scope 5729 ,5765, 2227K, 2227V, 2229V, 2275V, 2276V, 2279V
	HP75BNC9	Pin .041 Hex Ferrule .255 Hex	Belden 1505A, 1506A, 8212, 8241F, 9167, 9259, Gepco VPM2000, VPM2000TS, VPM2000TK Comm/Scope 2000, 5553, 5565, 5572
copper alloy Center Conductor: 50 mi gold-plated copper alloy	HP75BNC12	Pin .041 Hex Ferrule .178 Hex	Belden 1855A, 1865A Gepco VDM230, VDM250, RGB230/250 Series Comm/Scope 7537, 7538

Part Number Crimp Info

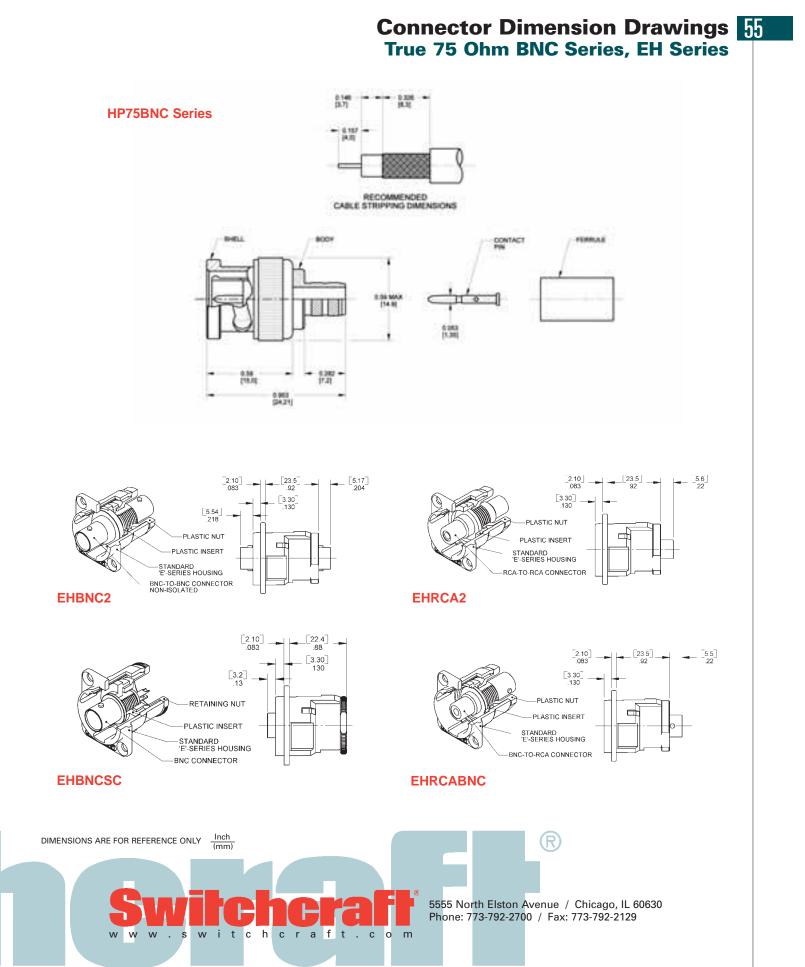
Pin .041 Hex

Ferrule .255

HP75BNC1

See Next Page for Mechanical Drawings

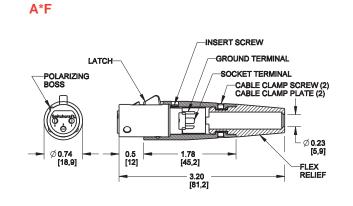




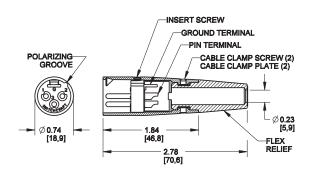
CONNECTORS

Connector Dimension Drawings Q-G[®] Audio - A, AA, AAA Series 56

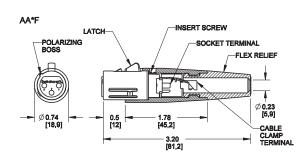




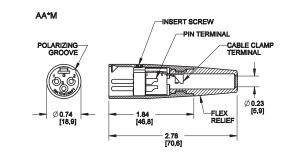
A*M

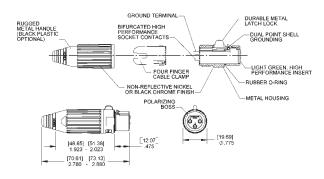


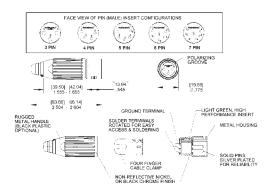










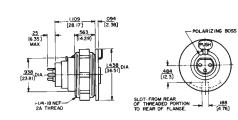




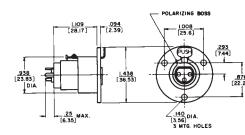
NECTORS

Connector Dimension Drawings 57 Q-G[®] Audio - B, C, D, E Series

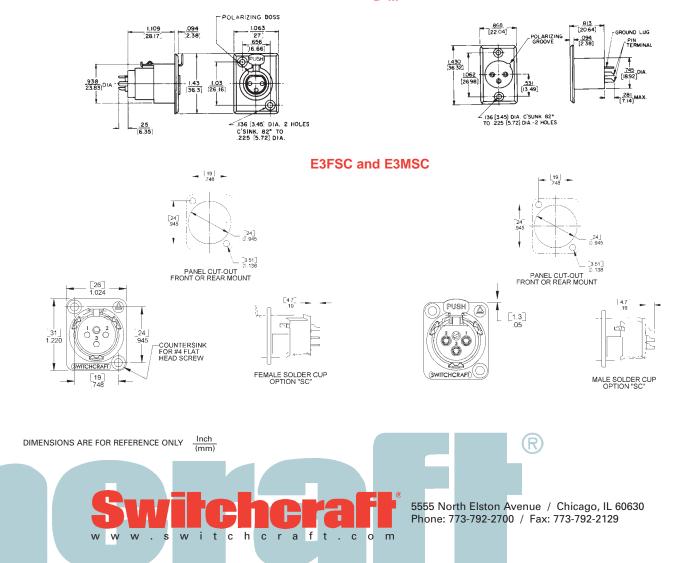
B*F



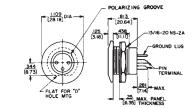
C*F



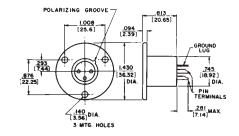




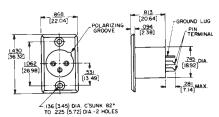




C*M

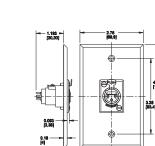


D*M



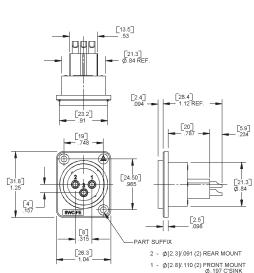
CONNECTORS

Connector Dimension Drawings Q-G[®] Audio - J, K, P, R Series 58

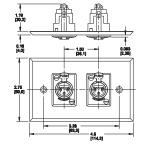


PD3FSC1AU

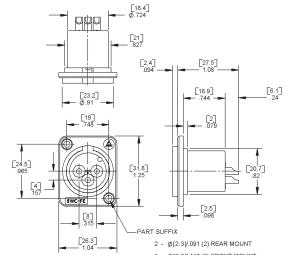
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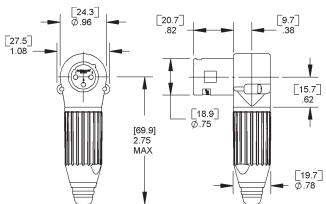
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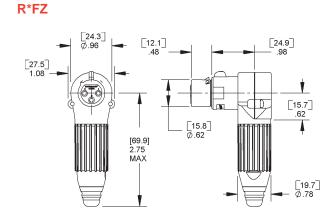


φ.197 C'SINK 3 - φ[3.2]/.126 (2) FRONT MOUNT φ.197 C'SINK

1 - Ø[2.8]/.110 (2) FRONT MOUNT Ø.197 C'SINK 3 - Ø[3.2]/.126 (2) FRONT MOUNT Ø.197 C'SINK

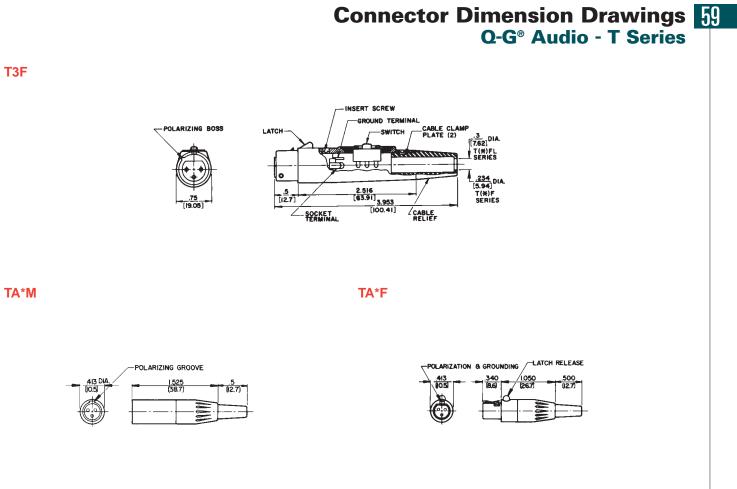
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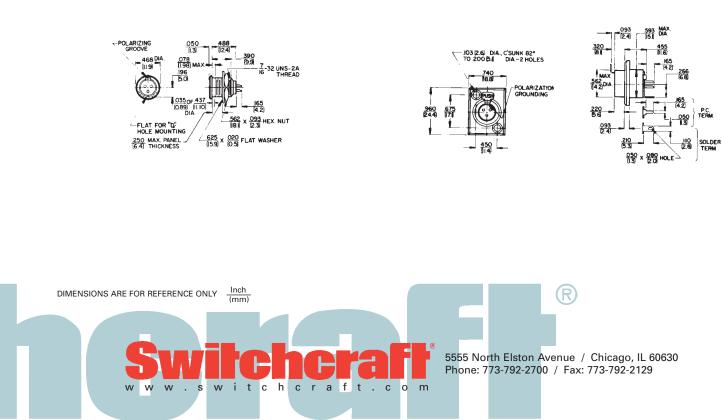
NNECTORS



T3F

TB*M

TY*F

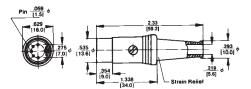


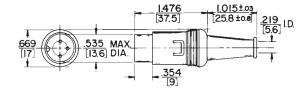
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Connector Dimension Drawings MIDI, Q-G[®] Audio - P Series 60

05BL5M

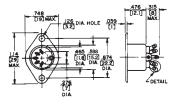
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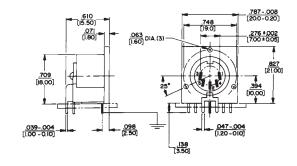




57GB5F

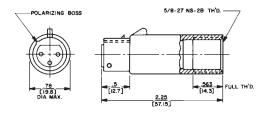
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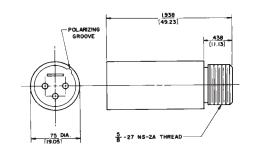




P*F

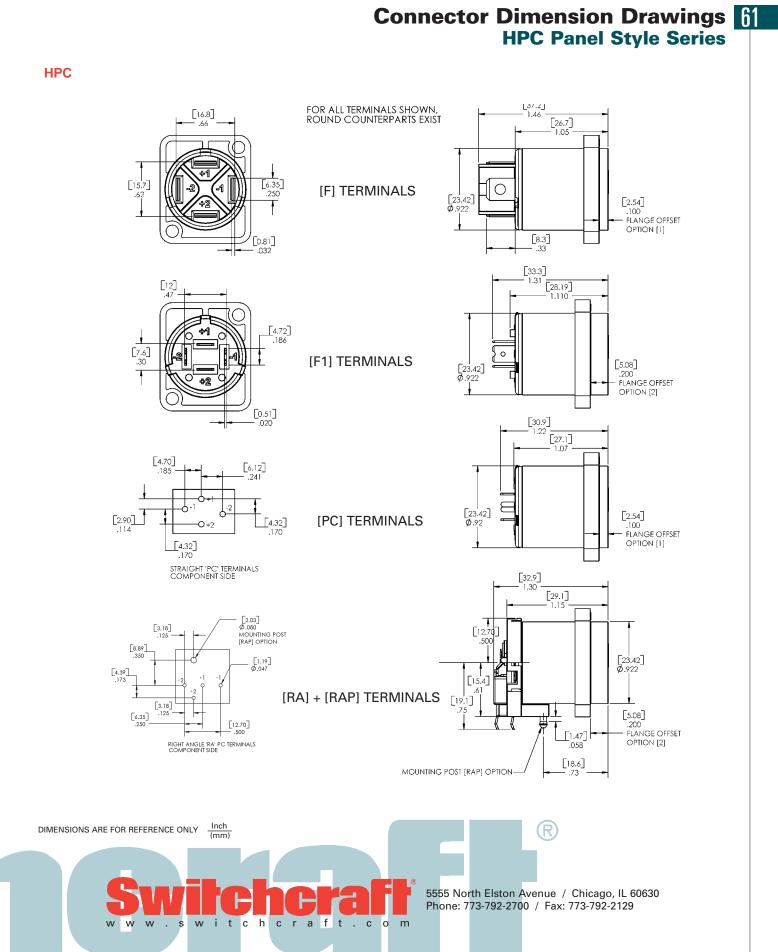
P*M





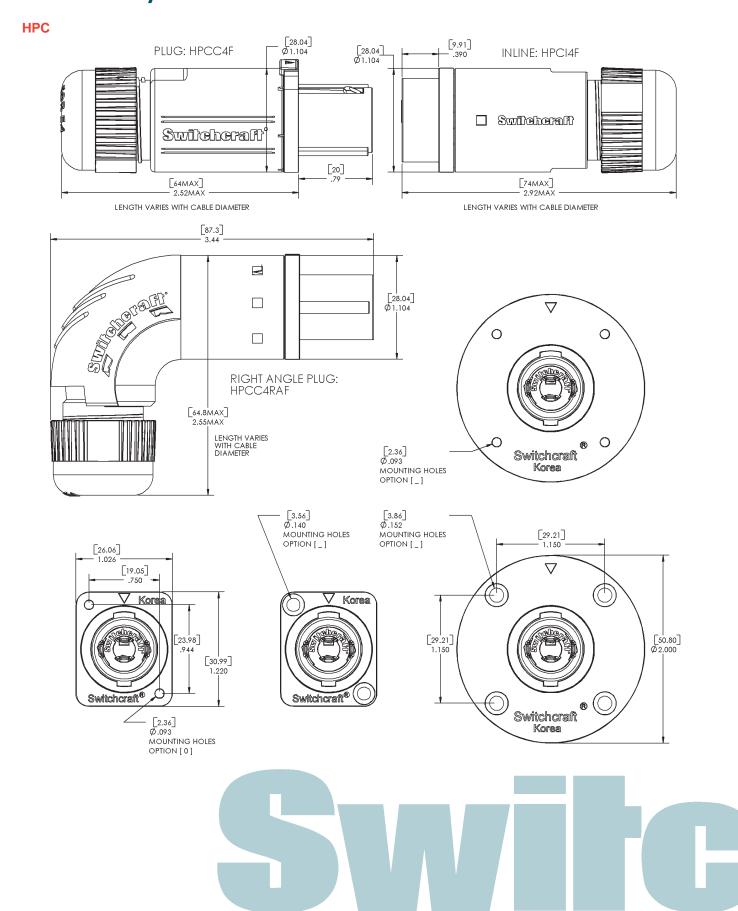


NECTORS



CONNECTORS

62 Connector Dimension Drawings HPC Panel Style Series



AUDIO ADAPTERS

XLR to XLR, RCA, 1/4," TQ-G Adapter Series 63

Part Number	Description
XLR to XLR	
389	3 Pin female to 3 pin female
390	3 Pin male to 3 pin male
S3FM	3 Pin male to 3 pin female
S3F5M	3 Pin female to 5 pin male
S5F3M	5 Pin female to 3 pin male
XLR to RCA	
321	3 Pin female XLR to male RCA
322	3 Pin female XLR to female RCA
323	3 Pin male XLR to male RCA
324	3 Pin male XLR to female RCA
XLR to 1/4"	
383A	3 Pin female XLR to female 1/4", 3 cond.
384A	3 Pin male XLR to female 1/4", 3 cond.
386A	3 Pin female XLR to male 1/4", 3 cond.
387A	3 Pin male XLR to male 1/4", 3 cond.
XLR to TQ-G	
TA01	3 Pin XLR female to 3 pin TQG female
TA02	4 Pin XLR female to 4 pin TQG female
TA04	3 Pin XLR male to 3 pin TQG female
TA05	4 Pin XLR male to 4 pin TQG female



AUDIO ADAPTERS

64

1/4" to 1/4", RCA; RCA to RCA; & Miscellaneous Adapter Series





Part Number	Description	
1/4" to 1/4"		
361A	Mono female to female	
362A	Stereo female to female	
363	Mono male to male	
340	2 Mono jacks parallel to mono plug	
352A	Stereo jack to mono plug	
1/4" to RCA		
330P	2 RCA jacks to mono plug, 4" cable	
336A	Female 1/4" to male RCA	
345A	Female RCA to male 1/4"	
RCA to RCA		
330F1	2 Female RCA parallel to 1 male RCA	
330F2	1 Male and 1 female parallel to 1 male	
349A	Female to female	
Miscellaneous		
332A	Old MC1M type to 1/4" female	
365	Tini-Jax (.141") to RCA male	
370A	Female RCA to Tini-Plug (.141")	
374	1/4" female to Tini-Plug (.141")	
376	Tini-Jax (.141") to Micro-Plug (.097")	
377	Micro-Jax (.097") to Tini-Plug (.141")	
44	Female 2500 Series to 1/4" plug	

JACKS & PLUGS

Jack Series 65

Littel Phone, Hi-D, Right Angle PC Mount 1/4", 1/4" Extension Jack Series

Switchcraft offers an extensive variety of 1/4" commercial jacks. Littel phone jacks offer open frame designs, Hi-D jacks offer an enclosed, 94V-0 rated thermoplastic housing, our RA jacks are designed for right angle PC board layouts, and our Extension jacks allow the end user to extend cable lengths. All offer a wide range of options to fit a multitude of needs. For mating plugs, look to page 83 for all of the various options.

Specifications

Mechanical

Life: 10,000 insertion/withdrawal cycles, minimum

Electrical

Contact Resistance: .030 ohms maximum (initial), .050 ohms maximum (after humidity, durability exposure) Per Mil-Std-202E Insulation Resistance: 10,000 MW minimum (initial), 1,000 MW minimum (after humidity) Dielectric Withstanding Voltage: 500V, 60 Hz (rms) AC Contact Rating: 1A, 25 VDC

Environmental

Thermal Range: -55°C to +85°C (non-operating); -20°C to +65°C (operating) Thermal Shock: Per Mil-Std-202, method 107 Humidity: Per Mil-Std-202, method 106 Salt Spray: Per Mil-Std 202, method 101





Materials

Mounting Bushing: Copper alloy, nickel-plated (RN & RA Series: Thermoplastic) Insulation: Rigid plastic Springs: Special copper alloy. Integral contacts are standard in the isolated switching circuits Sleeve Terminal: Copper alloy Hardware: Supplied with one Number P10001 copper alloy nickel-plated hex nut, and one Number S1022 steel nickel-plated washer

See next page for ordering information

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JACKS & PLUGS

66 Jack Series

Ordering Information

Part No.	Conductors	Typical Description	Mating Plug	Notes
Littel Phone	Jacks			
11	2	single open	280	
12A	2	single closed	280	
12B	3	double open	297	
14B	3	double closed	297	
Hi-D Jacks				
111	2	single open	280	
112B	3	double open	297	
113BPC1M	3	tip closed, ring open (common to sleeve)	297 or 482NC	PC terms, accepts Littel and Mil-type plugs
114B	3	double closed	297	
114BPC	3	double closed	297	PC terms
114BPCS	3	double closed	297	Springlock PC terms
114BPC1M	3	double closed	297 or 482NC	PC terms, accepts Littel and Mil-type plugs, metric thread
Z15J	2	single open	187B	15A rated
Right Angle	PC Mount 1/4"	Jacks		
RA49B11	2	single open	280	
RN112APC	2	single closed	280	
RA49C14B	3	double closed	297	
1/4" Extensi	on Jacks			
80	2	single open	280	Screw terms, black handle
88	2	single open	280	Solder terms, black handle
120	2	single open	280	Screw terms, shielded handle
121	2	single open	280	Solder terms, shielded handle
131	3	double open	297	Solder terms, shielded handle
133	3	double open	298	Solder terms, shielded handle locking
830	3	double open	297	Screw terms, black handle
128	2	single open	280	Solder terms, shielded handle
1238	3	double open	297	Solder terms, shielded handle

See Pages 72–74 for Mechanical Drawings



JACKS & PLUGS

Jack Series 67 Thick Panel/Guitar, Locking 1/4", **Tini, Tini-Extension, Micro, 3.5mm**

The TP or Thick Panel jacks are typically used in applications such as loudspeaker enclosures and solid-body guitars. Only premium materials are used in the manufacture of these jacks. Locking 1/4" jacks allow the end user to lock the mating plug, providing positive detent to the connection. Also offered is a wide range of 1/8" jacks and true 3.5mm jacks.

Specifications - Thick Panel Series & Locking Jacks

Electrical

Insulation Resistance: 2 x 106 MW at 500 VDC per Mil-Std-202, method 302 (initial) Dielectric Withstanding Voltage: 1,000 VAC (ms) Life: 10,000 cycles minimum

Environmental

- Thermal Range: -55°C to +85°C (non operating); -20°C to +65°C (operating)
- Thermal Shock: Per Mil-Std-202, method 107
- Humidity: Per Mil-Std-202, method 106
- Salt Spray: Per Mil-Std-202, method





101

Materials

Shell - Locking Jacks: Die-cast zinc, with satin nickel-plating; Black chrome over nickel-plating on special order Insert and Latch: Thermoplastic, UL94V-0 Latch Release: Nickel-plated die-cast zinc Contact Springs: Tin-plated copper alloy Mounting Bushing - Thick Panel Jacks: Nickel-plated copper alloy with knurled flange Insulating Spacer: Rigid plastic

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JACKS & PLUGS

68 Jack Series

(continued from previous page)

Insulator/Spring Mount: Thermo-plastic Springs: Copper alloy Terminals: Tip: Copper alloy; Ring: (Number 152B only) Copper alloy; Sleeve: Steel, tin-plated Hardware - Thick Panel Jacks: Supplied with one, Number P10531 nickel-plated copper alloy hex nut; and one, Number P1476 nickel-plated copper alloy flat washer

Specifications - 35RAPC Series

Electrical

- Contact Resistance: 20 milliohms maximum Insulation Resistance: 100 milliohms minimum at 250 VDC Dielectric Withstanding Voltage: 250 VAC Life: 5,000 cycles, minimum Insertion Force: 0.88 pounds -3.5 pounds Withdrawal Force: 0.88 pounds -2.64 pounds **Materials**
- Coil Spring: Steel Wire

Materials

Mounting Bushing: Nickel-plated copper alloy Insulating Spacers: Rigid plastic Springs: Copper alloy Sleeve Terminal: Tin-plated copper alloy Hardware: Supplied with one,

Number P11501 nickel-plated brass locknut; and one, Number S17901 nickel-plated steel flat washer

Ordering Information

		Description	Typical	NI - 4		
		ors Description	Mating Plug	Notes		
Thick Panel/Guitar Jacks (1/4")						
151	2	single open	280	Nickel finish		
152	3	double open	297	Brass finish		
152B	3	double open	297	Nickel finish		
153	2	single open	280	Gold-plated springs, electro-polish brass finish, 9/16-12 UNC wood thread		
154	3	double open	297	Gold-plated, no cable clamp		
155	3	double open	297	Black satin chrome finish, no cable clamp		
Locking 1/4	' Jacks					
E111L	2	single open	280			
E112BL	3	double open	297			
Tini-Jacks (.	Tini-Jacks (.141")					
41	2	single open	750			
42A	2	single closed	750			
142A	2	single closed	750			
PC142A	2	single closed	750	PC terms		
Tini-Extensio	Tini-Extension Jacks (.141")					
125	2	single open	750			
3.5mm Jack	S					
35RAPC2AV	2	single closed		Threaded bushing, PC terms		
35RAPC2BH3	3	double open	35HDNN	Threaded bushing, PC terms		
35RAPC3BH3	3	tip closed, ring oper	n 35HDNN	Threaded bushing, PC terms		
35RAPC4BH3	3	double closed	35HDNN	Threaded bushing, PC terms		
35RAPC7J	3	top jack dual open	35HDNN	Dual vertical jack bottom jack dual closed		
35RAPC7JS	3	top jack dual open	35HDNN	Dual vertical jack, shielded bottom jack dual closed		
35PM1	2	single open	750			
35PM2A	2	single closed	750			

Bushing: Nickel-plated copper alloy Terminal: Silver-plated copper alloy Tip Spring: Silver-plated copper alloy Shunt Terminal: Plated copper alloy Cover: Thermoplastic, transparent UL 94V-2 Pady: Thermoplastic, LH, 94V(1)

Body: Thermoplastic, UL 94V-1 black color

Specifications - 35PM Series & Tini Jack Series

Electrical

Contact Resistance: .075 ohms maximum Insulation Resistance: 5,000 MW minimum Dielectric Withstanding Voltage: 250 VAC maximum Life: 5,000 insertion/withdrawal cycles, minimum Contact Rating: .25A, 48 VDC

See Pages 75-79 for Mechanical Drawings

JACKS & PLUGS

Jack Series Phono, Phono Extension, TT or Bantam, MT 1/4" Jack Series

Phono jacks, more commonly called RCA jacks offer low cost, two conductor connections. TT or bantam jacks are the same type used in our audio patchbays. Typically used in high end studio applications. MT or 1/4" jacks are just a bigger version of the TT jacks. Same high quality, just in a larger package.

Specifications - Phono Jacks

Materials

Frame and Shell: Steel, plated Center Terminal: Plated copper alloy (3517PC); Plated copper alloy (3514PC) Insulator: Thermoplastic (3514PC) Ceramic and glass filled thermoplastic (3517PC)

For 3515PC Only:

Contact and Saddle: Spring type copper alloy, copper alloy pre-tinned Shell: Steel or copper alloy, plated Insulator Bushing: Ceramic Insulator Spacer: Glass-filled thermoplastic

Specifications - TT and MT Jacks

Mechanical

Life: Commercial – 30,000 insertion/withdrawal cycles, minimum; Military – 30,000 insertion/ withdrawal cycles, minimum Mechanical Shock: Military – Per Mil-Std-202,







method 213, Test Condition H (75g) Vibration: Military – Per Mil-Std-202, method 213, (10-55 Hz)

Electrical

Contact Resistance: Commercial – .030 ohms maximum (initial), .050 ohms maximum (after humidity, durability, exposure); Military – .010 ohms maximum (initial), .020 ohms maximum (after life), .10 ohms maximum (after salt spray)

Insulation Resistance: Commercial – 10,000 M Ω minimum (initial), 1,000 M Ω minimum (after humidity); Military – 10,000 M Ω minimum (initial), 1,000 M Ω minimum (after humidity, durability exposure) Dielectric Withstanding Voltage: 500V, 60 Hz (rms) AC

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JACKS & PLUGS

70 Jack Series

(continued from previous page)

Environmental

Thermal Range: Commercial – 55°C to +85°C (non-operating), -20°C to +65°C (operating); Military – -55°C to +85°C (non operating), -40°C to +65°C (operating) Thermal Shocks: Commercial – Per Mil-Std-202, method 107; Military – Per Mil-Std-202, method 107 Per Mil-Std-202, method 106; Military — 0% to 95% operating and non-operating Salt Spray: Commercial – Per Mil-Std-202, method 101; Military – Per Mil-Std-202, method 101 (48 hours) Moisture Resistance: Military – Per Mil-Std-202, method 106 (240 hours)

Materials

Frame: Steel, nickel plated Springs: Copper alloy Contacts: Welded, crossbar, gold plated

Ordering Information

Humidity: Commercial -

		Typical		
Part No.	Conductors	Description	Mating Plug	Notes
Phono Jacks				
3501FP	2	single open	3502A	Front mounting
3501FR	2	single open	3502A	Rear mounting
3514PC	2	single open	3502A	Right angle, PC mount
3517PC	2	single open	3502A	Right angle, PC mount
BPJR**	2	single open	3502A	Rear mounting, colored insulators
BPJR**AU	2	single open	3502A	Same as above, with gold-plating
BPJF**	2	single open	3502A	Front mounting, colored insulators
BPJF**AU	2	single open	3502A	Same as above, with gold-plating
BPJJ**	2	single open	3502A	Feed through mount
BPJJ**AU	2	single open	3502A	Same as above, with gold-plating
Phone Extension	Jacks			
3503	2	single open	3502A	
TT or Bantam Jac	ks			
TT34B	3	double closed	TT253NC	
TT34BNY	3	double closed	TT253NC	Nickel-plated frame, fanned terminals
WTT34B	3	double closed	TT253NC	Wire-wrap terminals
MT 1/4" Jacks				
MT334B	3	double closed	482NC	
WMT334B	3	double closed	482NC	Wire-wrap terminals
YMT334BN	3	double closed	482NC	Nickel-plated frame, fanned terminals

** To designate color of insulator, use: 01– Black, 02 – Red, 03 – White, 04 – Yellow, 05 - Blue, 06 - Green

See Pages 80-82 for Mechanical Drawings



JACKS & PLUGS

Power/Jacks Plugs Series 700, S700, 800 Cord & Panel Style Series



Materials

Housing: Molded plastic Mounting Bushing and Hex Nut: Plated copper alloy Pin, Spring and Terminals: Plated Number P2439 nickel-plated brass hex nut, and one Number P2441 nickel-plated steel flat washer

Low power AC to DC power jacks and plugs are used throughout the audio industry, to power a wide variety of products. Switchcraft offers both cord plug and panel mount versions, including locking and non-locking versions.

Specifications - Plugs

Electrical:

Current (Carry): 5 amps

Materials

- Plug Sleeve and Pin: Nickel-plated copper alloy Lock Ring: Nickel-plated copper alloy
- Lock Ring Thread Size: 5/16" -32 UNEF 2B Finger Insulator: Molded plastic Insulating Washers: Rigid plastic Sleeve Terminal: Copper alloy, electro-tinned
- Handle: Molded plastic Handle Thread Size: 5/16" -24 UNF 2B

Specifications - Jacks

Mechanical

Life: 10,000 insertion/withdrawal cycles minimum Insertion/Withdrawal Forces: 3 pound insertion (maximum), 4 ounce minimum withdrawal

Electrical

Contact Resistance: .01 ohms maximum (initial), .02 ohms maximum (after humidity, durability exposure), .1 ohms maximum (after salt spray) Insulation Resistance: 10,000 MW minimum (initial), 1,000 MW minimum (after humidity, durability exposure) Dielectric Withstanding Voltage: 500 VAC maximum Contact Rating: 5A, 12 VDC resistive copper alloy Insulators: Rigid plastic Hardware: Supplied with one

Ordering Information

Deart Managhan	01.1.	N - 4
Part Number	Style	Notes
712A	Panel	0.100" center pin
722A	Panel	0.080" center pin
732A	Panel	0.050" center pin
760	Cord	0.100" center hole, black handle
765	Cord	0.100" center hole, red handle
S760	Cord	0.080" center hole, black handle
S765	Cord	0.080" center hole, red handle
860	Cord	0.050" center hole, black handle
865	Cord	0.050" center hole, red handle
760K	Cord	0.100" center hole, black handle, locking
S760K	Cord	0.080" center hole, black handle, locking

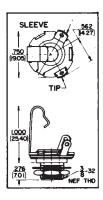
See Next Page for Mechanical Drawings

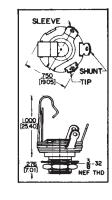
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JACKS & PLUGS

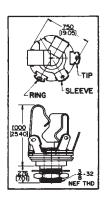
72 Jack Series Dimension Drawings Littel Phone, Hi-D, 1/4" Extension, 700 Panel Jack Series

11, 12A, 12B, 14B

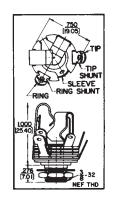




12A Series



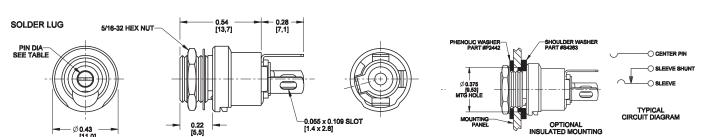
12B Series



14B Series

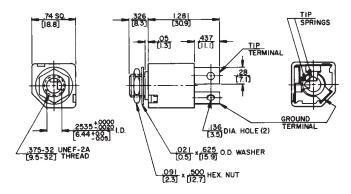
11 Series

712A

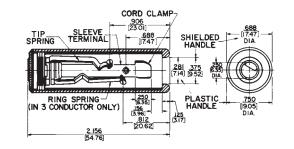


[11,0]

Z15J





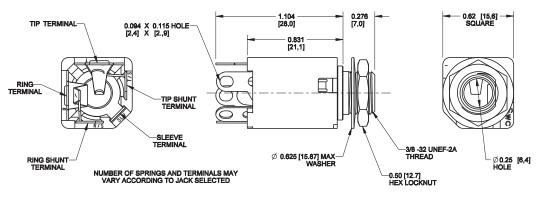




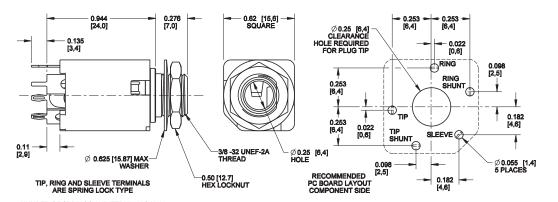
JACKS & PLUGS

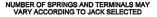
Jack Series Dimension Drawings 73 Littel Phone, Hi-D, 1/4" Extension Jack Series

Solder Lug Terminals for Hi-D Jax - 111, 112B, 114B

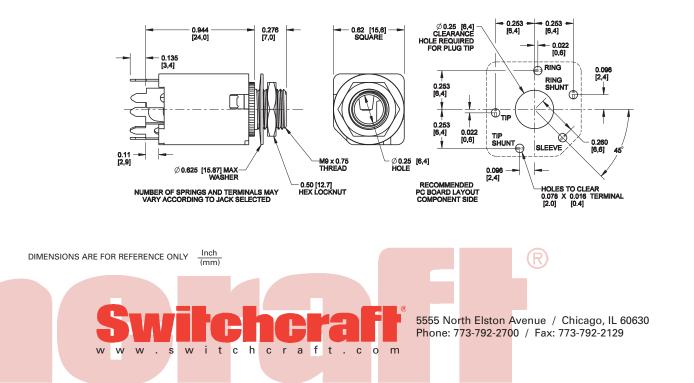








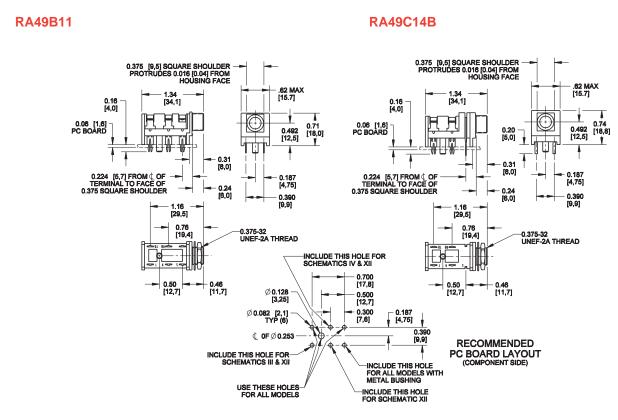
PC Terminals for Hi-D Jax - 113BPC1M, 114BPC1M

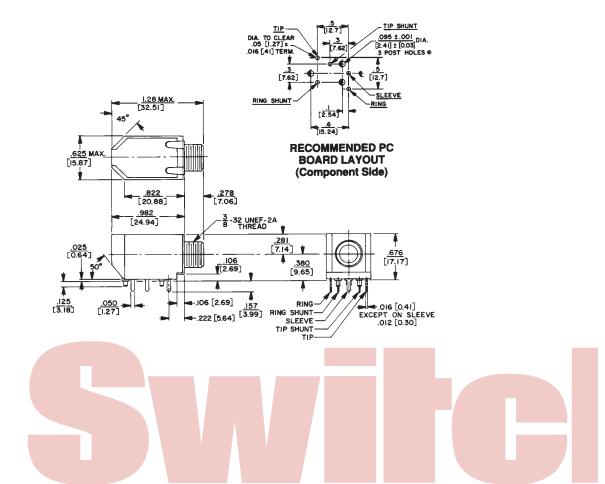


JACKS & PLUGS

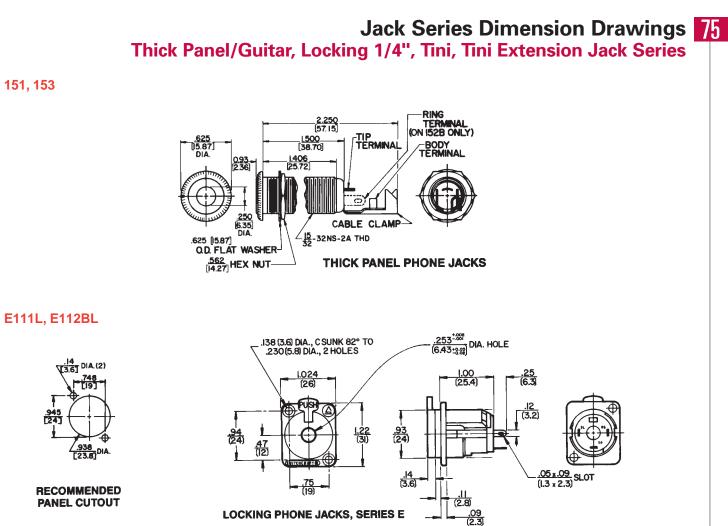
74 Jack Series Dimension Drawings Right Angle PC Mount 1/4" Jack Series





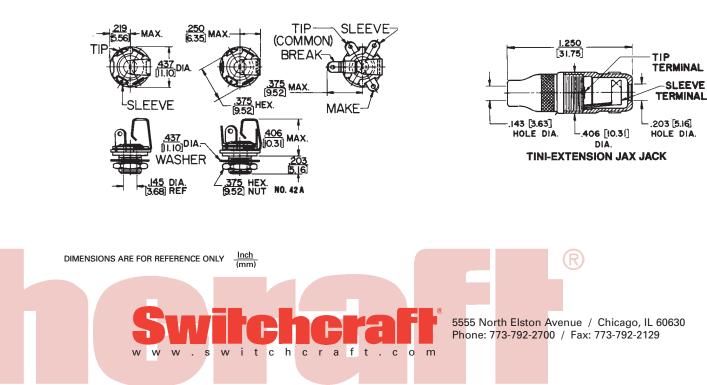


JACKS & PLUGS



41, 42A

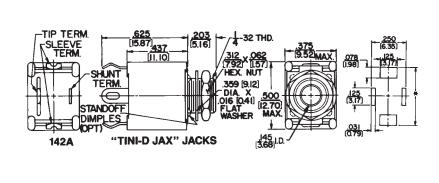
125

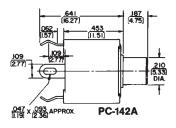


JACKS & PLUGS

76 Jack Series Dimension Drawings Micro, 3.5mm Jack Series

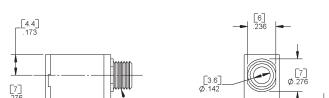
142, PC142A

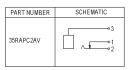


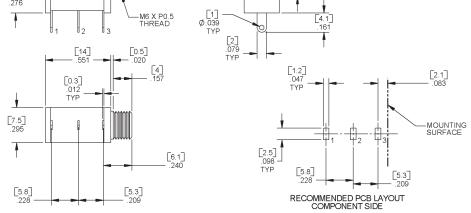


*(10.31) FOR (1.57) THK. BOARD *.422 FOR 078 THK BOARD * 437 FOR 093 THK. BOARD RECOMMENDED PC BOARD LAYOUTS

35RAPC2AV







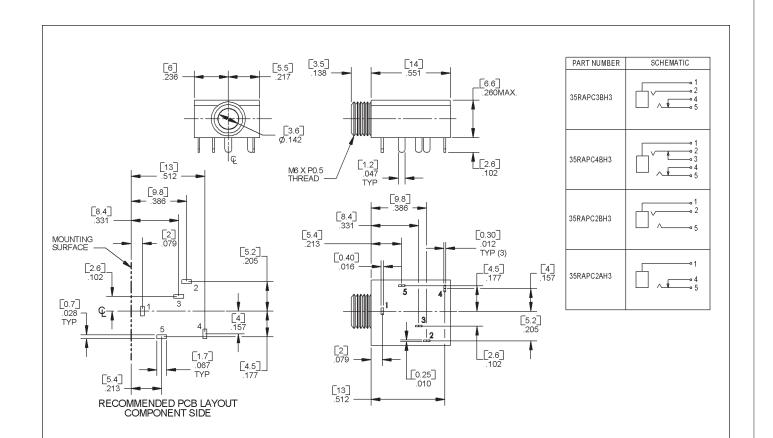




Jack Series Dimension Drawings

3.5mm Jack Series

35RAPC2BH3, 35RAPC3BH3, 35RAPC4BH3

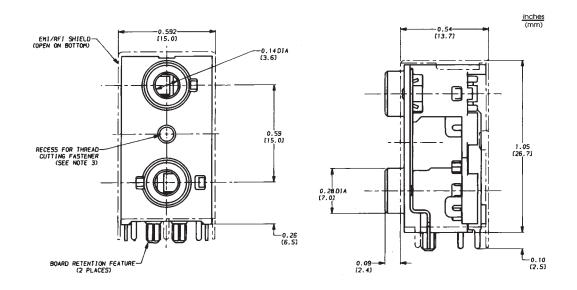




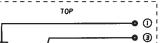
JACKS & PLUGS

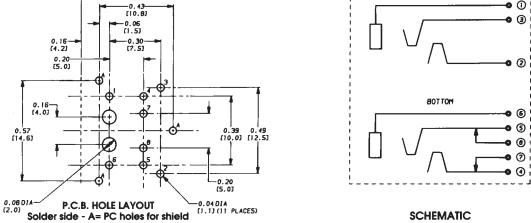
78 Jack Series Dimension Drawings 3.5mm Jack Series

35RAPC7J, 35RAPC7JS



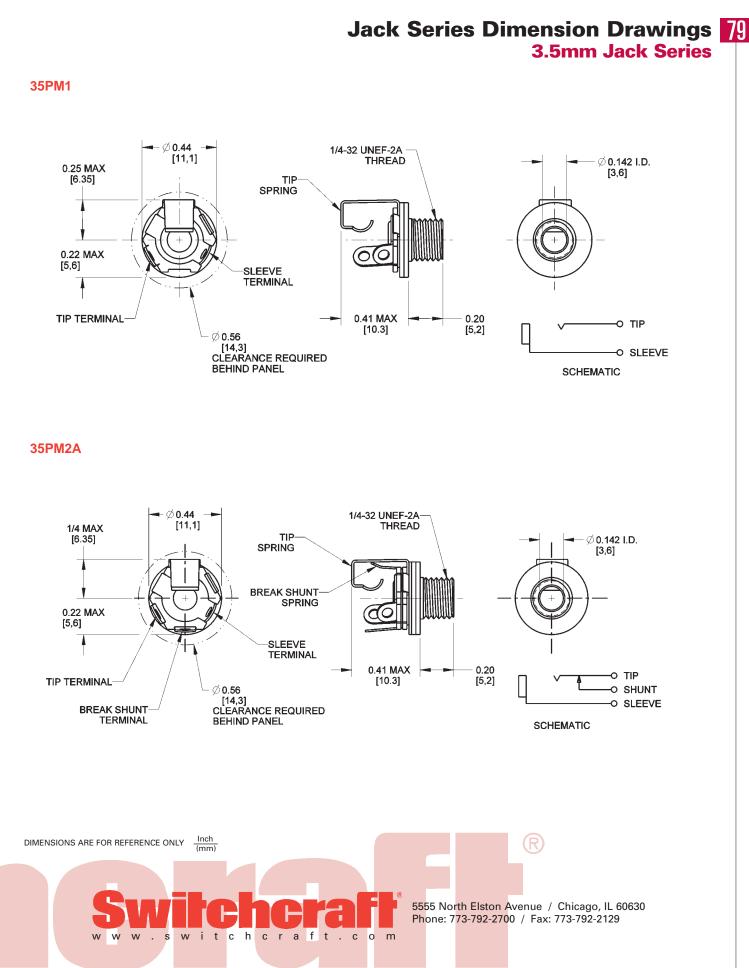
FRONT FACE OF SHIELD-







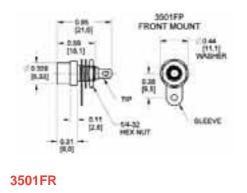
JACKS & PLUGS

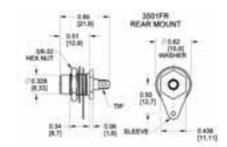


JACKS & PLUGS

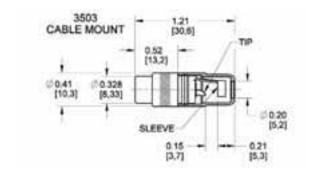
80 Jack Series Dimension Drawings Phono and Phono Extension Jack Series

3501FP

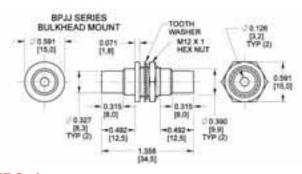




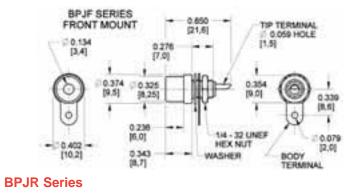
3503 Extension

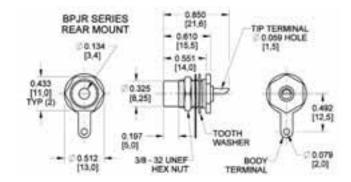


BPJJ Series

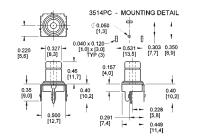


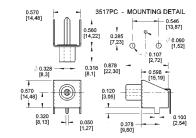
BPJF Series





3514PC, 3517PC



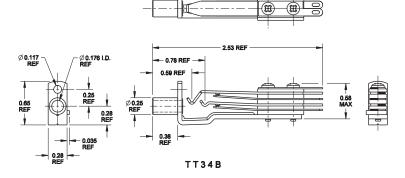


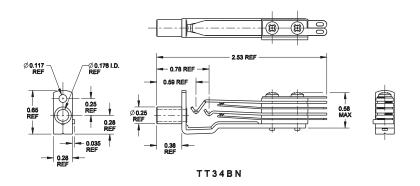


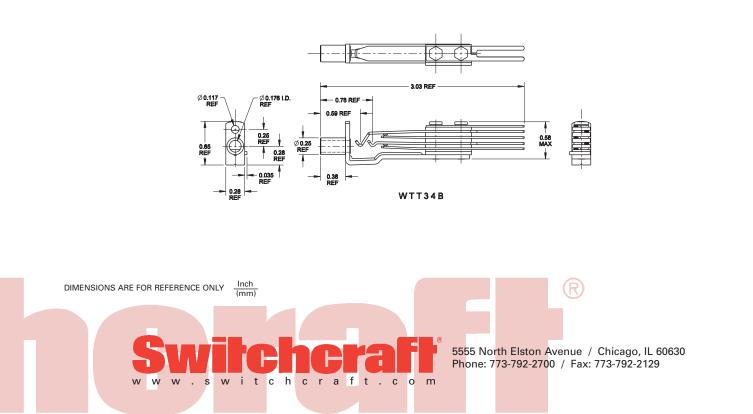


Jack Series Dimension Drawings 81 TT or Bantam Jack Series

TT34B, TT34BN, WTT34B



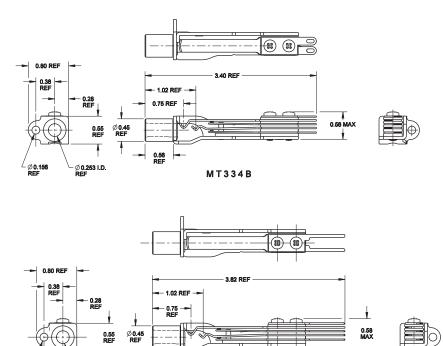




JACKS & PLUGS

82 Jack Series Dimension Drawings MT 1/4" Jack Series

MT334B, WMT334B, YMT334BN



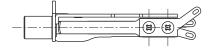
W M T 3 3 4 B N

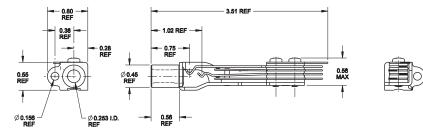
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Ø 0.253 I.D. REF

Ø 0.156 REF 0.66 -









1

JACKS & PLUGS

 Plug Series
 83

 Littel 1/4", Right Angle 1/4", Silent, Super Heavy Duty Plug Series
 83

Switchcraft Littel Plugs all feature one-piece tip rods for added strength and durability. All are offered in a wide variety of configurations, including straight, right angle, shielded, screw or solder terminals. The Heavy Duty Speaker plugs have larger cable clamps and are rated at 15A. The Silent plugs have a unique circuit-closing device which stops hums, pops, and squeals when the plug is removed or inserted from the jack. Miti plugs feature heavy duty brass construction, rugged cable clamps, and spring flex reliefs. All plugs meet EIA standards for tip configuration, which ensures you they mate properly with the jack.

Specifications

Electrical

- Contact Resistance (typical Depends on Mating Jack): < 0.020 ohms
- Dielectric Withstand Voltage: 500 VAC (minimum)
- Insulation Resistance @ 500 VDC: 2,000 megohms (minimum) Insulation Resistance (after
- Mil-Std-202 Salt Spray): 1,000



Materials

Tip: Nickel-plated copper alloy Sleeve: Nickel-plated copper alloy Handle: Nickel-plated copper alloy Tip Terminal: Copper alloy, electrotin-plated Cable Clamp: Copper alloy,

Mil-3td-202 Salt Spray). 1,000
megohms (minimum)
Working Voltage: 250 VAC, 140
VDC
Insert/Withdrawal Force:
Depends on Mating Jack
Soldering Requirement:
ANSI/J-Std-001
Temperature Range: -40°C to
+85°C
U.L. Component Recognition File
No: E118169
Life: Depends on Mating Jack

electro-tinplated

See Next Page for Ordering Information



JACKS & PLUGS

84 Plug Series

• •		
Ord	erina	Information

Part No.	Typical Conductors	Terminals	Mating Jack	Handle	Notes
	el Plug Series	Terriniais	Mating Jack	Tanue	Notes
240	2	Screw	11	Black	
245	2	Screw	11	Red	
250	2	Solder	11	Black	
260	2	Screw	11	Black	
270	2	Screw	11	Black	
280	2	Solder	11	Shielded	
281	2	Solder	11	Shielded	Unassembled
580	2	Solder	11	Shielded	Diecast handle
285	2	Solder	11	Shielded	Unassembled
285L	2	Solder	11	Shielded	Larger cable clamp
267	3	Solder	12B	Black	
290	3	Screw	12B	Shielded	
297	3	Solder	12B	Shielded	
299	3	Solder	12B	Shielded	Diecast handle
Heavy Du	ity Speaker Plugs	;			
184	2	Solder	11 or Z15J	Shielded	Accepts Cable OD up to .375"
188	2	Solder	11 or Z15J	Shielded	Accepts Cable OD up to .450"
187	2	Solder	11 or Z15J	Shielded	Accepts Cable OD up to .330"
187B	2	Solder	11 or Z15J	Shielded	Black Handle, accepts Cable OD u
o .330"					
Right An	gle 1/4" Plugs				
226	2	Solder	11	Shielded	
228	2	Solder	11	Shielded	Flat handle

238	3	Solder	12B		Flat handle
Silent Plug					
172	2	Screw	11	Shielded	
181	2	Solder	11	Shielded	
Miti Plugs					
174S	2	Solder	11 or Z15J	Shielded	Brass finish, spring flex relief

Shielded

12B

See Pages 88-89 for Mechanical Drawings

3

Solder

236



JACKS & PLUGS

Plug Series 85 Tini, Micro, 3.5mm Stereo, Right Angle 3.5mm Stereo, Phono, Right Angle Phono Plugs Series

Switchcraft offers a wide variety of Tini, Micro, 3.5mm, and RCA or Phono plugs. Tini plugs are 2 conductor plugs with plug finger diameters of .141" or 3.57mm. Micro plugs are 2 conductor plugs with plug finger diameters of .097" or 2.47mm. Our 35HD Series are true 3.5mm plugs, available in both straight and right angle versions; and available only in 3 conductor. The RCA or Phono plugs come with either hollow pins or solid pins. The 3502 offers hollow pins and standard size handle, the 3502L offers the same pin, but with a larger handle, accommodating cables up to .290". The 3502A and 3502RA Series offer solid pins and the larger cable clamps and handles. The 3558 Series offers a low cost alternative, with hollow pins and plastic handles.

Specifications

Mechanical

Life rating: 5,000 insertion/ withdrawals Insertion/Withdrawal Force: 1 lb (depending on mating jack)





Electrical

Insulation Resistance: > 100 megohms Dielectric Withstanding Voltage: 250 VAC

Environmental

Thermal Range: -55°C to +85°C (non operating); -20°C to 65°C (operating) Thermal Shock: Mil-Std 202, method 107 Humidity: Mil-Std 202, method 106 Salt Spray: Mil-Std 202, method 101 (continued on next page)



JACKS & PLUGS

86 Plug Series

Materials

Tip, Rod and Body (also integral coupling collar on lock micro-plug): Nickel-plated copper alloy Insulation: Molded thermoplastic Sleeve Termination and Cable Clamp: Tinned copper alloy Handle: Nickel-plated copper alloy, or anodized aluminum, or thermoplastic. See factory for details.

Ordering Information

Part No.	Conductors	Terminals	Typical Mating Jack	Handle	Notes
Tini-Plug (.141	")				
740	2	Screw	41	Black	
750	2	Solder	41	Black	
755	2	Solder	41	Red	
780	2	Solder	41	Shielded	
Micro-Plugs (.(097")				
850	2	Solder	TR2A	Black	
855	2	Solder	TR2A	Red	
851	2	Solder	TR2A	Black	Locking version
880	2	Solder	TR2A	Shielded	
881	2	Solder	TR2A	Shielded	Locking version
3.5mm Stereo	Plugs				
35HDNN	3	Solder		Shielded	
35HDBAU	3	Solder		Black Shielded	Gold-plated finger
35HDNAU	3	Solder		Shielded	Gold-plated finger
3.5mm Right A	Angle Stereo Plugs	6			
35HDRANN	3	Solder		Shielded	
35HDRABAU	3	Solder		Black Shielded	Gold-plated finger
35HDRAAU	3	Solder		Shielded	Gold-plated finger
Phono Plugs					
3502	2	Solder	3501FP	Shielded	Hollow Pin
3502A	2	Solder	3501FP	Shielded	Large cable clamp, solid pin
3502AAU	2	Solder	3501FP	Shielded	Gold-plated finger
3502ABAU	2	Solder	3501FP	Black shielded	Gold-plated finger
3502L	2	Solder	3501FP	Shielded	Hollow pin, large cable clamp
35581	2	Solder	3501FP	Red	Plastic handle
35582	3	Solder	3501FP	Black	Plastic handle
35585	3	Solder	3501FP	White	Plastic handle
Right Angle Pl	hono Plugs				
3502RA	2	Solder	3501FP	Shielded	
3502RABAU	2	Solder	3501FP	Black Shielded	Gold-plated finger
3502RAAU	2	Solder	3501FP	Shielded	Gold-plated finger

See Pages 90-92 for Mechanical Drawings



JACKS & PLUGS

Switchcraft leads the industry when developing innovative TT and MT Style plugs. Our "N" version plugs offer nickel-plated plug fingers to reduce tarnishing and corrosion. Our "NC" version plugs not only offer nickel-plated plug fingers, but also large, easy to use solder cups and terminals, plus easy to use cable clamps that really secure your cable to the plugs.

Specifications

Materials

Tip Rod, Body and Screws: Copper alloy, natural finish Terminals (NC Version): Tinned copper alloy Insulation: Thermoplastic, per Mil-P-22985, Type II, Class 1 Handles: Thermoplastic, Type 6, per Mil-M-20693, Type II Shielded (NC Version): Machined from copper alloy, nickel-plated

See Page 93 for Mechanical Drawings

Plug Series 87 TT or Bantam, Mil-Style 1/4" Plugs Series

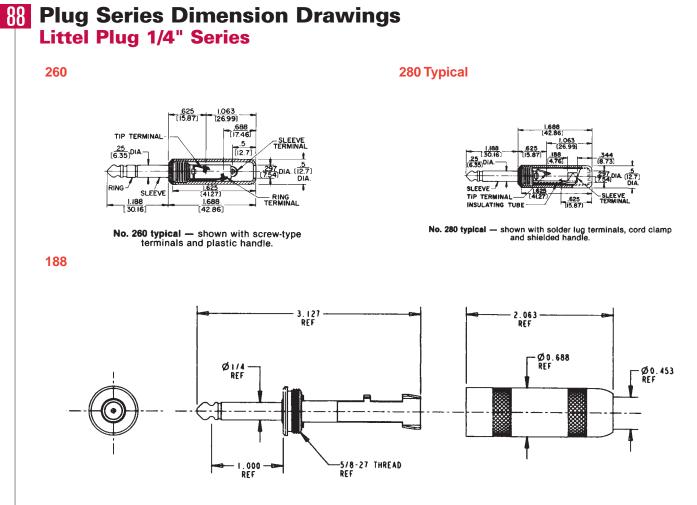


Ordering Information

Part No.	Conductors	Terminals	Handle	Notes
TT or Banta	am Plugs			
TT253	3	Screw	Black	
TT253N	3	Screw	Black	Nickel-plated finger
TT253NC	3	Solder	Black	Nickel-plated finger
TT254	3	Screw	Red	
TT254N	3	Screw	Red	Nickel-plated finger
TT254NC	3	Solder	Red	Nickel-plated finger
Mil-Style 1	4 Plugs			
480	3	Screw	Black	0.206" OD
482	3	Screw	Red	
482N	3	Screw	Red	Nickel-plated finger
482NC	3	Solder	Red Shielded	Nickel-plated finger
482NCP	3	Solder	Red	Nickel-plated finger
483	3	Screw	Black	
483N	3	Screw	Black	Nickel-plated finger
483NC	3	Screw	Black Shielded	Nickel-plated finger
483NCP	3	Solder	Black	Nickel-plated finger
484	3	Screw	Red	0.206" OD
485NC	3	Solder	Shielded	Nickel-plated finger

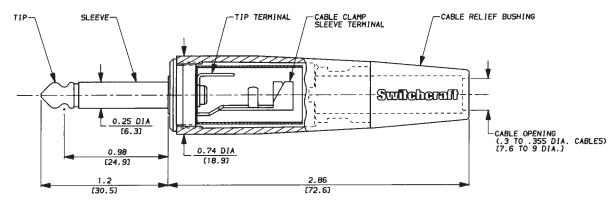


JACKS & PLUGS



407

187BL



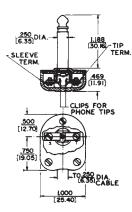
No. 187BL (Typical)



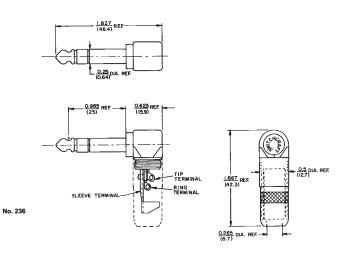
JACKS & PLUGS

Plug Series Dimension Drawings 89 Littel Right Angle 1/4", Silent, Super Heavy Duty Plug Series

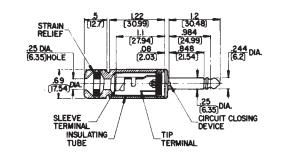
228 Right Angle 1/4" Plugs



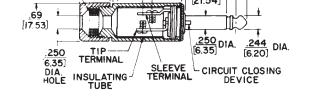
236 Right Angle 1/4" Plugs



181 Silent Plug



172



1.22 [30.96]

<u>437</u> [||.||]

0.5 [12.7]

<u>.187</u> [4.76]

<u>|.19</u> [30.16]

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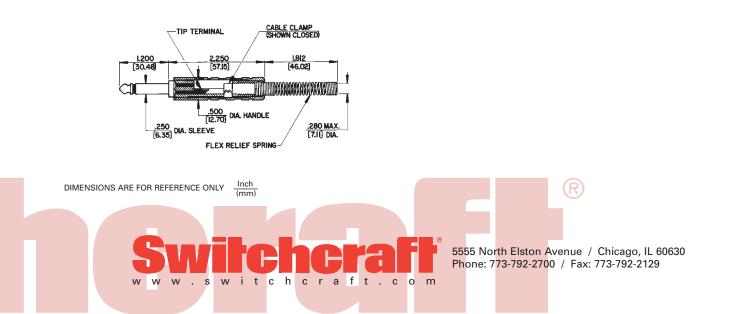
[24.99]

<u>.848</u> [21.54]

174S Super Heavy Duty Plug

STRAIN

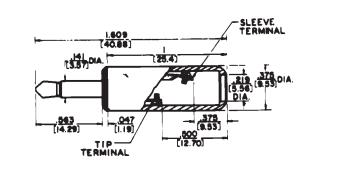
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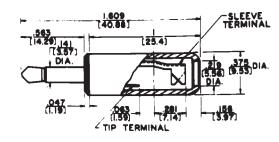
JACKS & PLUGS

9) Plug Series Drawings Tini, Micro Plug Series

740, 750 Tini-Plugs

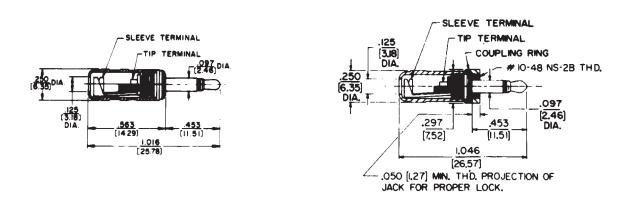






750 Clamp-Lug Terminals

850, 851 Micro Plugs

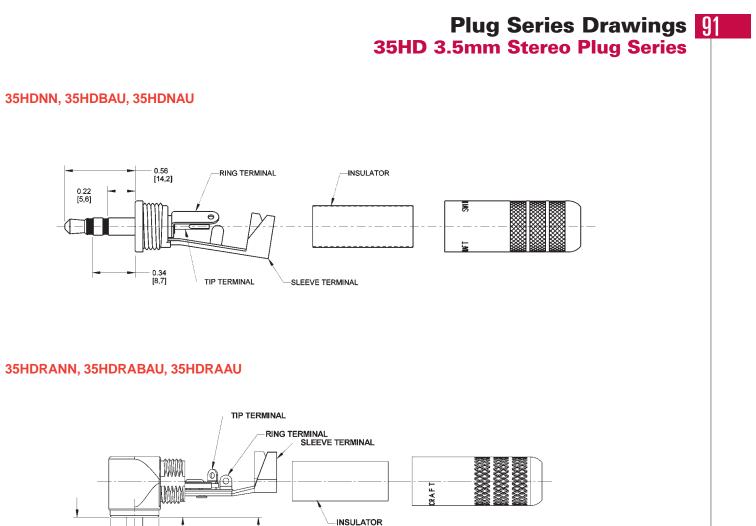


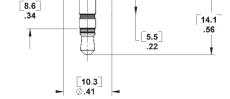
850 (typical) Series

851 (typical) Series







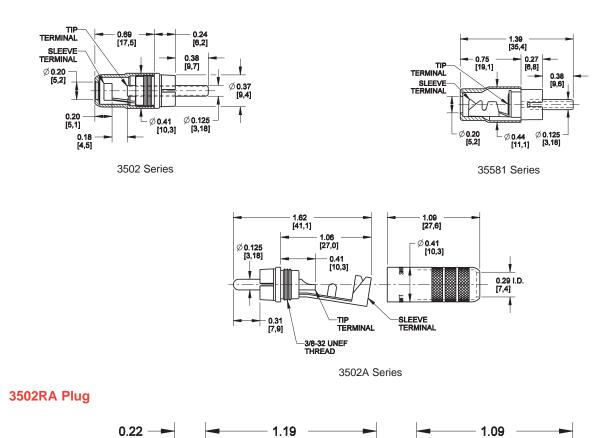


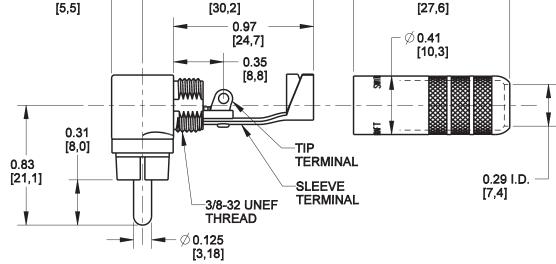


JACKS & PLUGS

92 Plug Series Drawings Phono and Phone Right Angle Plug Series

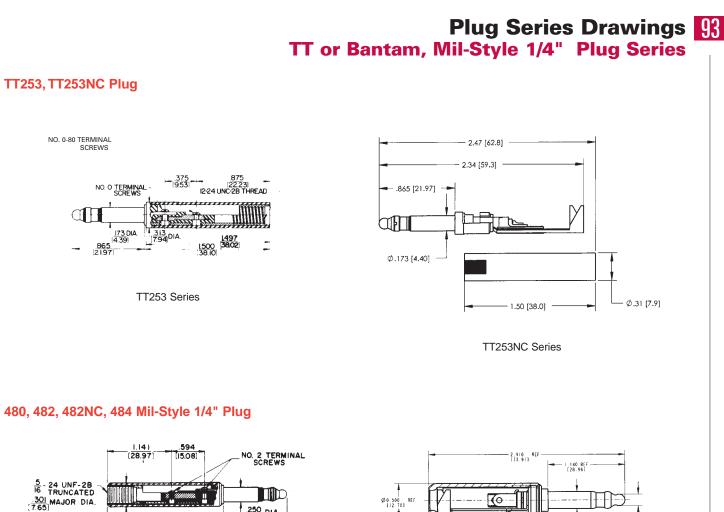
3502, 3502A, 35581 Phono Plug

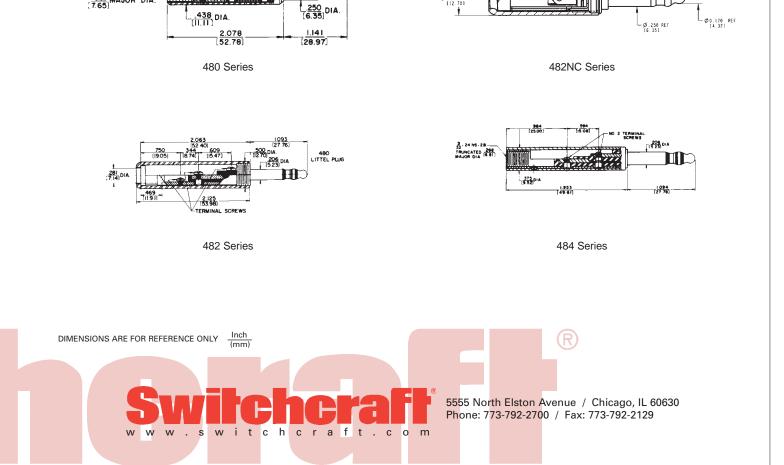






JACKS & PLUGS





SWITCHES

94 Switch Series Guitar and Knobs, and Broadcast Switch Series

The 12000 Series switches are premium grade switches used primarily in guitars as pick-up switches. The largest names in the industry rely on our switches for quality and durability. Our 84000 Series and PL Series switches are used in broadcast studios, theater lighting, anywhere large illuminated switches are needed.

Specifications - 12000 Series

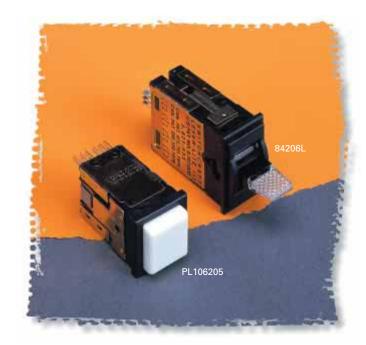
Electrical

Contact Ratings: Fine silver contacts rated at 3A, 300W maximum AC non-inductive load standard. Other contacts available Leakage Resistance: 1,000 MW or greater Dielectric Strength: 250 VDC

Materials

- Frame: Copper alloy, plated (3,000, 13,000); Steel, plated (12,000)
- Bushing and Shaft: Copper alloy, plated
- Springs: Copper alloy
- Knob: Black molded thermoplastic Mounting Hardware: Knurled copper alloy locknut T10711, supplied.

Note: Knobs must be ordered separately.



P10531 hex locknut, special order Insulation: Rigid plastic spacers with plastic tubing through stack. Rigid plastic and/or thermoplastic lifters. Thermoplastic cam on actuator end

Specifications - 8400 Series

Electrical

Temperature Range: -22°F to 158°F (-30°C to +70°C) Dielectric Strength: 1 kV DC Leakage Resistance: 1,000 MW or greater

Materials

Mounting/Retaining Clips and Covers: Steel, plated Contact Ratings: Gold crossbar rated at 1A, 200W Maximum AC non-inductive loads (continued on next page)

SWITCHES

Switch Series 95



(continued from previous page) Springs: Copper alloy, plated Lamp Terminals: Copper alloy, plated Lamp Socket: Zinc, plated Terminals: Copper alloy, plated, straight solder lugs Housing, Escutcheon, Knob, Actuator and Switching Stacks Insulation: Molded plastic

Specifications - PL Series

PUSH-LITE Switches Series and PL Indicators

Contacts

Welded crossbar Gold Alloy, rated at 2 amps., 200 watts max., AC non-inductive load.

Electrical

6,000 Minimum Life (Gold Alloy Contacts) per UL 1054.

Materials

Push-Lite Switch Assemblies: Housing, Lifters, Switch Modules, Barriers and Pushbuttons: Molded Plastics Contacts Springs: Phosphor Bronze, Silver Plated Lamp Terminals: Brass, Silver plated

Ordering Information

Part Nur	nber Circuitry	Description
Guitar Sv	vitches	•
12010	SPST(NC)/SPST(NC)	Straight, nickel finish, riveted silver contacts
12011	SPST(NC)/SPST(NC)	Straight, bright brass finish, riveted silver contacts
12012	SPDT(non-shorting)/SPST(NC)	Right angle, nickel finish, welded silver contacts
12013	SPST(NC)/SPST(NC)	Right angle, nickel finish, welded silver contacts
12014	SPST(NC)/SPST(NC)	Right angle, black finish, welded silver contacts
12015	DPDT(NC)/DPDT(NC)	Right angle, nickel finish, welded silver contacts
12016	SPST(NC)/SPST(NC)	Right angle, bright brass finish, riveted silver contacts
12017	SPST(NC/SPST(NC)	Right angle, nickel finish, welded gold contacts
Knobs		
T12742		Black
T12745		White
T127410		lvory
P2912		Amber
Broadcas	t Switches	
84206L	DPDT	2 Position, locking
84306L	SPDT(non-shorting) both sides	3 Position, locking
84312L	DPDT both sides	3 Position, locking
84324L	DPDT both sides	3 Position, locking
K131		Filter kit, 3 of ea. (amb, blu, grn, red, wht, and yel)
PL106205	DPDT	Momentary, single lamp
PL206205	DPDT	Momentary, twin lamp
PL106705	DPDT	Push-lock/Push-release, single lamp
PL206705	DPDT	Push-lock/Push-release, twin lamp

See Next Page for Mechanical Drawings

Lamp Socket, Light Divider and Yoke Assembly: Nickel Silver Mounting Bracket and Retaining Clips: Steel with iridescent iridite over Cadmium Plating

Series PL Pushbuttons:

Housing, Color Filter Inserts and Display Screens: High impact thermoplastic

PL Indicators:

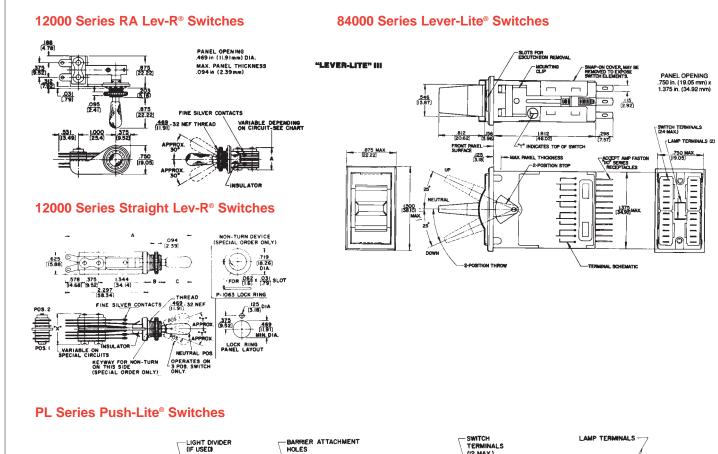
Housing: Molded glass filled Plastics Mounting Bracket: Steel, iridescent over cadmium Plating. Lamp Retainer and Terminals: Nickel Silver. Display Screen (Pushbutton): Molded Plastics.

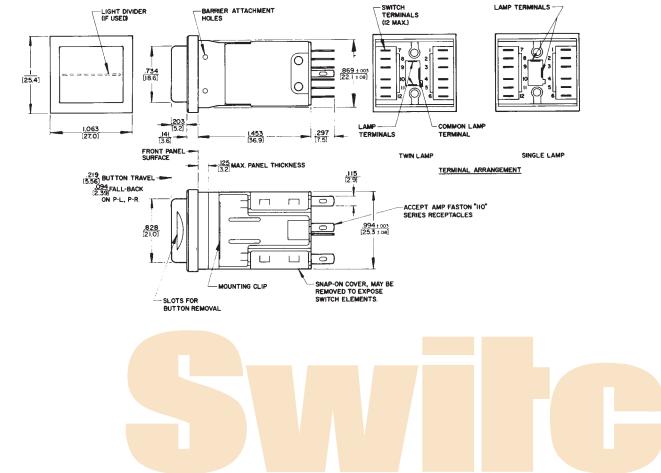


SWITCHES

96 Switch Series Drawings

Guitar and Knobs, and Broadcast Switch Series







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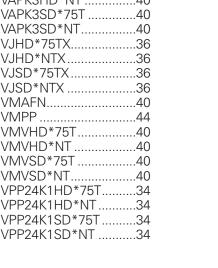
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