



ISS	ZONE	SYM	REVISION	BY	DATE
1			RELEASED TO PRODUCTION		
A			ECO # 20223	JF	2-13-97
B			ECO # 20779	JF	2-13-97

PART NO.	PART REV.	COLOR
417E1125C	INACTIVE	GREEN
417E1122E	INACTIVE	RED
417E1128G	N/A	GRAY
417E1124B	INACTIVE	YELLOW
417E1129B	INACTIVE	WHITE
417E1120A	A	BLACK
417E1126G	A	BLUE

NOTES:

1. CENTERLINE DETERMINED BY FEATURES NOTED. ALL OTHER FEATURES SHOWN ON, OR SYMMETRICAL WITH, THE CENTERLINE TO BE CENTERED WITHIN .006, TOTAL, UNLESS OTHERWISE NOTED.
2. UNLESS OTHERWISE NOTED TOLERANCES INCLUDE DRAFT ALLOWANCE.
3. FRONT FACE TO HAVE A SMOOTH MATTE FINISH, FREE OF SURFACE DEFECTS.
4. CAVITY NUMBERS INDICATED BY DOTS, WITHIN DIMENSION.
5. THIS SURFACE TO BE FLAT WITHIN .008.

THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED BY SWITCHCRAFT, INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSE ONLY.

WIDTH LBS. PER M	UNLESS OTHERWISE SPECIFIED:		DRAWN BY	DATE	FINISH
	1. DECIMAL DIMENSIONS ± .005		1B	1 JULY 80	SEE TABLE ABOVE
	2. FRACTIONAL DIMENSIONS ± 1/64		CHECKED BY	DATE	PER FINISH SPEC. NO.
	3. ANGLES ± 1/2°		W.H	7-1-80	MATERIAL POLYCARBONATE
MULT.	4. ALL DIA'S CONCENTRIC WITHIN .005 T.I.R.		APPROVED BY	DATE	LEXAN 141
	5. ALL DIMENSIONS IN INCHES		MW	7-9-87	PER MAT. SPEC. NO. 041 P001
	6. FOR THREADS USE UNIFIED PLUG AND RING GAGES ONLY.		SCALE	2=1	SWITCHCRAFT
	7. REMOVE ALL BURRS.		FIRST USED ON	Y*F	
TEMPER	8. PART TO BE FABRICATED AS SPECIFIED. MAKE NO DIMENSIONAL ALLOWANCES FOR APPLIED FINISHES, I.E., PLATING, PAINTING, ETC.		NAME	PART NO.	
	9. HOLES ON SAME CENTERLINE MUST BE ALIGNED WITHIN ± .002		ESCUTCHEON	417 E 112	
DO NOT SCALE DRAWING			SHEET 1 OF 1		ISSUE B

☆ STAR SYMBOL DENOTES CRITICAL DIMENSION. SEE S/C ENGINEERING STANDARD E5-0001.

REF 417E107 #5 SCREW HOLE

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