

Notice for TAIYO YUDEN products

Please read this notice before using the TAIYO YUDEN products.

REMINDERS

Product information in this catalog is as of October 2013. All of the contents specified herein are subject to change without notice due to technical improvements, etc. Therefore, please check for the latest information carefully before practical application or usage of the Products.

Please note that TAIYO YUDEN CO., LTD. shall not be responsible for any defects in products or equipment incorporating such products, which are caused under the conditions other than those specified in this catalog or individual specification.

- Please contact TAIYO YUDEN CO., LTD. for further details of product specifications as the individual specification is available.
- Please conduct validation and verification of products in actual condition of mounting and operating environment before commercial shipment of the equipment.
- All electronic components or functional modules listed in this catalog are developed, designed and intended for use in general electronics equipment.(for AV, office automation, household, office supply, information service, telecommunications, (such as mobile phone or PC) etc.). Before incorporating the components or devices into any equipment in the field such as transportation, (automotive control, train control, ship control), transportation signal, disaster prevention, medical, public information network (telephone exchange, base station) etc. which may have direct influence to harm or injure a human body, please contact TAIYO YUDEN CO., LTD. for more detail in advance.

Do not incorporate the products into any equipment in fields such as aerospace, aviation, nuclear control, submarine system, military, etc. where higher safety and reliability are especially required.

In addition, even electronic components or functional modules that are used for the general electronic equipment, if the equipment or the electric circuit require high safety or reliability function or performances, a sufficient reliability evaluation check for safety shall be performed before commercial shipment and moreover, due consideration to install a protective circuit is strongly recommended at customer's design stage.

- The contents of this catalog are applicable to the products which are purchased from our sales offices or distributors (so called "TAIYO YUDEN's official sales channel").
 - It is only applicable to the products purchased from any of TAIYO YUDEN's official sales channel.
- Please note that TAIYO YUDEN CO., LTD. shall have no responsibility for any controversies or disputes that may occur in connection with a third party's intellectual property rights and other related rights arising from your usage of products in this catalog. TAIYO YUDEN CO., LTD. grants no license for such rights.
- Caution for export

Certain items in this catalog may require specific procedures for export according to "Foreign Exchange and Foreign Trade Control Law" of Japan, "U.S. Export Administration Regulations", and other applicable regulations. Should you have any question or inquiry on this matter, please contact our sales staff.

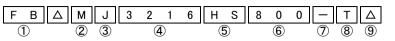
CHIP BEAD INDUCTORS FOR POWER LINES (FB SERIES M TYPE)





PARTS NUMBER

*Operating Temp.: -40~+125°C (Including self-generated heat) △=Blank space



①Series name	
Code	

Code	Series name
FB	Ferrite bead

(2)Shape		
Code	Shape	
М	Rectangular chip	

3 Characteristics

	_	
	Code	Characteristics
	J	Standard
	Н	High Impedance type

4 Dimensions (L × W)

Code	Type(inch)	Dimensions (L×W)[mm]
1608	1608 (0603)	1.6 × 0.8
2125	2125 (0805)	2.0 × 1.25
2012	2012(0805)	2.0 × 1.25
2016	2016 (0806)	2.0 × 1.6
3216	3216(1206)	3.2 × 1.6
3225	3225 (1210)	3.2 × 2.5
4516	4516 (1806)	4.5 × 1.6
4525	4525 (1810)	4.5 × 2.5
4532	4532(1812)	4.5 × 3.2

⑤Material

Code	Material
HS	Defende inventories
НМ	Refer to impedance curves for material differences
HL	for material differences

6 Nominal impedance

Code (example)	Nominal impedance [Ω]
330	33
111	110
132	1300

7 Impedance tolerance

9 1		
Code	Impedance tolerance	
_	±25%	
N	±30%	

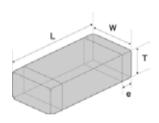
®Packaging

©	
Code	Packaging
T	Taping

9Internal code

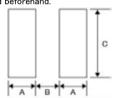
Code	Internal code
Δ	Standard

■ STANDARD EXTERNAL DIMENSIONS / STANDARD QUANTITY



Recommended Land Patterns Surface Mounting

· Mounting and soldering conditions should be checked beforehand.



Туре	Α	В	С
FB MJ1608	1.0	1.0	1.0
FB MJ2125	1.4	1.2	1.65
FB MJ3216	1.4	2.2	2.0
FB MJ4516	1.75	3.5	2.0
FB MH1608	1.0	1.0	1.0
FB MH2012	1.4	1.2	1.65
FB MH2016	1.4	1.2	2.0
FB MH3216	1.4	2.2	2.0
FB MH3225	1.4	2.2	2.9
FB MH4516	1.75	3.5	2.0
FB MH4525	1.75	3.5	2.9
FB MH4532	1.75	3.5	3.7
			Unit:mm

Standard quantity [pcs]

1000	
4000	_
_	2000
_	2000
4000	_
4000	_
_	2000
_	2000
_	1000
_	2000

Unit:mm(inch)

W Т Paper tape Embossed tape FB MJ1608 1.6±0.2 0.8 ± 0.2 0.8 ± 0.2 0.3 ± 0.2 4000 (0.063 ± 0.008) (0.031 ± 0.008) (0.031 ± 0.008) (0.012 ± 0.008) (0603)FB MJ2125 2.0 ± 0.2 1.25 ± 0.2 0.85 ± 0.2 0.5 ± 0.3 (0805) (0.079 ± 0.008) (0.049 ± 0.008) (0.033 ± 0.008) (0.020 ± 0.012) 1.1±0.2 (0.043±0.008) FB MJ3216 3.2±0.3 (0.126±0.012) 1.6±0.2 (0.063±0.008) 0.5±0.3 (0.020±0.012) (1206)FB MJ4516 4.5±0.3 1.6±0.2 1.1±0.2 0.5 ± 0.3 (1806) (0.177 ± 0.012) (0.063 ± 0.008) (0.043 ± 0.008) (0.020 ± 0.012) FB MH1608 (0603) 1.6±0.1 (0.063±0.004) 0.8±0.1 (0.031±0.004) 0.8±0.1 (0.031±0.004) 0.3±0.15 (0.012±0.006) FB MH2012 1.25±0.2 2.0 ± 0.2 0.85 ± 0.2 0.5 ± 0.3 (0.079 ± 0.008) (0805) (0.049 ± 0.008) (0.033 ± 0.008) (0.020 ± 0.012) 2.0±0.2 (0.079±0.008) FB MH2016 1.6 ± 0.2 1.6 ± 0.2 0.5±0.3 (0.020±0.012) (0806) (0.063 ± 0.008) (0.063 ± 0.008) FB MH3216 3.2 ± 0.3 1.6±0.2 1.6±0.2 0.5 ± 0.3 (0.063 ± 0.008) (0.063 ± 0.008) (0.126 ± 0.012) (0.020 ± 0.012) (1206)FB MH3225 (1210) 2.5±0.3 (0.098±0.012) 1.6±0.2 (0.063±0.008) 3.2±0.3 (0.126±0.012) 2.5±0.3 (0.098±0.012) 0.5±0.3 (0.020±0.012) 4.5±0.3 (0.177±0.012) 1.6±0.2 (0.063±0.008) 0.5±0.3 (0.020±0.012) FB MH4516 (1806)FB MH4525 45 + 04 25 ± 03 25+03 09+06 1000 (1810) (0.177 ± 0.016) (0.098 ± 0.012) (0.098 ± 0.012) (0.035 ± 0.024) FB MH4532 3.2±0.3 (0.126±0.012) 4.5 ± 0.4 3.2 ± 0.3 0.9 ± 0.6 2000 (0.177±0.016) (0.126 ± 0.012) (0.035 ± 0.024) (1812)

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Standard type

FB	MJ1608

Parts number	EHS	Nominal impedance (Ω)	Impedance tolerance	Measuring frequency [MHz]	DC Resistance $[\Omega]$ (max.)	Rated current [A] (max.)	Thickness [mm]
FB MJ1608HS280NT	RoHS	28	±30%	100	0.007	4.0	0.8 ±0.2
FB MJ1608HM230NT	R₀HS	23	±30%	100	0.007	4.0	0.8 ±0.2

●FB MJ2125

Parts number	EHS	Nominal impedance (Ω)	Impedance tolerance	Measuring frequency [MHz]	DC Resistance $[\Omega]$ (max.)	Rated current [A] (max.)	Thickness [mm]
FB MJ2125HS250NT	R ₀ HS	25	±30%	100	0.004	6.0	0.85 ±0.2
FB MJ2125HS420-T	RoHS	42	±25%	100	0.008	4.0	0.85 ±0.2
FB MJ2125HM210NT	R ₀ HS	21	±30%	100	0.004	6.0	0.85 ±0.2
FB MJ2125HM330-T	R ₀ HS	33	±25%	100	0.008	4.0	0.85 ±0.2
FB MJ2125HL8R0NT	RoHS	8	±30%	100	0.008	4.0	0.85 ±0.2

●FB MJ3216

Parts number	EHS	Nominal impedance (Ω)	Impedance tolerance	Measuring frequency [MHz]	DC Resistance [Ω] (max.)	Rated current [A] (max.)	Thickness [mm]
FB MJ3216HS480NT	RoHS	48	±30%	100	0.005	6.0	1.1 ±0.2
FB MJ3216HS800-T	RoHS	80	±25%	100	0.010	4.0	1.1 ±0.2
FB MJ3216HM380NT	RoHS	38	±30%	100	0.005	6.0	1.1 ±0.2
FB MJ3216HM600-T	RoHS	60	±25%	100	0.010	4.0	1.1 ±0.2
FB MJ3216HL160NT	RoHS	16	±30%	100	0.012	4.0	1.1 ±0.2

●FB MJ4516

Parts number	EHS	Nominal impedance (Ω)	Impedance tolerance	Measuring frequency [MHz]	DC Resistance $[\Omega]$ (max.)	Rated current [A] (max.)	Thickness [mm]
FB MJ4516HS720NT	RoHS	72	±30%	100	0.007	6.0	1.1 ±0.2
FB MJ4516HS111-T	RoHS	110	±25%	100	0.014	4.0	1.1 ±0.2
FB MJ4516HM560NT	RoHS	56	±30%	100	0.007	6.0	1.1 ±0.2
FB MJ4516HM900-T	RoHS	90	±25%	100	0.014	4.0	1.1 ±0.2
FB MJ4516HL230NT	R ₀ HS	23	±30%	100	0.014	3.5	1.1 ±0.2

High impedance type FB MH1608

Parts number	EHS	Nominal impedance (Ω)	Impedance tolerance	Measuring frequency [MHz]	DC Resistance [Ω] (max.)	Rated current [A] (max.)	Thickness [mm]
FB MH1608HM470-T	RoHS	47	±25%	100	0.020	3.5	0.8 ±0.1
FB MH1608HM600-T	RoHS	60	±25%	100	0.025	3.0	0.8 ±0.1
FB MH1608HM101-T	RoHS	100	±25%	100	0.035	2.5	0.8 ±0.1
FB MH1608HM151-T	RoHS	150	±25%	100	0.050	2.1	0.8 ±0.1
FB MH1608HM221-T	RoHS	220	±25%	100	0.070	1.8	0.8 ±0.1
FB MH1608HM331-T	RoHS	330	±25%	100	0.130	1.2	0.8 ±0.1
FB MH1608HM471-T	RoHS	470	±25%	100	0.150	1.0	0.8 ±0.1
FB MH1608HM601-T	RoHS	600	±25%	100	0.170	0.9	0.8 ±0.1
FB MH1608HM102-T	RoHS	1000	±25%	100	0.350	0.6	0.8 ±0.1
FB MH1608HL300-T	RoHS	30	±25%	100	0.028	2.6	0.8 ±0.1
FB MH1608HL600-T	RoHS	60	±25%	100	0.045	2.1	0.8 ±0.1
FB MH1608HL121-T	RoHS	120	±25%	100	0.130	1.2	0.8 ±0.1
FB MH1608HL221-T	RoHS	220	±25%	100	0.170	0.9	0.8 ±0.1
FB MH1608HL331-T	RoHS	330	±25%	100	0.210	0.8	0.8 ±0.1
FB MH1608HL471-T	R ₀ HS	470	±25%	100	0.350	0.6	0.8 ±0.1
FB MH1608HL601-T	RoHS	600	±25%	100	0.450	0.5	0.8 ±0.1

●FB MH2012

Parts number	EHS	Nominal impedance (Ω)	Impedance tolerance	Measuring frequency [MHz]	DC Resistance [Ω](max.)	Rated current [A] (max.)	Thickness [mm]
FB MH2012HM800-T	RoHS	80	±25%	100	0.025	2.7	0.85 ±0.2
FB MH2012HM121-T	RoHS	120	±25%	100	0.032	2.5	0.85 ±0.2
FB MH2012HM221-T	RoHS	220	±25%	100	0.060	2.0	0.85 ±0.2
FB MH2012HM331-T	RoHS	330	±25%	100	0.080	1.8	0.85 ±0.2

●FB MH2016

Parts number	EHS	Nominal impedance (Ω)	Impedance tolerance	Measuring frequency [MHz]	DC Resistance [Ω](max.)	Rated current [A] (max.)	Thickness [mm]
FB MH2016HM121NT	RoHS	120	±30%	100	0.015	4.5	1.6 ±0.2
FB MH2016HM251NT	RoHS	250	±30%	100	0.050	2.0	1.6 ±0.2

●FB MH3216

Parts number	EHS	Nominal impedance (Ω)	Impedance tolerance	Measuring frequency [MHz]	DC Resistance [Ω] (max.)	Rated current [A] (max.)	Thickness [mm]
FB MH3216HM221NT	RoHS	220	±30%	100	0.020	4.0	1.6 ±0.2
FB MH3216HM501NT	RoHS	500	±30%	100	0.070	2.0	1.6 ±0.2

●FB MH3225

Parts number	EHS	Nominal impedance (Ω)	Impedance tolerance	Measuring frequency [MHz]	DC Resistance [Ω] (max.)	Rated current [A] (max.)	Thickness [mm]
FB MH3225HM601NT	RoHS	600	±30%	100	0.042	3.0	2.5 ±0.3
FB MH3225HM102NT	RoHS	1000	±30%	100	0.100	2.0	2.5 ±0.3
FB MH3225HM202NT	RoHS	2000	±30%	100	0.130	1.2	2.5 ±0.3

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●FB MH4516

Parts number	EHS	Nominal impedance (Ω)	Impedance tolerance	Measuring frequency [MHz]	DC Resistance $[\Omega]$ (max.)	Rated current [A] (max.)	Thickness [mm]
FB MH4516HM851NT	RoHS	850	±30%	100	0.100	1.5	1.6 ±0.2

●FB MH4525

Parts number	EHS	Nominal impedance (Ω)	Impedance tolerance	Measuring frequency [MHz]	DC Resistance $[\Omega]$ (max.)	Rated current [A] (max.)	Thickness [mm]
FB MH4525HM102NT	RoHS	1000	±30%	100	0.060	3.0	2.5 ±0.3
FB MH4525HM162NT	RoHS	1600	±30%	100	0.130	2.0	2.5 ±0.3

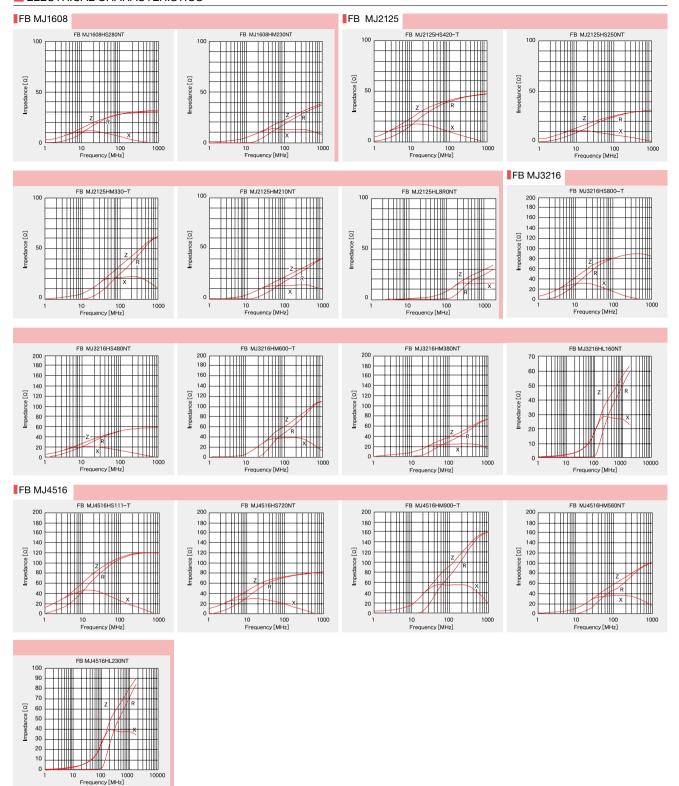
●FB MH4532

Parts number	EHS	Nominal impedance (Ω)	Impedance tolerance	Measuring frequency [MHz]	DC Resistance $[\Omega]$ (max.)	Rated current [A] (max.)	Thickness [mm]
FB MH4532HM681-T	R₀HS	680	±25%	100	0.028	4.0	3.2 ± 0.3
FB MH4532HM132-T	RoHS	1300	±25%	100	0.060	3.0	3.2 ±0.3
FB MH4532HM202-T	R₀HS	2000	±25%	100	0.130	1.3	3.2 ± 0.3

High current type

Parts number	EHS	Nominal impedance (Ω)	Impedance tolerance	Measuring frequency [MHz]	DC Resistance [Ω](max.)	Rated current [A] (max.)	Thickness [mm]
FB MJ1608HS220NTR	RoHS	22	±30%	100	0.004	7.5	0.8 ±0.2
FB MJ1608HS280NTR	RoHS	28	±30%	100	0.006	6.0	0.8 ±0.2
FB MJ1608HM180NTR	RoHS	18	±30%	100	0.004	7.5	0.8 ±0.2
FB MJ1608HM230NTR	RoHS	23	±30%	100	0.006	6.0	0.8 ±0.2

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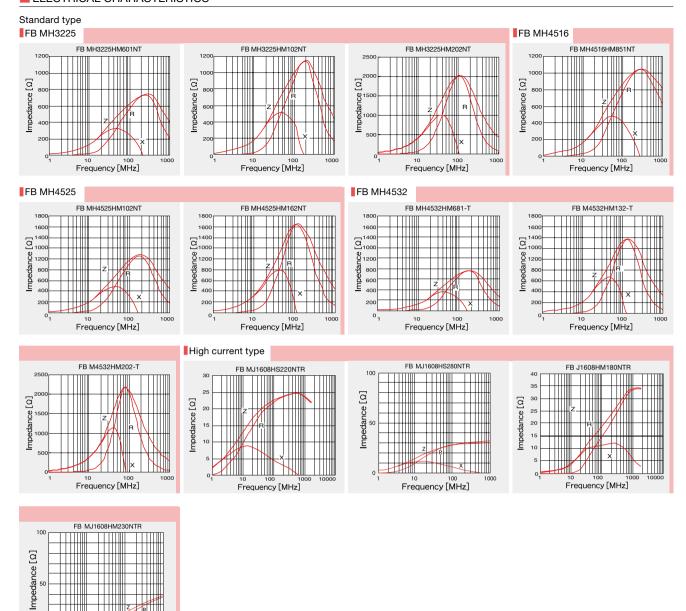


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Frequency [MHz]



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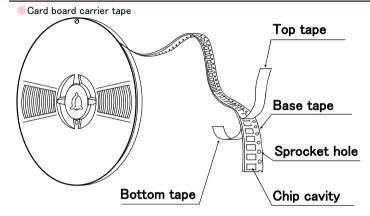
CHIP BEAD INDUCTORS FOR POWER LINES (FB SERIES M TYPE)

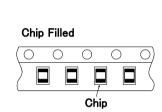
PACKAGING

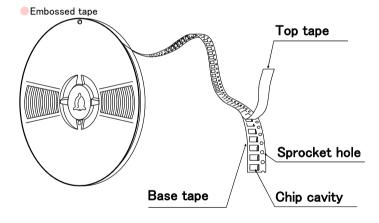
1Minimum Quantity

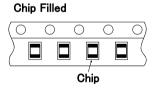
Type	Standard Quantity[pcs]			
туре	Paper Tape	Embossed Tape		
1608 (0603)	4000	_		
2125 (0805)	4000	_		
2012 (0805)	4000	_		
2016 (0806)	_	2000		
3216(1206)	_	2000		
3225 (1210)	_	1000		
4516 (1806)	_	2000		
4525 (1810)	_	1000		
4532 (1812)	_	2000		

2Tape Material



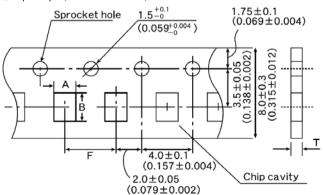






3Taping Dimensions

Paper tape (0.315 inches wide)

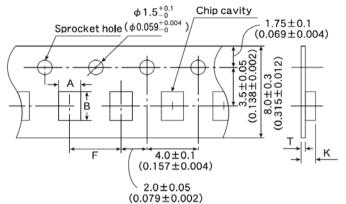


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Turne	Chip Cavity		Insertion Pitch	Tape Thickness
Туре	Α	В	F	Т
FBMJ1608 FBMH1608 (0603)	1.0±0.2 (0.039±0.008)	1.8±0.2 (0.071±0.008)	4.0±0.2 (0.157±0.008)	1.1max (0.043max)
FBMJ2125 FBMH2012 (0805)	1.5±0.2 (0.059±0.008)	2.3±0.2 (0.091±0.008)	4.0±0.2 (0.157±0.008)	1.1max (0.043max)

Unit: mm(inch)

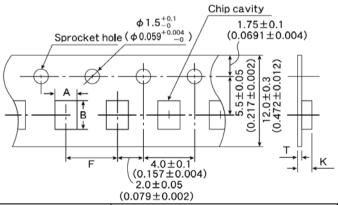
Embossed tape (0.315 inches wide)



Type	Chip Cavity		Insertion Pitch	Tape Th	nickness
туре	Α	В	F	K	Т
FBMH2016	1.8±0.2	2.2±0.2	4.0±0.2	2.6max	0.6max
(0806)	(0.071 ± 0.008)	(0.087 ± 0.008)	(0.157 ± 0.008)	(0.102max)	(0.024max)
FBMJ3216	1.9±0.2	3.5±0.2	4.0±0.2	1.5max	0.3max
(1206)	(0.075 ± 0.008)	(0.138 ± 0.008)	(0.157 ± 0.008)	(0.059max)	(0.012max)
FBMH3216	1.9±0.2	3.5±0.2	4.0±0.2	2.6max	0.6max
(1206)	(0.075 ± 0.008)	(0.138 ± 0.008)	(0.157 ± 0.008)	(0.102max)	(0.024max)
FBMH3225	2.8±0.2	3.5±0.2	4.0±0.2	4.0max	0.6max
(1210)	(0.110 ± 0.008)	(0.138 ± 0.008)	(0.157 ± 0.008)	(0.157max)	(0.024max)

Unit: mm(inch)

Embossed tape (0.472 inches wide)

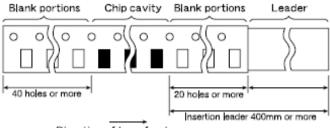


T	Chip Cavity		Insertion Pitch	Tape Th	ickness
Туре	Α	В	F	K	Т
FBMJ4516	1.9±0.2	4.9±0.2	4.0±0.2	1.5max	0.3max
(1806)	(0.075 ± 0.008)	(0.193 ± 0.008)	(0.157 ± 0.008)	(0.059max)	(0.012max)
FBMH4516	1.9±0.2	4.9±0.2	4.0±0.2	2.6max	0.6max
(1806)	(0.075 ± 0.008)	(0.193 ± 0.008)	(0.157 ± 0.008)	(0.102max)	(0.024max)
FBMH4525	2.9±0.2	4.9±0.2	4.0±0.2	4.0max	0.6max
(1810)	(0.114 ± 0.008)	(0.193 ± 0.008)	(0.157 ± 0.008)	(0.157max)	(0.024max)
FBMH4532	3.6±0.2	4.9±0.2	8.0±0.2	4.0max	0.6max
(1812)	(0.142 ± 0.008)	(0.193 ± 0.008)	(0.315 ± 0.008)	(0.157max)	(0.024max)

Unit: mm(inch)

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4 Leader and Blank portion

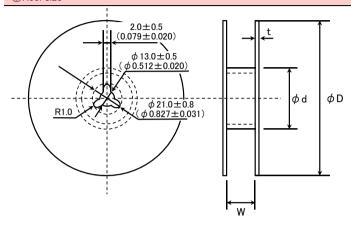


Direction of tape feed

Insertion leader is 400 mm or more (including 20 empty cavities)

Empty cavities at end of reel: 40 holes or more

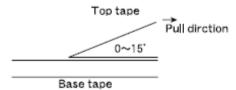
⑤Reel size



Туре	φD	φ d	W	t
FBMJ1608			10.0±1.5	
FBMJ2125			(0.394 ± 0.059)	
FBMJ3216			(0.394±0.039)	
FBMJ4516			14.0±1.5 (0.551±0.059)	
FBMH1608	180+0/-3	60+1/-0		2.5max
FBMH2012	(7.09+0/-0.118)	(2.36+0.039/-0)	100+15	(0.098max)
FBMH2016			10.0 ± 1.5 (0.394 ± 0.059)	
FBMH3216			(0.394±0.039)	
FBMH3225				
FBMH4516			14.0±1.5	
FBMH4525			(0.551 ± 0.059)	
FBMH4532	330±2.0	100±1.0	14.0±2.0	3.0max
FDIVITI4032	(12.99 ± 0.080)	(3.94 ± 0.039)	(0.551 ± 0.080)	(1.181max)

Unit: mm(inch)

6Top tape strength



The top tape requires a peel-off force of 0.1 to 0.7N in the direction of the arrow as illustrated below.

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CHIP BEAD INDUCTORS FOR POWER LINE (FB SERIES M TYPE)

RELIABILITY DATA

1. Operating Tempe		
Specified Value	-40°C∼+125°C	
•	Including self-generated heat	
2. Storage Tempera	ature Range	
Specified Value	-40°C∼+85°C	
Test Methods and Remarks	*Note: −5 to +40°C in taped packaging	
3. Impedance		
Specified Value	Within the specified tolerance	
•	·	
Test Methods and Remarks	Measuring equipment : Impedance and Measuring frequency : 100±1 MHz	alyzer (HP4291A) or its equivalent
4. DC Resistance		
Specified Value	Within the specified range	
Test Methods and	Four-terminal method	
Remarks	Measuring equipment : Milliohm High-Tester	3226 (Hioki Denki) or its equivalent
		·
5. Rated Current		
Specified Value	Within the specified range	
<u>-</u>	·	
6. Vibration		
C:E V-	Appearance : No significant abno	ormality
Specified Value	Impedance change : Within ±30% of th	e initial value
	According to JIS C 0040.	
	Vibration type : A	
Test Methods and	_	and Z directions Total: 6 hrs
Remarks	Frequency range : 10 to 55 to 10Hz (Amplitude : 1.5 mm (shall not e	/min.) exceed acceleration 196m/s ²)
	Mounting method : Soldering onto PC	
7. Solderability		
Specified Value	90% or more of immersed surface of terminal	electrode shall be covered with fresh solder.
	Solder temperature : 2	30±5°C
Test Methods and		±1 sec.
Remarks	Preconditioning : Ir	nmersion into flux.
	Immersion and Removal speed : 2	5mm/sec.
8. Resistance to So	oldering Heat	
Specified Value	Appearance : No significant abnormal Impedance change : Within ±30% of the	
		50°C for 3 min.
		60±5°C
Test Methods and	_	0±0.5 sec.
Remarks	Preconditioning : Ir	nmersion into flux.
	'	5mm/sec.
	Recovery : 2	to 3 hrs of recovery under the standard condition after the test.

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9. Thermal Shock Appearance : No significant abnormality Specified Value : Within +50/-10% of the initial value Impedance change According to JIS C 0025. Conditions for 1 cycle Step Temperature (°C) Duration (min.) -40±3°C 30±3 2 Room Temperature Within 3 Test Methods and 3 85±2°C 30±3 Remarks 4 Room Temperature Within 3 Number of cycles : 100 : Soldering onto PC board Mounting method Recovery : 2 to 3 hrs of recovery under the standard condition after the removal from test chamber.

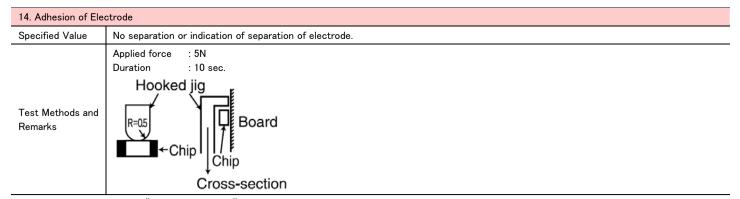
10. Resistance to Humidity (steady state)				
Specified Value	Appearances Impedance change	: No significant abnormality : Within $\pm 30\%$ of the initial value		
Test Methods and Remarks	Temperature Humidity Duration Mounting method Recovery	: $40\pm2^{\circ}$ C : 90 to 95% RH : $500+24/-0$: Soldering onto PC board : 2 to 3 hrs of recovery under the standard condition after the removal from test chamber.		

11. Loading under D	11. Loading under Damp Heat				
Specified Value	Appearance Impedance change	No significant abnormality Within $\pm 30\%$ of the initial value			
	Temperature Humidity	: 40±2°C : 90 to 95%RH			
Test Methods and Remarks	Applied current Duration	: Rated current : $500+24/-0$ hrs			
	Mounting method Recovery	: Soldering onto PC board : 2 to 3hrs of recovery under the standard condition after the removal from test chamber.			

12. High Temperature Loading Test				
Specified Value	Appearance Impedance change	: No significant abnormality : Within $\pm 30\%$ of the initial value		
Test Methods and Remarks	Temperature Duration Applied current Mounting method Recovery	: 85±2°C : 500+24/-0 hrs : Rated current : Soldering onto PC board : 2 to 3 hrs of recovery under the standard condition after the removal from test chamber.		

13. Bending Strengt	th
Specified Value	Appearance : No mechanical damage.
Test Methods and Remarks	Warp : 2mm Testing board : Glass epoxy-resin substrate Thickness : 0.8mm Board R-230 Warp 45±2 45±2 (Unit: mm)

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Note on standard condition: "standard condition" referred to herein is defined as follows:

5 to $35^{\circ}\text{C}\,$ of temperature, 45 to 85% relative humidity and 86 to 106kPa of air pressure.

When there are questions concerning measurement results:

In order to provide correlation data, the test shall be conducted under condition of $20\pm2^{\circ}\text{C}$ of temperature, 60 to 70% relative humidity and 86 to 106kPa of air pressure. Unless otherwise specified, all the tests are conducted under the "standard condition."

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CHIP BEAD INDUCTORS FOR POWER LINE (FB SERIES M TYPE)

PRECAUTIONS

1. Circuit Design

Operating environment

Precautions

1. The products described in this specification are intended for use in general electronic equipment, (office supply equipment, telecommunications systems, measuring equipment, and household equipment). They are not intended for use in mission-critical equipment or systems requiring special quality and high reliability (traffic systems, safety equipment, aerospace systems, nuclear control systems and medical equipment including life-support systems,) where product failure might result in loss of life, injury or damage. For such uses, contact TAIYO YUDEN Sales Department in advance.

◆Rated current

1. Rated current of this product is shown in this catalogue, but please be sure to have the base board designed with adequate inspection in case of the generation of heat becomes high within the rated current range when the base board is in high resistance or in bad heating conditions.

2. PCB Design

Precautions

- ◆Land pattern design
 - 1. Please refer to a recommended land pattern.

3. Considerations for automatic placement

Precautions

- Adjustment of mounting machine
- 1. Excessive impact load should not be imposed on the products when mounting onto the PC boards.
- 2. Mounting and soldering conditions should be checked beforehand.

Technical considerations

- ◆Adjustment of mounting machine
 - 1. When installing products, care should be taken not to apply distortion stress as it may deform the products

4. Soldering

◆Wave soldering

- 1. Please refer to the specifications in the catalog for a wave soldering.
- ◆Reflow soldering
 - 1. Please contact any of our offices for a reflow soldering, and refer to the recommended condition specified.
- ◆Lead free soldering
 - When using products with lead free soldering, we request to use them after confirming adhesion, temperature of resistance to soldering heat, etc. sufficiently.

Precautions

Preheating when soldering

Heating: The temperature difference between soldering and remaining heat should not be greater than 150°C.

Cooling: The temperature difference between the components and cleaning process should not be greater than 100°C.

◆Recommended conditions for using a soldering iron

Put the soldering iron on the land-pattern.

Soldering iron's temperature - Below 350°C

Duration - 3 seconds or less

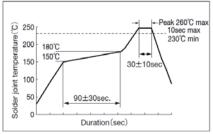
The soldering iron should not directly touch the inductor.

◆Wave, Reflow, Lead free soldering

1. If products are used beyond the range of the recommended conditions, heat stresses may deform the products, and consequently degrade the reliability of the products.

[Recommended reflow condition]

Technical considerations



◆Preheating when soldering

- 1. There is a case that products get damaged by a heat shock.
- ◆Recommended conditions for using a soldering iron
 - 1. If products are used beyond the range of the recommended conditions, heat stresses may deform the products, and consequently degrade the reliability of the products.

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5. Handling	
Precautions	 ◆Handling 1. Keep the inductors away from all magnets and magnetic objects. ◆Setting PC boards 1. When setting a chip mounted base board, please make sure that there is no residual stress to the chip by distortion in the board or at screw part. ◆Breakaway PC boards (splitting along perforations) 1. When splitting the PC board after mounting inductors, care should be taken not to give any stresses of deflection or twisting to the
	board. 2. Board separation should not be done manually, but by using the appropriate devices. ◆ Mechanical considerations 1. Please do not give the inductors any excessive mechanical shocks.
Technical considerations	 ◆Handling 1. There is a case that a characteristic varies with magnetic influence. ◆Setting PC boards 1. There is a case that a characteristic varies with residual stress. ◆Breakaway PC boards (splitting along perforations) 1. Planning pattern configurations and the position of products should be carefully performed to minimize stress. ◆Mechanical considerations 1. There is a case to be damaged by a mechanical shock

6. Storage conditions	
Precautions	 ♦ Storage 1. To maintain the solderability of terminal electrodes and to keep the packing material in good condition, temperature and humidity in the storage area should be controlled. • Recommended conditions Ambient temperature 0~40°C Humidity Below 70% RH The ambient temperature must be kept below 30°C. Even under ideal storage conditions, solderability of products electrodes may decrease as time passes. For this reason, inductors should be used within 6 months from the time of delivery.
Technical considerations	◆Storage 1. Under a high temperature and humidity environment, problems such as reduced solderability caused by oxidation of terminal electrodes and deterioration of taping/packaging materials may take place.

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