



Aluminum electrolytic capacitors

Snap-in capacitors

Series/Type: B41607
Date: December 2006

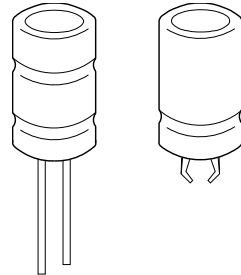
Long-life grade capacitors

Applications

- High-reliability equipment in automotive power electronics, e.g. integrated starter alternator
- Applications with highest ripple current load at high frequencies

Features

- Outstanding reliability and long useful life, up to 2000 h at 150 °C
- Very high ripple current capability optimized for high frequencies
- Vibration resistance up to 40 g
- Shelf life up to 15 years at storage temperatures up to 40 °C. To ensure solderability, the capacitors should be built into the application within one year of delivery. After a total of two years' storage, the operating voltage must be applied for one hour to ensure the specified leakage current.

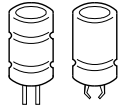


Construction

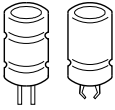
- Charge/discharge-proof, polar
- Aluminum case, fully insulated
- Up to 40 g vibration stability version with wired terminals and corrugation
- Snap-in solder version with pins to hold component in place on PC-board
- Minus pole not insulated from case
- Overload protection (safety vent)
- Without insulation sleeve upon request

Terminals

- Standard vibration version with wired terminals, weldable and solderable
- Snap-in with 3 terminals, protection against polarity reversal
- Up to 40 g vibration stability version with wired terminals, weldable and solderable


Specifications and characteristics in brief

| | | |
|---|--|---|
| Rated voltage V_R | 25 ... 63 V DC | |
| Surge voltage V_S | $1.15 \cdot V_R$ | |
| Rated capacitance C_R | 800 ... 4700 μ F | |
| Capacitance tolerance | $\pm 20\% \triangleq M$ | |
| Leakage current I_{leak} (5 min, 20 °C) | $I_{leak} \leq 0.006 \mu A \cdot \left(\frac{C_R}{\mu F} \cdot \frac{V_R}{V} \right) + 4 \mu A$ | |
| Self-inductance ESL | 15 nH | |
| Useful life 150 °C, V_R , $0.5 \cdot I_{AC,R}$ 125 °C, V_R , $I_{AC,R}$ 85 °C, V_R , $2.1 \cdot I_{AC,R}$ 40 °C, V_R , $2.1 \cdot I_{AC,R}$ | > 2000 h > 10000 h > 30000 h > 500000 h | Requirements: $\Delta C/C$ $\leq \pm 30\%$ of initial value ESR ≤ 3 times initial specified limit $I_{leak} \leq$ initial specified limit |
| Voltage endurance test 125 °C, V_R | 5000 h | Post test requirements: $\Delta C/C$ $\leq \pm 10\%$ of initial value ESR ≤ 1.3 times initial specified limit $I_{leak} \leq$ initial specified limit |
| Vibration resistance test | To IEC 60068-2-6, test Fc: 40 g vibration stability version | |
| | Displacement amplitude 3 mm, frequency range 10 Hz ... 2 kHz, acceleration max. 40 g, duration 3×2 h. Capacitor mounted by its body which is rigidly clamped to the work surface. | Snap-in version with 3 terminals and version with wired terminals Displacement amplitude 0.75 mm, frequency range 10 Hz ... 2 kHz, acceleration max. 10 g, duration 3×2 h. Capacitor mounted by its body which is rigidly clamped to the work surface. |
| IEC climatic category | To IEC 60068-1: 55/125/56 (–55 °C/+ 125 °C/56 days damp heat test) | |
| Detail specification | Similar to CECC 30301-809 | |
| Sectional specification | IEC 60384-4 | |



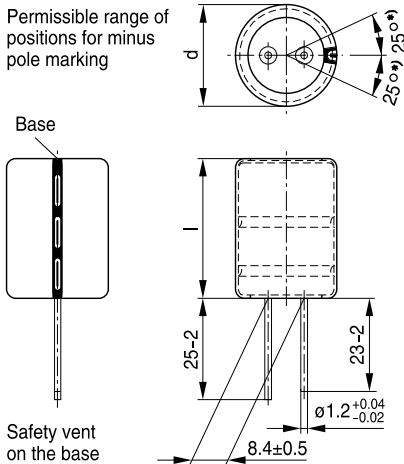
B41607

Automotive – up to 150 °C

Dimensional drawings

Large-size capacitor, up to 40 g vibration stability version with wired terminals

- *) Permissible range of positions for minus pole marking



KAL0962-U-E

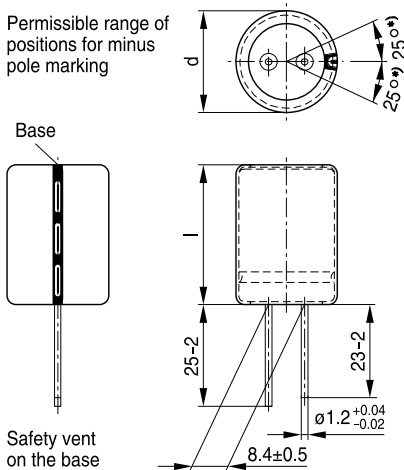
Dimensions and weights

| Dimension (mm) | | Approx. weight (g) |
|----------------|------|--------------------|
| d +1 | l ±2 | |
| 22 | 40 | 21 |
| 25 | 40 | 28 |
| 25 | 50 | 35 |

Packing units upon request.

Large-size capacitor, standard vibration version with wired terminals

- *) Permissible range of positions for minus pole marking

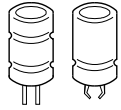


KAL1078-1

Dimensions and weights

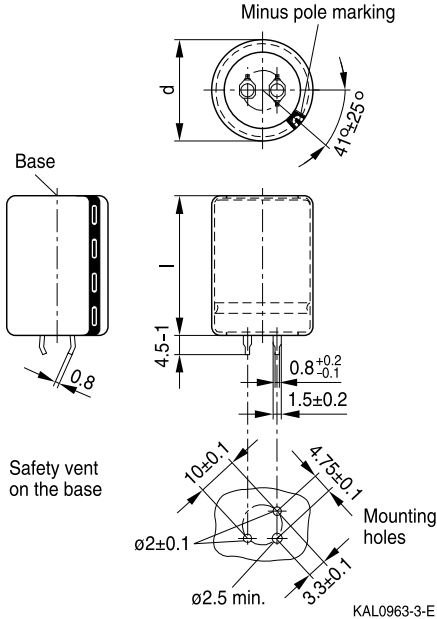
| Dimension (mm) | | Approx. weight (g) |
|----------------|------|--------------------|
| d +1 | l ±2 | |
| 22 | 40 | 21 |
| 25 | 40 | 28 |
| 25 | 50 | 35 |

Packing units upon request.



Large size capacitor, snap-in version with 3 terminals

Dimensions, weights and packing units

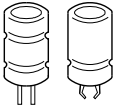


| Dimensions (mm) | | Approx. weight (g) | Packing units (pcs.) |
|-----------------|-----------|--------------------|----------------------|
| $d + 1$ | $l \pm 2$ | | |
| 22 | 40 | 21 | 160 |
| 25 | 40 | 28 | 130 |
| 25 | 50 | 35 | 130 |

Packing of snap-in capacitors

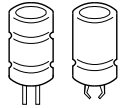


For ecological reasons the packing is pure cardboard. Components can be withdrawn (in full or in part) in the correct position for insertion.

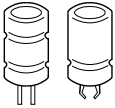

B41607
Automotive – up to 150 °C
Overview of available types

| V_R (V DC) | 25 | 40 | 55 | 63 |
|-------------------------|-----------------------------------|---------|---------|---------|
| | Case dimensions $d \times l$ (mm) | | | |
| C_R (μF) | | | | |
| 800 | | | | 22 × 40 |
| 1100 | | | 22 × 40 | 25 × 40 |
| 1500 | | 22 × 40 | 25 × 40 | 25 × 50 |
| 2000 | | 25 × 40 | 25 × 50 | |
| 2500 | 22 × 40 | | | |
| 2700 | | 25 × 50 | | |
| 3300 | 25 × 40 | | | |
| 4700 | 25 × 50 | | | |

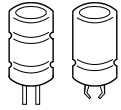
The capacitance and voltage ratings listed above are available in different cases upon request. Other voltage and capacitance ratings are also available upon request.

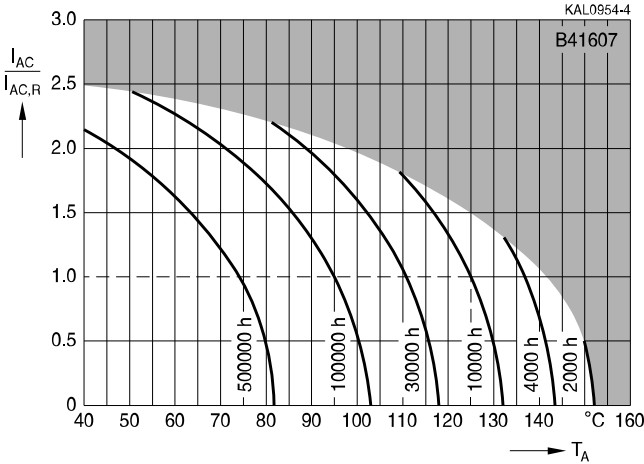

Case dimensions and ordering codes

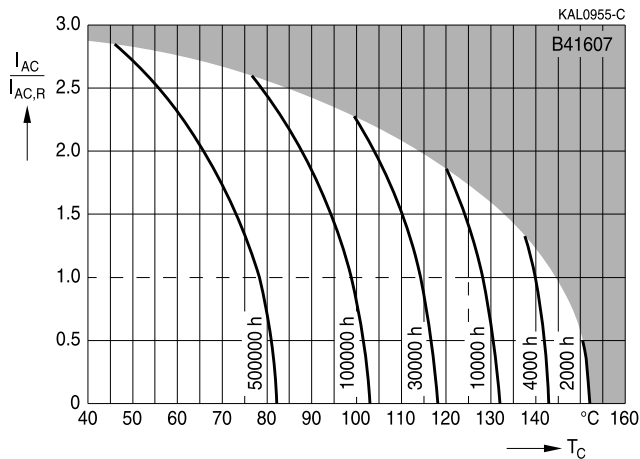
| V_R | C_R 100 Hz 20 °C V DC μ F | Case dimensions d × l mm | Ordering code Snap-in version with 3 terminals | Ordering code Version with wired terminals | Ordering code Up to 40 g vibration stability version with wired terminals |
|-------|---|-----------------------------------|--|--|--|
| 25 | 2500 | 22 × 40 | B41607A5258M002 | B41607A5258M008 | B41607A5258M009 |
| | 3300 | 25 × 40 | B41607A5338M002 | B41607A5338M008 | B41607A5338M009 |
| | 4700 | 25 × 50 | B41607A5478M002 | B41607A5478M008 | B41607A5478M009 |
| 40 | 1500 | 22 × 40 | B41607A7158M002 | B41607A7158M008 | B41607A7158M009 |
| | 2000 | 25 × 40 | B41607A7208M002 | B41607A7208M008 | B41607A7208M009 |
| | 2700 | 25 × 50 | B41607A7278M002 | B41607A7278M008 | B41607A7278M009 |
| 55 | 1100 | 22 × 40 | B41607A0118M002 | B41607A0118M008 | B41607A0118M009 |
| | 1500 | 25 × 40 | B41607A0158M002 | B41607A0158M008 | B41607A0158M009 |
| | 2000 | 25 × 50 | B41607A0208M002 | B41607A0208M008 | B41607A0208M009 |
| 63 | 800 | 22 × 40 | B41607A8807M002 | B41607A8807M008 | B41607A8807M009 |
| | 1100 | 25 × 40 | B41607A8118M002 | B41607A8118M008 | B41607A8118M009 |
| | 1500 | 25 × 50 | B41607A8158M002 | B41607A8158M008 | B41607A8158M009 |


B41607
Automotive – up to 150 °C
Technical data

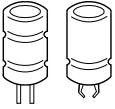
| C_R | ESR _{typ} | ESR _{max} | ESR _{max} | ESR _{max} | Z _{max} | I _{AC,max} | I _{AC,R} | I _{AC,max} |
|--------------------------------|--------------------|--------------------|--------------------|--------------------|------------------|---------------------|-------------------|---------------------|
| 100 Hz | 100 Hz | 100 Hz | 100 Hz | 10 kHz | 100 kHz | 10 kHz | 10 kHz | 10 kHz |
| 20 °C | 20 °C | 20 °C | -40 °C | 20 °C | 20 °C | 105 °C | 125 °C | 150 °C |
| μF | mΩ | mΩ | mΩ | mΩ | mΩ | A | A | A |
| V_R = 25 V DC | | | | | | | | |
| 2500 | 22 | 32 | 115 | 22 | 22 | 10.7 | 5.6 | 2.8 |
| 3300 | 16 | 22 | 80 | 15 | 15 | 14.5 | 7.6 | 3.8 |
| 4700 | 12 | 17 | 60 | 11 | 11 | 18.5 | 9.7 | 4.9 |
| V_R = 40 V DC | | | | | | | | |
| 1500 | 31 | 42 | 115 | 22 | 21 | 10.5 | 5.5 | 2.8 |
| 2000 | 19 | 27 | 80 | 14 | 14 | 14.6 | 7.7 | 3.8 |
| 2700 | 15 | 21 | 60 | 11 | 11 | 18.5 | 9.7 | 4.9 |
| V_R = 55 V DC | | | | | | | | |
| 1100 | 35 | 49 | 115 | 22 | 21 | 10.5 | 5.5 | 2.8 |
| 1500 | 22 | 32 | 80 | 14 | 14 | 14.6 | 7.7 | 3.8 |
| 2000 | 17 | 24 | 60 | 11 | 11 | 18.5 | 9.8 | 4.9 |
| V_R = 63 V DC | | | | | | | | |
| 800 | 40 | 56 | 115 | 22 | 22 | 10.3 | 5.4 | 2.7 |
| 1100 | 27 | 38 | 90 | 14 | 14 | 14.5 | 7.6 | 3.8 |
| 1500 | 20 | 28 | 65 | 11 | 11 | 18.5 | 9.7 | 4.9 |


Useful life

 depending on ambient temperature T_A under ripple current operating conditions at $V_R^{1)}$

Useful life

 depending on case temperature T_C under ripple current operating conditions at $V_R^{1)}$


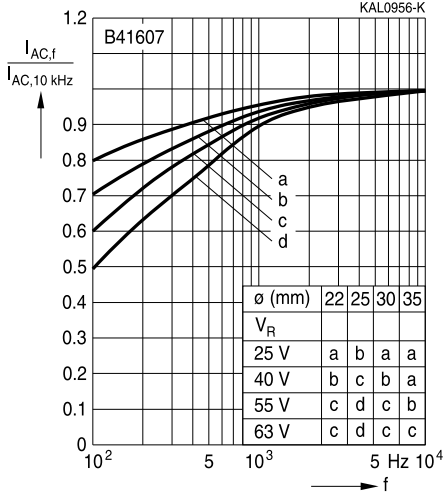
1) Refer to chapter "General technical information, 5.3 Calculation of useful life" for an explanation on how to interpret the useful life graphs



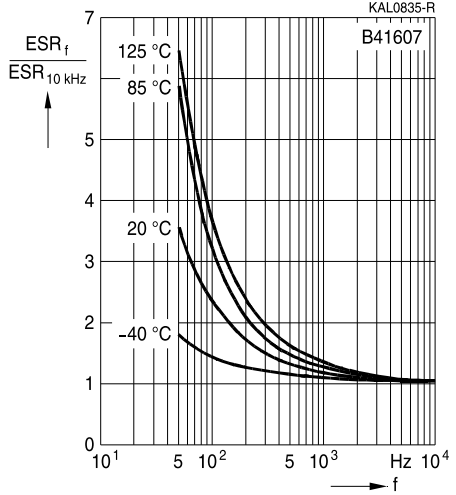
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Automotive – up to 150 °C

Frequency factor of permissible ripple current I_{AC} versus frequency f

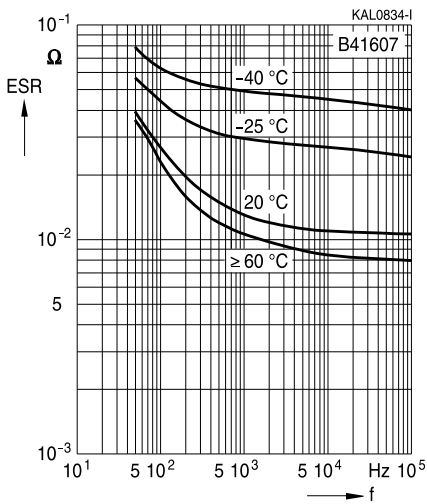


Frequency characteristics of ESR
Typical behavior



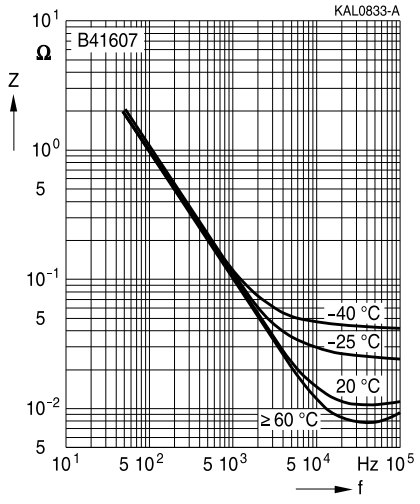
Equivalent series resistance ESR versus frequency f

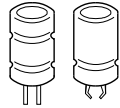
Typical behavior for 1500 μ F/55 V



Impedance Z versus frequency f

Typical behavior for 1500 μ F/55 V





Cautions and warnings

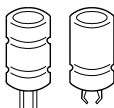
Personal safety

The electrolytes used by EPCOS have not only been optimized with a view to the intended application, but also with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, part of the high-voltage electrolytes used by EPCOS are self-extinguishing. They contain flame-retarding substances which will quickly extinguish any flame that may have been ignited.

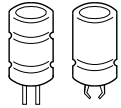
As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes. However, in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no safe substitute materials are currently known. However, the amount of dangerous materials used in our products has been limited to an absolute minimum. Nevertheless, the following rules should be observed when handling Al electrolytic capacitors:

- Any escaping electrolyte should not come into contact with eyes or skin.
- If electrolyte does come into contact with the skin, wash the affected parts immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment.
- Avoid breathing in electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.


B41607
Automotive – up to 150 °C
Product safety

The table below summarize the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

| Topic | Safety information | Reference Chapter "General technical information" |
|--|---|--|
| Polarity | Make sure that polar capacitors are connected with the right polarity. | 1 "Basic construction of aluminum electrolytic capacitors" |
| Reverse voltage | Voltages polarity classes should be prevented by connecting a diode. | 3.1.6 "Reverse voltage" |
| Upper category temperature | Do not exceed the upper category temperatur. | 7.2 "Maximum permissible operating temperature" |
| Maintenance | Make periodic inspections of the capacitors. Before the inspection, make sure that the power supply is turned off and carefully discharge the electricity of the capacitors. Do not apply any mechanical stress to the capacitor terminals. | 10 "Maintenance" |
| Mounting position of screw terminal capacitors | Do not mount the capacitor with the terminals (safety vent) upside down. | 11.1. "Mounting positions of capacitors with screw terminals" |
| Mounting of single-ended capacitors | The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires. Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board. Do not pick up the PC board by the soldered capacitor. Do not insert the capacitor on the PC board with a hole space different to the lead space specified. | 11.4 "Mounting considerations for single-ended capacitors" |
| Robustness of terminals | The following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2 Nm M6: 2.5 Nm | 11.3 "Mounting torques" |
| Soldering | Do not exceed the specified time or temperature limits during soldering. | 11.5 "Soldering" |



| Topic | Safety information | Reference Chapter "General technical information" |
|--|---|---|
| Soldering, cleaning agents | Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors. | 11.6 "Cleaning agents" |
| Passive flammability | Avoid external energy, such as fire or electricity. | 8.1 "Passive flammability" |
| Active flammability | Avoid overload of the capacitors. | 8.2 "Active flammability" |
| | | Reference Chapter "Capacitors with screw terminals" |
| Breakdown strength of insulating sleeves | Do not damage the insulating sleeve, especially when ring clips are used for mounting. | "Screw terminals - accessories" |

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The following applies to all products named in this publication:

1. Some parts of this publication contain **statements about the suitability of our products for certain areas of application**. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out **that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application**. As a rule, EPCOS is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an EPCOS product with the properties described in the product specification is suitable for use in a particular customer application.
2. We also point out that **in individual cases, a malfunction of passive electronic components or failure before the end of their usual service life cannot be completely ruled out in the current state of the art, even if they are operated as specified**. In customer applications requiring a very high level of operational safety and especially in customer applications in which the malfunction or failure of a passive electronic component could endanger human life or health (e.g. in accident prevention or life-saving systems), it must therefore be ensured by means of suitable design of the customer application or other action taken by the customer (e.g. installation of protective circuitry or redundancy) that no injury or damage is sustained by third parties in the event of malfunction or failure of a passive electronic component.
3. **The warnings, cautions and product-specific notes must be observed.**
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