

SPEC. No. : U261NAA01131

DATE : November 2, 2015

То

<u>Xiaomi</u>

CUSTOMER'S PRODUCT NAME	TDK'S PRODUCT NAME
	MPZ1608TX series
[
RECEIPT CONFIRMATION	

DATE: YEAR MONTH DAY

TDK Corporation

Sales

Electronic Components Sales & Marketing Group Engineering

Electronic Components Business Company Magnetics Business Group Multilayer Products Business Unit

APPROVED	PERSON IN CHARGE	APPROVED	CHECKED	PERSON IN CHARGE
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CAUTION WHEN HANDLING

Before use the products, please read this specification.

CAUTION FOR SAFETY USING

When use the products, be careful to the mentioned below for safety using.

*	Do not use and store the product in condition of gas corrosion (Salt, Acid, Alkaline).
*	The product must be preheated before soldering. Difference between preheat and soldering
	temperature must be within 150°C.
*	Rework by soldering iron ; Please keep the mentioned conditions in this specification.
*	When the product is coated with resin, please verify the quality influence on the product.
*	Please verify carefully that there is no harmful decomposing or reaction gas emission
	from resin during curing process or under natural condition, which may generate an adverse
	impact on the product.
*	In case of insert P.C. Board on chassis, do not add mechanical stress to the product.
*	The product has self heat (temperature rise) by current, so keep margin for heat design.
*	Please pay attention to arrangement of non-magnetic type inductors in board design.
	Errors may be caused by magnetic field coupling.
*	To handle the products, please use wrist strap for ground static discharge on human body.
*	Please keep the product away from magnet or magnetized things.
*	Do not use the product beyond the mentioned conditions in this specification.
*	About an application
	The products listed on this specification sheet are intended for use in general
	electronic equipment (AV equipment, telecommunications equipment, home appliances,
	amusement equipment, computer equipment, personal equipment, office equipment,
	measurement equipment, industrial robots) under a normal operation and use condition.
	The products are not designed or warranted to meet the requirements of the applications
	listed below, whose performance and/or quality require a more stringent level of
	safety or reliability, or whose failure, malfunction or trouble could cause serious
	damage to society, person or property. Please understand that we are not responsible
	for any damage or liability caused by use of the products in any of the applications
	below or for any other use exceeding the range or conditions set forth in this
	specification sheet. 1) Aerospace/Aviation equipment
	 Aerospace/Availon equipment Medical equipment which directly endanger human life
	3) Power-generation control equipment
	4) Atomic energy-related equipment
	5) Seabed equipment
	6) Transportation control equipment
	7) Military equipment
	8) Safety equipment
	9) Other applications that are not considered general-purpose applications
	If you intend to use the products in the following applications,
	please contact our sales office.
	+ Transportation equipment (cars, electric trains, ships, etc.),
	+ Public information-processing equipment,
	+ Electric heating apparatus / burning equipment,
	+ Disaster prevention/crime prevention equipment
	When using this product in general-purpose applications, you are kindly requested to
	take into consideration securing protection circuit/equipment or providing backup
	circuits, etc., to ensure higher safety.

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REVISION RECORD

SYM	DATE	SIGN	REVISION RECORD

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1. SCOPE

This specification applies to the chip beads (MPZ1608TX type) delivered to \underline{Xiaomi} .

2. PRODUCT IDENTIFICATION

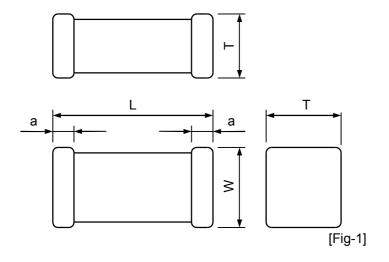
 $\frac{MPZ}{(1)} \quad \frac{1608}{(2)} \quad \frac{S}{(3)} \quad \frac{TX}{(4)} \quad \frac{102}{(5)} \quad \frac{A}{(6)} \quad \frac{T}{(7)} \quad \frac{***}{(8)}$

- (1) Chip Power Beads
- (3) Material name
- (5) Impedance (102 : 1000 ohm)
- (7) Package type (T : Taping)

3. OUTLINE DRAWING AND DIMENSIONS

3.1 Dimensions

- (2) Dimensions (1.6mm x 0.8mm)
- (4) T Dimensions (TX : 0.85 mm MAX)
- (6) Characteristic type
- (8) Control number

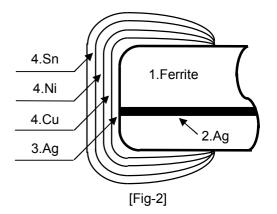


[Table-1]

	Weight			
L [mm]	W [mm]] T [mm] a [mm]		[mg]
1.60 ± 0.15	0.75 ± 0.10	0.75 ± 0.10	0.30 ± 0.20	4.0 (Ref)

3.2 Materials

-	
1	Ferrite (Fe-Ni-Cu-Zn Ferrite)
2	Internal Electrode (Ag)
3	Terminal Electrode (Ag)
4	Electro Plating (Cu-Ni-Sn)



4. CHARACTERISTICS

Unless otherwise specified, the standard measurement conditions is as follow ;

If there is any dou	Ambient temperature Relative humidity Air pressure Ibt about the results, meas Ambient temperature Relative humidity Air pressure	: sure :	5C to 35C 35 % to 85 % 86kPa to 106kPa ments shall be made within the following conditions; $20 \pm 2C$ 60 % to 70 % 86kPa to 106kPa
Operating temperature range		:	-55C to 125C
Storage temperate	ure range	:	-55C to 125C (After mount)
Humidity range		:	0 to 90%RH (The least upper wet-bulb temperature is 38C)

4.1 TEST METHOD

4.1.1 Impedance

- [1] Test equipment and test fixture
 - Test equipment : Impedance Analyzer 4291 or same type Test fixture : 16192A or same type
- [2] Test method

Set the measurement conditions , and put a specimen in test fixture , then read the impedance value.

- 4.1.2 Direct-Current of Resistance (RDC)
 - [1] Test equipment

Test equipment : Multi-meter 755611 or same type

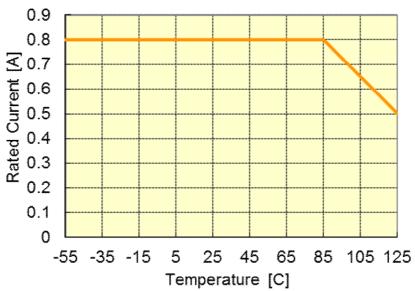
[2] Test method

Set the measurement conditions , and put a specimen in test fixture , then read the RDC value.

[Table-2]

 *Operating Temperat				
Customer's	TDK's	IMPEDANCE	DC	*Rated
Product Name	Product Name	@100MHz	Resistance	Current
		[ohm]	[ohm]	[A]
			MAX.	MAX.
	MPZ1608STX102AT***	1000 ± 25%	0.300	0.8

*Please refer to the graph of RATED CURRENT vs. TEMPERATURE CHARACTERISTICS (DERATING) about the rating current at 85C or more in temperature of the product.



MPZ1608STX102A Rated Current

5. RELIABILITY TEST

гт	ā	b	ام	-31	
	u			-0	

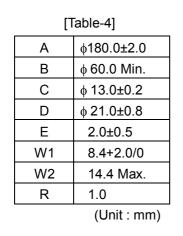
	Item	Conditions	Specifications			
1	Bending test	Solder specimen beads on the test printed circuit board. Apply the load in direction of the arrow until the bending reaches 2.0mm. (PCB thickness = 1.0mm)	Appearance : No mechanical damage.			
2	Vibration test	Apply vibrations in each of the x, y and z directions for 2 hours (total of 6 hours). Frequency : 10 ~ 500 ~ 10Hz Total amplitude : 1.5mm	Impedance Variation to be within ±20% Appearance : No mechanical damage.			
3	Drop test	Drop soldered specimen beads 10 times from a height of 1 meter.	Impedance Variation to be within ±20% Appearance : No mechanical damage.			
4	* Humidity with load test	Leave specimen beads at 60±2C and 90 to 95%RH within the rated current for 500±12 hours. [Current condition] Load the rated current for 1hour(ON) / 3hours(OFF). Measure the test items after leaving them in normal temperature and humidity for 1 to 2 hours. [Fig-4]	Impedance Variation to be within ±30% Appearance : No mechanical damage			
5	* High Temperature with load test	Leave specimen beads at 85±2C within the rated current for 500±12 hours. Measure the test items after leaving them in normal temperature and humidity for 1 to 2 hours.	Impedance Variation to be within ±30% Appearance : No mechanical damage.			
6	Cold test	Leave specimen beads at -55C for 500±12 hours. Measure the test items after leaving them in normal temperature and humidity for 1 to 2 hours.	Impedance Variation to be within ±20% Appearance : No mechanical damage.			

* Note : Solder within 5specimen beads at intervals on the reliability test board.

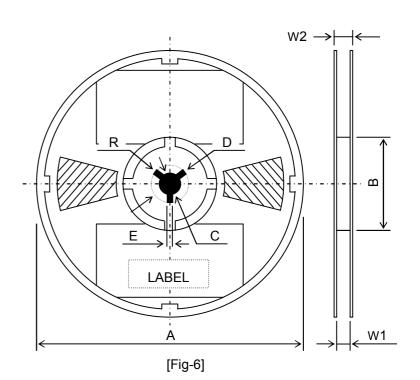
	[Table-3] Continue					
	Item	Conditions	Specifications			
7	Heat shock test	Go through 500 cycles under the following conditions. Measure the test items after leaving them in normal temperature and humidity for 1 to 2 hours. -55C -55C -0.5 h -0.5 h -1 cycle [Fig-5]	Impedance Variation to be within ±30% Appearance : No mechanical damage.			
8	Resistance to soldering heat test	After flux application and preheat for 1 to 2 minutes at 150C to 180C, then dip in solder at 260±5C for 10.0±0.5 seconds. Flux : Rosin (JIS-K-5902) dissolved in Isopropyl Alcohol (JIS-K-8839) at the weight rate of 25% Solder : Sn - 3Ag - 0.5Cu	Terminal electrodes should remain over than 90% Appearance : No mechanical damage.			
9	Solderability test	After flux application and preheat for 1 to 2 minutes at 150C to 180C, then dip in solder at 250 - 260C for 4.0±0.5 seconds. Flux : Rosin (JIS-K-5902) dissolved in Isopropyl Alcohol (JIS-K-8839) at the weight rate of 25% Solder : Sn - 3Ag - 0.5Cu	The terminal electrodes should be covered by new solder over than 90%			

6. TAPING SPECIFICATION

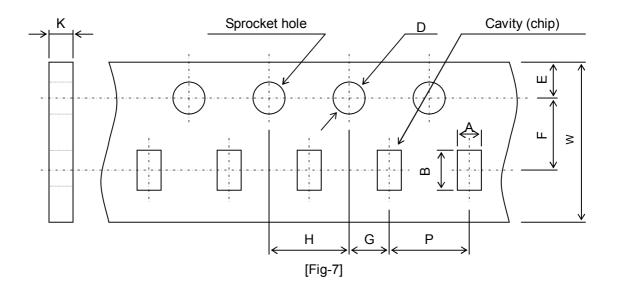
6.1 Reel dimensions and label



Reel material : Polystyrene



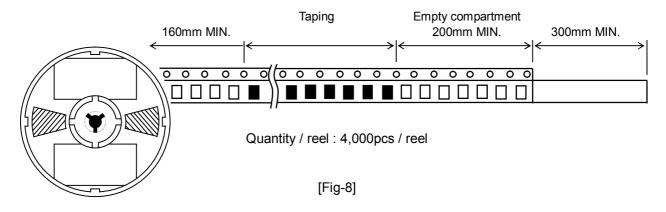
6.2 Tape dimensions and material



[Table-5]

А	В	D	E	F	G	Н	K
1.10±0.20	1.90±0.20	1.50+0.10 /0	1.75±0.10	3.50±0.05	2.00±0.05	4.00±0.10	1.10 MAX.
Р	W						(Unit : mm)
4.00±0.10	8.00±0.30		Tape materia ape material	•	er		. ,

6.3 Shape of Packing

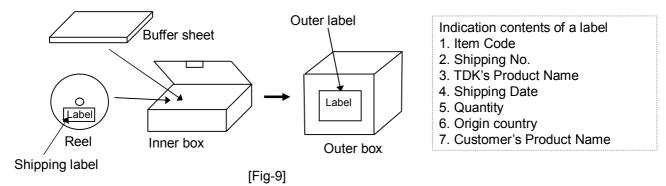


6.4 Peel back force

Peel back force is 0.1N to 1.0N in accordance with JIS C 0806.

6.5 Packing form and indication contents

(For example)



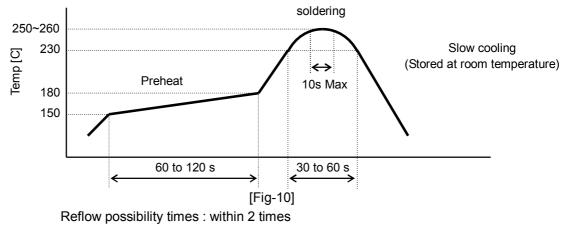
*) In case of Japanese domestic shipping , Outer label is put on the Inner box. Because Outer box isn't used.

6.6 Storage conditions

After delivered, use the products within 12 months under the conditions 5 to 40°C and 10 to 75%RH. Solderability should be confirmed in case of exceeding 12 months.

7. OTHERS

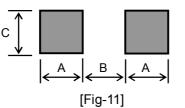
- 7.1 Recommended solder condition
 - 7.1.1 Reflow soldering (for Lead free Solder)



7.1.2 Rework by soldering iron.

Not to contact a solder iron with the product directly. Rework by soldering iron is less than 350°C, within 3 sec.

7.1.3 Recommended PC board Pattern



A		0.60		
В		0.80		
С		0.80		
(Unit : mm)				

7.1.4 Cleaning

Cleaning agent : Isopropyl alcohol or equivalent Condition : Ultrasonic cleaning

[In the normal temperature 20W/I max., 28kHz~40kHz, within 5 minutes]

- 7.2 This product contains no lead and also support lead-free soldering.
- 7.3 This product corresponds to RoHS. It contains neither Cd, Pb, Hg, Cr6+, PBB nor PBDE.
- 7.4 Halogen-free

This product corresponds to Halogen-free as below. Cl content is less than 900ppm Br content is less than 900ppm Total Cl and Br content is less than 1,500ppm

7.5 MSL

MSL is in accordance with Level-1

7.6 Appearance

(1)Applied standard/Sampling inspection JIS Z 9015 Single normal sampling / LV-II
(2)Shipment standard Major defect (*1) : AQL 0.1 Minor defect (*2) : AQL 0.4
*1:Its appearance condition makes an effect on electrical characteristics that we assure
*2:Its appearance condition does not make an effect on electrical characteristics that we assure.

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