

Technical Data Sheet

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G3 Flux Remover

Product# 1631

Product Description

G3 has a powerful spray and strong solvent that blasts off residues and cleans areas under components that a brush cannot touch. Formulated to be powerful and nonflammable, yet economical. Eliminates brushing and scrubbing, saving time and materials.

Features / Benefits

- Powerful cleaner
- Nonflammable
- Rapid evaporation
- Zero residue
- Proven effective for lead-free processes
- Non-ozone depleting

Applications

- Removal of flux during post soldering
- Cleaning of printed circuit boards, component leads, and surface mount devices/pads
- · Screens and stencils

Usage Instruction

For standard aerosol use. This container is compatible with brush system (MCC-ESD). Insert trigger grip hose and locking clip as specified in instructions with original brush system. Direct spray to saturate soiled surface. To clean in hard to reach areas, insert extension tube in spray head to direct spray.

Products with Brush Attachment (1631-5S, 1631-16SB):

Hold can 6-8 inches away. Direct spray to saturate soiled surface. When used as a general cleaner, start at top of area to be cleaned using a sweeping motion, and spray the area slowly, working towards the bottom. To clean in hard to reach areas, insert extension tube in spray head to direct spray. Allow components to dry completely before applying current. Allow liquid to dry before supplying power. This product is not recommended for acrylic, polystyrene, or polycarbonate materials (materials used in such items as television cabinets.



Typical Product Data and Physical Properties

Physical state:	Liquid
Flash point:	Product does not sustain
	combustion
Flammable limits:	Lower 4.6%
	Upper 12.8%
Color:	Clear, colorless
Odor:	Ethereal
Boiling/condensation point	102.2ºF (39ºC)
Relative density:	1.22
Vapor pressure:	19.3 kPa (144.85 mmHg)
Volatility:	100% (w/w)
Heat of combustion:	0.84 kJ/g
Ignition distance:	0 cm
VOC:	64% by weight (EPA)
	75% weight (CARB)
Shelf life:	5 years



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Material Compatibility

ABS: Not Compatible Nylon: Excellent Not Compatible Lexan: HDPE: Excellent LDPE: Excellent C.E.Phenolic Excellent PMMA: Not Compatible POM Excellent PΡ Excellent PS: Not Compatible PTFE: Excellent

Excellent

Packaging and Availability

1631-5S 5 oz (142g) Aerosol Can w/ brush 1631-16S 16 oz (454g) Aerosol Can 1631-16SB 16 oz (454g) Aerosol Can w/ brush

PVC:

1638-G 1 gallon (3.8L) **1638-5G** 5 gallon (19L)

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Techspray® 8125 Cobb Center Drive Kennesaw, GA 30152 800-858-4043 tsales@techspray.com

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ITW Contamination Control BV Saffierlaan 5, 2132 VZ Hoofddorp The Netherlands +31 88 1307 400 info@itw-cc.com

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