

SPECIFICATION CONTROL DRAWING



Product Revision		Ident. Code	Product Dimensions				Cable Dimensions				
Product Name			A±1.75 (A±0.07)	øB min	øC min	H min	øE max	øF min	øG min	øD max	J±0.5 (J±0.02)
SO63-1-55-GA-CL	*	SO631R	16.5 (0.650)	1.90 (0.075)	2.65 (0.105)	8.25 (0.325)	2.65 (0.105)	0.90 (0.035)	0.50 (0.020)	1.90 (0.075)	7.5 (0.295)
SO63-2-55-GA-CL	*	SO632R	16.5 (0.650)	2.65 (0.105)	3.68 (0.145)	8.25 (0.325)	3.68 (0.145)	1.40 (0.055)	0.75 (0.030)	2.65 (0.105)	7.5 (0.295)
SO63-3-55-GA-CL	*	SO633R	16.5 (0.650)	4.30 (0.170)	5.08 (0.200)	8.25 (0.325)	5.08 (0.200)	2.15 (0.085)	1.25 (0.050)	4.30 (0.170)	7.5 (0.295)
SO63-4-55-GA-CL	*	SO634R	19.1 (0.750)	5.95 (0.235)	6.45 (0.255)	8.25 (0.325)	6.45 (0.255)	3.30 (0.130)	1.80 (0.070)	5.95 (0.235)	7.5 (0.295)
SO63-5-55-GA-CL	*	SO635R	19.1 (0.750)	7.00 (0.275)	7.6 (0.300)	8.25 (0.325)	7.6 (0.300)	4.30 (0.170)	2.50 (0.100)	7.00 (0.275)	7.5 (0.295)

* Consult Raychem for individual product revision. Contains more than 1 part name.

MATERIALS

- INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- SOLDER PREFORM WITH FLUX AND THERMAL INDICATOR:
 SOLDER: TYPE Sn63 per ANSI-J-STD-006.
 FLUX: TYPE ROL1 per ANSI-J-STD-004.
 THERMAL INDICATOR: Fusible ring, melt point: 221°C.
- MELTABLE RING: Environment resistant thermoplastic. Color:blue.
- GROUND LEAD: MIL-W-22759/32-GA-CL. See part number guide for gauge and color information.

APPLICATION

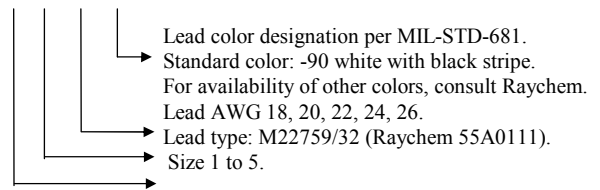
- These parts will provide a shield termination assembly which will meet the requirements of MIL-S-83519/2 when installed in accordance with Raychem RCPS-100-70 on cables rated for at least 125°C, meeting the dimensional criteria listed, having tin or silver plated shields. See M83519 or consult Raychem for compatible insulation material.
- Temperature rating: -55°C to +150°C.

For best results, prepare the cable as shown:



Parts shall be noted with identification code per table.
 "G" is the minimum diameter on which the sleeve will seal.

Part Number Guide:
 SO63-A-55-GA-CL



* A trademark of TE Connectivity.

		TE Connectivity 300 Constitutional Drive Menlo Park, CA 94025 USA		RAYCHEM		TITLE: SOLDERSLEEVE* DEVICE WITH PRE-INSTALLED LEAD IMMERSION RESISTANT					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.						DOCUMENT NO.: SO63-A-55-GA-CL					
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A		ANGLES: N/A ROUGHNESS IN MICRON		TE Connectivity reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DATE: 16-Apr-11		DOC ISSUE: 8			
DRAWN BY: M. FORONDA		CAGE CODE: 06090		REPLACES: D981087		DCR NUMBER: D981962		PROD. REV.: SEE TABLE		SCALE: None SIZE: A SHEET: 1 of 1	

Print Date: 9-May-11 If this document is printed it becomes uncontrolled. Check for the latest revision.

X-ON Electronics

Largest Supplier of Electrical and Electronic Components

Click to view similar products for te connectivity manufacturer:

Other Similar products are found below :

[570416-000](#) [CLTEQ-M81CE-SSRELAY-4-20V](#) [4-1633138-8](#) [D38999/24FJ4AN](#) [4-1195131-0](#) [650069-000](#) [SMD100-2](#) [2EDL4CM](#)
[DTS20W19-11PD-3028](#) [DTS20W19-11PD-3028-LC](#) [DTS20W19-32SD-3028-LC](#) [DTS20W19-32SD-3028](#) [NC6-P104-06](#) [TXR64AB90-](#)
[3616AI](#) [DTS26F21-41HE](#) [DTS26F21-41AE](#) [DTS26F21-41PE-LC](#) [DTS26F21-11SE-3028-LC](#) [D38999/24WF32JE](#) [D38999/24WF32SE-LC](#)
[DTS24W19-32HE](#) [D38999/20JB35HA](#) [D38999/24WJ20PA](#) [164-8033-08](#) [D38999/24FF32JE](#) [D38999/24FF32SE-LC](#) [D38999/24WF32JB](#)
[D38999/24WG11HA](#) [D38999/24WG11HN](#) [MS27467T21F11H](#) [DJT16E21-11HA](#) [DTS24F19-32HE](#) [1-532955-3](#) [DTS20W19-32SA-3028-LC](#)
[DTS24F19-11SC-3028-LC](#) [DTS24F19-11SC-3028](#) [DJT14E13-98HB](#) [D38999/20WC8BB](#) [1-330599-5](#) [DTS24F21-41HN-LC](#) [DTS24F21-](#)
[41HN](#) [DTS24F21-41AN](#) [DTS24F21-39HN](#) [DTS24F21-41PN-LC](#) [AFD50-10-6SN-1A-LC](#) [DJT10F17-26HC](#) [DTS24W19-32HB](#)
[ACT20JE99HA](#) [DJT10E17-26HC](#) [DJT10E17-26HN](#)