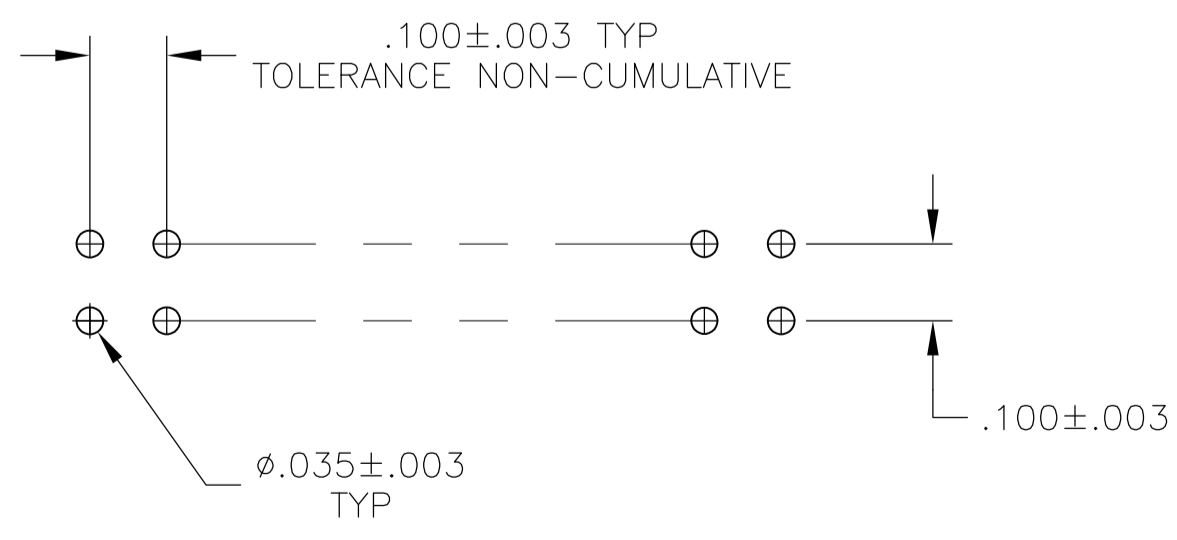
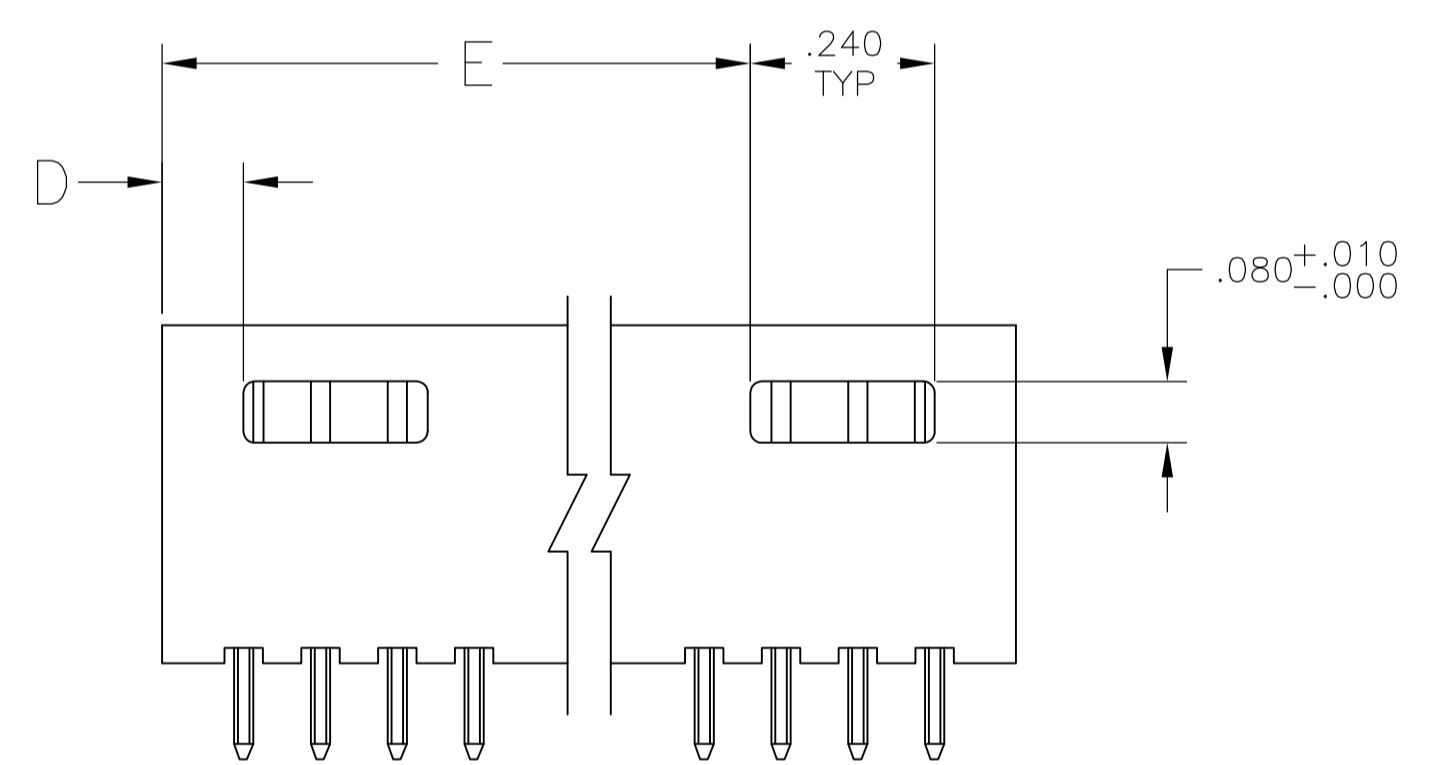


SECTION X-X

- $\triangle 1$ THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
- $\triangle 2$ POINT OF MEASUREMENT FOR PLATING THICKNESS.
- $\triangle 3$ OBSOLETE PART NUMBER.
- $\triangle 4$ POSTS: .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL.
- $\triangle 5$ POSTS: .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN ON SOLDER TAIL, ALL OVER .000050 NICKEL.
- $\triangle 6$ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI.



RECOMMENDED HOLE LAYOUT

$\triangle 5$	3.506	.106	3.732	3.600	36	74	$\triangle 6$	8-103168-5
$\triangle 5$	3.406	.106	3.632	3.500	35	72	$\triangle 6$	8-103168-4
$\triangle 5$	3.306	.106	3.532	3.400	34	70	$\triangle 6$	8-103168-3
$\triangle 5$	3.206	.106	3.432	3.300	33	68	$\triangle 6$	8-103168-2
$\triangle 5$	3.106	.106	3.332	3.200	32	66	$\triangle 6$	8-103168-1
$\triangle 5$	3.006	.106	3.232	3.100	31	64	$\triangle 6$	8-103168-0
$\triangle 5$	2.906	.106	3.132	3.000	30	62	$\triangle 6$	7-103168-9
$\triangle 5$	2.806	.106	3.032	2.900	29	60	$\triangle 6$	7-103168-8
$\triangle 5$	2.706	.106	2.932	2.800	28	58	$\triangle 6$	7-103168-7
$\triangle 5$	2.606	.106	2.832	2.700	27	56	$\triangle 6$	7-103168-6
$\triangle 5$	2.506	.106	2.732	2.600	26	54	$\triangle 6$	7-103168-5
$\triangle 5$	2.406	.106	2.632	2.500	25	52	$\triangle 6$	7-103168-4
$\triangle 5$	2.306	.106	2.532	2.400	24	50	$\triangle 6$	7-103168-3
$\triangle 5$	2.206	.106	2.432	2.300	23	48	$\triangle 6$	7-103168-2
$\triangle 5$	2.106	.106	2.332	2.200	22	46	$\triangle 6$	7-103168-1
$\triangle 5$	2.006	.106	2.232	2.100	21	44	$\triangle 6$	7-103168-0
$\triangle 5$	1.906	.106	2.132	2.000	20	42	$\triangle 6$	6-103168-9
$\triangle 5$	1.806	.106	2.032	1.900	19	40	$\triangle 6$	6-103168-8
$\triangle 5$	1.706	.106	1.932	1.800	18	38	$\triangle 6$	6-103168-7
$\triangle 5$	1.606	.106	1.832	1.700	17	36	$\triangle 6$	6-103168-6
$\triangle 5$	1.506	.106	1.732	1.600	16	34	$\triangle 6$	6-103168-5
$\triangle 5$	1.406	.106	1.632	1.500	15	32	$\triangle 6$	6-103168-4
$\triangle 5$	1.306	.106	1.532	1.400	14	30	$\triangle 6$	6-103168-3
$\triangle 5$	1.206	.106	1.432	1.300	13	28	$\triangle 6$	6-103168-2
$\triangle 5$	1.106	.106	1.332	1.200	12	26	$\triangle 6$	6-103168-1
$\triangle 5$	1.006	.106	1.232	1.100	11	24	$\triangle 6$	6-103168-0
$\triangle 5$.906	.106	1.132	1.000	10	22	$\triangle 6$	5-103168-9
$\triangle 5$.806	.106	1.032	.900	9	20	$\triangle 6$	5-103168-8
$\triangle 5$	---	.406	.932	.800	8	18	$\triangle 6$	5-103168-7
$\triangle 5$	---	.306	.832	.700	7	16	$\triangle 6$	5-103168-6
$\triangle 5$	---	.306	.732	.600	6	14	$\triangle 6$	5-103168-5
$\triangle 5$	---	.206	.632	.500	5	12	$\triangle 6$	5-103168-4
$\triangle 5$	---	.206	.532	.400	4	10	$\triangle 6$	5-103168-3
$\triangle 5$	---	.106	.432	.300	3	8	$\triangle 6$	5-103168-2
$\triangle 5$	---	.106	.332	.200	2	6	$\triangle 6$	5-103168-1
PLATING	E	D	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER	

$\triangle 4$	3.506	.106	3.732	3.600	36	74	$\triangle 6$	3-103168-5
$\triangle 4$	3.406	.106	3.632	3.500	35	72	$\triangle 6$	3-103168-4
$\triangle 4$	3.306	.106	3.532	3.400	34	70	$\triangle 6$	3-103168-3
$\triangle 4$	3.206	.106	3.432	3.300	33	68	$\triangle 6$	3-103168-2
$\triangle 4$	3.106	.106	3.332	3.200	32	66	$\triangle 6$	3-103168-1
$\triangle 4$	3.006	.106	3.232	3.100	31	64	$\triangle 6$	3-103168-0
$\triangle 4$	2.906	.106	3.132	3.000	30	62	$\triangle 6$	2-103168-9
$\triangle 4$	2.806	.106	3.032	2.900	29	60	$\triangle 6$	2-103168-8
$\triangle 4$	2.706	.106	2.932	2.800	28	58	$\triangle 6$	2-103168-7
$\triangle 4$	2.606	.106	2.832	2.700	27	56	$\triangle 6$	2-103168-6
$\triangle 4$	2.506	.106	2.732	2.600	26	54	$\triangle 6$	2-103168-5
$\triangle 4$	2.406	.106	2.632	2.500	25	52	$\triangle 6$	2-103168-4
$\triangle 4$	2.306	.106	2.532	2.400	24	50	$\triangle 6$	2-103168-3
$\triangle 4$	2.206	.106	2.432	2.300	23	48	$\triangle 6$	2-103168-2
$\triangle 4$	2.106	.106	2.332	2.200	22	46	$\triangle 6$	2-103168-1
$\triangle 4$	2.006	.106	2.232	2.100	21	44	$\triangle 6$	2-103168-0
$\triangle 4$	1.906	.106	2.132	2.000	20	42	$\triangle 6$	1-103168-9
$\triangle 4$	1.806	.106	2.032	1.900	19	40	$\triangle 6$	1-103168-8
$\triangle 4$	1.706	.106	1.932	1.800	18	38	$\triangle 6$	1-103168-7
$\triangle 4$	1.606	.106	1.832	1.700	17	36	$\triangle 6$	1-103168-6
$\triangle 4$	1.506	.106	1.732	1.600	16	34	$\triangle 6$	1-103168-5
$\triangle 4$	1.406	.106	1.632	1.500	15	32	$\triangle 6$	1-103168-4
$\triangle 4$	1.306	.106	1.532	1.400	14	30	$\triangle 6$	1-103168-3
$\triangle 4$	1.206	.106	1.432	1.300	13	28	$\triangle 6$	1-103168-2
$\triangle 4$	1.106	.106	1.332	1.200	12	26	$\triangle 6$	1-103168-1
$\triangle 4$	1.006	.106	1.232	1.100	11	24	$\triangle 6$	1-103168-0
$\triangle 4$.906	.106	1.132	1.000	10	22	$\triangle 6$	103168-9
$\triangle 4$.806	.106	1.032	.900	9	20	$\triangle 6$	103168-8
$\triangle 4$	---	.406	.932	.800	8	18	$\triangle 6$	103168-7
$\triangle 4$	---	.306	.832	.700	7	16	$\triangle 6$	103168-6
$\triangle 4$	---	.306	.732	.600	6	14	$\triangle 6$	103168-5
$\triangle 4$	---	.206	.632	.500	5	12	$\triangle 6$	103168-4
$\triangle 4$	---	.206	.532	.400	4	10	$\triangle 6$	103168-3
$\triangle 4$	---	.106	.432	.300	3	8	$\triangle 6$	103168-2
$\triangle 4$	---	.106	.332	.200	2	6	$\triangle 6$	103168-1
PLATING	E	D	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT. **STC** TE Connectivity

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN H. MOLL 04 SEP 87	APVD R. FEJDT 09 SEP 87
0 PLC ± -	1 PLC ± -	NAME	HDR ASSY, MOD II, SHROUDED, 4 SIDES, DBL ROW, VERTICAL, .100X.100, WITH .025 SQ POSTS
2 PLC ± -	3 PLC ± .005	APPLICATION SPEC	SIZE
4 PLC ± -	ANGLES ± -	WEIGHT	CAGE CODE DRAWING NO
MATERIAL: HOUSING: FUME-RESISTANT THERMOPLASTIC; COLOR-BLACK; POSTS: PHOS BRINZE	FINISH: SEE TABLE	CUSTOMER DRAWING	A1 00779C=103168
		SCALE	RESTRICTED TO
		4:1	REV J4

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