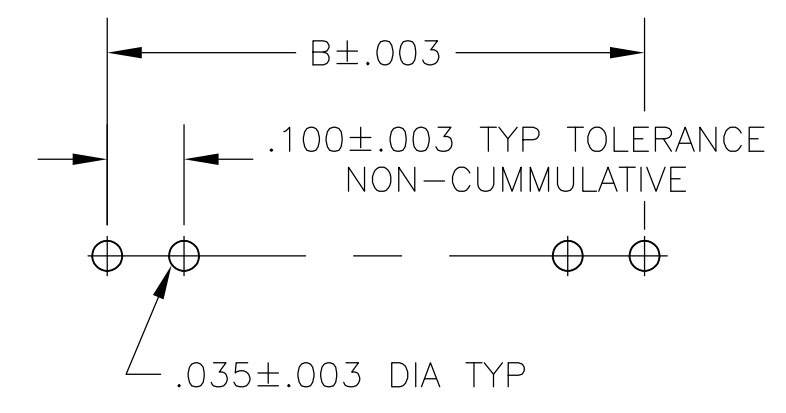
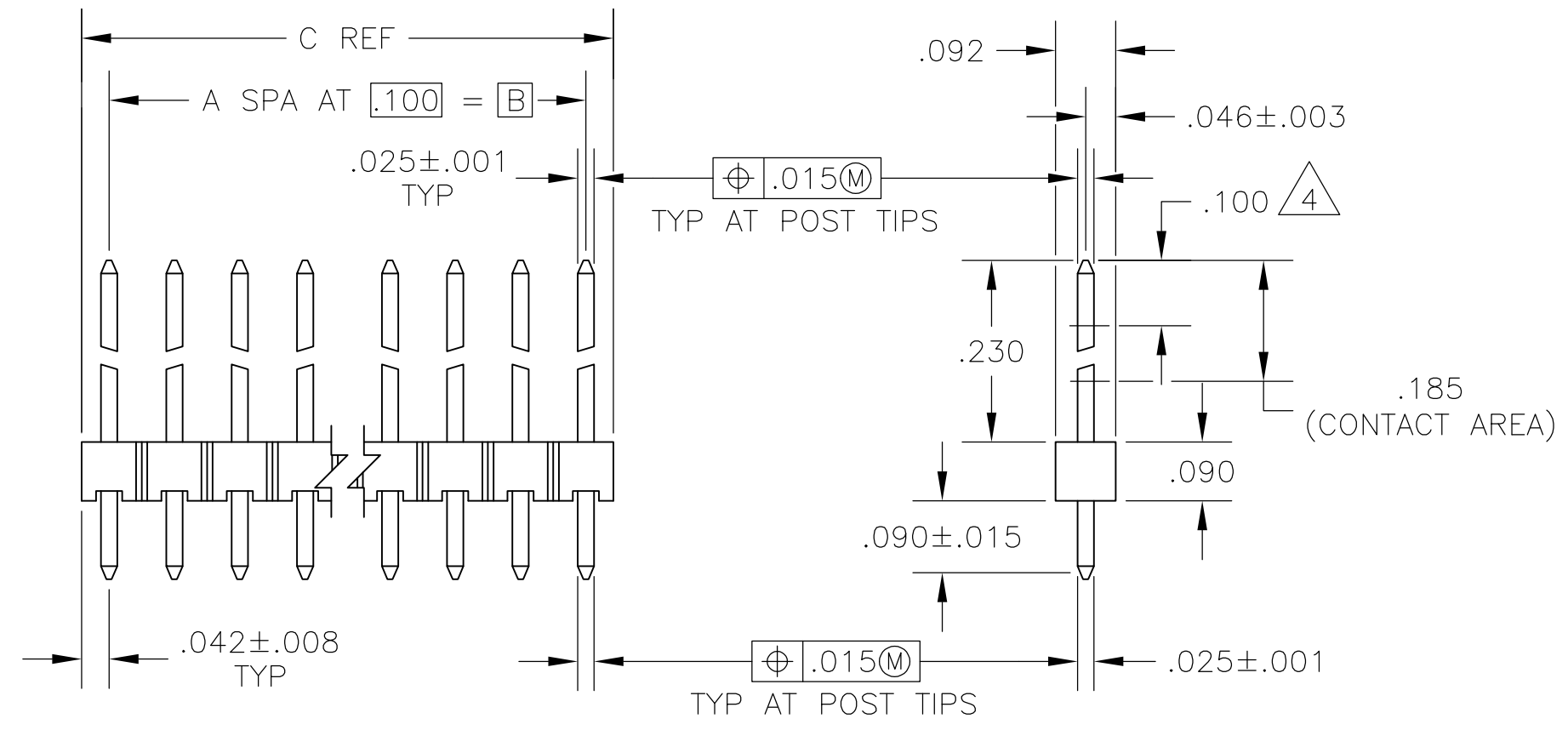


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LOC		DIST		REVISIONS				
AD	00	P	LTR	DESCRIPTION		DATE	DWN	APVD
		J		REVISED PER ECO-14-000068		28APR2014	NK	MM



RECOMMENDED HOLE LAYOUT

- ① POINT OF MEASUREMENT FOR PLATING THICKNESS
- 2 ASSEMBLIES MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- 3 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- ④ .000030 GOLD ON THE CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON THE SOLDER TAIL, ALL OVER .000050 NICKEL
- ⑤ PARTS PACKAGED IN SINGLE TUBES.
- ⑥ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

⑥ ⑤	OBSOLETE	.184	.100	1	2	4-103747-1
		3.984	3.900	39	40	4-103747-0
	⑥	3.884	3.800	38	39	3- - -9
	OBSOLETE	3.784	3.700	37	38	3- - -8
		3.684	3.600	36	37	3- - -7
⑥	SUPERCEDED BY 6-146285-3	3.584	3.500	35	36	3- - -6
		3.484	3.400	34	35	3- - -5
		3.284	3.300	33	34	3- - -4
		3.284	3.200	32	33	3- - -3
		3.184	3.100	31	32	3- - -2
	⑥	3.084	3.000	30	31	3- - -1
	OBSOLETE	2.984	2.900	29	30	3- - -0
		2.884	2.800	28	29	2- - -9
		2.784	2.700	27	28	2- - -8
		2.684	2.600	26	27	2- - -7
		2.584	2.500	25	26	2- - -6
		2.484	2.400	24	25	2- - -5
		2.384	2.300	23	24	2- - -4
		2.284	2.200	22	23	2- - -3
		2.184	2.100	21	22	2- - -2
		2.084	2.000	20	21	2- - -1
		1.984	1.900	19	20	2- - -0
	⑥	1.884	1.800	18	19	1- - -9
	OBSOLETE	1.784	1.700	17	18	1- - -8
		1.684	1.600	16	17	1- - -7
		1.584	1.500	15	16	1- - -6
	⑥	1.484	1.400	14	15	1- - -5
	OBSOLETE	1.384	1.300	13	14	1- - -4
⑥	SUPERCEDED BY 6-146285-3	1.284	1.200	12	13	1- - -3
		1.184	1.100	11	12	1- - -2
	⑥	1.084	1.000	10	11	1- - -1
	OBSOLETE	.984	.900	9	10	1- - -0
		.884	.800	8	9	-9
		.784	.700	7	8	-8
		.684	.600	6	7	-7
		.584	.500	5	6	-6
		.484	.400	4	5	-5
		.384	.300	3	4	-4
		.284	.200	2	3	-3
		.184	.100	1	2	-2
		.084	-	-	1	103747-1
		C	B	A	NO OF POS	ASSEMBLY PART NUMBER

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DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN L.D.RINGLEY 7-24-85	TE Connectivity
	0 PLC ± -	CHK R.FLICKER 7-24-85	
	1 PLC ± -	APVD R.FLICKER 7-24-85	
	2 PLC ± -	PRODUCT SPEC	
	3 PLC ± .005	NAME	ASSEMBLY, MOD II, HEADER, BREAKAWAY, SINGLE ROW, .100 CL VERTICAL, WITH .025 SQ POSTS
	4 PLC ± -	SIZE CAGE CODE DRAWING NO	RESTRICTED TO
	ANGLES ± -	WEIGHT	A2 00779 C=103747
MATERIAL: HOUSING-FLAME RETARDANT THERMOPLASTIC COLOR-BLACK POSTS: COPPER ALLOY	FINISH	CUSTOMER DRAWING	SCALE 4:1 SHEET 1 of 1 REV J

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