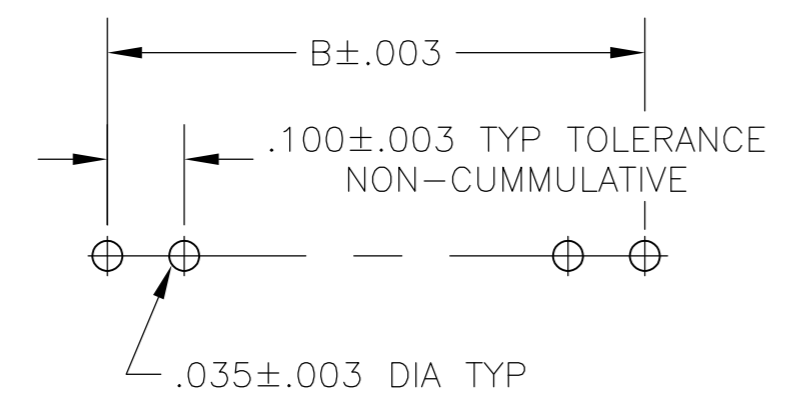
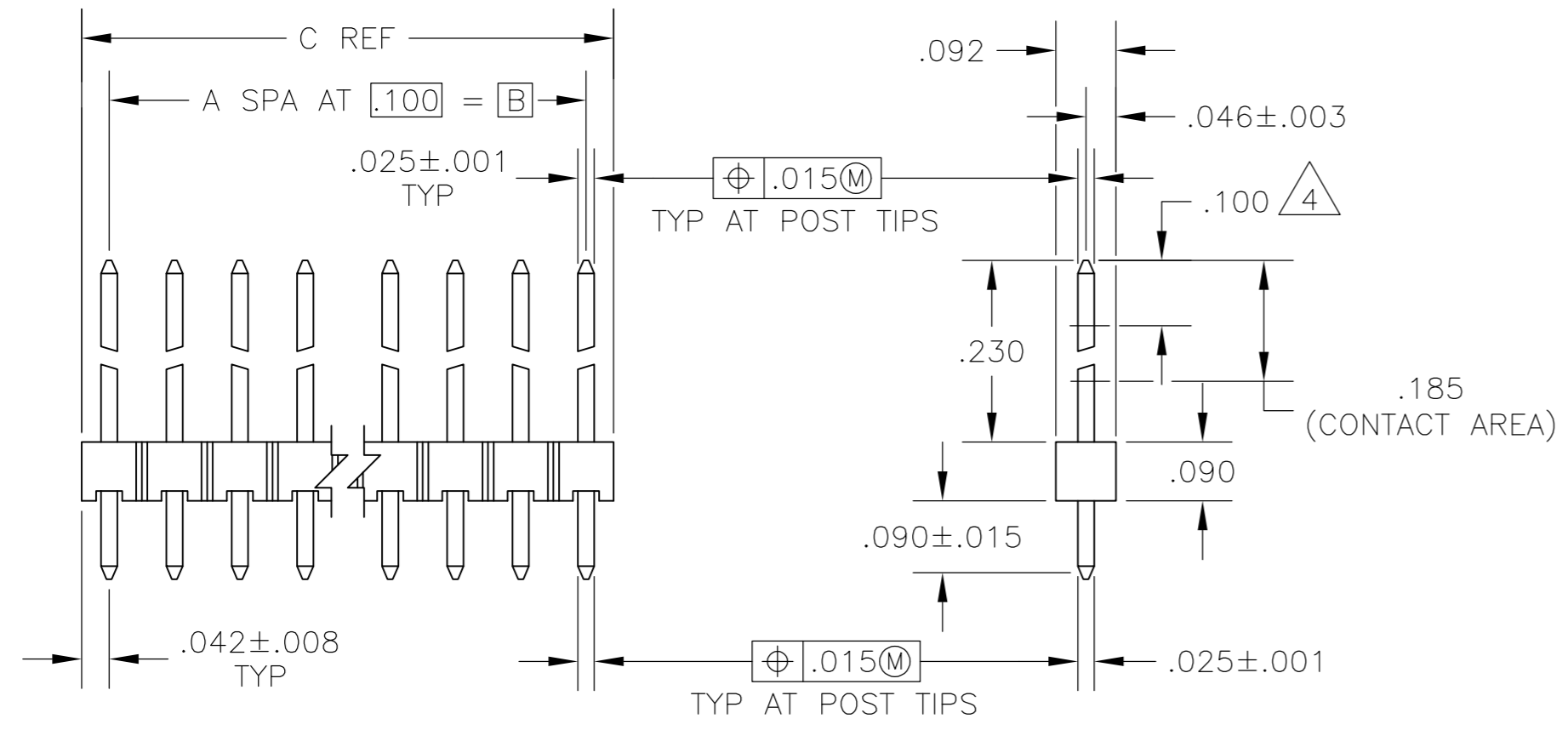


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LOC		DIST		REVISIONS				
AD	00	P	LTR	DESCRIPTION		DATE	DWN	APVD
		J		REVISED PER ECO-14-000068		28APR2014	NK	MM



RECOMMENDED HOLE LAYOUT

- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 2 ASSEMBLIES MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- 3 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 4 .000030 GOLD ON THE CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON THE SOLDER TAIL, ALL OVER .000050 NICKEL
- 5 PARTS PACKAGED IN SINGLE TUBES.
- 6 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

6	5	OBSOLETE	.184	.100	1	2	4-103747-1
			3.984	3.900	39	40	4-103747-0
6	OBSOLETE		3.884	3.800	38	39	3- - -9
			3.784	3.700	37	38	3- - -8
6	OBSOLETE		3.684	3.600	36	37	3- - -7
		SUPERCEDED BY 6-146285-3	3.584	3.500	35	36	3- - -6
6	OBSOLETE		3.484	3.400	34	35	3- - -5
			3.284	3.300	33	34	3- - -4
6	OBSOLETE		3.284	3.200	32	33	3- - -3
			3.184	3.100	31	32	3- - -2
6	OBSOLETE		3.084	3.000	30	31	3- - -1
			2.984	2.900	29	30	3- - -0
6	OBSOLETE		2.884	2.800	28	29	2- - -9
			2.784	2.700	27	28	2- - -8
6	OBSOLETE		2.684	2.600	26	27	2- - -7
			2.584	2.500	25	26	2- - -6
6	OBSOLETE		2.484	2.400	24	25	2- - -5
			2.384	2.300	23	24	2- - -4
6	OBSOLETE		2.284	2.200	22	23	2- - -3
			2.184	2.100	21	22	2- - -2
6	OBSOLETE		2.084	2.000	20	21	2- - -1
			1.984	1.900	19	20	2- - -0
6	OBSOLETE		1.884	1.800	18	19	1- - -9
			1.784	1.700	17	18	1- - -8
6	OBSOLETE		1.684	1.600	16	17	1- - -7
			1.584	1.500	15	16	1- - -6
6	OBSOLETE		1.484	1.400	14	15	1- - -5
			1.384	1.300	13	14	1- - -4
6	OBSOLETE	SUPERCEDED BY 6-146285-3	1.284	1.200	12	13	1- - -3
			1.184	1.100	11	12	1- - -2
6	OBSOLETE		1.084	1.000	10	11	1- - -1
			.984	.900	9	10	1- - -0
6	OBSOLETE		.884	.800	8	9	- - -9
			.784	.700	7	8	- - -8
6	OBSOLETE		.684	.600	6	7	- - -7
			.584	.500	5	6	- - -6
6	OBSOLETE		.484	.400	4	5	- - -5
			.384	.300	3	4	- - -4
6	OBSOLETE		.284	.200	2	3	- - -3
			.184	.100	1	2	- - -2
6	OBSOLETE		.084	-	-	1	103747-1
			C	B	A	NO OF POS	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	7-24-85	TE Connectivity			
DIMENSIONS: INCHES		CHK	7-24-85				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	7-24-85	ASSEMBLY, MOD II, HEADER, BREAKAWAY, SINGLE ROW, .100 CL VERTICAL, WITH .025 SQ POSTS			
0 PLC ± -		PRODUCT SPEC					
1 PLC ± -		APPLICATION SPEC		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
2 PLC ± -		FINISH		A2	00779	C=103747	-
3 PLC ± .005		POSTS	4	SCALE	SHEET	REV	
4 PLC ± -				4:1	1 of 1	J	
ANGLES ± -							
MATERIAL: HOUSING-FLAME RETARDANT THERMOPLASTIC COLOR-BLACK POSTS: COPPER ALLOY							

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