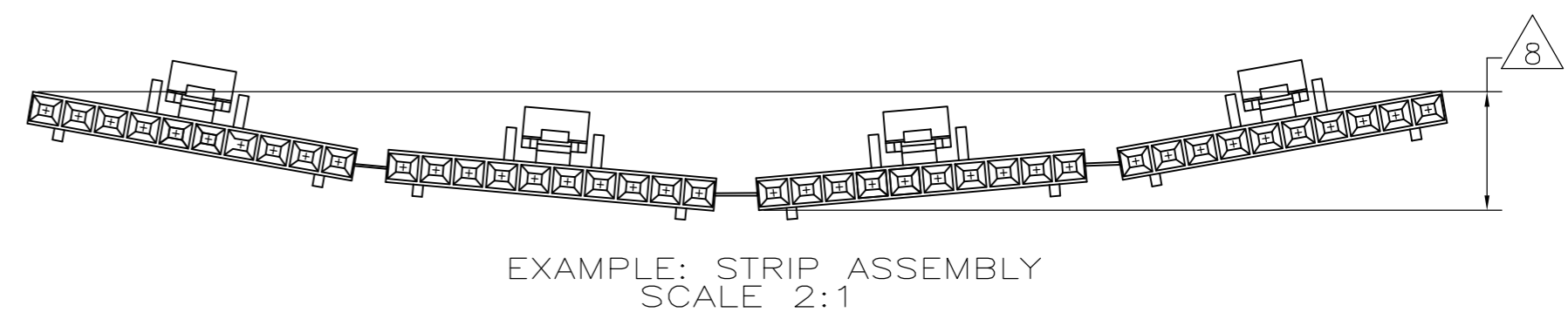
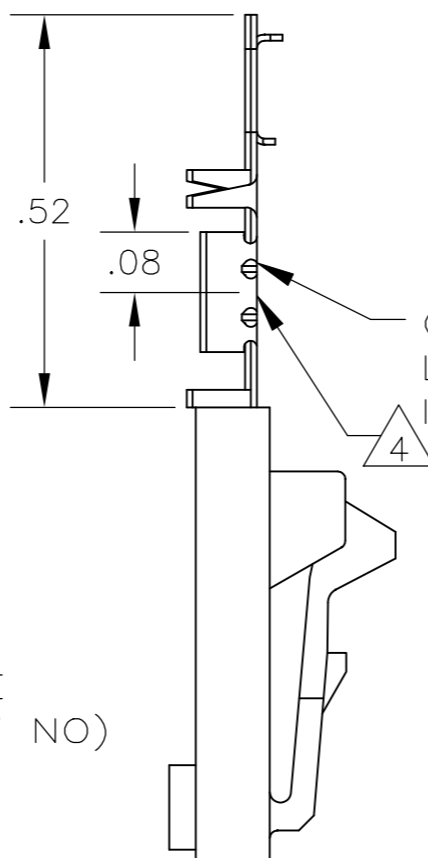
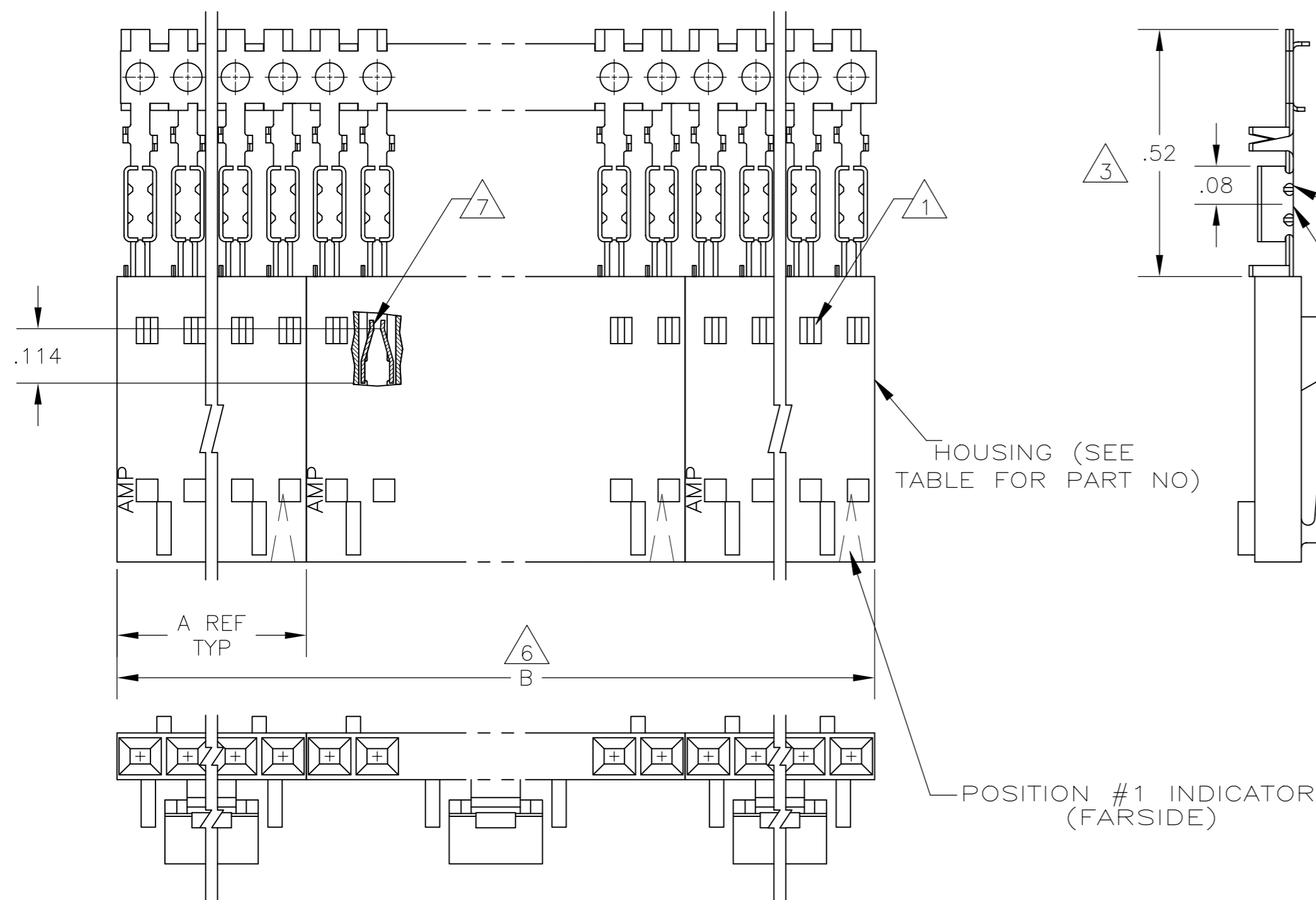


| REVISIONS | | | | | | |
|-----------|-----|---------------------------|-----------|-----|------|--|
| P | LTR | DESCRIPTION | DATE | DWN | APVD | |
| P1 | | REVISED PER ECO-11-004587 | 11MAR11 | RK | HMR | |
| P2 | | REVISED PER ECO-18-005912 | 25APR2018 | RS | MM | |



| | | | | | | |
|----|----|------|-------|------------|----|------------|
| 12 | 2 | 2.40 | 1.198 | 1-104257-1 | 12 | 6-103956-1 |
| 12 | 2 | 2.20 | 1.098 | 1-104257-0 | 11 | 6-103956-0 |
| 12 | 2 | 2.00 | .998 | 104257-9 | 10 | 5-103956-9 |
| 12 | 2 | 1.80 | .898 | 104257-8 | 9 | 5-103956-8 |
| 12 | 2 | 1.60 | .798 | 104257-7 | 8 | 5-103956-7 |
| 12 | 2 | 1.40 | .698 | 104257-6 | 7 | 5-103956-6 |
| 12 | 4 | 2.39 | .598 | 104257-5 | 6 | 5-103956-5 |
| 12 | 4 | 1.99 | .498 | 104257-4 | 5 | 5-103956-4 |
| 12 | 5 | 1.99 | .398 | 104257-3 | 4 | 5-103956-3 |
| 12 | 8 | 2.40 | .298 | 104257-2 | 3 | 5-103956-2 |
| 12 | 10 | 2.00 | .198 | 104257-1 | 2 | 5-103956-1 |
| 11 | 10 | 2 | 1.40 | 104257-6 | 7 | 1-103956-8 |
| 11 | 10 | 2 | 1.60 | 104257-7 | 8 | 1-103956-7 |
| 11 | 10 | 4 | 2.39 | 104257-5 | 6 | 1-103956-6 |
| 11 | 10 | 4 | 1.99 | 104257-4 | 5 | 1-103956-5 |
| 11 | 10 | 5 | 1.99 | 104257-3 | 4 | 1-103956-4 |
| 11 | 10 | 8 | 2.40 | 104257-2 | 3 | 1-103956-3 |
| 11 | 10 | 10 | 2.00 | 104257-1 | 2 | 1-103956-2 |
| 9 | 2 | 2.40 | 1.198 | 1-104257-1 | 12 | 1-103956-1 |
| 9 | 2 | 2.20 | 1.098 | 1-104257-0 | 11 | 1-103956-0 |
| 9 | 2 | 2.00 | .998 | 104257-9 | 10 | 103956-9 |
| 9 | 2 | 1.80 | .898 | 104257-8 | 9 | 103956-8 |
| 9 | 2 | 1.60 | .798 | 104257-7 | 8 | 103956-7 |
| 9 | 2 | 1.40 | .698 | 104257-6 | 7 | 103956-6 |
| 9 | 4 | 2.39 | .598 | 104257-5 | 6 | 103956-5 |
| 9 | 4 | 1.99 | .498 | 104257-4 | 5 | 103956-4 |
| 9 | 5 | 1.99 | .398 | 104257-3 | 4 | 103956-3 |
| 9 | 8 | 2.40 | .298 | 104257-2 | 3 | 103956-2 |
| 9 | 10 | 2.00 | .198 | 104257-1 | 2 | 103956-1 |

- 1 CONTACTS ARE LATCHED INTO THE PRELOAD WINDOWS.
- 2 USE WITH #22-#26 AWG WIRE SIZE, .054/.030 INSULATION DIAMETER, .015 MAXIMUM INSULATION THICKNESS.
- 3 THE DIMENSION APPLIES WITH THE FORWARD PRELOAD STOP IN CONTACT WITH THE HOUSING SURFACE.
- 4 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 5 FOR INDIVIDUAL ASSEMBLIES SEE PART NUMBER 103645.
- 6 ASSEMBLIES ARE JOINED BY THE CARRIER STRIP. ORDER QUANTITY REFLECTS TOTAL NUMBER OF INDIVIDUAL ASSEMBLIES REQUIRED. SEE TABLE FOR NUMBER OF ASSEMBLIES PER STRIP.
- 7 POINT OF MEASUREMENT FOR PLATING THICKNESS (INSIDE BEAMS)
- 8 MAXIMUM ALLOWABLE BOW OF ASSEMBLY NOT TO EXCEED .055.
- 9 .000100-.000200 BRIGHT TIN-LEAD OVER .000050 NICKEL.
- 10 .000100-.000200 BRIGHT TIN OVER .000050 NICKEL.
- 11 PRELIMINARY PART - NOT RELEASED FOR PRODUCTION.
- 12 .000100-.000200 MATTE TIN OVER .000050 NICKEL.

| | | | | | |
|----------------------------------------------------------------------------------------------------------------------------|--|------------------------------------------------------------|----------|--------------------|----------------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT. | | DWN L A MAYER 11-4-86 | 11-4-86 | | TE Connectivity Ltd. |
| DIMENSIONS: INCHES | | CHK P de Jong 11-12-86 | 11-12-86 | | |
| TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± .02 3 PLC ± .005 4 PLC ± - ANGLES ± - | | APVD P de Jong 11-12-86 | 11-12-86 | | NAME |
| MATERIAL HOUSING: SEE TABLE | | PRODUCT SPEC 108-25034 APPLICATION SPEC 114-25026 | WEIGHT | | SIZE A2 |
| | | CUSTOMER DRAWING | | CAGE CODE 00779 | DRAWING NO 103956 |
| | | SCALE 4:1 | | SHEET 1 of 1 | REV P2 |

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