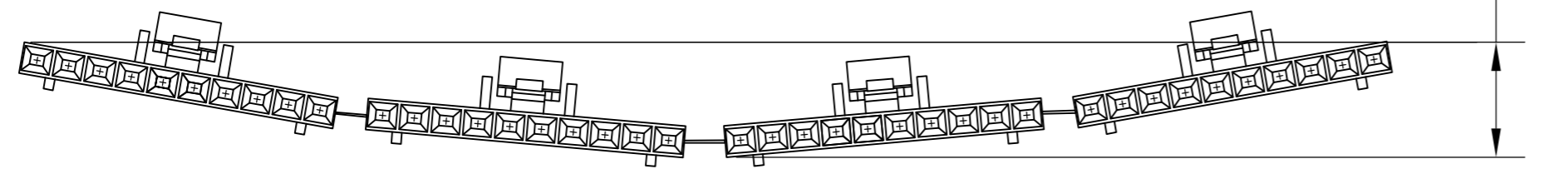


| LOC | | DIST | | REVISIONS | | | |
|-----|-----|---------------------------|---------|-----------|------|--|--|
| P | LTR | DESCRIPTION | DATE | DWN | APVD | | |
| | N2 | REVISED PER ECO-11-004587 | 11MAR11 | RK | HMR | | |



- 1 CONTACTS ARE LATCHED INTO THE PRELOAD WINDOWS
- 2 USE WITH #22-#26 AWG WIRE SIZE, .054/.030 INSULATION DIAMETER, .015 MAXIMUM INSULATION THICKNESS
- 3 THE DIMENSION APPLIES WITH THE FORWARD PRELOAD STOP IN CONTACT WITH THE HOUSING SURFACE
- 4 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 5 FOR INDIVIDUAL ASSEMBLIES SEE PART NUMBER 103644
- 6 ASSEMBLIES ARE JOINED BY THE CARRIER STRIP. ORDER QUANTITY REFLECTS TOTAL NUMBER OF INDIVIDUAL ASSEMBLIES REQUIRED. SEE TABLE FOR NUMBER OF ASSEMBLIES PER STRIP.
- 7 POINT OF MEASUREMENT FOR PLATING THICKNESS (INSIDE BEAMS)
- 8 MAXIMUM ALLOWABLE BOW OF ASSEMBLY NOT TO EXCEED .055.
- 9 .000015 GOLD IN THE CONTACT AREA. .000050-.000100 BRIGHT TIN-LEAD ON THE TERMINATION AREA. ALL OVER .000050 NICKEL.
- 10 .000015 GOLD IN THE CONTACT AREA. .000050-.000100 BRIGHT TIN ON THE TERMINATION AREA. ALL OVER .000050 NICKEL.
- 11 PRELIMINARY PART - NOT RELEASED FOR PRODUCTION.
- 12 .000015 GOLD IN THE CONTACT AREA. .000050-.000100 MATTE TIN ON THE TERMINATION AREA. ALL OVER .000050 NICKEL.
- 13 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



EXAMPLE: STRIP ASSEMBLY
SCALE 2:1

| | | | | | | |
|--|--|------------------|---|----------|-----------------|----------|
| THIS DRAWING IS A CONTROLLED DOCUMENT. | | DWN | L A MAYER | 11-4-86 | TE Connectivity | |
| DIMENSIONS: INCHES | | CHK | P de Jong | 11-12-86 | | |
| TOLERANCES UNLESS OTHERWISE SPECIFIED: | | APVD | P de Jong | 11-12-86 | | |
| 0 PLC ± - 1 PLC ± - 2 PLC ± .02 3 PLC ± .005 4 PLC ± - ANGLES ± - FINISH SEE TABLE | | NAME | RCPT ASSY, AMPMODU MTE, SINGLE ROW, .100 C/L, LATCHED & POLARIZED FOR #22-#25 AWG WIRE SIZE, STRIP FORM | | | |
| MATERIAL | | PRODUCT SPEC | 108-25034 | | SIZE | A2 |
| HOUSING: | | APPLICATION SPEC | 114-25026 | | CAGE CODE | 00779 |
| | | WEIGHT | - | | DRAWING NO | C=103957 |
| | | CUSTOMER DRAWING | | | RESTRICTED TO | - |
| | | SCALE | 4:1 | | SHEET | 1 of 2 |
| | | REV | N2 | | | |

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| LOC | DIST | REVISIONS | | | | | |
|-----|------|-----------|-----|-------------|------|-----|------|
| AD | 00 | P | LTR | DESCRIPTION | DATE | DWN | APVD |
| | | - | - | SEE SHEET 1 | - | - | - |

| | | | | | | | | |
|----|----------|-----|----|------|-------|---------------------|------------|-------------------------------|
| 13 | OBSOLETE | △12 | 2 | 2.40 | 1.198 | 1-104257-1 | 12 | 6-103957-1 |
| | | △12 | 2 | 2.20 | 1.098 | 1-104257-0 | 11 | 6-103957-0 |
| | | △12 | 2 | 2.00 | .998 | 104257-9 | 10 | 5-103957-9 |
| | | △12 | 2 | 1.80 | .898 | 104257-8 | 9 | 5-103957-8 |
| | | △12 | 2 | 1.60 | .798 | 104257-7 | 8 | 5-103957-7 |
| | | △12 | 2 | 1.40 | .698 | 104257-6 | 7 | 5-103957-6 |
| | | △12 | 4 | 2.39 | .598 | 104257-5 | 6 | 5-103957-5 |
| | | △12 | 4 | 1.99 | .498 | 104257-4 | 5 | 5-103957-4 |
| | | △12 | 5 | 1.99 | .398 | 104257-3 | 4 | 5-103957-3 |
| | | △12 | 8 | 2.40 | .298 | 104257-2 | 3 | 5-103957-2 |
| | | △12 | 10 | 2.00 | .198 | 104257-1 | 2 | 5-103957-1 |
| | | △10 | 2 | 1.40 | .698 | 104257-6 | 7 | 2-103957-0 |
| | | △11 | 2 | 2.40 | 1.198 | 1-104257-1 | 12 | 1-103957-9 |
| | | △11 | 2 | 2.00 | .998 | 104257-9 | 10 | 1-103957-8 |
| | | △10 | 2 | 1.60 | .798 | 104257-7 | 8 | 1-103957-7 |
| | | △10 | 4 | 2.39 | .598 | 104257-5 | 6 | 1-103957-6 |
| | | △10 | 4 | 1.99 | .498 | 104257-4 | 5 | 1-103957-5 |
| | | △10 | 5 | 1.99 | .398 | 104257-3 | 4 | 1-103957-4 |
| | | △10 | 8 | 2.40 | .298 | 104257-2 | 3 | 1-103957-3 |
| | | △10 | 10 | 2.00 | .198 | 104257-1 | 2 | 1-103957-2 |
| | | △9 | 2 | 2.40 | 1.198 | 1-104257-1 | 12 | 1-103957-1 |
| | | △9 | 2 | 2.20 | 1.098 | 1-104257-0 | 11 | 1-103957-0 |
| | | △9 | 2 | 2.00 | .998 | 104257-9 | 10 | 103957-9 |
| | | △9 | 2 | 1.80 | .898 | 104257-8 | 9 | 103957-8 |
| | | △9 | 2 | 1.60 | .798 | 104257-7 | 8 | 103957-7 |
| | | △9 | 2 | 1.40 | .698 | 104257-6 | 7 | 103957-6 |
| | | △9 | 4 | 2.39 | .598 | 104257-5 | 6 | 103957-5 |
| | | △9 | 4 | 1.99 | .498 | 104257-4 | 5 | 103957-4 |
| | | △9 | 5 | 1.99 | .398 | 104257-3 | 4 | 103957-3 |
| | | △9 | 8 | 2.40 | .298 | 104257-2 | 3 | 103957-2 |
| | | △9 | 10 | 2.00 | .198 | 104257-1 | 2 | 103957-1 |
| | | △6 | | B | A | HOUSING PART NUMBER | NO OF POSN | ASSEMBLY PART NUMBER ON STRIP |

THIS DRAWING IS A CONTROLLED DOCUMENT.

| | | | |
|--------------------|--|--|--|
| DIMENSIONS: INCHES | TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± .02 3 PLC ± .005 4 PLC ± - ANGLES ± - | DWN L A MAYER 11-4-86 CHK P de Jong 11-12-86 APVD P de Jong 11-12-86 | NAME |
| MATERIAL - | FINISH SEE TABLE | PRODUCT SPEC 108-25034 APPLICATION SPEC 114-25026 | SIZE CAGE CODE DRAWING NO RESTRICTED TO A2 00779 C=103957 - |
| | | WEIGHT - | SCALE 1:1 SHEET 2 OF 2 REV N2 |
| | | CUSTOMER DRAWING | |

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