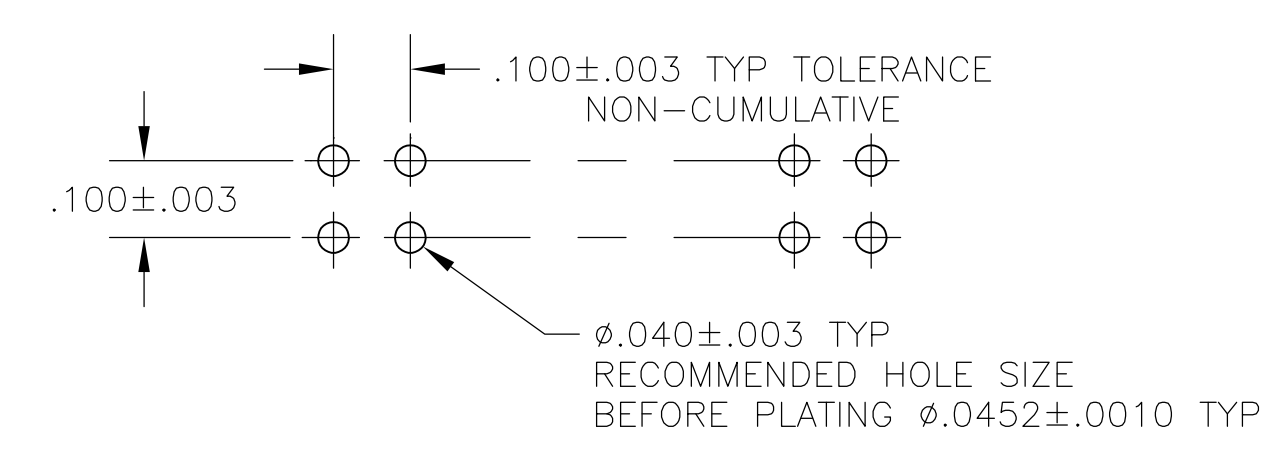
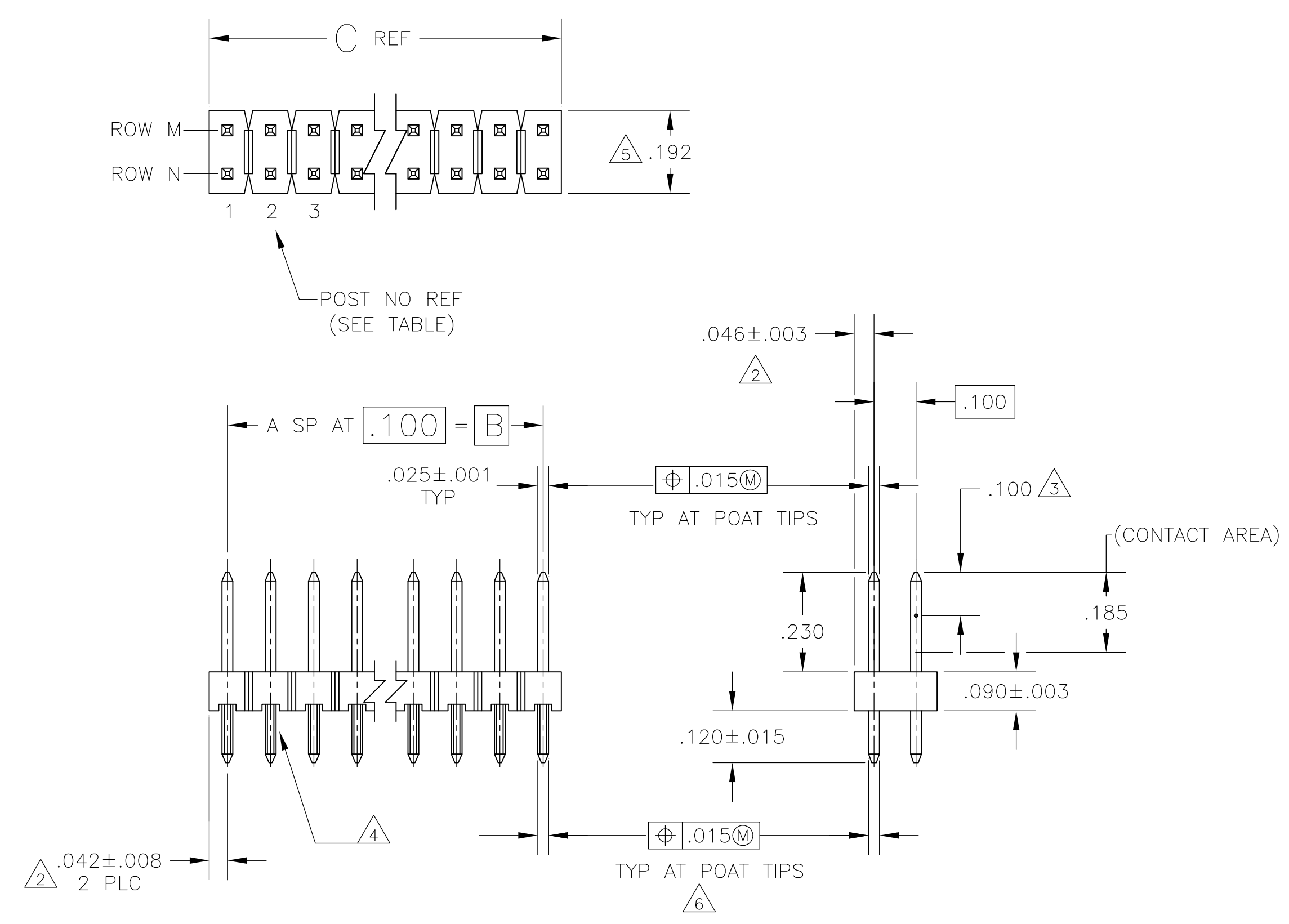


- 1 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- 2 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
- 3 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 4 RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
- 5 FOR 2 POSITION PART ONLY, THE NOTED DIM. IS .184.
- 6 $\varnothing .020 \text{ (M)}$ FOR KINKED TAILS.
- 7 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI.



RECOMMENDED HOLE LAYOUT

	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
7 OBSOLETE	3.084	3.000	30	62	2-104350-1
	3.984	3.900	39	80	2-104350-0
OBSOLETE	2.984	2.900	29	60	1-104350-9
7	2.484	2.400	24	50	1-104350-8
	1.984	1.900	19	40	1-104350-7
	1.684	1.600	16	34	1-104350-6
SUPERSEDED BY 6-146269-5					
	1.484	1.400	14	30	1-104350-5
	1.384	1.300	13	28	1-104350-4
OBSOLETE	1.284	1.200	12	26	1-104350-3
7	1.184	1.100	11	24	1-104350-2
	1.084	1.000	10	22	1-104350-1
	.984	.900	9	20	1-104350-0
7 OBSOLETE	.884	.800	8	18	104350-9
	.784	.700	7	16	104350-8
	.684	.600	6	14	104350-7
	.584	.500	5	12	104350-6
	.484	.400	4	10	104350-5
	.384	.300	3	8	104350-4
	.284	.200	2	6	104350-3
	.184	.100	1	4	104350-2
	.084	—	—	2	104350-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ± -	1 PLC ± -	2 PLC ± -	3 PLC ± .005	4 PLC ± -	ANGLES ± -
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MATERIAL: HOUSING FLAME RETARDANT THERMOPLASTIC COLOR-BLACK POST: COPPER ALLOY

FINISH: POST: 000008 GOLD IN CONTACT AREA 000100-000050 WHITE TIN-LEAD OR SOLDER TAIL, ALL OVER 000050 NICKEL

APPROVED: R FEJDT

DATE: 08FEB88

NAME: HEADER ASSY, MOD II, BREAKAWAY, DBL ROW, .100X.100 CL., VERT, .025 SQ POSTS, WITH RETENTION FEATURE

SIZE: A1

SCALE: 4:1

SHEET: 1 OF 1

REV: N

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