



- 1 -A- SHALL BE THE INTERSECTION OF THE POST AND THE HOUSING
- 2 ASSEMBLY TO BE CUT TO SIZE AS REQUIRED
- 3 ASSEMBLY MAY NOT EXCEED THE BOW LIMITATIONS AS STATED IN AMP TEST SPEC NO 102-25044
- 4 THE NOTED DIMENSION APPLIES AT THE INTERSECTION OF THE POSTS AND THE HOUSING
- 5 RETENTIVE POSTS PER 115-1166-1 FOR ACTIVE POSITION SIZES OF 6 AND BELOW. (SEE TABLE FOR LOCATIONS)
- 6 RETENTIVE POSTS PER 115-1133-5 FOR ACTIVE POSITION SIZES OF 7 AND ABOVE. (SEE TABLE FOR LOCATIONS)
- 7  $\varnothing .020 \text{ (M)}$  FOR KINKED TAILS
- 8 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

RETENTION FEATURE	ROW N	ROW M	QTY	PART NUMBER 2	HOUSING PART NO AS REQD 1	NO OF POSN	ASSEMBLY PART NUMBER
8	OBSOLETE		15,16	1,2	32 3-147550-7	104832-1	32 -2-104352-1-
			39,40	1,2	80 1-104818-4	104832-1	80 2-104352-0
			29,30	1,2	60 1-104818-4	104832-1	60 1-104352-9
			24,25	1,2	50 1-104818-4	104832-1	50 1-104352-8
			19,20	1,2	40 1-104818-4	104832-1	40 1-104352-7
			16,17	1,2	34 1-104818-4	104832-1	34 1-104352-6
			14,15	1,2	30 1-104818-4	104832-1	30 -1-104352-5-
			13,14	1,2	28 1-104818-4	104832-1	28 -1-104352-4-
			12,13	1,2	26 1-104818-4	104832-1	26 -1-104352-3-
			11,12	1,2	24 1-104818-4	104832-1	24 1-104352-2
8	OBSOLETE		10,11	1,2	22 1-104818-4	104832-1	22 -1-104352-1-
	SUPERSEDED		9,10	1,2	20 1-104818-4	104832-1	20 -1-104352-0-
	OBSOLETE		8,9	1,2	18 1-104818-4	104832-1	18 -104352-9-
	OBSOLETE		7,8	1,2	16 1-104818-4	104832-1	16 -104352-8-
8	OBSOLETE		6,7	1,2	14 1-104818-4	104832-1	14 104352-7
	OBSOLETE		5,6	1,2	12 1-104818-4	104832-1	12 -104352-6-
			4,5	1,2	10 1-104818-4	104832-1	10 104352-5
8	OBSOLETE		3,4	1,2	8 1-104818-4	104832-1	8 104352-4
			ALL	ALL	6 1-104818-4	104832-1	6 -104352-3-
			ALL	ALL	4 1-104818-4	104832-1	4 104352-2
			ALL	ALL	2 1-104818-4	104832-1	2 104352-1

DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
0 PLC ± .	1 PLC ± .	2 PLC ± .	3 PLC ± .005
4 PLC ± .			
ANGLES: -		SURFACE TEXTURE: $\sqrt{\text{ }}$	
DWN	H MOLL	2-8-88	MATERIAL
CHK	R FEIDT	2-8-88	HEAT TREAT
APVD	R FEIDT	2-8-88	
NAME		Tyco Electronics Corporation Harrisburg, Pa	
SCALE		4:1 A1	
SIZE		104352	
DRAWING NO		1 of 1	
SHEET		REV N1	

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