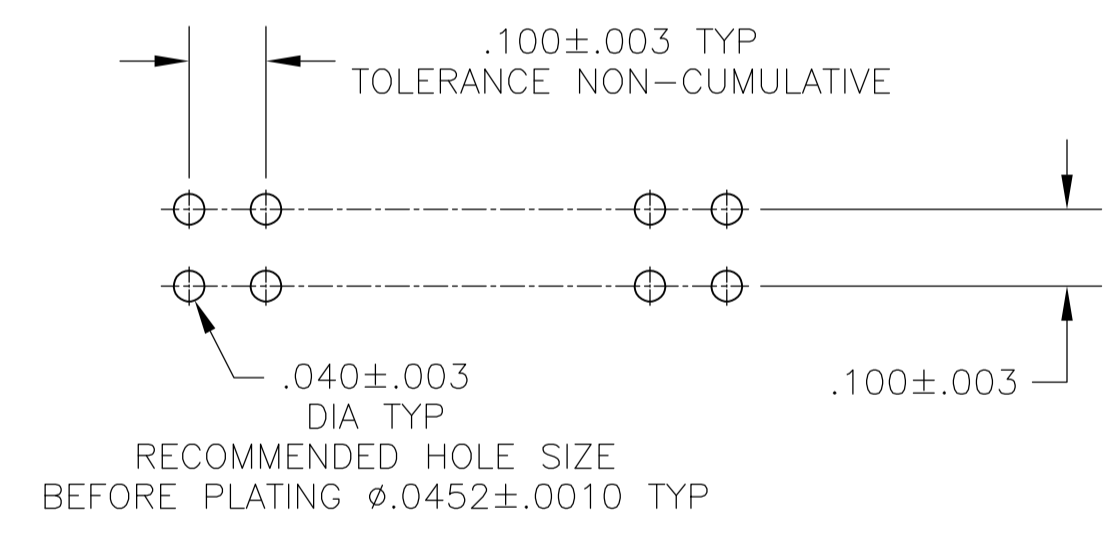


- 1 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 3 FOR ACTIVE POSITION SIZES 4 AND ABOVE, POSTS WILL BE SELECTIVELY SWAGED TO PROVIDE CONNECTOR RETENTION TO THE PC BOARD UNTIL SOLDERED. FOR POSITION SIZE 2, POSTS WILL BE KINKED (SEE TABLE FOR RETENTION FEATURE LOCATION).
- 4 BREAKAWY NOTCH ANGLE CAN BE ORIENTED TO THE RIGHT (AS SHOWN) OR TO THE LEFT.
- 5 POSTS: .000015 GOLD ON CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON THE SOLDER TAIL, ALL OVER .000050 NICKEL.
- 6 POSTS: .000015 GOLD ON CONTACT AREA, .000100-.000200 MATTE TIN ON THE SOLDER TAIL, ALL OVER .000050 NICKEL.
- 7 HIGH TEMPERATURE CONFIGURATION.
- 8 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI.



RECOMMENDED HOLE LAYOUT

REMARKS	PLATING	ROW N	ROW M	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
		1,2,3,4	1,2,3,4	.384	.300	3	8	5-104354-4
		1,2,4,5	1,2,4,5	.484	.400	4	10	5-104354-5
		1,2,5,6	1,2,5,6	.584	.500	5	12	5-104354-6
		1,2,6,7	1,2,6,7	.684	.600	6	14	5-104354-7
		1,2,7,8	1,2,7,8	.784	.700	7	16	5-104354-8
		1,2,8,9	1,2,8,9	.884	.800	8	18	5-104354-9
		1,2,9,10	1,2,9,10	.984	.900	9	20	6-104354-0
		1,2,10,11	1,2,10,11	1.084	1.000	10	22	6-104354-1
		1,2,11,12	1,2,11,12	1.184	1.100	11	24	6-104354-2
		1,2,12,13	1,2,12,13	1.284	1.200	12	26	6-104354-3
		1,2,13,14	1,2,13,14	1.384	1.300	13	28	6-104354-4
		1,2,14,15	1,2,14,15	1.484	1.400	14	30	6-104354-5
		1,2,16,17	1,2,16,17	1.684	1.600	16	34	6-104354-6
		1,2,19,20	1,2,19,20	1.984	1.900	19	40	6-104354-7
		1,2,24,25	1,2,24,25	2.484	2.400	24	50	6-104354-8
		1,2,29,30	1,2,29,30	2.984	2.900	29	60	6-104354-9
		1,2,39,40	1,2,39,40	3.984	3.900	39	80	7-104354-0
		1	1	.184	.100	1	4	5-104354-2
		1,2,3	1,2,3	.284	.200	2	6	5-104354-3
		1,2,3,4	1,2,3,4	.384	.300	3	8	5-104354-4
		1,2,4,5	1,2,4,5	.484	.400	4	10	5-104354-5
		1,2,5,6	1,2,5,6	.584	.500	5	12	5-104354-6
		1,2,6,7	1,2,6,7	.684	.600	6	14	5-104354-7
		1,2,7,8	1,2,7,8	.784	.700	7	16	5-104354-8
		1,2,8,9	1,2,8,9	.884	.800	8	18	5-104354-9
		1,2,9,10	1,2,9,10	.984	.900	9	20	6-104354-0
		1,2,10,11	1,2,10,11	1.084	1.000	10	22	6-104354-1
		1,2,11,12	1,2,11,12	1.184	1.100	11	24	6-104354-2
		1,2,12,13	1,2,12,13	1.284	1.200	12	26	6-104354-3
		1,2,13,14	1,2,13,14	1.384	1.300	13	28	6-104354-4
		1,2,14,15	1,2,14,15	1.484	1.400	14	30	6-104354-5
		1,2,16,17	1,2,16,17	1.684	1.600	16	34	6-104354-6
		1,2,19,20	1,2,19,20	1.984	1.900	19	40	6-104354-7
		1,2,24,25	1,2,24,25	2.484	2.400	24	50	6-104354-8
		1,2,29,30	1,2,29,30	2.984	2.900	29	60	6-104354-9
		1,2,39,40	1,2,39,40	3.984	3.900	39	80	7-104354-0
		1	1	.084	-	-	2	104354-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIN M. PASTAL 2-4-88
CHK: R. FEJDT 2-9-88
APVD: R. FEJDT 2-9-88

STE TE Connectivity

NAME: HEADER ASSEMBLY, MOD II, BREAKAWAY, RIGHT ANGLE, DOUBLE, ROW, .100X.100 CL, .025 SQ POSTS WITH HOLD-DOWN CONFIGURATIONS

PRODUCT SPEC: APPLICATION SPEC

SIZE: A1 CAGE CODE: 00779 DRAWING NO: 104354

WEIGHT: CUSTOMER DRAWING SCALE: 4:1 SHEET: 1 OF 1 REV: H

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