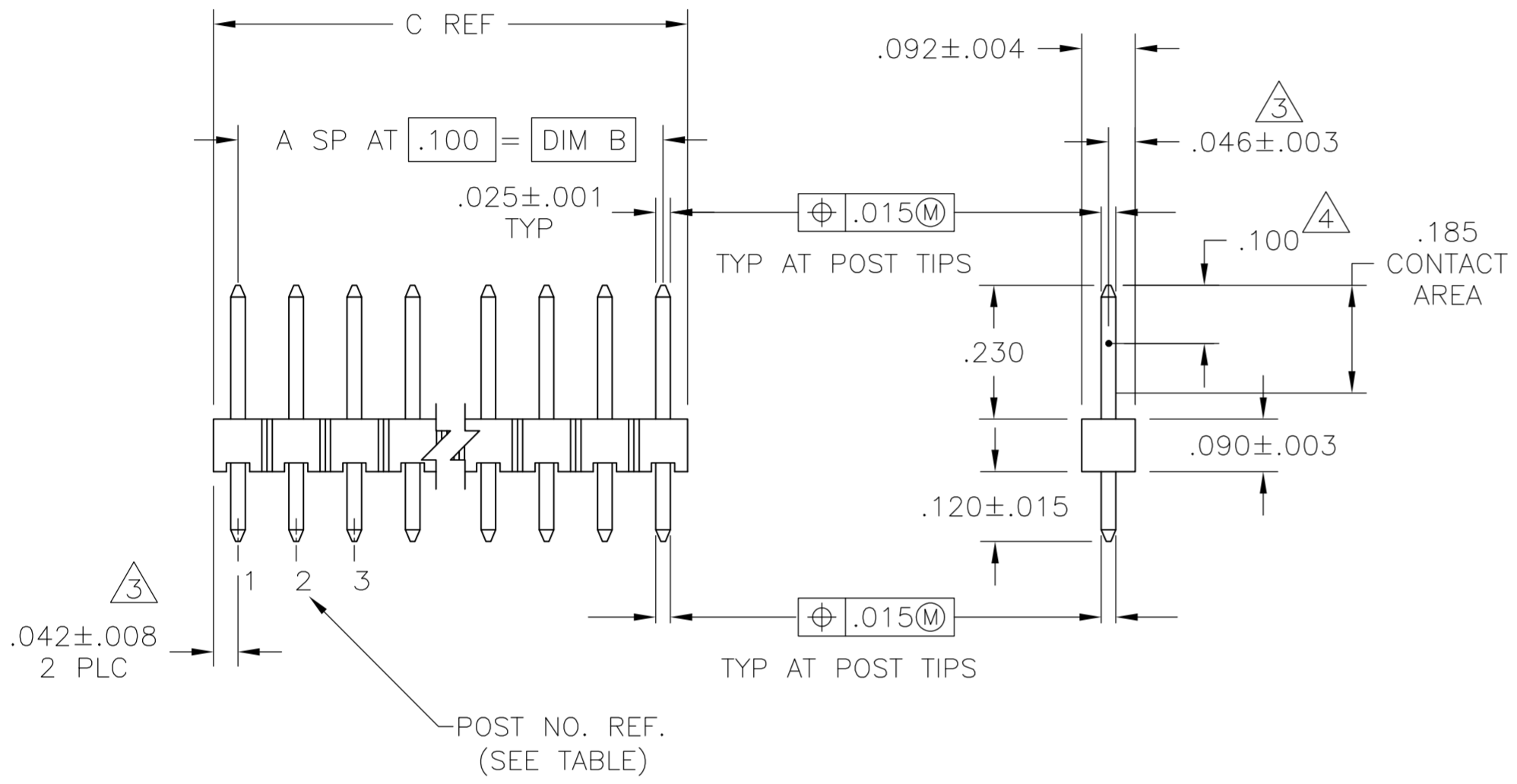


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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
AD	00	W	REVISED PER ECO-14-000066	28JUN2014	NK	MM	

- 1 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- 2 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 4 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 5 PRELIMINARY PART - NOT RELEASED FOR PRODUCTION.
- 6 MATERIAL: HOUSING- FLAME RETARDANT THERMOPLASTIC. COLOR- BLACK. POSTS- COPPER ALLOY.
- 7 FINISH: .000015 GOLD ON CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER NICKEL.
- 8 FINISH: .000015 GOLD ON CONTACT AREA, .000100-.000200 MATTE TIN ON SOLDER TAIL, ALL OVER NICKEL.
- 9 HIGH TEMPERATURE CONFIGURATION
- 10 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT

SEE SHEET 2 FOR PART NUMBER TABLES

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R BROWN 26JAN01	TE Connectivity															
DIMENSIONS: INCHES		CHK J GESFORD 29JAN01																
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J GESFORD 29JAN01	NAME															
<table border="0"> <tr><td>0 PLC</td><td>± -</td></tr> <tr><td>1 PLC</td><td>± -</td></tr> <tr><td>2 PLC</td><td>± -</td></tr> <tr><td>3 PLC</td><td>± .005</td></tr> <tr><td>4 PLC</td><td>± -</td></tr> <tr><td>ANGLES</td><td>± -</td></tr> <tr><td>FINISH</td><td>± -</td></tr> </table>		0 PLC	± -	1 PLC	± -	2 PLC	± -	3 PLC	± .005	4 PLC	± -	ANGLES	± -	FINISH	± -	PRODUCT SPEC	HEADER ASSY, MOD II, BREAKAWAY, SINGLE ROW, .100 CL, VERTICAL WITH .025 SQUARE POSTS	
0 PLC	± -																	
1 PLC	± -																	
2 PLC	± -																	
3 PLC	± .005																	
4 PLC	± -																	
ANGLES	± -																	
FINISH	± -																	
MATERIAL		APPLICATION SPEC	SIZE	RESTRICTED TO														
SEE TABLE		WEIGHT	A2 00779	—														
		CUSTOMER DRAWING	SCALE 4:1	SHEET 1 OF 2														
			REV W															

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LOC	DIST	REVISIONS					
AD	39	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

REMARKS	PLATING	POST NUMBER OMITTED	C	B	A	NO OF ACTIVE POSN	NO OF POSN	PART NUMBER
OBSOLETE			10,20,23	2.584	2.500	25	23	26
			1	.584	.500	5	5	6
			5	.784	.700	7	7	8
			2	.584	.500	5	5	6
			3,5	.584	.500	5	4	6
OBSOLETE			3,8,9,12,13,15,16,19	2.284	2.200	22	15	23
			3,8,9,12,13,15,16,19,20	2.084	2.000	20	12	21
OBSOLETE			3,8,9,10,12	1.684	1.600	16	12	17
			2,8,9,12	1.584	1.200	15	12	16
			4,6,7,9	1.184	1.100	11	8	12
			4,6,7	.884	.800	8	6	9
			2	.684	.600	6	6	7
			3	.684	.600	6	6	7
			3,4	.484	.400	4	3	5
			2	.384	.300	3	3	4
			2	.484	.400	4	4	5

REMARKS	PLATING	POST NUMBER OMITTED	C	B	A	NO OF ACTIVE POSN	NO OF POSN	PART NUMBER
			2	.284	.200	2	2	3
			2,4,6,8,10,12,14	1.484	1.400	14	8	15
			10,20,23	2.584	2.500	25	23	26
OBSOLETE			1	.584	.500	5	5	6
			5	.784	.700	7	7	8
OBSOLETE			2	.884	.800	8	8	9
			2	.584	.500	5	5	6
OBSOLETE			3,5	.584	.500	5	4	6
			3,4	.684	.600	6	5	7
OBSOLETE			3,8,9,12,13,15,16,19	2.284	2.200	22	15	23
			3,8,9,12,13,15,16,19,20	2.084	2.000	20	12	21
OBSOLETE			4,6,7,11,13,14,16	1.884	1.800	18	12	19
			3,8,9,10,12	1.684	1.600	16	12	17
OBSOLETE			2,8,9,12	1.584	1.200	15	12	16
			4,6,7,9	1.184	1.100	11	8	12
OBSOLETE			2,6,7,11	1.184	1.100	11	8	12
OBSOLETE			5	.884	.800	8	8	9
OBSOLETE			4,6,7	.884	.800	8	6	9
			2	.684	.600	6	6	7
			3	.684	.600	6	6	7
			3,4	.484	.400	4	3	5
			8	.984	.900	9	9	10
OBSOLETE			3,6,12,17	1.884	1.800	18	15	19
OBSOLETE			3,6,9	1.284	1.200	12	10	13
OBSOLETE			2	.384	.300	3	3	4
			2	.484	.400	4	4	5
OBSOLETE			3	.584	.500	5	5	6

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R BROWN 26JAN01		TE Connectivity	
DIMENSIONS: INCHES		CHK J GESFORD 29JAN01		NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J GESFORD 29JAN01	PRODUCT SPEC		
0 PLC ± -		APPLICATION SPEC			
1 PLC ± -		RESTRICTED TO			
2 PLC ± -		SIZE CAGE CODE DRAWING NO			
3 PLC ± .005		A2 00779 C-104878			
4 PLC ± -		WEIGHT			
ANGLES ± -		CUSTOMER DRAWING			
FINISH		SCALE 4:1 SHEET 2 of 2 REV W			

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