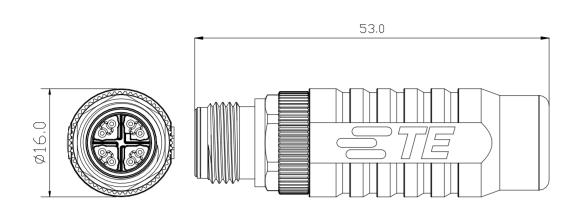
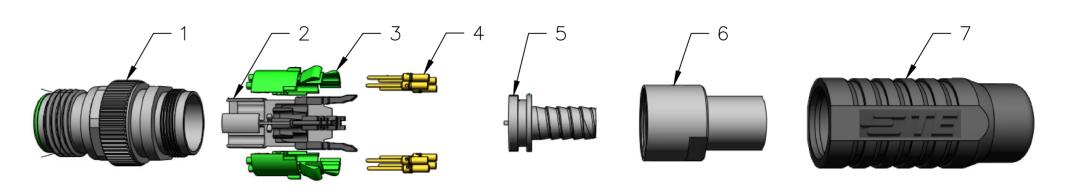
REVISIONS

LTR DESCRIPTION DATE DWN APVD

A4 CRIMP TOOL INFORMATION UPDATED 12JAN2021 GK SE





EXPLODED VIEW

Cable Pre	eparation	Recomme	nded Contact ( Tools	Crimping	Recommended Jacket Crimping Tool	Crimp Flange Insertion	
		O Date					

													•								
TE PN	Description	Coding	Number of positions	Gende	Number of contacts included	Connecto type	Applicable on cable	Manufacturer PN	Category	Color	Conductor size	Conductor stripping	Jacket cutting	Hand tool	positioner	Crimp Selection number*	Crimp Tool	Tool Setting	Handle	Insert for handle	Connector assembly tool
1-2315714-1	M12 X-CODE M-8 CON RADOX 8.1MM, H&S					Straight	Radox 8.2mm	H&S 84124806	Cat 7	Black	8 x AWG24							BLUE			
1-2315714-2	M12 X-CODE M-8 CON 8.4MM, TE	X	8	Male	8	Straight	TE Cat 7 cable TECC0011C7	TE 2297799-1	Cat 7	Blue	8 x AWG24	734185-1	2119000-1	601966-1	2-2823582-0	5	2380757-2	YELLOW	1-2823560-1	1-2823561-1	1-2823564-1
1-2315714-3	M12 X-CODE M-8 CON 8.8MM, LEONI					Straight	Leoni	Leoni 307704	Cat 7	Black	8 x AWG24							BLUE			

\*TOOL SETTING MUST BE VALIDATED ON CABLE USED



ISO VIEW
M12 X-8 MALE CONNECTOR

## NOTES:

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- ALL DIMENSIONS ARE FOR NOMINAL REFERENCE ONLY.
- PACKAGING: 1 PIECE IN A BOX, CONTACTS INCLUDED.
- THE CONNECTOR IS AS PER IEC 61076-2-109.
- TEMPERATURE RANGE: WITH CABLE BOOT-40°C TO +70°C.
- WITHOUT CABLE BOOT -40°C TO +85°C.
- VIBRATION & SHOCK TEST CONDUCTED AS PER IEC 61373:61373 CAT 1 CLASS B & CAT 2.
- FIRE PERFORMANCE CONDUCTED AS PER EN45545-2 HL3 R22/R23, NFF16-101 AND NFF16-102.
- SPECIAL CRIMP FLANGE SYSTEM WITH CRIMP INSERT AND CRIMP SLEEVE SECURES THE EFFECTIVE
- SHIELDING OVER THE LIFETIME WITH EXTREMELY HARD CONDITIONS.

   VIBRATION AND TORSION—PROOF CABLE STRAIN RELIEF FOR ROUGH ENVIRONMENT ACHIEVED BY HEXAGONAL CRIMP
- OF THE CRIMP SLEEVE OF THE CRIMP FLANGE SYSTEM.

   DEGREE OF PROTECTION: IP 67 (ONLY SCREW-LOCKED).
- DATA TRANSMISSION RATE: UP TO 10Gbit/SEC ACC. TO IEC 802.3an CATEGORY 6A.
- CURRENT RATING: 0.5A, NOMINAL VOLTAGE: 48V, CONTACT RESISTANCE:  $\leq$  5 m $\Omega$ , INSULATION RESISTANCE:  $\geq$  100 m $\Omega$ .
- DURABILITY: ≥ 250 MATING CYCLES

7	GRIP BOOT	TPE WITH S3 & SR2 (DIN 5510-2)	1	PC
6	BACK NUT & SLEEVE	Cu ALLOY Ni-PLATED	1	PC
5	CRIMP INSERT	Cu ALLOY Ni-PLATED	1	PC
4	CRIMP CONTACTS MACHINED	Cu ALLOY Ni-Au PLATED	8	PC
3	CONTACT HOLDER (REAR)	THERMOPLAST	4	PC
2	CONTACT HOLDER (FRONT)	THERMOPLAST	1	PC
1	FRONT HOUSING	Cu ALLOY Ni-PLATED	1	PC
SL. NO.	DESCRIPTION	MATERIAL	QTY	UNITS

THIS DRAWING IS A CO	ONTROLLED DOCUMENT.	GOPALAKRISHNA H CHK 16AF	PR2019  V  PR2019	₹TE	TE	Connectivity	
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:		PR2019 NAME				
mm	DIN ISO 2768 m	S EGBERT PRODUCT SPEC		M12	X-CODED	M - 8	
	0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± -	APPLICATION SPEC		CRIMP CA	BLE MALE	CONNECTOR	
	4 PLC ± – ANGLES ± –		SIZE	CAGE CODE DRAWING NO			RESTRICTED TO
MATERIAL	FINISH	WEIGHT	$\Box$ A2	00779 <b>C-</b> 23	15714		
		CUSTOMER DRAWII	NG	_	scale NTS	SHEET 1 OF 1	1 REV A4

1471-9 (1/15)

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