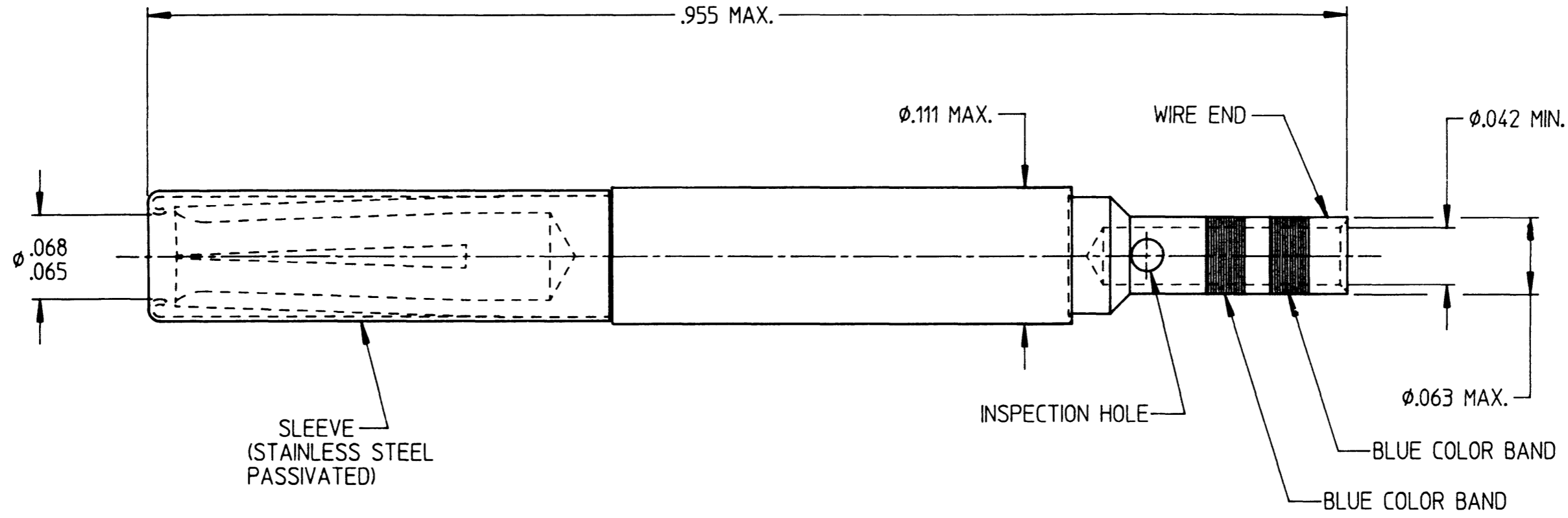


B 12343-16-20

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
B	REVISED PER E.O. C1239	5-14-93	<i>JP</i>



AWG WIRE SIZE	CRIMP TOOL SETTING
20	5
22	4
24	3

CRIMP SETTING TABLE

5. FOR EQUIVALENT BUCHANAN CRIMP TOOL AND POSITIONER PART NUMBERS SEE INFORMATION DWG. NO. 107901.
4. FOR TERMINATION, USE DANIELS AFM8 (M22520/2-01) CRIMP TOOL WITH DANIELS K343 OR K343-1 (M22520/2-18) POSITIONER ON SETTING PER "CRIMP SETTING TABLE". USE A STRIP LENGTH OF .232 AND A DEUTSCH 81515-16 INSERTION/EXTRACTION TOOL.
3. FINISH: SOCKET BODY - DEUTSCH ALLOY OVER NICKEL PER QQ-N-290. SLEEVE - PASSIVATED.
2. MATERIAL: SOCKET BODY - PER MIL-C-39029 COMPOSITON A. SLEEVE - STAINLESS STEEL.
1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.

NOTE:

SIGNATURE & DATE	
DR	R. GROSS 4-20-93
CHK	Jo POWELL 4-21-93
PE	<i>R. Gross</i> 4-20-93
APPD	
SCALE	NONE WT

CONTACT, SOCKET
 CRIMP TYPE
 SIZE 16 ENGAGING END
 SIZE 20 WIRE BARREL END
 FOR DG123 CONNECTOR
 W/ MIL-C-81511 INSERT
 ENVELOPE

CP	MATL CODE
DEUTSCH ENGINEERED CONNECTING DEVICES Municipal Airport Banning, California	
B	12343-16-20
DWG SIZE	CODE 11139 SHEET 1 OF 1

12343-16-20.env.B

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