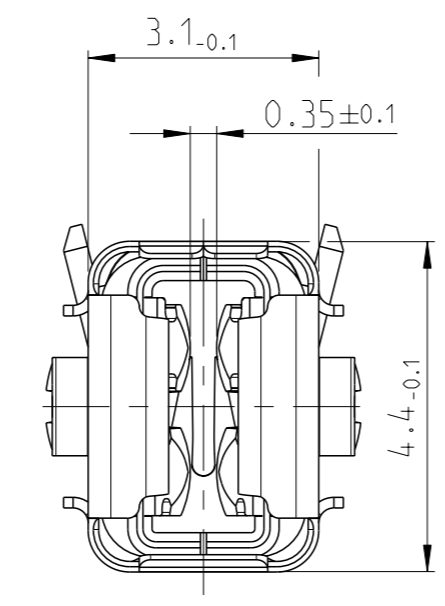
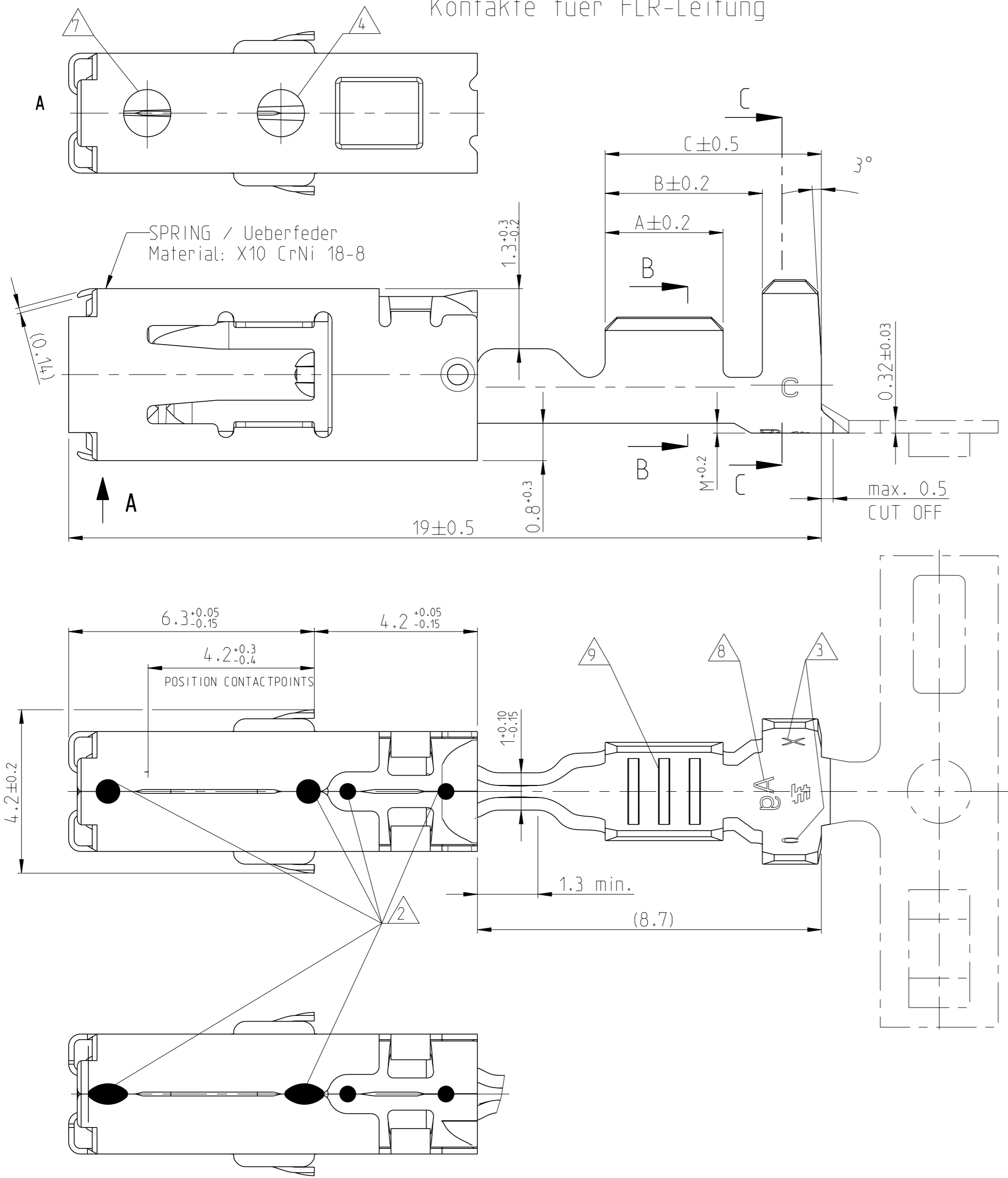
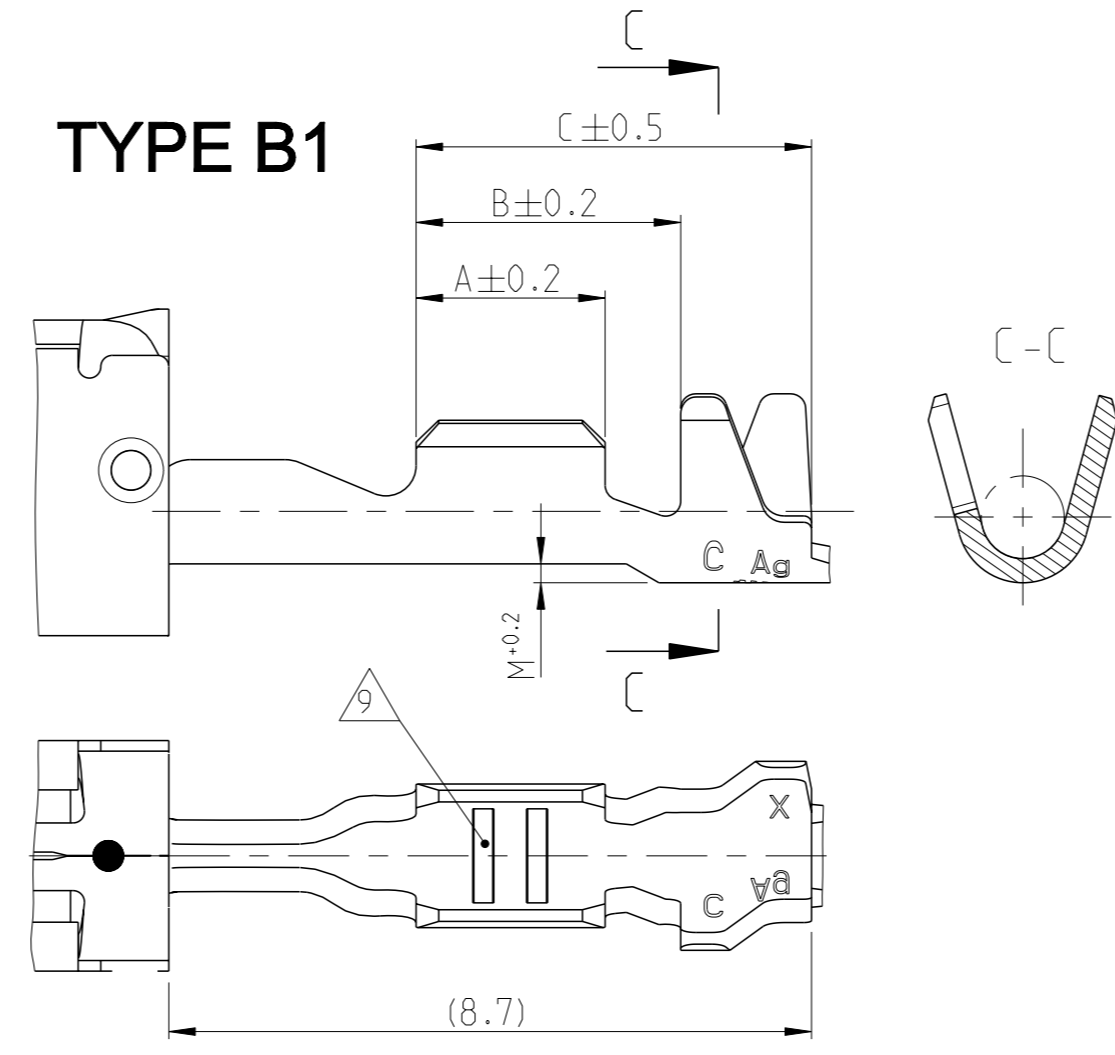


USABLE WITH TAB 0.8mm AND TAB 0.6mm THICKNESS  
 Verwendbar mit Flachstecker 0.8mm und 0.6mm Dicke

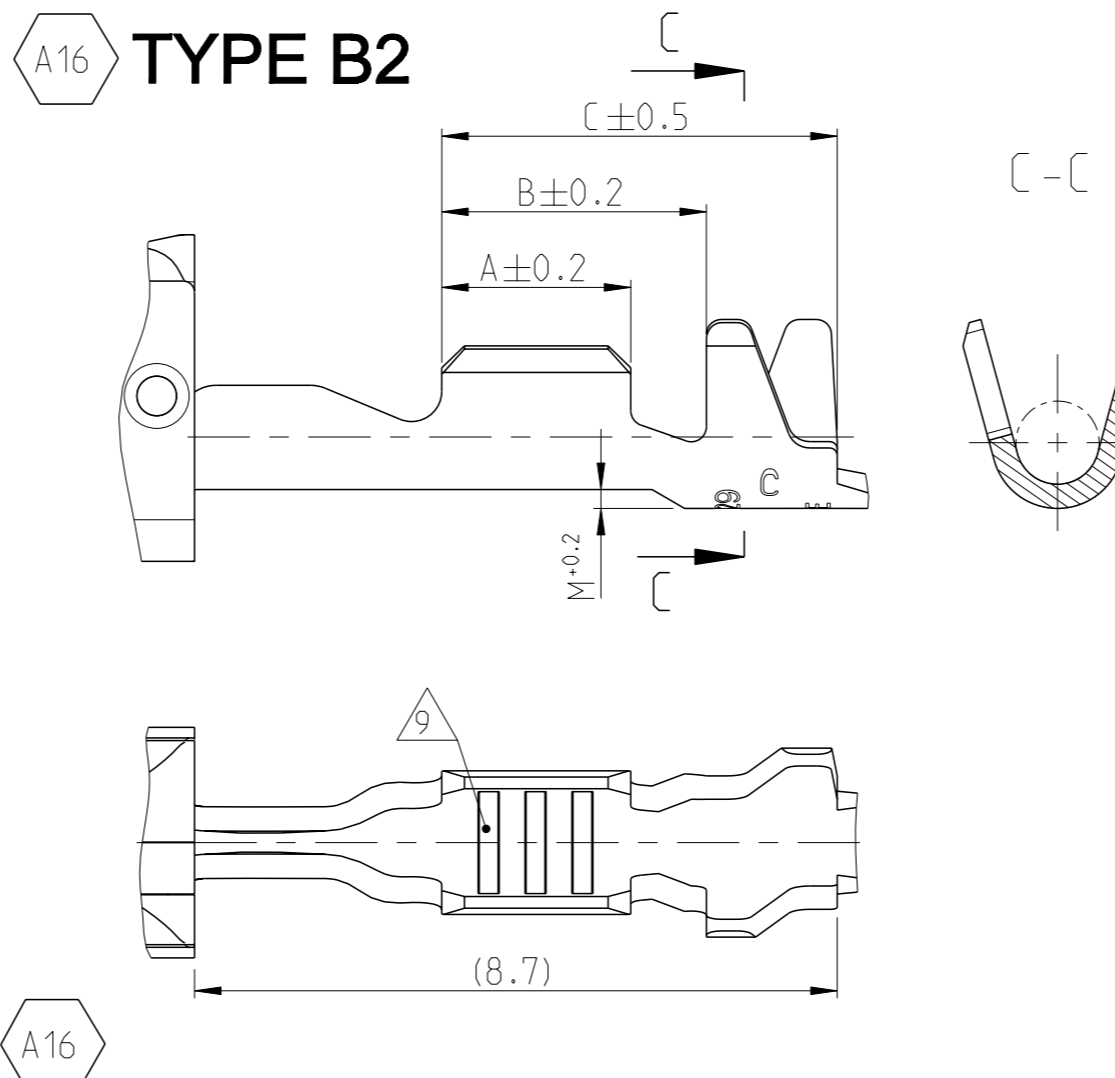
CONTACTS FOR FLR-CABLE  
 Kontakte fuer FLR-Leitung



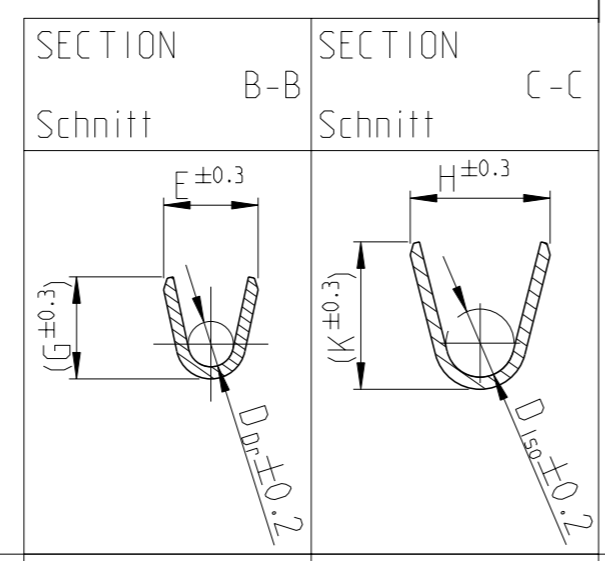
TYPE B1



TYPE B2



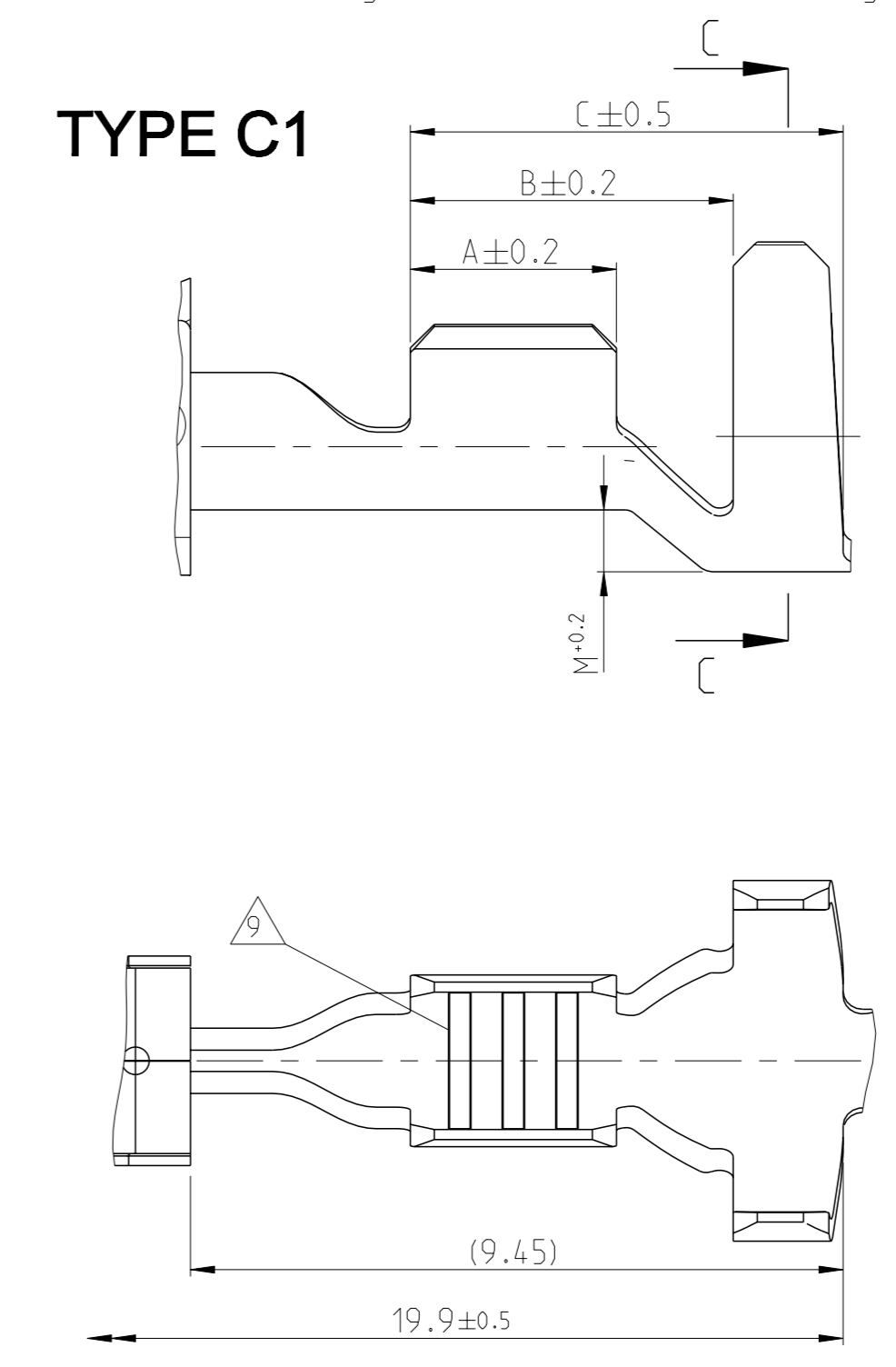
TYPE A



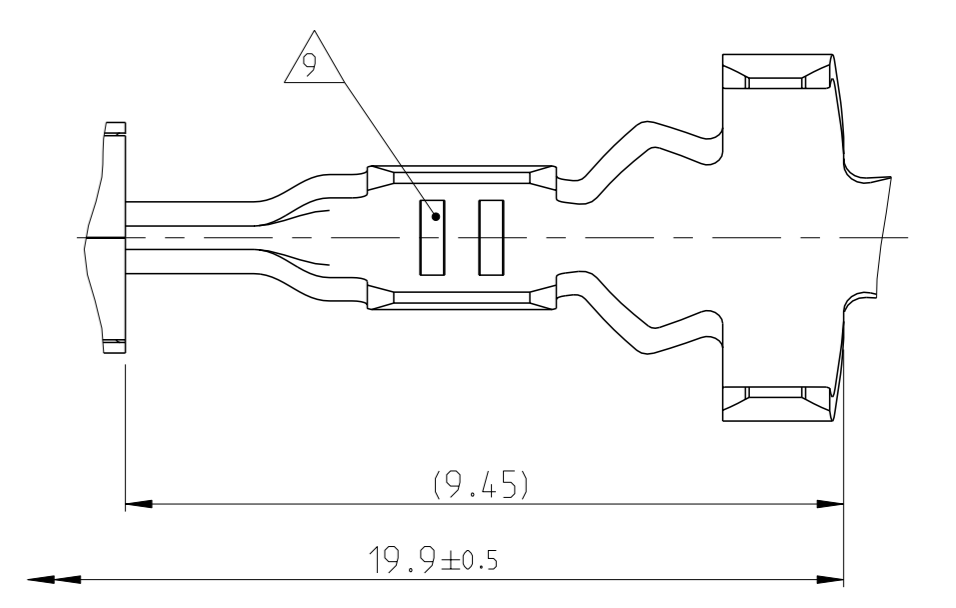
CONTACTS FOR SINGLE WIRE SEALING SYSTEM:  
 FLR- AND FLK- CABLE  
 Kontakte fuer Einzel-Dichtung-System:  
 FLR- und FLK-Leitung

DIMENSIONS SEE FIGURE "CONTACTS FOR FLR-CABLE"  
 Masse siehe Darstellung der Kontakte fuer FLR-Leitung

TYPE C1

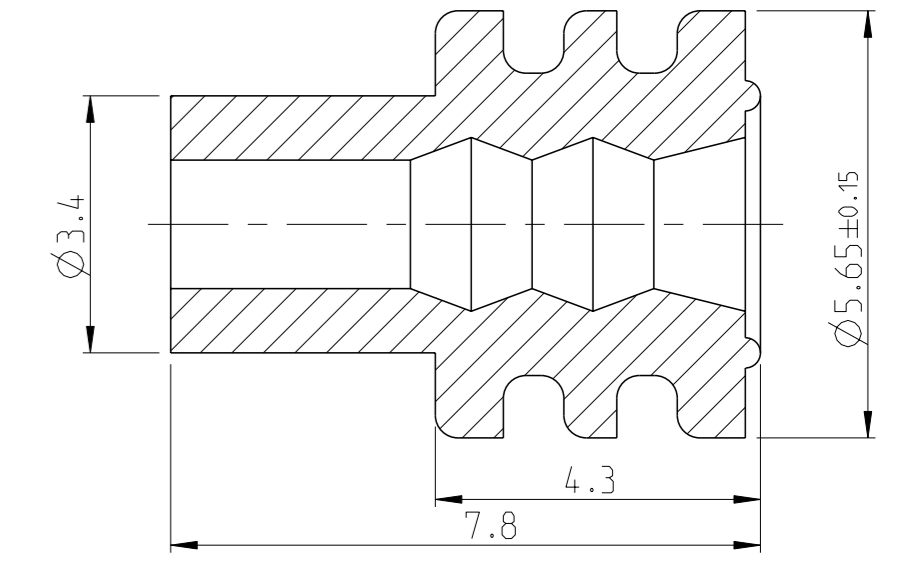


TYPE C2



SINGLE WIRE SEALING SYSTEM

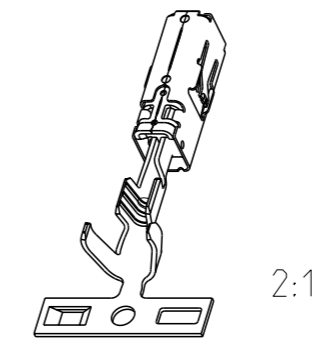
ORDER NO. Bestell-Nr.	INSULATION DIA Isolations Ø	COLOUR Farbe
963292-1	2.7...3.0	YELLOW gelb
963293-1	2.0...2.7	REDBROWN rotbraun
963294-1	1.2...2.1	BLUE blau



ORDER NO. Bestell-Nr.	REV.	WIRE RANGE Drahtgroessen- bereich (mm 2)	INSULATION DIA Isolations Ø (mm)	MATERIAL Werkstoff	PLATING Ueberzug	LENGTH Laenge	WIRE CRIMP Drahtcrimp	INSUL. CRIMP Isol.-Crimp	CRIMP DIMENSIONS (mm) Crimpabmessungen	EXTRACTION TOOL Ausdruckwerkzeug	CRIMP DATA AND CRIMP TOOL
0-1241396-4	C	>1.0-2.5	2.2-3.0	CuNiSi	SILVERPLATED versilbert	A = 3.5 B = 5.2 C = 6.8	E = 3.6 G = 3.8 D <sub>Dr</sub> = 1.8	H = 5.45 K = (4.8) D <sub>iso</sub> = 3.5 M = 0.85	C1	HANDCRIMP TOOL Handcrimpwerkzeug 539635-1	SEE APPLICATION SPECIFICATION siehe Verarbeitungsspezifikation 114-18387
0-1241396-3	C			CuNiSi	PRESILVER vorversilbert						
0-1241396-2	C			CuNiSi	TINPLATED vorverzinkt						
0-1241396-1	C	0.5-1.0	1.4-2.7	CuNiSi	PRESILVER vorversilbert	A = 3.0 B = 4.7 C = 6.3	E = 2.5 G = 2.7 D <sub>Dr</sub> = 1.2	H = 5.25 K = (4.8) D <sub>iso</sub> = 3.3 M = 0.75	C1	INSERT / Matrize 539952-2	
0-1241394-3	C			CuNiSi	TINPLATED vorverzinkt						
0-1241394-2	C			CuNiSi	PRESILVER vorversilbert						
0-1241392-3	C	0.2-0.35	1.1-1.4	CuNiSi	PRESILVER vorversilbert	A = 2.5 B = 4.7 C = 6.3	E = 1.9 G = 1.9 D <sub>Dr</sub> = 0.75	H = 4.85 K = (4.4) D <sub>iso</sub> = 3.2 M = 0.7	C1	HANDCRIMP TOOL 539635-1	
0-1241392-2	C			CuNiSi	TINPLATED vorverzinkt						
0-1241392-1	C			CuNiSi	PRESILVER vorversilbert						
0-1564984-3	C	0.2-0.35	1.1-1.4	CuNiSi	PRESILVER vorversilbert	A = 3.3 B = 4.3 C = 5.8	E = 2.4 G = 2.3 D <sub>Dr</sub> = 1.0	H = 4.7 K = (4.9) D <sub>iso</sub> = 2.6 M = 0.4	TYPE A	INSERT / Matrize 4-1579016-1	
0-1564984-2	C			CuNiSi	TINPLATED vorverzinkt						
0-1564984-1	C			CuNiSi	PRESILVER vorversilbert						
0-1241390-3	C	>1.0-2.5	2.2-3.0	CuNiSi	PRESILVER vorversilbert	A = 3.0 B = 4.0 C = 5.5	E = 2.5 G = 2.7 D <sub>Dr</sub> = 1.2	H = 3.7 K = (3.9) D <sub>iso</sub> = 1.8 M = 0.2	TYPE B1	HANDCRIMP TOOL Handcrimpwerkzeug 539635-1	
0-1241390-2	C			CuNiSi	TINPLATED vorverzinkt						
0-1241390-1	C			CuNiSi	PRESILVER vorversilbert						
0-1241388-3	C	0.5-1.0	1.4-2.1	CuNiSi	PRESILVER vorversilbert	A = 2.5 B = 3.5 C = 5.2	E = 1.9 G = 1.9 D <sub>Dr</sub> = 0.75	H = 2.5 K = (2.5) D <sub>iso</sub> = 1.1 M = 0.2	TYPE B2	INSERT / Matrize 539951-2	
0-1241388-2	C			CuNiSi	TINPLATED vorverzinkt						
0-1241388-1	C			CuNiSi	PRESILVER vorversilbert						
0-1241386-3	C	0.2-0.35	1.1-1.4	CuNiSi	PRESILVER vorversilbert	A = 2.5 B = 3.5 C = 5.2	E = 2.4 G = 2.3 D <sub>Dr</sub> = 1.0	H = 2.5 K = (2.5) D <sub>iso</sub> = 1.1 M = 0.2	TYPE B2	HANDCRIMP TOOL 539635-1	
0-1241386-2	C			CuNiSi	TINPLATED vorverzinkt						
0-1241386-1	C			CuNiSi	PRESILVER vorversilbert						
0-1564982-3	C	0.2-0.35	1.1-1.4	CuNiSi	PRESILVER vorversilbert	A = 2.5 B = 3.5 C = 5.2	E = 2.4 G = 2.3 D <sub>Dr</sub> = 1.0	H = 2.5 K = (2.5) D <sub>iso</sub> = 1.1 M = 0.2	TYPE B2	INSERT / Matrize 4-1579016-1	
0-1564982-2	C			CuNiSi	TINPLATED vorverzinkt						
0-1564982-1	C	CuNiSi	PRESILVER vorversilbert								
ORDER NO. Bestell-Nr.	REV.	WIRE RANGE Drahtgroessen- bereich (mm 2)	INSULATION DIA Isolations Ø (mm)	MATERIAL Werkstoff	PLATING Ueberzug	LENGTH Laenge	WIRE CRIMP Drahtcrimp	INSUL. CRIMP Isol.-Crimp	CRIMP DIMENSIONS (mm) Crimpabmessungen	EXTRACTION TOOL Ausdruckwerkzeug	CRIMP DATA AND CRIMP TOOL

Notes  
Bemerkungen:

- TO BE USED ON Flachstecker / TAB 2.8 <sup>+0.3</sup>/<sub>-0.1</sub> x 0.6 <sup>+0.07</sup>/<sub>-0.03</sub>  
 Geeignet fuer Flachstecker / TAB 2.8 <sup>+0.3</sup>/<sub>-0.1</sub> x 0.8 ±0.03
- ALTERNATIVELY LASERWELDED POINT OR LINE SHAPED (DIE CAUSED)  
 Laserschweissung wahlweise Punkt- oder Linienformig (Fertigungsbedingt)
- DIE-IDENTIFICATION AND REVISION STATUS  
 Kennung fuer Werkzeug und Revisionsstand
- MIN. 0.8µm GOLDPLATE IN CONTACT AREA OVER MIN. 1.3µm NICKELPLATE;  
 MIN. 1µm TINPLATE IN CRIMP AREA.  
 AS INDEX SEE HOLE AT SPRING  
 0,8µm Goldueberzug im Kontaktbereich ueber min. 1,3µm Nickelueberzug;  
 min. 1µm Zinnueberzug im Crimpbereich.  
 Zur Kennzeichnung siehe Loch an der Ueberfeder
- FOR DOUBLE AND SINGLE CRIMP  
 Fuer Doppel- und Einzelcrimp
- SINGLE WIRE SEAL TO BE SELECTED ACCORDING TO INSULATION-DIA  
 Auswahl der Einzeldichtung entsprechend dem Isolationsdurchmesser
- MANUFACTURIN-CONDITIONED HOLE, IS STARTING FROM REV. C AT ALL VERSIONS  
 Fertigungsbedingtes Loch, befindet sich ab Rev. C an allen Kontakten
- MARKING WITH "Ag" FOR SILVERPLATE IN CONTACT AREA  
 Kennzeichnung mit "Ag" bei Silberueberzug im Kontaktbereich
- DIFFERENT FORM OF THE SERRATION POSSIBLE  
 Unterschiedliche Ausfuehrung der Rillen moeglich
- PN 1241386 AND 1241392 NOT FOR NEW APPLICATION, REPLACED BY PN 1564982 AND PN1564984.  
 PN 1241386 und 1241392 nicht fuer Neuanwendung, Ersatz durch PN 1564982 und 1564984
- DETAILS OF DESIGN ARE LEFT TO MANUFACTURER  
 Einzelheiten der Ausfuehrung bleiben dem Hersteller ueberlassen
- "Ag" MARKING ON SILVER PLATED VERSIONS FOR INCREASED LIMIT TEMPERATURE  
 "Ag" Markierung auf versilberten Versionen fuer erhohte Grenztemperatur



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	06JUN2006		R. Liebing		

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PRODUCT GROUP DRAWING FOR  
 AMP MCP 2.8K

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