



						DELETED		11
	1	1	1	1	003-0861-0001	SEALING SLEEVE	SILICONE RUBBER MIL-R-5847	10
4	1	1	1	1	003-0938-0002	MIDDLE SLEEVE	LEADED COPPER	9
4	1	1	1	1	003-0939-0002	INNER SLEEVE	BRASS, QP-B-626	8
	1	1	1	1	003-0937-0001	CABLE INSULATOR	TEFLON PER L-P-403	7
	1	1	1	1	003-1301-0001	BODY INSULATOR	TEFLON PER L-P-403	6
4	1	1	1	1	003-0807-0002	PIN CONTACT	COPPER ALLOY	5
5	4				003-1295-0004	HOUSING SUB-ASSY NUT-1/4" HEX W/WIRE HOLES		4
4		1			003-1295-0003	HOUSING SUB-ASSY NUT-1/4" HEX		3
4			1		003-1295-0002	HOUSING SUB-ASSY NUT-1/4" KNURL		2
4				1	003-1295-0001	HOUSING SUB-ASSY NUT-1/4" PARTIAL HEX		1
	4	3	2	1	COMPONENT	NOMENCLATURE	MAT'L & SPEC.	ITEM
	DASH NO. *				No.			

7. CABLE ACCOMMODATION DIMS:
 JACKET DIA. ----- .110 MAX
 DIELECTRIC DIA. ----- .057-.070
 INNER CONDUCTOR DIA. - .009-.019
 FOR USE WITH EXTRUDED OR WRAPPED JACKET

6. FOR ELECTRICAL & MECHANICAL SPECS. SEE MALCO CATALOG.

5. .016 DIA. WIRE HOLE 3 PLACES

4. GOLD PLATE PER MIL-G-45204 TYPE II, GRADE C, CLASS I.

3. DELETED

2. SEE RF-ASMB-8 ASSY INSTRUCTIONS. SPECIAL TOOL REQUIRED: CONTACT CRIMP: 010-0134-0000 & LOCATOR 001-0104-0000. ALTERNATE TOOL 010-0065-0000 (NO LOCATOR REQUIRED) HOUSING CRIMP: 010-0082-0000.

1. THIS CONNECTOR MATES WITH ALL 50 Ω GOLDEN CRIMP, CRIMP SILVER & ALL S-50 JACKS & RECEPTACLES AS LISTED IN MALCO CATALOG.

NOTES: UNLESS OTHERWISE SPECIFIED

K	2317	REVISED & REDRAWN 3-3-78	11	3/15/78	RD
L	24132	NOTE 2 WAS: ... ASSY TOOL REQ'D 010-0065-0000 OR 010-0134-0000 FOR CONTACT, 010-0082-0000 FOR HOUSING. NOTE 3 WAS: ... CENTER CONDUCTOR 5-1-75 2man	5	1/4	DM
M	38493	UPDATE REV. LETTER.	TL	1/22	PK
ASSEMBLY	NO REQ'D				
NEXT ASSEMBLIES	LET	ECO	REVISION	DESCRIPTION	BY DATE APP

STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED
 DEC. ± _____
 FRAC. ± _____
 ANGLES ± _____
 ECCENTRICITY _____
 MAX. T.I.R. _____
 HOLE DIA. ± _____
 SURFACE ROUGHNESS _____ MICRO INCHES
 THREADS TO MIL-S-7742
 COMMERCIAL TOLERANCES APPLY TO STOCK DIMENSIONS

MALCO
 A MICRODOT COMPANY, INC.
 220 PASADENA AVE., SO. PASADENA, CALIF.

SURFACE TREATMENT: NOTED

MATERIAL: NOTED

APP: _____
 CHECKED BY: CH
 DRAWN BY: D.D.
 SCALE: _____ WT: _____ DATE: 3-3-78

PROD CODE: 941
 CODE: CDM
 DRAWING NUMBER: 132-0114-000* M

PLUG ASSEMBLY
 NON-ENVIRONMENTAL
 GOLDEN CRIMP 50Ω (RG-138)

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