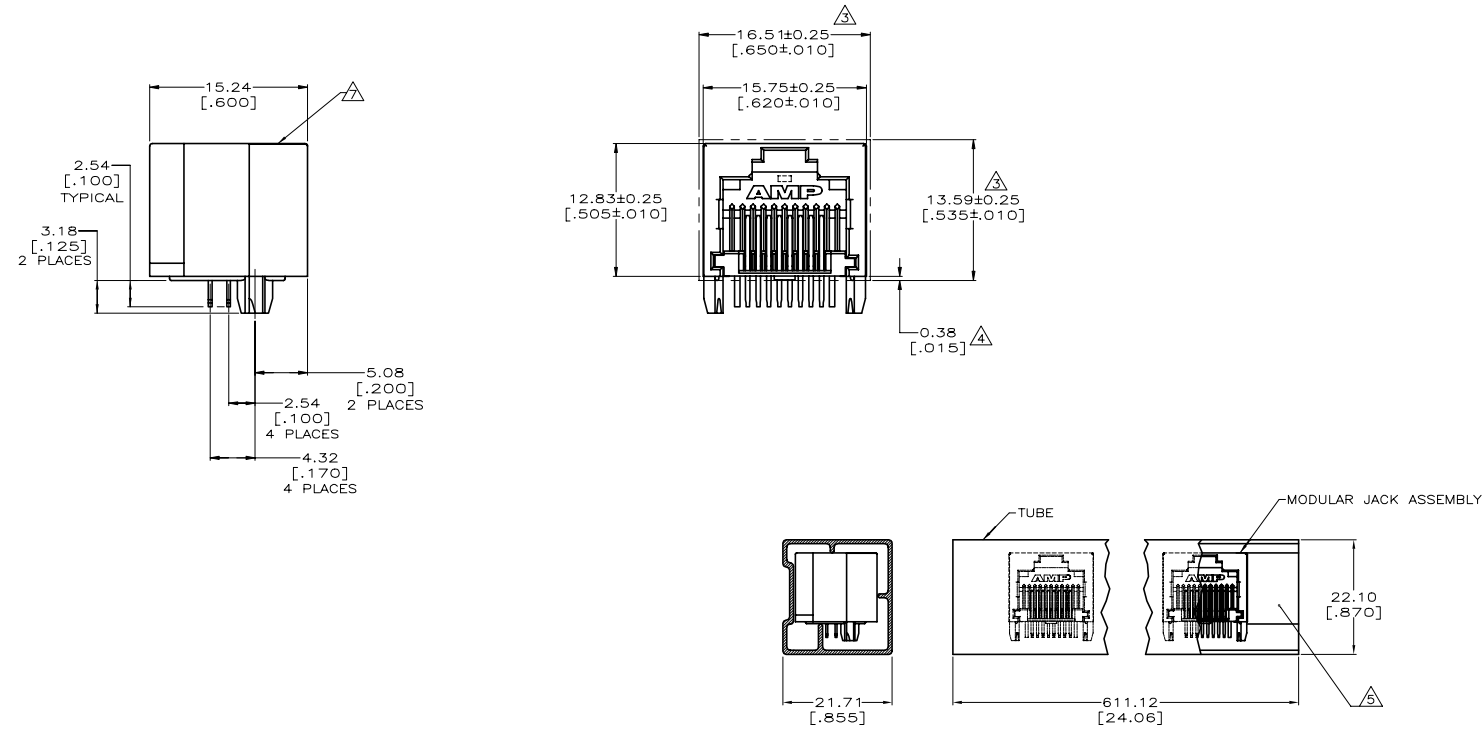
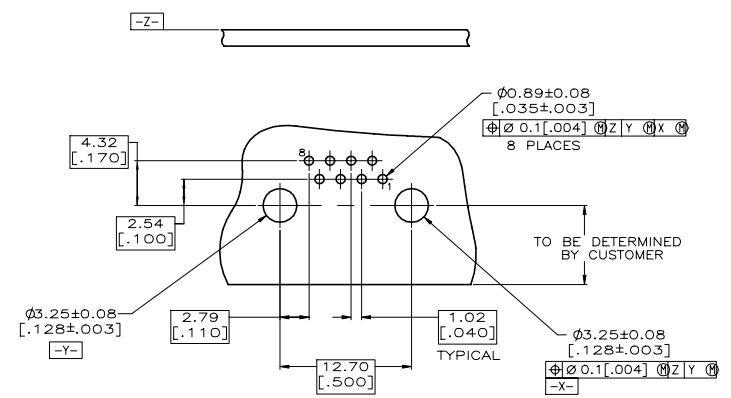


REVISIONS				
REV	DATE	DESCRIPTION	BY	APP'D
F1	29AUG2020	ECO-18-014918	RR	SH

- △ MATERIAL:
HOUSING - HIGH TEMPERATURE THERMOPLASTIC, BLACK, UL94V-0; IR REFLOW SOLDERING PROCESS COMPATIBLE.
TERMINALS - .36[.014] THICK PHOS BRONZE PLATED WITH 3.8 μ m[.000150] MINIMUM THICK (SEE P/N TABLE) IN SOLDER AREA. 1.27 μ m [0.00050] MINIMUM GOLD IN LOCALIZED PLATE AREA. ENTIRE TERMINAL PLATED WITH 1.27 μ m [0.00050] MINIMUM THICK NICKEL.
- 2. JACK CAVITY CONFORMS TO FCC RULES AND REGULATIONS PART 68, SUBPART F.
- △ SUGGESTED PANEL OPENING DIMENSIONS.
- △ SUGGESTED CLEARANCE BETWEEN BOTTOM OF CONNECTOR AND BOTTOM PANEL OPENING.
- △ PACKAGED 35 PIECES PER TUBE, SEE DETAIL "A".
- △ 80 PIECES/TRAY, 10 TRAYS/BOX.
- △ MANUFACTURING DATE CODE:
INK STAMP, LOCATED APPROX. AS SHOWN.
FIRST 2 DIGITS = LAST 2 DIGITS OF YEAR.
NEXT 2 DIGITS = MANUFACTURING WORK WEEK.
LAST DIGIT = DAY OF WEEK WITH SUNDAY = 1.



DETAIL A
TUBE PACKAGING
SCALE 2:1



SUGGESTED PRINTED CIRCUIT BOARD LAYOUT
(COMPONENT SIDE)

OBSOLETE	MATTE TIN	△ TUBE	1-406525-3
	MATTE TIN	△ TRAY, PICK & PLACE COMPATIBLE	1-406525-2
		TRAY	1-406525-1
OBSOLETE	BRIGHT TIN-LEAD	△ TUBE	406525-3
OBSOLETE	BRIGHT TIN-LEAD	△ TRAY, PICK & PLACE COMPATIBLE	406525-2
OBSOLETE	BRIGHT TIN-LEAD	TRAY	406525-1
	△ TERMINAL PLATING	PACKAGING	PART NUMBER
THIS DRAWING IS A CONTROLLED DOCUMENT.		DATE: 17SEP97	TE Connectivity
DRAWN BY: S. GARBETT		DATE: 17SEP97	
CHECKED BY: S. GARBETT		DATE: 17SEP97	
APPROVED BY: M. BERSTINE		DATE: 17SEP97	
DIMENSIONS: mm (INCHES)		PRODUCT SPEC	INVERTED MODULAR JACK ASSEMBLY, 1X1
0 PLG ± -	1 PLG ± -	108-1163-4	
2 PLG ± 0.25(.010)	3 PLG ± 0.38(.015)	APPLICATION SPEC	
4 PLG ± 0.51(.020)	5 PLG ± 0.64(.025)	114-2154	
6 PLG ± 0.76(.030)	7 PLG ± 0.89(.035)	SIZE DATE CODE DRAWING NO	RESTRICTED TO
8 PLG ± 1.02(.040)	9 PLG ± 1.27(.050)	A100779	C=406525
10 PLG ± 1.52(.060)	11 PLG ± 1.78(.070)	WEIGHT 0.000000	SCALE 4:1 SHEET 1 OF 1 REV F1
12 PLG ± 2.03(.080)	13 PLG ± 2.29(.090)	MATERIAL FINISH	
14 PLG ± 2.54(.100)	15 PLG ± 2.79(.110)	CUSTOMER DRAWING	

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