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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
AJ	16				
		C	REVISED PER ECO-08-000700	5FEB2008	DW BW
		C1	REVISED PER ECO-09-024927	07NOV09	KK AEG

CABLE PREPARATION  
SCALE: NTS

1. CRIMP FERRULE USING CRIMP DIE HEX SIZE SPECIFIED IN TABLE.

2. SINGLE PACKED

3. BULK PACKED IN QUANTITIES OF 100

4. ASSEMBLE USING INSTRUCTION SHEET 408-8637

5. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

5	OBSOLETE	3	25.2	5.41	RG58/U, 141, 303 & SF142	1408456-2	9-446556-2	1408359-2	1408333-8
		2	25.2	5.41	RG58/U, 141, 303 & SF142	1408456-2	9-446556-2	1408359-2	1408333-7
5	OBSOLETE	3	25.2	5.41	RG55/U, 142, 223 & 400	1408456-2	2-1403102-5	1408359-2	1408333-6
5	OBSOLETE	2	25.2	5.41	RG55/U, 142, 223 & 400	1408456-2	2-1403102-5	1408359-2	1408333-5
5	OBSOLETE	3	22.9	3.83	RD316/U	1408354-2	2-413889-7	1408359-1	1408333-4
		2	22.9	3.83	RD316/U	1408354-2	2-413889-7	1408359-1	1408333-3
5	OBSOLETE	3	22.9	3.25	RG316/U, 174 & 188	1408354-2	2-413889-4	1408359-1	1408333-2
		2	22.9	3.25	RG316/U, 174 & 188	1408354-2	2-413889-4	1408359-1	1408333-1
	PACK	DIM A	HEX		CABLE	CONTACT	FERRULE	HSG ASSY	PART NO.

CENTER CONTACT	BRASS	GOLD
HOUSING	BRASS	NICKEL
FERRULE	COPPER OR BRASS	NICKEL
RELEASE RING	BRONZE	WHITE BRONZE
OUTER CONTACT	BERYLLIUM COPPER	NICKEL
DIELECTRIC	PTFE	N/A
COMPONENT	MATERIAL	FINISH

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	06NOV2001	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK	12/18/02	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		RMF		QMA STRAIGHT CABLE PLUG CRIMP ATTACHMENT	
0 PLC ± -		APVD	12/18/02	SIZE	CAGE CODE
1 PLC ± 0.2		PRODUCT SPEC	108-2087	DRAWING NO	RESTRICTED TO
2 PLC ± -		APPLICATION SPEC		A2	00779
3 PLC ± -		WEIGHT	-	C=1408333	-
4 PLC ± -		CUSTOMER DRAWING		SCALE	SHEET
ANGLES ± 1				10:1	1 of 1
MATERIAL	FINISH			REV	C1
-	-				

AMP 1471-9 REV 31MAR2000

1408333

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