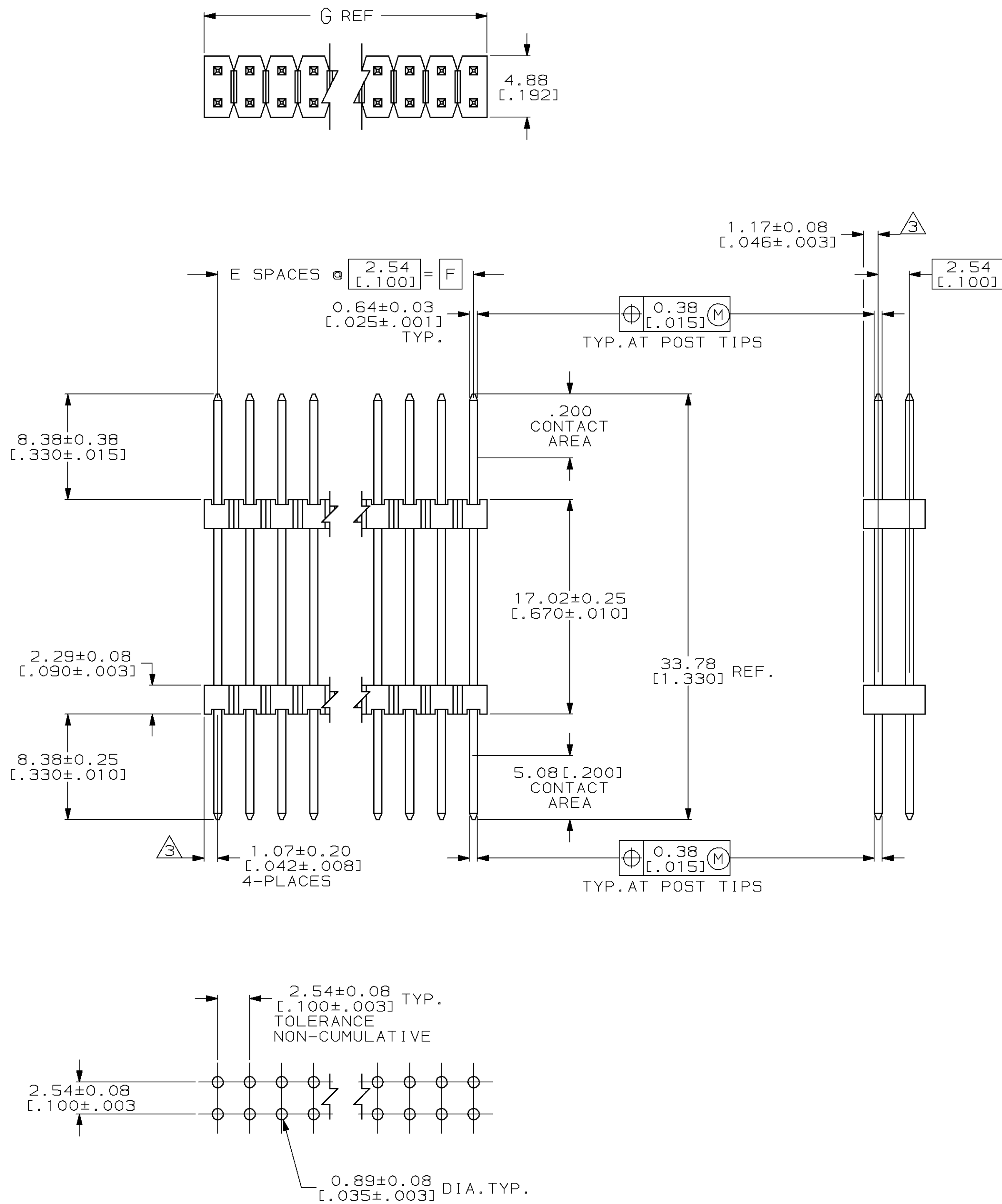


LOC		DIST		REVISIONS					
AD		39		P	LTR	DESCRIPTION	DATE	DWN	APVD
					0	RELEASED	12-NOV-96	EB	GD

1. ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
2. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
3. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
4. HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK.
5. FINISH: 0.000381 [0.000015] GOLD ON CONTACT AREA, OVER 0.00127 [0.000050] NICKEL, ENTIRE POST.



01.19	99.06	39	80	4-146507-0
[3.984]	[3.900]			
98.65	96.52	38	78	3-146507-9
[3.884]	[3.800]			
96.11	93.98	37	76	3-146507-8
[3.784]	[3.700]			
93.57	91.44	36	74	3-146507-7
[3.684]	[3.600]			
91.03	88.90	35	72	3-146507-6
[3.584]	[3.500]			
88.49	86.36	34	70	3-146507-5
[3.484]	[3.400]			
85.95	83.82	33	68	3-146507-4
[3.384]	[3.300]			
83.41	81.28	32	66	3-146507-3
[3.284]	[3.200]			
80.87	78.74	31	64	3-146507-2
[3.184]	[3.100]			
78.33	76.20	30	62	3-146507-1
[3.084]	[3.000]			
75.79	73.66	29	60	3-146507-0
[2.984]	[2.900]			
73.25	71.12	28	58	2-146507-9
[2.884]	[2.800]			
70.71	68.58	27	56	2-146507-8
[2.784]	[2.700]			
68.17	66.04	26	54	2-146507-7
[2.684]	[2.600]			
65.63	63.50	25	52	2-146507-6
[2.584]	[2.500]			
63.09	60.96	24	50	2-146507-5
[2.484]	[2.400]			
60.55	58.42	23	48	2-146507-4
[2.384]	[2.300]			
58.01	55.88	22	46	2-146507-3
[2.284]	[2.200]			
55.47	53.34	21	44	2-146507-2
[2.184]	[2.100]			
52.93	50.80	20	42	2-146507-1
[2.084]	[2.000]			
50.39	48.26	19	40	2-146507-0
[1.984]	[1.900]			
47.85	45.72	18	38	1-146507-9
[1.884]	[1.800]			
45.31	43.18	17	36	1-146507-8
[1.784]	[1.700]			
42.77	40.64	16	34	1-146507-7
[1.684]	[1.600]			
40.23	38.10	15	32	1-146507-6
[1.584]	[1.500]			
37.69	35.56	14	30	1-146507-5
[1.484]	[1.400]			
35.15	33.02	13	28	1-146507-4
[1.384]	[1.300]			
32.61	30.48	12	26	1-146507-3
[1.284]	[1.200]			
30.07	27.94	11	24	1-146507-2
[1.184]	[1.100]			
27.53	25.40	10	22	1-146507-1
[1.084]	[1.000]			
24.99	22.86	9	20	1-146507-0
[.984]	[.900]			
22.45	20.32	8	18	146507-9
[.884]	[.800]			
19.91	17.78	7	16	146507-8
[.784]	[.700]			
17.37	15.24	6	14	146507-7
[.684]	[.600]			
14.83	12.70	5	12	146507-6
[.584]	[.500]			
12.29	10.16	4	10	146507-5
[.484]	[.400]			
9.75	7.62	3	8	146507-4
[.384]	[.300]			
7.21	5.08	2	6	146507-3
[.284]	[.200]			
4.67	2.54	1	4	146507-2
[.184]	[.100]			
2.13	-	-	2	146507-1
[.084]	-			
G	F	E	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTINUATION OF THE PREVIOUS DRAWING FOR THE INFORMATION OF THE CUSTOMER. NO CHANGES TO THE DIMENSIONS OR TOLERANCES ARE ALLOWED WITHOUT THE WRITTEN PERMISSION OF THE COMPANY. THE CUSTOMER SHALL BE RESPONSIBLE FOR THE LATEST REVISION.						DWG E. BRANDBERG DATE 12-NOV-56	AMP Incorporated	
						CHECKED BY G. DUBNICKI DATE 12-NOV-56	Harrisburg, PA 17105-3608	
DIMENSIONS: mm (INCH)		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVED BY G. DUBNICKI DATE 12-NOV-56	NAME	HEADER ASSEMBLY, MOD II, STACKING, DOUBLE ROW, .025 SQ.POST, UNSHROUDED		
		1 P/LC ±. 2 P/LC ±. 3 P/LC ±.011(.023) 4 P/LC ±.012(.005) 5 P/LC ±.0127(.0005) FINISH		PRODUCT SPEC APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO.	
MATERIAL		WEIGHT		A1	00779	C=146507	SCALE	4:1 SHEET 1 of 1 REV 0
CUSTOMER DRAWING								

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