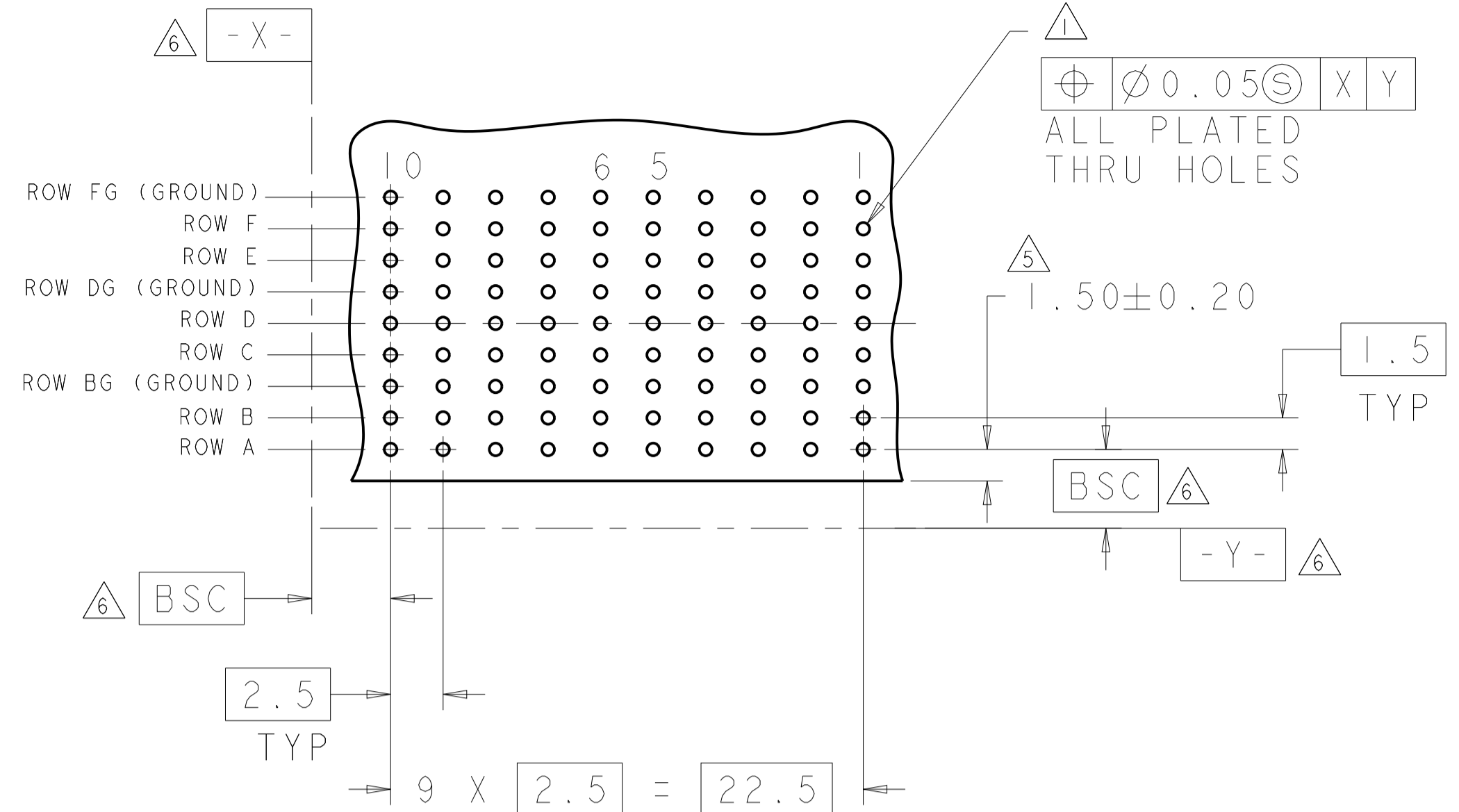
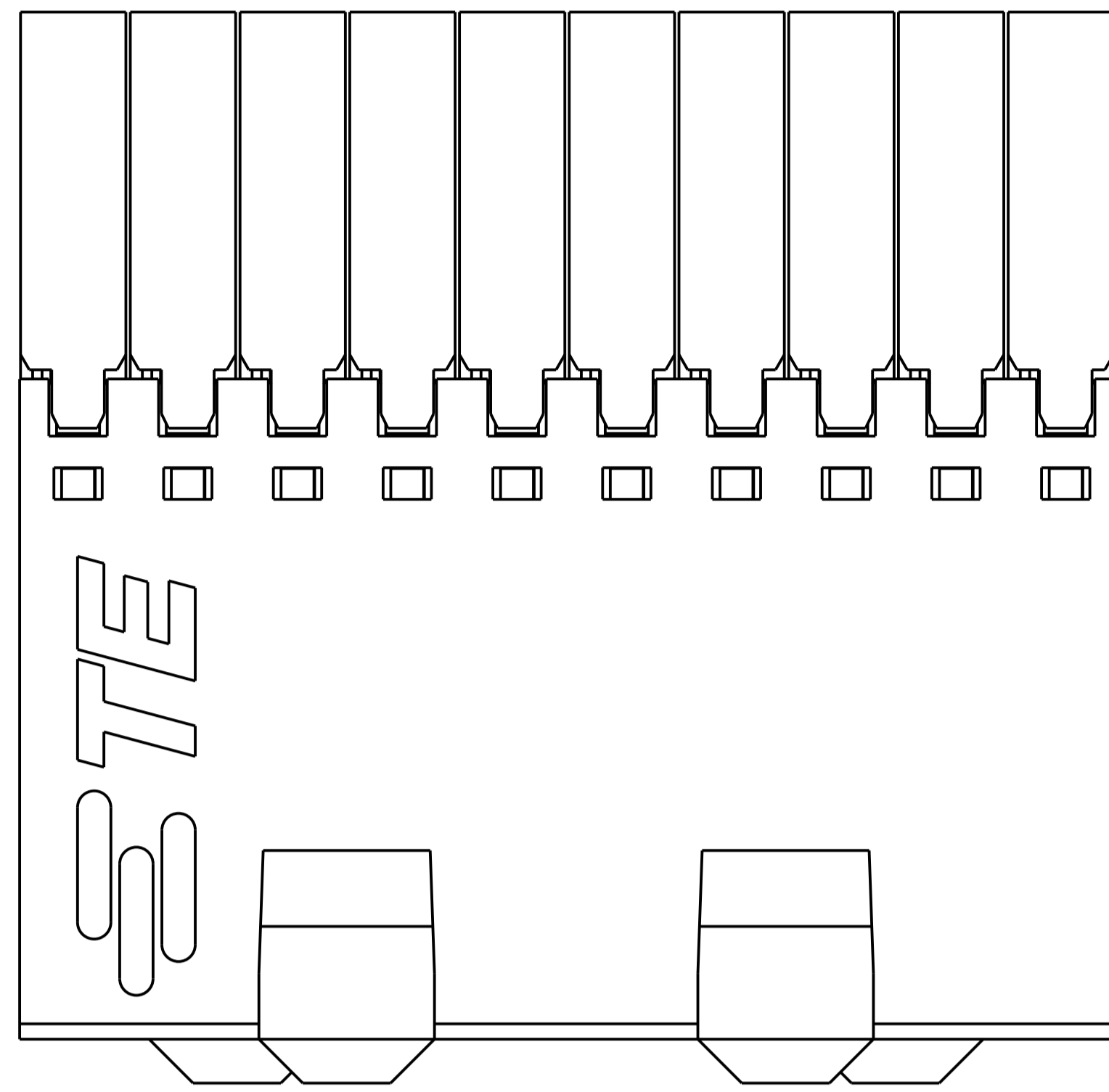
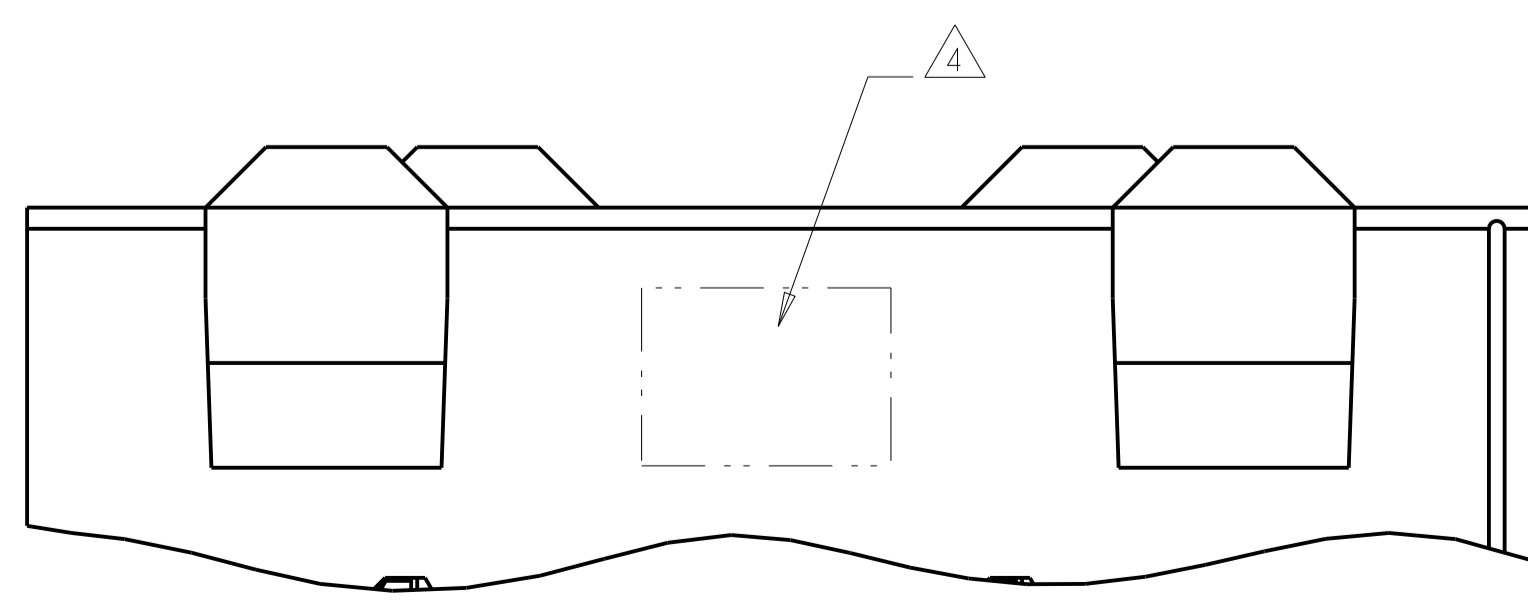
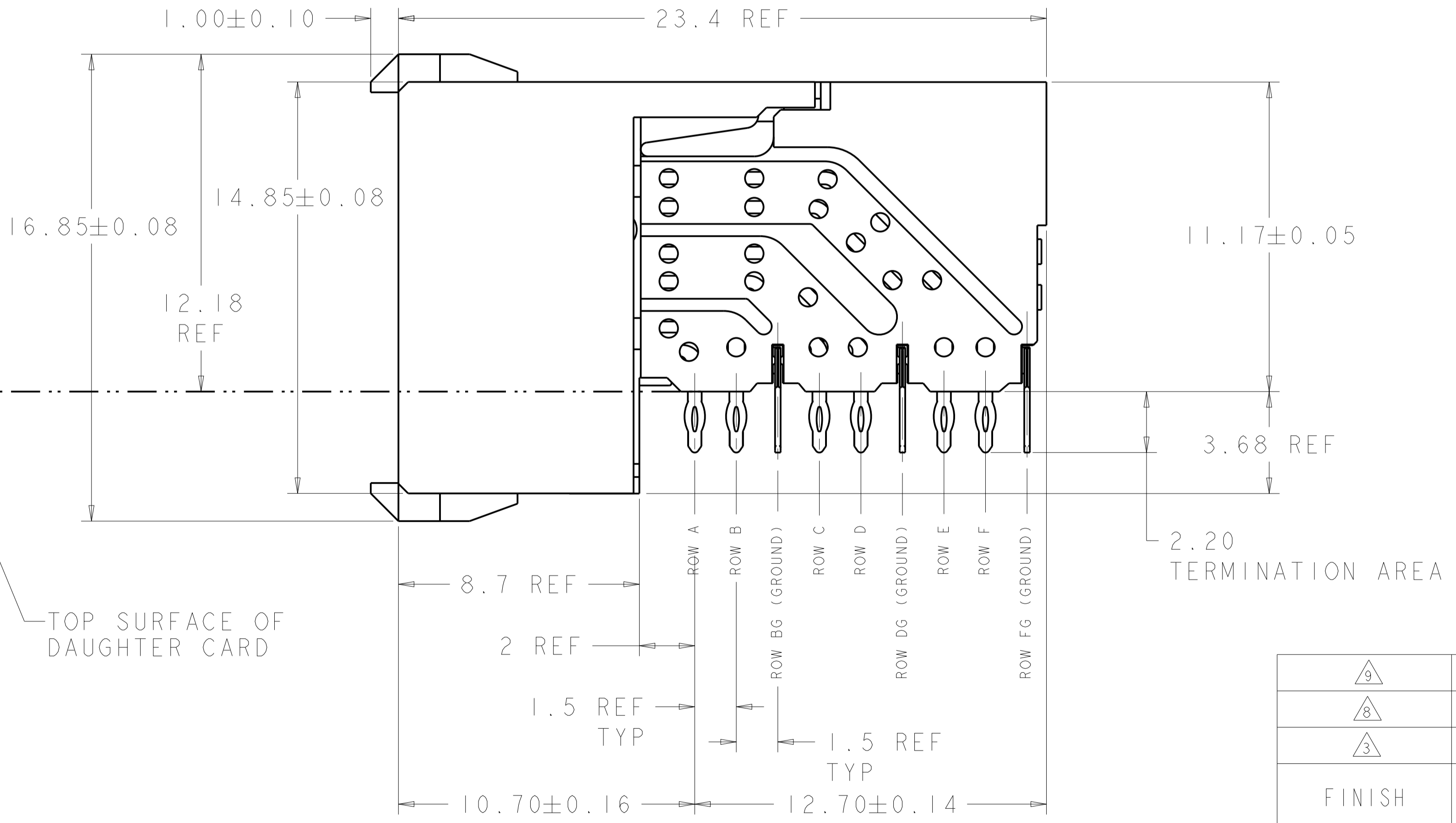
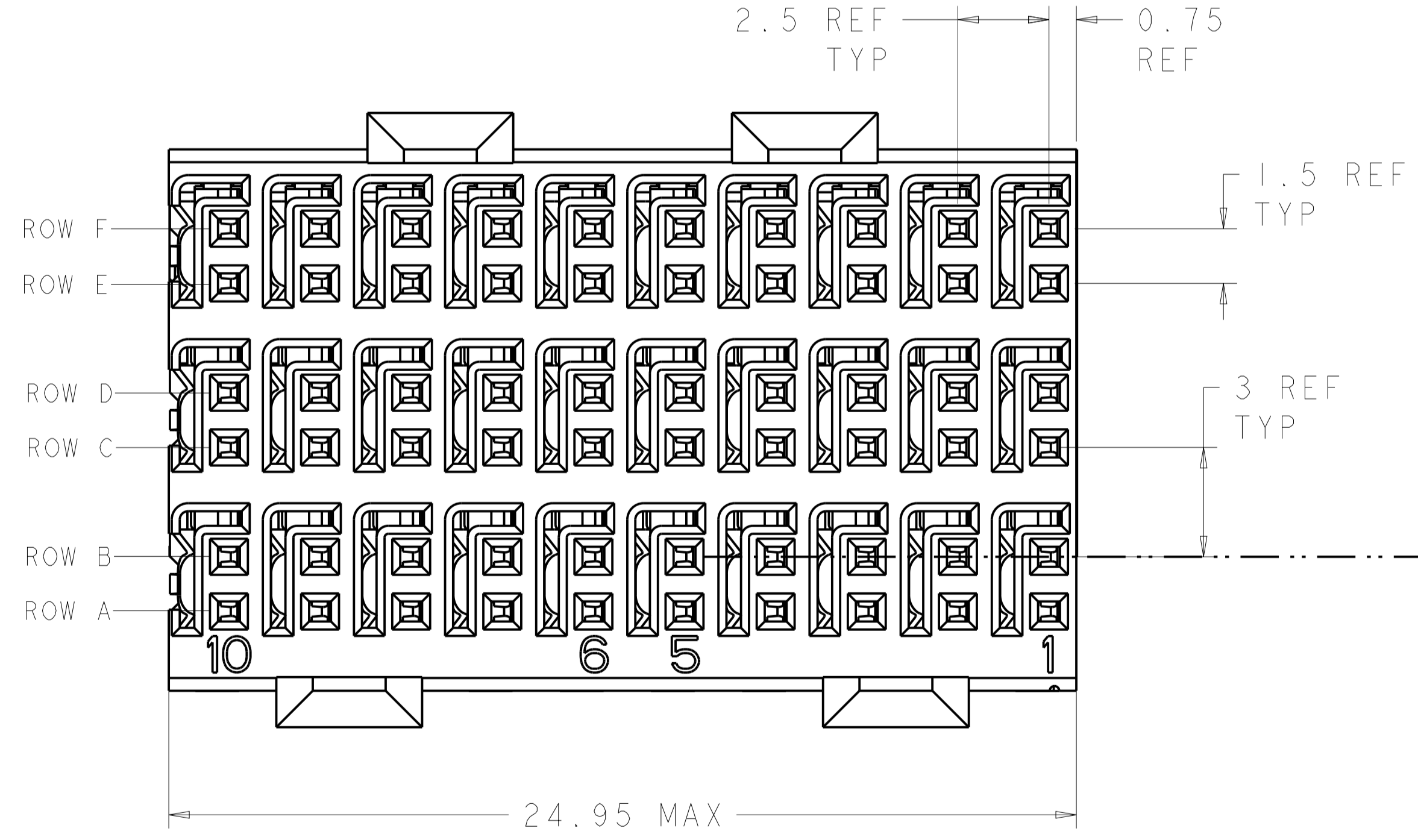


REVISIONS				
P.	LTN.	DESCRIPTION	DATE	APVD.
J		REVISED PER ECN-21-105110	02JUN2021	RZ HL



RECOMMENDED PC BOARD LAYOUT,  
 DAUGHTER BOARD,  
 COMPONENT SIDE SHOWN  
 SCALE 4:1

- △ REFERENCE APPLICATION SPEC 114-13059 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- △ MATERIAL:  
 SHIELD - PHOSPHOR BRONZE  
 CONTACT - COPPER-NICKEL-SILICON  
 HOUSING, CHICKLET AND CHICKLET COVER - GLASS FILLED POLYESTER, UL 94V-0 RATED.
- △ FINISH: SIGNAL AND GROUND CONTACTS:  
 MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF PRODUCT SPECIFICATION 108-2055; BASED ON TELCORDIA GR-1217-CORE, APPLICATIONS IN UNCONTROLLED ENVIRONMENTS  
 COMPLIANT PIN AREA: 0.5µm MIN BRIGHT TIN-LEAD OVER BASE PLATING
- △ CONNECTOR MARKED WITH PART NUMBER AND DATE CODE IN APPROXIMATE AREA SHOWN.
- △ DIMENSION APPLIES TO CENTERLINE OF THRU HOLE
- △ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
- 7. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- △ FINISH: CONTACT AND SHIELD  
 MATING AREA - 1.27µm MIN GOLD OVER 1.27µm MIN NICKEL  
 COMPLIANT PIN AREA - 0.5µm MIN BRIGHT TIN-LEAD OVER 1.27µm MIN NICKEL
- △ FINISH: CONTACT AND SHIELD  
 MATING AREA - 1.27µm MIN GOLD OVER 1.27µm MIN NICKEL  
 COMPLIANT PIN AREA - 0.5µm MIN TIN/LEAD OVER 1.27µm MIN NICKEL  
 NO LUBRICANT



△ 9	1469081-3
△ 8	1469081-2
△ 3	1469081-1
FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN S. MAGARO 13MAY2002	TE Connectivity	
DIMENSIONS: mm		CHK N. SCHROLL 13MAY2002	RECEPTACLE ASSEMBLY, 3 PAIR, 25mm, HMZd	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD P. PATTERSON 16MAY2007	SIZE CAGE CODE DRAWING NO RESTRICTED TO	
0 PLC	±	PRODUCT SPEC	A100779C=1469081	
1 PLC	±	108-2055	SCALE 8:1 SHEET 1 OF 1 REV J	
2 PLC	±	APPLICATION SPEC		
3 PLC	±	114-13059		
4 PLC	±	WEIGHT		
ANGLES	±	CUSTOMER DRAWING		
MATERIAL	SEE TABLE			

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