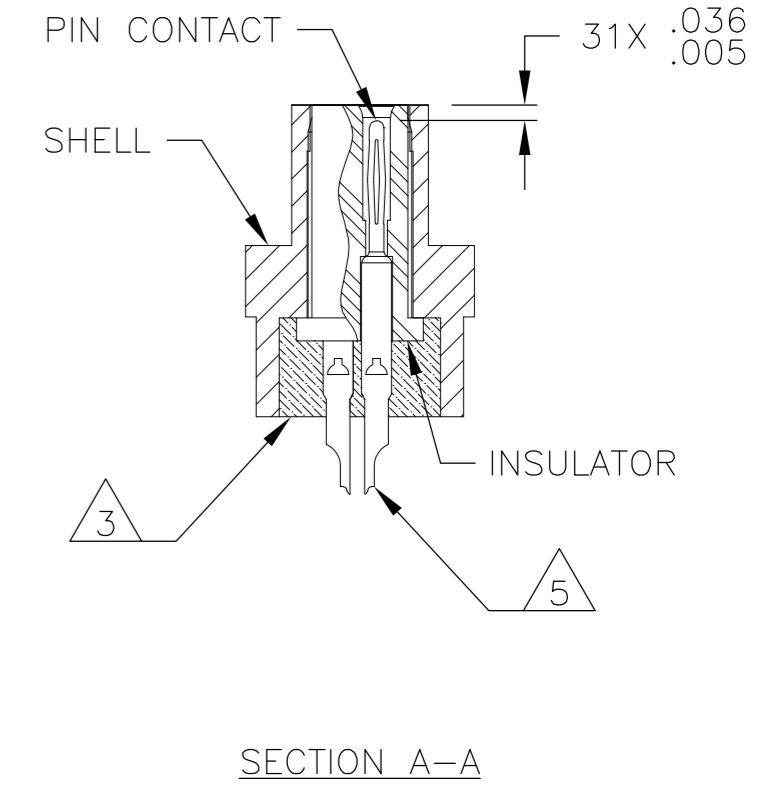
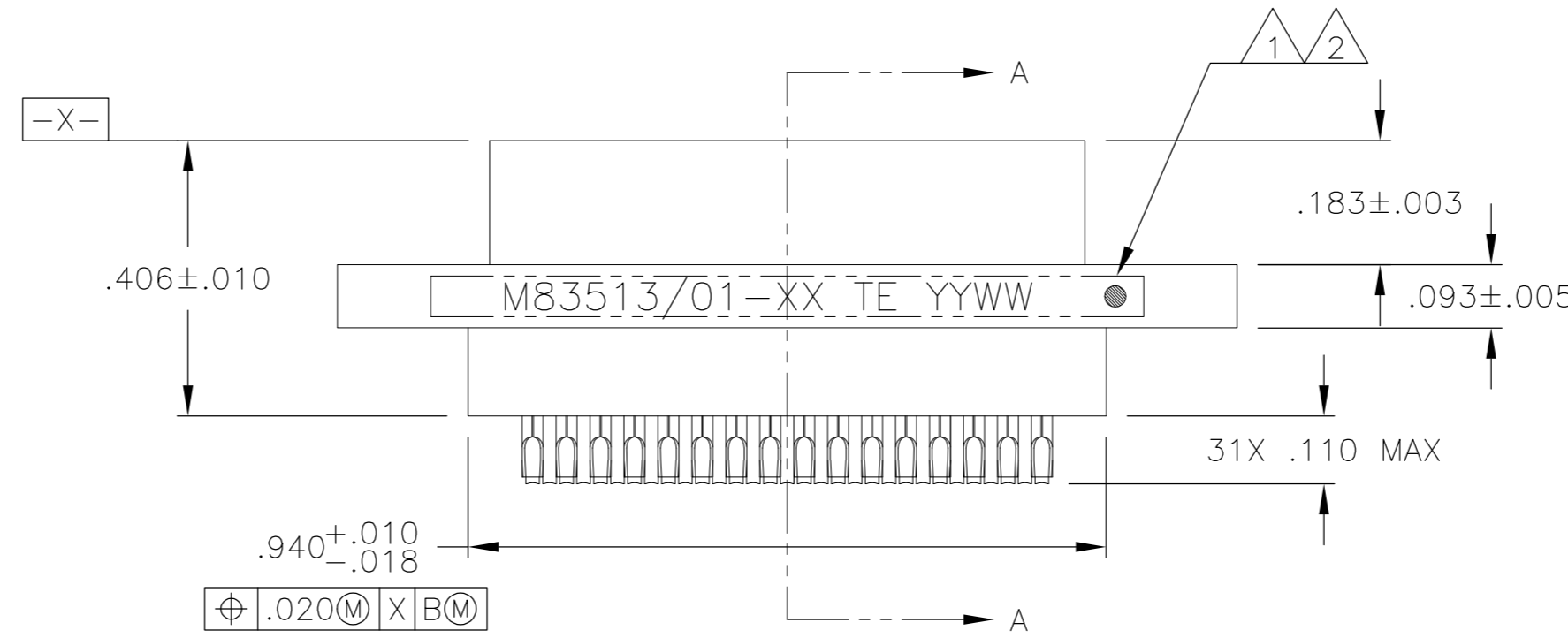
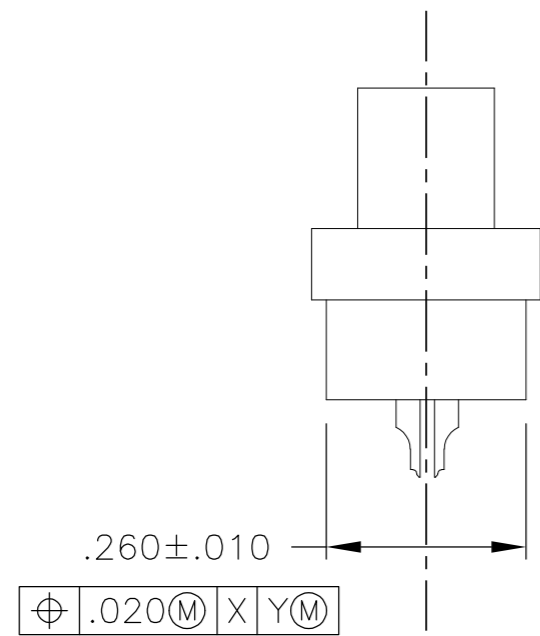
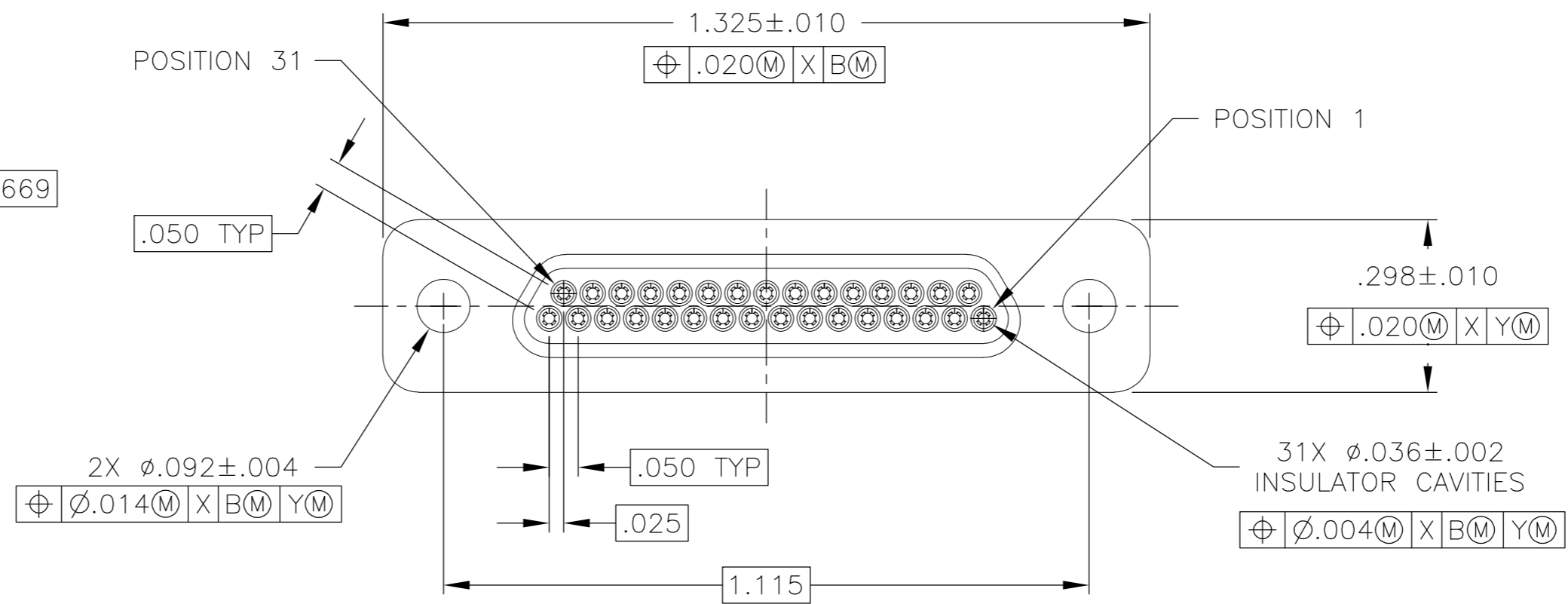
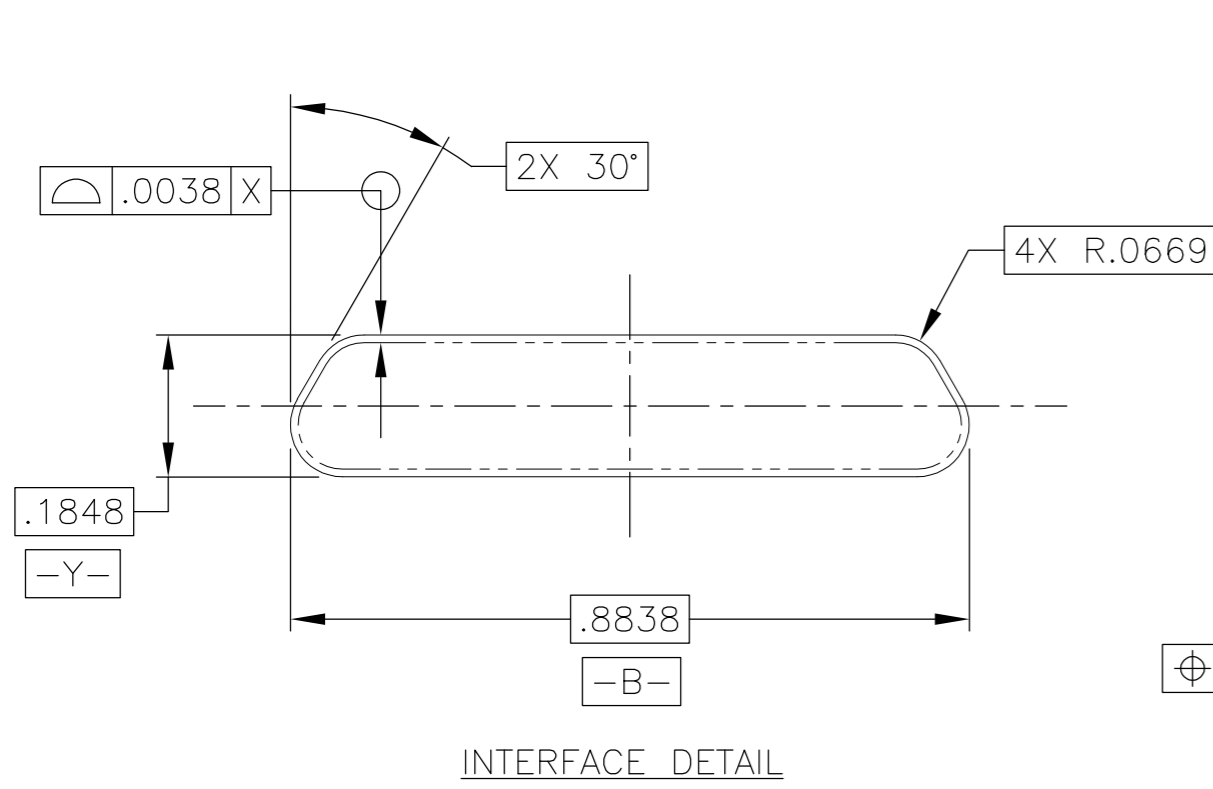


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REVISIONS				
P	LTR	DESCRIPTION	DATE	APVD
B		UPDATE PER ECO-16-002588	24 FEB 16	CAS CAS



- 1 CONNECTOR SHALL BE MARKED IN ACCORDANCE WITH METHOD I OF MIL-STD-1285. MARKING SHALL CONTAIN THE MILITARY PIN, CAGE CODE (OR TE), AND DATE CODE. EXAMPLE: M83513/01-XX TE YYWW (WHERE XX IS PART OF THE PIN SHOWN IN THE "MIL-DTL-83513" COLUMN OF THE PART NUMBER TABLE, AND YYWW IS THE DATE CODE). TEXT HEIGHT SHALL BE .035 INCH MINIMUM.
- 2 POSITION 1 SHALL BE INDICATED BY AN IDENTIFIABLE MARK, LOCATED APPROXIMATELY AS SHOWN ON THE POSITION 1 SIDE OF THE CONNECTOR FLANGE. THIS MARK SHALL BE INCLUDED AS PART OF THE PART MARKING INFORMATION.
- 3 EPOXY ENCAPSULATION. EPOXY MAY WICK .050 INCH MAX FOR SOLDER CUPS.
- 4 ALL DIMENSIONS AND REQUIREMENTS ARE PER MIL-DTL-83513/1
- 5 CHAMFER ON SOLDER POTS ARE PARALLEL WITH THE SIDE OF CONNECTOR WITHIN 10°

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. ROMANCHUK 03 SEP 08	TE Connectivity	
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK M. STORRY 03 SEP 08	NAME PLUG ASSEMBLY, MICRO-D PER MIL-DTL-83513/01, MCKS SERIES, 31 POSITION	
MATERIAL SEE NOTES	FINISH -	0 PLC ± -	SIZE A2	CAGE CODE 98278
		1 PLC ± -	DRAWING NO C=1532213	
		2 PLC ± .010	RESTRICTED TO -	
		3 PLC ± .005	SCALE 4:1	SHEET 1 of 2
		4 PLC ± -	REV B	
		ANGLES ± 1°		



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