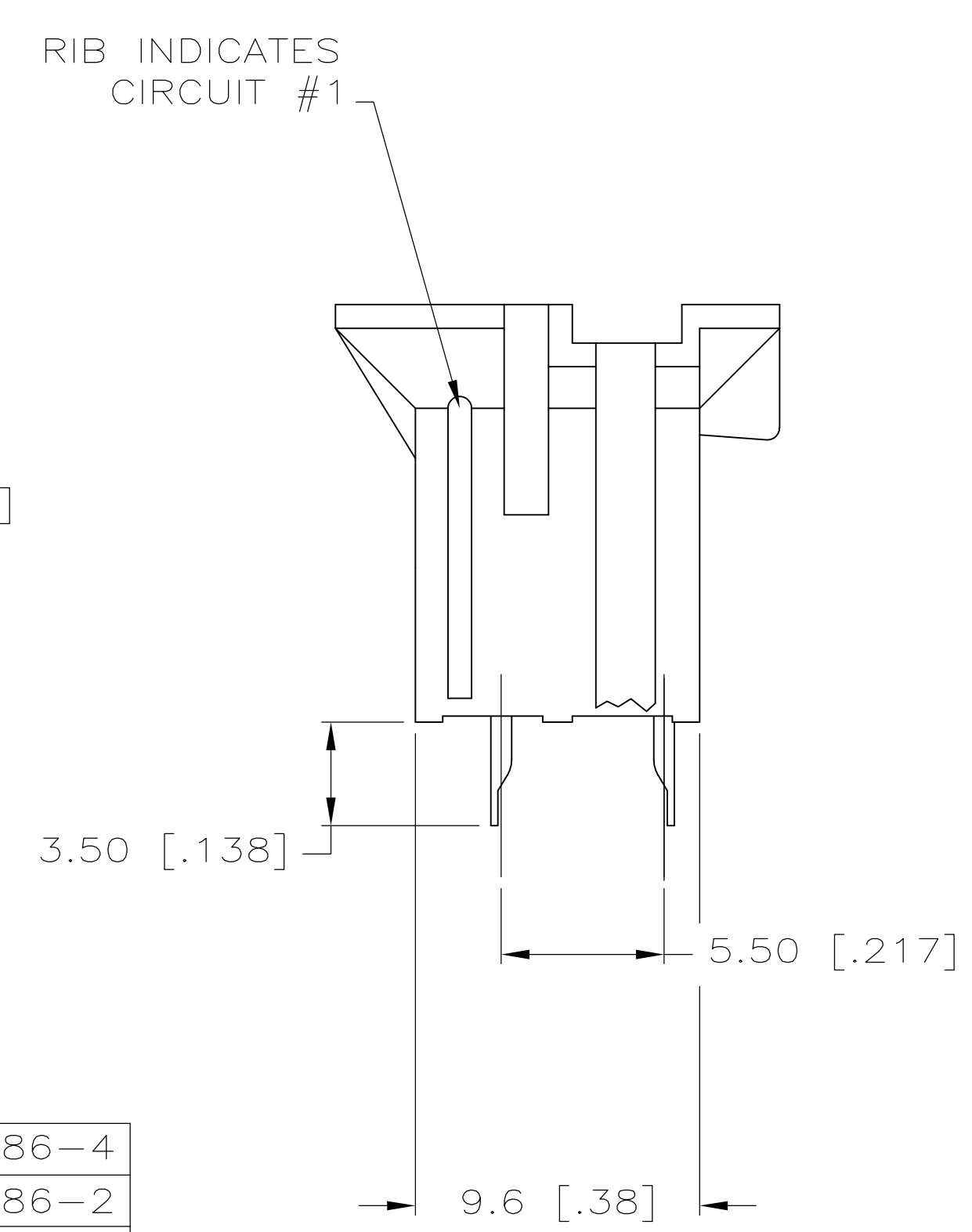
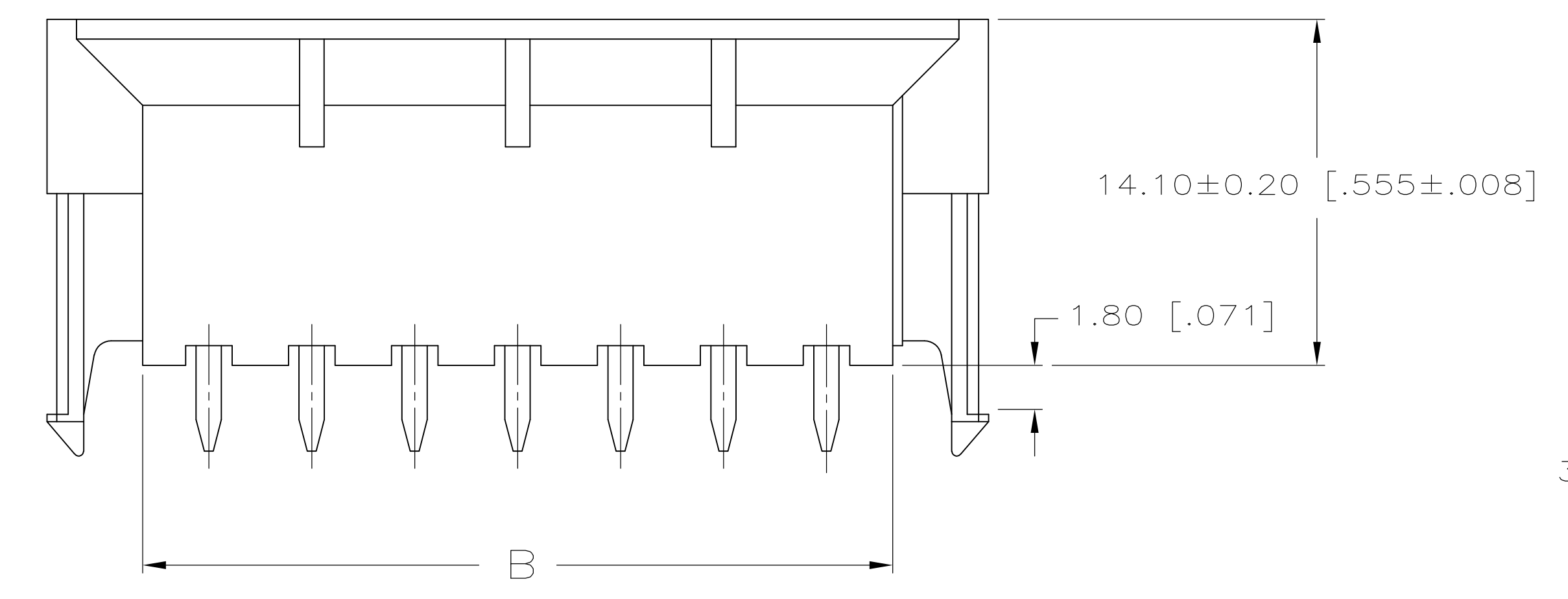


RECOMMENDED HOLE LAYOUT FOR 1.78 [.070] MAXIMUM THICK PC BOARD.



- 1 MATERIAL: HOUSING-NYLON, UL94V-2 (COLOR-NATURAL, COLOR OF PARTS MAY VARY). CONTACTS-0.25 [.010] THICK BRASS ALLOY
- 2 CONTACT FINISH: 0.000100 [.0000039] MIN. MATTE TIN OVER 0.000050 [.0000020] MIN. NICKEL OVER ENTIRE CONTACT.
- 3 MATES WITH 4.2mm P.E. RECEPTACLE HOUSINGS.



59.4 [2.32]	57.0 [2.24]	55.6 [2.19]	51.6 [2.03]	46.2 [1.82]	24	2-1586586-4
55.2 [2.17]	52.0 [2.08]	51.4 [2.02]	47.4 [1.87]	42.0 [1.65]	22	2-1586586-2
51.0 [2.01]	48.6 [1.91]	47.2 [1.86]	43.2 [1.70]	37.8 [1.49]	20	2-1586586-0
46.8 [1.84]	44.4 [1.75]	43.0 [1.69]	39.0 [1.54]	33.6 [1.32]	18	1-1586586-8
42.6 [1.69]	40.2 [1.58]	38.8 [1.53]	34.8 [1.37]	29.4 [1.58]	16	1-1586586-6
38.4 [1.51]	36.0 [1.42]	34.6 [1.36]	30.6 [1.20]	25.2 [0.99]	14	1-1586586-4
34.2 [1.35]	31.8 [1.25]	30.4 [1.20]	26.4 [1.04]	21.0 [0.83]	12	1-1586586-2
30.0 [1.18]	27.6 [1.09]	26.2 [1.03]	22.2 [.87]	16.8 [0.66]	10	1-1586586-0
25.8 [1.02]	23.4 [.92]	22.0 [0.87]	18.0 [.71]	12.6 [0.50]	8	1586586-8
21.6 [.85]	19.2 [.76]	17.8 [0.70]	13.8 [.54]	8.4 [0.33]	6	1586586-6
17.4 [.69]	15.0 [.59]	13.6 [0.54]	9.6 [.38]	4.2 [0.17]	4	1586586-4
13.2 [.52]	10.8 [.43]	9.4 [.37]	5.4 [.21]	—	2	1586586-2

(E)	(D)	C	B	(A)	POS	PART NUMBER
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METRIC

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN S. HOOVER 12-NOV-2004	Tyco Electronics Corporation Harrisburg, PA 17105-3608
DIMENSIONS: mm [INCHES]		CHK: D. COLEY 12-NOV-2004	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: D. COLEY 12-NOV-2004	NAME: VERTICAL HEADER ASSEMBLY - BLINDMATE WITHOUT DRAIN HOLES, VAL-U-LOK(TM)
0 PLC ±	1 PLC ±	2 PLC ± 0.13 [.005]	APPLICATION SPEC
3 PLC ±	4 PLC ±	ANGLES ± 0°30'	SIZE: A1
MATERIAL: 1	FINISH: 2	WEIGHT: 00779	CAGE CODE: 1586586
CUSTOMER DRAWING		SCALE: 5:1	SHEET: 1 OF 1

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[609-3404](#) [61062-3](#) [61082-181009](#) [622-3653LF](#) [63453-116](#) [636-1030](#) [636-1427](#) [636-3427](#) [636-4007](#) [641938-9](#) [641991-4](#) [644827-2](#) [65817-010LF](#) [65817-015LF](#) [65863-015LF](#) [66207-023LF](#) [67095-007LF](#) [67601157](#) [68645-018](#) [68648-049](#) [70.362.1628.0](#) [70-4210](#) [70-4226B](#) [70-4853B](#) [707-5020](#) [707-5028](#) [71.350.2428.0](#) [71918-208LF](#) [71961-016LF](#) [733-134](#) [733-162](#) [754199-000](#) [760-3052](#) [787-8014-00](#) [79531-3000](#)
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